

ANNEXURE M

TECHNICAL SPECIFICATION AGAINST BHEL ENQUIRY NO. 7528/S/6220/14/4178A

Sl. No.	ITEM DESCRIPTION	QUANTITY	UNIT	LOT NO	DELIVERY SCHEDULE
1	HW8134441092 STEEL TELESCOPIC COVER FOR Y/VERTICAL AXIS (MATERIAL S.S-304) FOR BLOHM M/C (ROUGH SKETCH AS PER DRAWING NO. BLOHM-SP-01)	1	NO	1	30.05.2015
2	HW8134441106 BELLOW COVER FOR X/HORIZONTAL AXIS WITH SUITABLE STIFFNER & CHAIN/RUBBER BELT FOR LEFT & RIGHT SIDE FOR BLOHM M/C(ROUGH SKETCH AS PER DRAWING NO. BLOHM-SP-02)(1SET BELLOW COVER CONSISTING 1 EACH OF LEFT AND RIGHT SIDE)	1	ST	1	30.05.2015
3	HW8136220310 BELLOW COVER FOR Z/VERTICAL AXIS FOR WALTER M/C (ROUGH SKETCH AS PER DRAWING NO. WALTER-SP-04)(1 SET BELLOW COVER CONSISTING 1 EACH OF TOP AND BOTTOM SIDE)	1	ST	1	30.05.2015
4	HW8136220328 BELLOW COVER FOR X/HORIZONTAL AXIS WITH S.S FLAP FOR WALTER M/C (ROUGH SKETCH AS PER DRAWING NO. WALTER-SP-02) (1 SET BELLOW COVER CONSISTING 1 EACH OF LEFT AND RIGHT SIDE)	1	ST	1	30.05.2015
5	HW8136220336 BELLOW COVER FOR Y/VERTICAL AXIS FOR WALTER M/C (ROUGH SKETCH AS PER DRAWING NO. WALTER-SP-05)(1 SET BELLOW COVER CONSISTING 1 EACH OF TOP AND BOTTOM SIDE)	1	ST	1	30.05.2015

Note:

1. Assembly and disassembly to be carried out by vendor for preparation of drawing with his own resources.
2. Vendor must install and commission these items on the required machines with his own resources and ensure that the items and fittings are leakage proof.

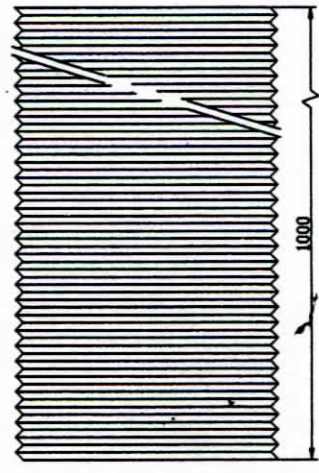
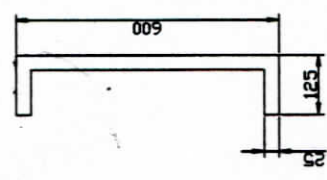
(ALL DIMENSIONS ARE IN mm)

FIRST ANGLE PROJECTION

DRAWING NO.
WALTER-SP-02

THE REST

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S S FLAP BELLOW



1. BLUNT ALL SHARP CORNERS

GRADE OF UNTOL. DIM.:-		CBOM NO.		STATUS OF DRG.		TYPE OF PRODUCT		PLAN NO.-3-015	
M/CG- Y/B/M/F AA 0230208						CNC TOOL & CUTTER GRINDER	BLOCK-12		
WELDING-A/B/C/D-AA621104						NAME OF CUSTOMER/ PROJECT			
GAS CUTTING-T3-AA0621101						BHARAT HEAVY ELECTRICALS LTD.			
REV. DATE	ALTERED	DATE	ALTERED	DATE	ALTERED	HARDWARE			
CHECKED	CHECKED								
						DEPT. VEX	SCALE	WEIGHT(Kg.)	REF. TO ASSY. DRG.
						CODE/DESIGN	N.T.S.		
						TITLE	BELLOW COVER		
						(X-AXIS)			
						DRAWING NO.	WALTER-SP-02		
						SHEET NO.	01	NO. OF SHEETS	01
									SIZE A3

