



PLANT PURCHASING SPECIFICATION HEEP – HARDWAR

LEATHER HAND GLOVES (250/350 MM)

- 1.0 Scope.**
This standard covers the requirement of Leather hand Gloves.
- 2.0 Compliance with Standards**
It shall comply with the standards IS: 6994 –1973 Reaffirmed – 1996 and size and shape as per IS 2573-1986 Reaffirmed 2003.
- 3.0 Technical Requirement**
1. Good quality of chrome-tanned cow/young buffalo split leather as per IS shall be used for palm, finger's back and front cuff.
 2. **Leather for the back cuff and reinforcement pieces should be grain printed and dyed in brown/black colour.**
 3. The leather used for the palm, finger's back and the front cuff should be of natural colour.
 4. **The thickness of the leather should be from 1.2mm to 1.8mm.**
 5. The dimension of gloves shall be as per attached figure with tolerance of (+4mm, - 2mm).

Little Finger	-	55mm
Ring Finger	-	80mm
Middle Finger	-	85mm
Index Finger	-	75mm
Thumb	-	75mm
Upto the wrist-		190mm
Width(at wrist joint)-		127mm (min.)
Cuff (Width at the edge of the cuff)-		155mm (min.) – For 250mm length
		- 170mm (min.) – For 350mm length
 6. **The overall length of gloves shall be 250 or 350mm ± 5 mm.**
 7. It shall be of good appearance, good finishing, without abrasion and after stitching unwanted leather should be trimmed off from inside.
 8. The Gloves should be machine – stitched and the number of the stitches should be 3 per cm.
 9. For Stitching good quality, strong polyester thread shall be used & stitching should be strong enough to meet work requirement.
 10. **It shall have double stitching at outer side of Little finger and at reinforcement.**
- 4.0 Sample**
Sample shall be supplied along with technical offer for approval.

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SIGN & DATE	NAME	DESIGNATION	SIGNATURE	DATE
WORKED	ABHAI SINGH	SAFETY OFFICER / DY. MANAGER		22/11/11
CHECKED	JAGAT NARAIN	SAFETY OFFICER / SR. MANAGER		22-11-11

REF: CORPORATE STANDARD FOR PERSONAL PROTECTIVE EQUIPMENT HAND PROTECTION	APPROVED BY <div style="text-align: right;"> VK Saxena DGM (HSE) </div>		
Revision No.	PAGE NO	ITEM CODE	DATE OF ISSUE
00	89	ISXW00200220 ISXW00200239	



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SUPERSEDES
INVENTORY NO.

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5.0 Test Certificate

5.1 The supplier shall submit the test certificate along with the bulk supply as per IS for
1. Quality of Leather

5.2 The test certificate shall also indicate the following.
a. P.O. Number

6.0 Packing

The gloves shall be supplied, packed individually in polythene bags for protection from dust & damage.

7.0 Marking

The gloves shall be marked with the following information


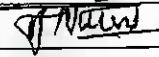

- a. BHEL Logo
- b. Supplier Identity/ manufacture's name/brand name.
- c. Month & Year of manufacturing.

8.0 Inspection

Inspection will be carried out at our works with reference to the accepted sample and test reports.

9.0 Guarantee Certificate

Guarantee certificate to be given for any manufacturing defects along with its consignment for free replacement with in Six months from the date of receipt at stores.

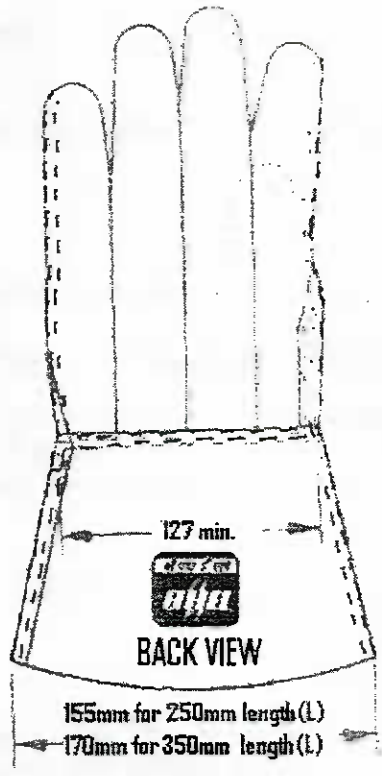
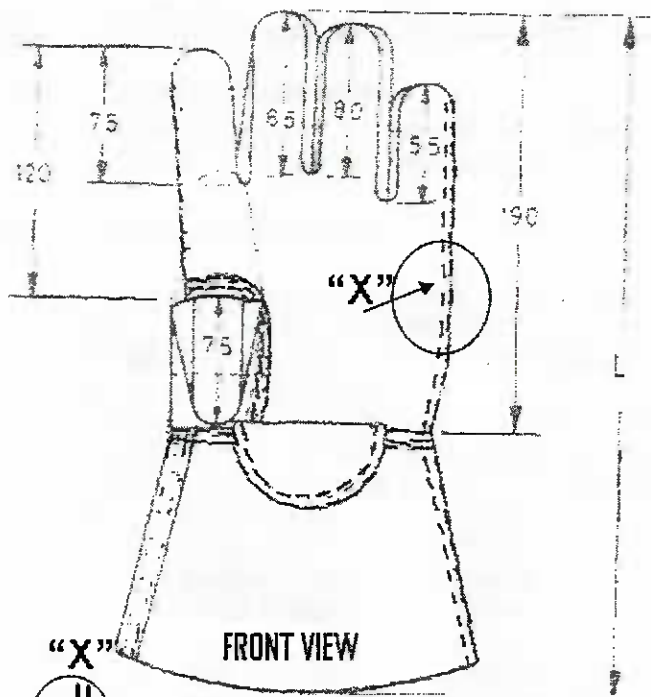
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	00	90		

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“X”
 Double stitching at outer side of Little Finger and at reinforcement.

All dimensions in millimetres.

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