

**ANNEXURE-B**

**SCOPE OF WORK**

**SCOPE OF WORK FOR WORKS CONTRACT CFF/RMS/WC-01 FOR 2015-16**

**Scope of work:- Chips Cleaning & assistance in shop floor activities**

The detailed scope of work in this contract is categorized under three classes viz. unskilled worker category(USW), semiskilled worker category(SSW) and skilled worker category(SW) is as follows:

<b>SCOPE OF WORK FOR WORKS CONTRACT CFF/RMS/WC-01 FOR 2015-16</b>		
<b>UNSKILLED NATURE</b>	<b>SEMISKILLED NATURE</b>	<b>SKILLED NATURE</b>
<ol style="list-style-type: none"><li>1. Removal of chips from machines bed &amp; pit and loading in bins and dumper</li><li>2. Assisting in housekeeping, substores, CMW and other shop floor activities</li><li>3. Sweeping of shop floor</li><li>4. Assisting in End piece removal on Bandsaw machine</li><li>5. Assisting in material shifting from one bay to another through Interbay transfer trolley</li><li>6. Assisting in welding of supports on castings for clamping</li><li>7. Helping in setting and tightening of jobs on lathe machines</li><li>8. Grinding of used tools and inserts</li></ol>	<ol style="list-style-type: none"><li>1. Repair of milling cutters</li><li>2. Repair of tool holders</li><li>3. Fitting &amp; Grinding of circular saw segment</li></ol>	<ol style="list-style-type: none"><li>1. Surface preparation, grinding, deburring &amp; Bore polishing of Rotors &amp; Shafts</li><li>2. Assisting in setting of Rotors in thermal stability furnace</li><li>3. Setting up of job on DHB, Horizontal borer, vertical borer and plano miller machines</li><li>4. Assisting in marking of castings &amp; forgings</li><li>5. Repair &amp; Setting of Heads for Deep Hole Boring operation</li><li>6. Assisting in crane operations</li><li>7. Assisting in operation of bandsaw machine</li></ol>
(8/18)X100=45%	(3/18)X100=16%	(7/18)X100=39%

Note: Work content is tentative. There may be variation in above categories by 15-20% depending on the load available on monthly basis

1. Contractor must deploy manpower as per shop requirement. In case of failure to deploy required manpower suitable action shall be taken and suitable deduction also will be made from bills.
2. Contractor shall be responsible for loss of tools, instruments & as deemed fit recovery for loss/damage shall be made from contractor's bill.
3. Contractor to provide safety appliance (personnel protection equipment) compulsory to their labours.

**Name & Signature of Contractor  
With Date & Seal**