2

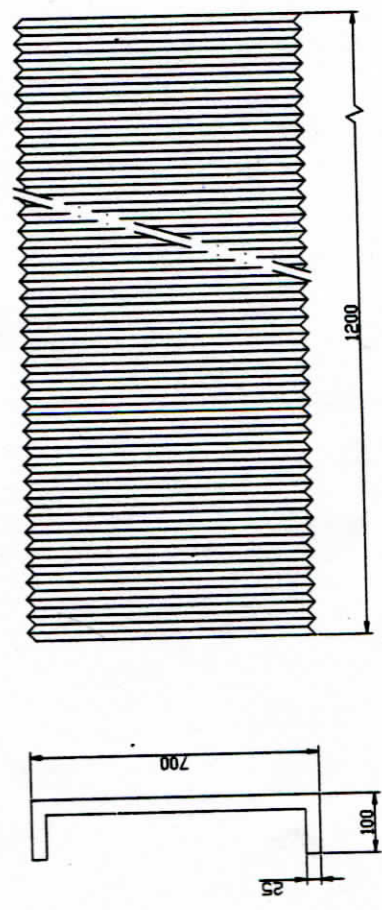
(ALL DIMENSIONS ARE IN mm)

FIRST ANGLE PROJECTION

THE REST

DRAWING NO.
WALTER-SP-04

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VERTICAL WITHOUT S S FLAP BELLOW



1. BLUNT ALL SHARP CORNERS

GRADE OF UNTOL. DIM.:- M/CG- X/Y/M/P AA 0230208		CBOM NO.		STATUS OF DRG.	
WELDING-A/B/C/D-AA621104		NAME SIGN DATE		TYPE OF PRODUCT CNC TOOL & CUTTER GRINDER	
GAS CUTTING-T3'AA0621101		APD SANJAY		NAME OF CUSTOMER/ PROJECT BLOCK-12	
REV. DATE ALTERED CHECKED		DEPT. VEX		PLAN NO.-3-015	
REV. DATE ALTERED CHECKED		SCALE N.T.S.		BLOCK-12	
REV. DATE ALTERED CHECKED		CODE DESIGN		DRAWING NO. WALTER-SP-04 00	
REV. DATE ALTERED CHECKED		TITLE BELLOW COVER (Z-AXIS)		SHEET NO. 01 NO. OF SHEETS 01	
REV. DATE ALTERED CHECKED		WEIGHT (kg.)		ITEM NO. OF ITEMS	
REV. DATE ALTERED CHECKED		REF. TO ASST. DRG.		NO. OF VARS.	
REV. DATE ALTERED CHECKED		DRN M.K.S. 27/10/2014		73, 74	
REV. DATE ALTERED CHECKED		CHD DUGTAL		75, 76	
REV. DATE ALTERED CHECKED		APD SANJAY		77, 78	
REV. DATE ALTERED CHECKED		SIGN DATE		79, 80	
REV. DATE ALTERED CHECKED		SIGN DATE		81, 82	
REV. DATE ALTERED CHECKED		SIGN DATE		83, 84	
REV. DATE ALTERED CHECKED		SIGN DATE		85, 86	
REV. DATE ALTERED CHECKED		SIGN DATE		87, 88	
REV. DATE ALTERED CHECKED		SIGN DATE		89, 90	
REV. DATE ALTERED CHECKED		SIGN DATE		91, 92	
REV. DATE ALTERED CHECKED		SIGN DATE		93, 94	
REV. DATE ALTERED CHECKED		SIGN DATE		95, 96	
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8

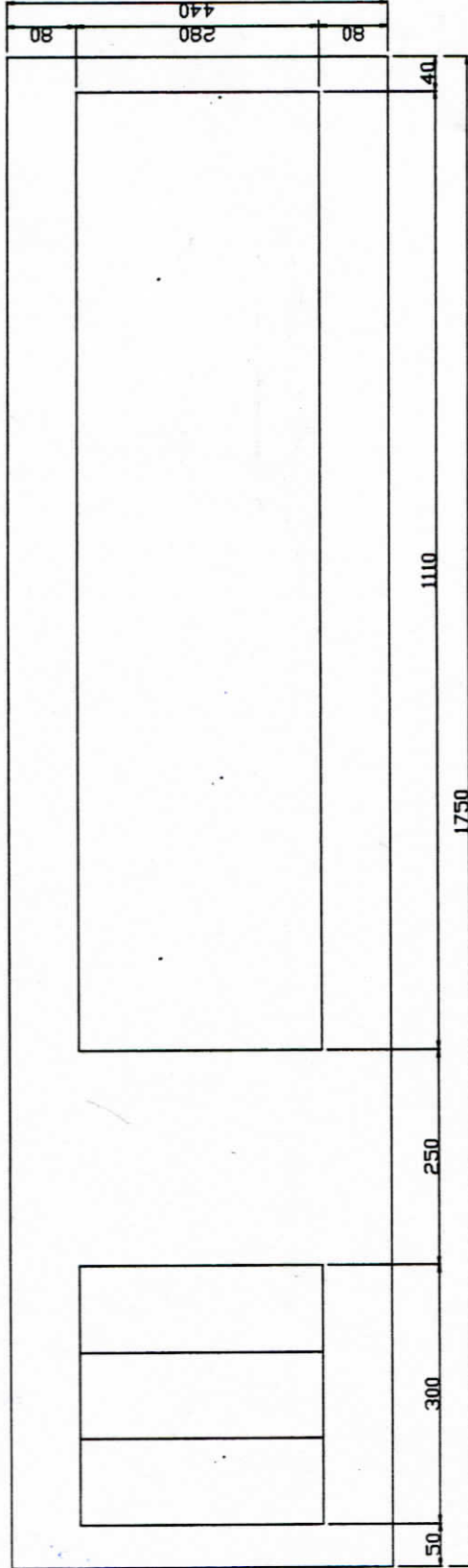
4

FORM: DG-38(B)

