



Bharat Heavy Electricals Limited
Electroceramics Division , Bangalore-12

Amendment to Specification no EP-WEX-IM/2015-16 Silicone Rubber Injection Moulding Machine- 630 T based on pre-bid meeting held on 11.4.2016

Slno	Description	Original	Amended
3.	Scope of Supply	<p>Complete equipment as follows</p> <p>1. Injection molding machine – One number (consisting suitable clamping unit, Plastisizing and injection unit, Hydraulic unit, core pullers and core lifter units etc)</p> <p>2. Cold Runner Block – One Number</p> <p>3. Molds – 1 mold (To manufacture all different lengths of the products mentioned in the attached drawings)</p> <p>Mould and Cold runner block as per specification given at 18.0 and 19.0 respectively</p> <p>Mould supply shall be optional, at the discretion of BHEL for price bid evaluation. Only items 1& 2 will be considered.</p>	<p>Complete equipment as follows</p> <p>1. Injection molding machine – One number (consisting suitable clamping unit, Plastisizing and injection unit, Hydraulic unit, core pullers and core lifter units etc)</p> <p>2. Cold Runner Block – One Number</p> <p>3. Mold – 1 mold (To manufacture all different lengths of the products mentioned in the attached drawings)</p> <p>Mould and Cold runner block as per specification given at 18.0 and 19.0 respectively</p> <p>Vendor to quote separately for all the three items mentioned in slno 1, 2 & 3 above.</p>
18.2	Purpose	<p>Mould to be used in formation of sheds for composite insulators as per drawing No 398713 70100M & 3-987-13-70200M by HTV silicone Rubber injection molding. These moulds shall have flexible arrangements to add and remove the inserts contributing the shed formation to manufacture the insulators of required length as per drawing.</p>	<p>Mould to be used in formation of sheds for composite insulators as per drawing No 398713 70100M by HTV silicone Rubber injection molding. This mould shall have flexible arrangements to add and remove the inserts contributing the shed formation to manufacture the insulators of required length as per drawing.</p>

Thy: DGM/WEX/Chit & Injaul
11/4/16

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वाई. रवि, उप प्रबंधक / वेक्स.
Y. Ravi, Dy. Manager / wex
BHEL-EPD, Bengaluru - 560 012