

Annexure – C to EOI/CAP/2015-16/01

Sl. No.	Item	Unit	Quantity
01	Crimp Roller Lower - Driver	No	1
02	Crimp Roller Upper - Driven	No	1

Specification for Lower / Upper Roller (Driver / Driven):

Rollers to be made as per the following specification;

Name : Lower/upper Crimp Roller - (Driver/driven)

Drawing number : Will be provided after signing of Non-Disclosure Agreement - Item No. 01/02.

Roller size (Approximately) : ID = 260mm, OD= 351mm and length= 1200mm

Material : AISI 4140

The machined/finished rollers should have:

Hardness = 50 to 55 HRC.

Radial run out = 0.04mm.

Pitch tolerance =max.0.32

Remarks:

1. Material will be inspected at supplier's works before dispatch by BHEL engineer or their authorized inspection agency.
2. BHEL will supply the hob cutter on returnable basis.