



PLANT PURCHASING SPECIFICATION HEEP - HARDWAR

NON ASBESTOS HAND GLOVES WITH WOOLEN BLANKET LINING (Sustain on min. 800° C temperatures)

1.0 Scope

This standard covers the requirements of Hand gloves with woolen blanket lining which can sustain on min. 800° C temperatures in various processes of manufacturing.

2.0 Compliance with Standards

It shall comply with IS: 6994, Part - I, Reaffirmed 2013.

3.0 Technical Requirement

- 3.1 These shall be made out of Non asbestos Cloth or equivalent cloth which can sustain on min. 800° C temperatures in various processes of manufacturing. The cloth shall be uniform in texture.
- 3.2 Cloth fiber used for manufacturing the hand gloves shall be free from grits and rocky matters.
- 3.3 These shall have four fingers and thumb (Clute Pattern) as per IS: 6994(Part-I)-1973 Clause No. 2.1.8 figure No. 2.
- 3.4 These shall be made of single layer Non Asbestos cloth or equivalent cloth & provided with minimum 2mm thick, closely knitted woolen blanket lining inside gloves covering the whole length of the gloves including fingers, Thumb & palm from upper & lower side.
- 3.5 Overall length of the gloves shall be 350 mm. Tolerance must be in plus side.
- 3.6 Theses should be comfortable on wearing and loose fit.
- 3.7 The gloves shall have lock stitch type stitching.
- 3.8 The number of stitches shall be three per CM with sewing cotton thread (IS :1720 - 1978).

4.0 Sample

Sample shall be supplied along with technical offer for approval.

SIGN & DATE	NAME	DESIGNATION	SIGNATURE	DATE
WORKED	ABHAI SINGH	SAFETY OFFICER /MANAGER		03/05/13
CHECKED	JAGAT NARAIN	SAFETY OFFICER / SR. MGR.		03/05/13
INVENTORY NO.	REF: CORPORATE STANDARD FOR PERSONAL PROTECTIVE EQUIPMENT HAND PROTECTION		APPROVED BY V.K SAXENA DGM (HSE)	
	Revision No.	PAGE NO	ITEM CODE	DATE OF ISSUE
	00	80	ISXW00202380	

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SIGN. & DATE

SUPERSEDES
INVENTORY NO.



PLANT PURCHASING SPECIFICATION

HEEP – HARDWAR

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SUPERSEDES
INVENTORY NO.**5.0 Packing**

The gloves shall be supplied, packed individually for protection from dust & damage.

6.0 Marking

The gloves shall be marked with the following information

- BHEL Logo
- Supplier Identity/ manufacture's name/brand name.
- Month & Year of manufacturing.

7.0 Inspection

Inspection will be carried out at our works with reference to the accepted sample and test reports.

8.0 Guarantee Certificate

Guarantee certificate to be given for any manufacturing defects along with its consignment for free replacement with in Six months from the date of receipt at stores.

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PLANT PURCHASING SPECIFICATION HEEP – HARDWAR

SUPERSEDES
INVENTORY NO.

NON ASBESTOS HAND GLOVES WITH WOOLEN BLANKET LINING (Sustain on min. 350⁰ C temperatures)

1.0 Scope

This standard covers the requirements of Hand gloves with woolen blanket lining which can sustain on min. 350⁰ C temperatures in various processes of manufacturing.

2.0 Compliance with Standards

It shall comply with IS: 6994, Part – I, Reaffirmed 2013.

3.0 Technical Requirement

- 3.1 These shall be made out of Non asbestos Cloth or equivalent cloth which can sustain on min. 350⁰ C temperatures in various processes of manufacturing. The cloth shall be uniform in texture.
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CHECKED	JAGAT NARAIN	SAFETY OFFICER / SR. MGR.		03/05/13

INVENTORY NO.

REF:
CORPORATE STANDARD FOR
PERSONAL PROTECTIVE EQUIPMENT
HAND PROTECTION

APPROVED BY

V.K SAXENA
DGM (HSE)

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SUPERSEDES
INVENTORY NO.**5.0 Packing**

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