

Scope of Supply of Telescopic cover for Russian HB M/c Plan NO- 3/1-001 & 3/1-002

1. TECHNICAL DESCRIPTION-

- 1.1 Material Description- MS having thickness 3 mm or 11 S.W.G.
- 1.2 Width of conveyor: - 2700 mm(Width of the guide ways)
- 1.3 Cross section of the guide ways is as per shown in the drawing.
- 1.4 Length of Telescopic cover after complete expansion- 6300 mm
- 1.5 Length of telescopic cover after complete compression – 1500 mm.
- 1.6 Overall length of the BED guides ways- 9300 mm.
- 1.7 All other Dimensions will be considered as per drawing 2B660-SP- 133.
- 1.8 The overall travel mechanism and the engagement plates must be properly adjusted so that in all travel position a long lasting function is guaranteed, provide the attached lifting lugs for using the crane.
- 1.9 provide the glider, steel roller, integral gutter, wiper system, Wedge dampener(Catcher),scissors, guide rails.

2. INSTALLATION, PERFORMANCE & ACCEPTANCE OF THE SYSTEM:

- 2.1 The system shall be installed by the vendor.
- 2.2 Guarantee for trouble free performance of the system shall be provided for minimum 1 year ^{18 months}.
- 2.3 Slide the sheets into the slots of guiderails & check for misalignment to the damage.

3. DOCUMENTATION- The documentation shall be supplied along with the product consisting of following-

- Installation Manual, assembly drawing and part lists.
- Maintenance instructions.
- Lubrication instructions.

4. Delivery-

The material shall be delivered in 90days from the date of purchase order.

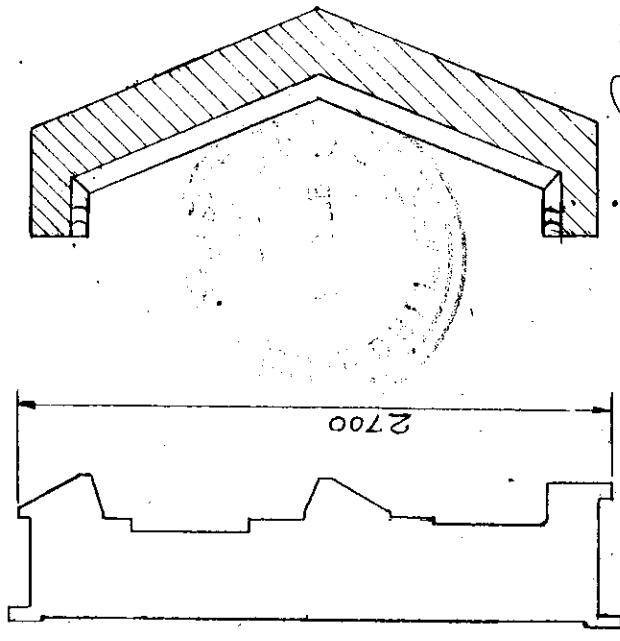
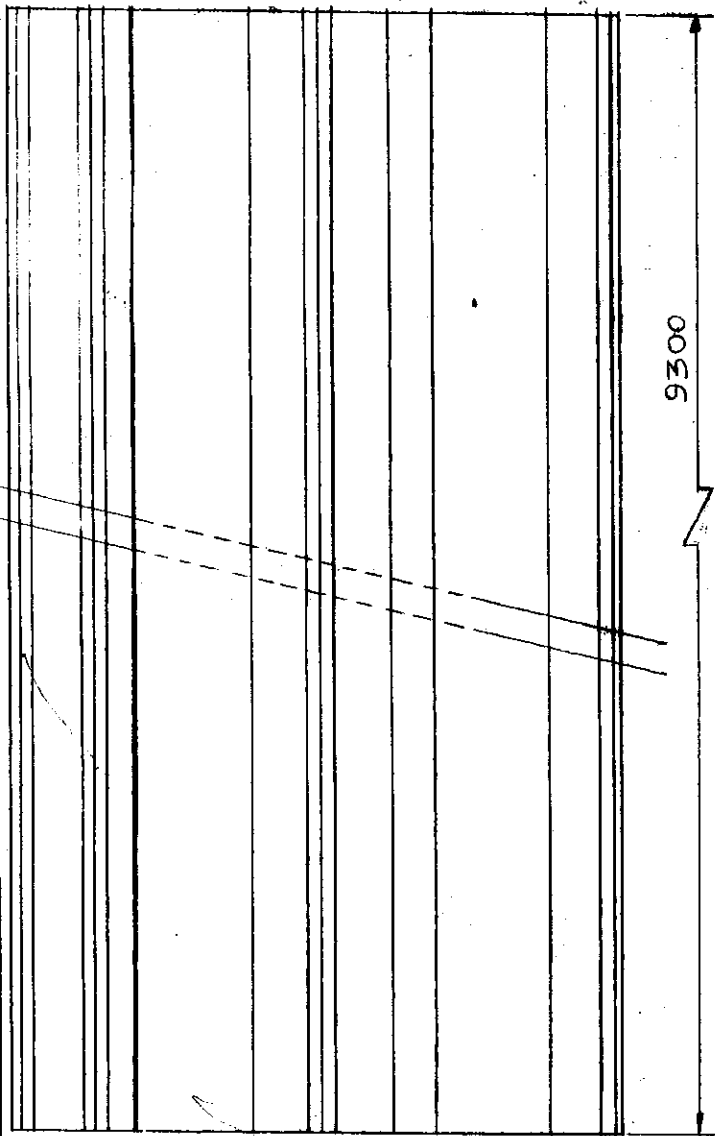
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BHEL, HEEP, HARIDWAR

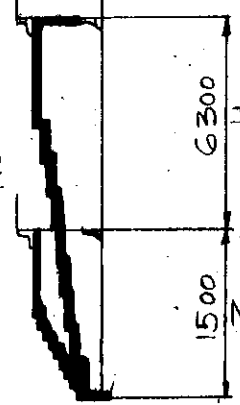
(ALL DIMENSIONS ARE IN mm)

FIRST ANGLE PROJECTION

DRAWING NO. 25660-SP-133



1. SUPPLIERS MUST VISIT THE SITE BEFORE QUOTING AND TAKE NOTE OF FIXING OF COVERS AND OTHER MOVEMENTS.
2. COVERS SHOULD HAVE SUPPORTING OF ROLLERS/ROLLER BEARINGS/NEEDLE BEARINGS ETC FOR SMOOTH RUN OF COVERS.



(CLOSED) (CARRIAGE-TRAVERS) LENGTH OF UNDBL. DIM.:-

PLAN No; 1-001
BLOCK: III

ITEM NO.	DESCRIPTION	UNIT WEIGHT	VAR.	MATERIAL SPECN.	MATERIAL CODE	NAME	SIGN	DATE
27						PROBEN		7/7/78
28						AGARWAL		6/15

STATUS OF DRAWING	DATE	SIGN
APD		

DRN	CHD	APD	REF. TO ASSY. DRG.

DEPT. WEX	SCALE	WEIGHT(KGF)

DATE	ALTERED	CHECKED

DATE	ALTERED	CHECKED

M/CG- N/S/M/F 084 0250206
WELDING-A/B/C/D-AA621104
GAS CUTTING-TEVA0621101

INVENTORY NO.	SIGN & DATE
98-7-009/45	

DRAWING NO.	DRAWING NO.
25660-SP-133	25660-SP-133

SHEET NO. 01	NO. OF SHEETS 01
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DESIGN