(ALL DIMENSIONS ARE IN mm)

FIRST ANGLE PROJECTION

DRAWING NO.
BLOHM-SP-01



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SKETCH
REF. DRG NO.

SIGN & DATE

INVENTORY NO. 14-07-14/755

CBOM NO.	STARTS OF DRG.	NAME	SIGN	DATE
		Prabhat Kumar		20/11/14
AGREED DEPT.				
REV.	DATE	ALTERED	CHECKED	
TYPE OF PRODUCT CNC GRINDING CENTRE OR NAME OF CUSTOMER/ PROJECT BLOCK-12				
PLAN NO.-1-019				
NAME				
DRN	CHD	DUGTAL	SIGN	DATE
APD	REF. TO ASST. ORG.			10/1/2014
BHARAT HEAVY ELECTRICALS LTD. HARDWAR				
DEPT.	VEX	SCALE	WEIGHT(Kg.)	NO. OF VAR.
CODE/DESIGN		NTS		
TITLE TELESCOPIC COVER (Y-AXIS)				
DRAWING NO. BLOHM-SP-01				
SHEET NO. 01 NO. OF SHEETS 01				
SIZE A3				



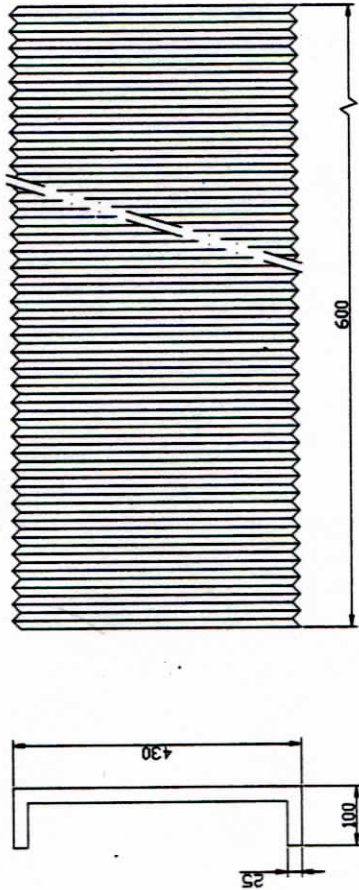
GRADE OF UNTOOL DIM.:-
M/CG-X/Y/M/*AA 0230208
WELDING-A/B/C/D-AA621104
GAS CUTTING-TS'AA0621101
REV. DATE ALTERED CHECKED

(ALL DIMENSIONS ARE IN mm)

FIRST ANGLE PROJECTION

✓ THE REST

DRAWING NO.
WALTER-SP-05



VERTICAL WITHOUT S S FLAP BELLOW



1. BLUNT ALL SHARP CORNERS

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CBOM NO.		STATUS OF DRG.	TYPE OF PRODUCT		PLAN NO.-3-015	
APPROVED	REV	DATE	NAME	SIGN	DATE	NO. OF VAR.
GRADE OF UNTOL. DIM.:- M/CG- Y/B/M/F AA 0230208 WELDING-A/B/C/D-AB21104 GAS CUTTING-T3AA021101			DRN M.K. Srikant CHD DIGITAL APD SANJAY		DATE 27.10.2014	
REV	DATE	ALTERED	DEPT. WEX CODE/DESIGN		REF. TO ASSY DRG.	
			SCALE N.T.S.		ITEM NO. OF NO. ITEMS	
			TITLE BELLOW COVER (Y-AXIS)		DRAWING NO. WALTER-SP-05 00	
					SHEET NO. 01 NO. OF SHEETS 01	
					SIZE A3	

TYPE OF PRODUCT OR OR CNC TOOL & CUTTER GRINDER
NAME OF CUSTOMER/ PROJECT BLOCK-12

BHARAT HEAVY ELECTRICALS LTD.
HARDWAR

DEPT. WEX
CODE/DESIGN

SCALE N.T.S.
TITLE BELLOW COVER
(Y-AXIS)

14-10-02/754
INVENTORY NO.

SKETCH
REF. DRG NO.

20