TANGEDCO

2X660MW ENNORE

TECHNICAL SPECIFICATION
FOR

AUXILIARY STEAM PRESSURE REDUCING AND DESUPERHEATING STATION ALONGWITH ACCESSORIES

VOLUME – II B & III

SPECIFICATION No: **PE–TS –412-142–N101 (REV 00)**

BHARAT HEAVY ELECTRICALS LIMITED
POWER SECTOR
PROJECT ENGINEERING MANAGEMENT
PPEI, NOIDA, INDIA

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PREAMBLE

1.0 Volume – II B :

This volume is sub- divided into following sections: -

Section – A : This section outlines the scope of enquiry

Section – B : This section provides : " Project Information".

Section- C : This section indicates tech. Requirements specific to the contract, not covered in Section – D.

Section – D : This section comprises of tech. Specifications of equipments complete with data sheet A,B&C.

Data Sheet – A specifics data and other requirements pertaining to the equipment.

Data sheet – B specifics data to be filled by the bidder (Data Sheet B is contained in Volume – III.

Data Sheet – C indicates data/ documents to be furnished after the award of contract as per agreed schedule by the vendor (as applicable).

TITLE **AUXILIARY STEAM PRESSURE REDUCING & DESUPERHEATING STATION** **TANGEDCO-2X660MW ENNORE**	SPEC. NO.: PE-TS-412-142-N101	
	VOLUME **II-B**	
	SECTION **CONTENTS**	
	REV NO. **0**	
	SHEET 1 OF 2	

CONTENTS

	TITLE **AUXILIARY STEAM PRESSURE REDUCING & DESUPERHEATING STATION** **TANGEDCO-2X660MW ENNORE**	SPEC. NO.: PE-TS-412-142-N101 VOLUME **II-B** SECTION **CONTENTS** REV NO. **0** SHEET 2 OF 2

SECTION	**TITLE**	**SPECIFICATION/ DRG/DOC NO**	**NO. OF** SHEETS
Section D	**Equipment Specification** Specification For Control Valve (With Pneumatic Actuator (SMART)**)**	PES – 145 - 06	12 + 3
Data Sheet A&B	Data Sheet For Control Valves (With Pneumatic Actuator) for tag nos. ASV-22, ASV-26, CDV-262		13
	Data Sheet For Control Valves (With Pneumatic Actuator) Common for all Control Valves		
Data Sheet C	List of Documents and Data to be Submitted after Award of Contract		1
Quality Plan	Quality Plan for Control Valve	PE-QP-999-145-I006	7
Tender Drawings	Auxiliary Pr. Reducing and DeSuperHeating Station	PE-TS-412-142-N101	1

FILLED-UP QUALITY PLAN AS MINIMUM REQUIREMENTS IS INCLUDED FOR CONTROL VALVE.

	TITLE **SCOPE OF ENQUIRY** **AUXILIARY STEAM PRESSURE REDUCING & DESUPERHEATING STATION** **FOR TANGEDCO-2X660MW ENNORE**	SPEC. NO.: PE-TS-412-142-N101 VOLUME **IIB** SECTION **A** REV NO. **00** SHEET 1 OF 3

SECTION – A

SCOPE OF ENQUIRY

1.1 This enquiry covers the Design, Manufacture, Assembly, Inspection and Testing at Vendor's and/or his sub-vendors works, painting and delivery to site of Auxiliary Steam Pressure Reducing & Desuperheating Stations, as mentioned in different sections of this specification for TANGEDCO-2X660MW ENNORE

The tenderer shall also quote separately for the following:-

a) Supervision of erection & commissioning of the equipment, if applicable.
b) Recommended spares for 3 years of post guarantee period operation.

1.2 It is not the intent to specify herein all the details of design and manufacture. However, the equipment shall conform in all respects to high standards of design, engineering and workmanship and shall be capable of performing the required duties in a manner acceptable to the Engineer/Owner who will interpret the meaning of drawings and specifications and shall be entitled to reject any work or material, which in his judgment is not in full accordance herewith.

1.3 The bidder may quote for his standard, proven design of equipment and shall indicate any deviations from this specification in the enclosed schedule. **In the absence of duly filled deviation schedule, it shall be presumed that the offer confirms exactly to this specification**. The bidder shall also furnish the performance feedback data of the equipment from similar installations. However, the acceptance of the deviations/options is not binding on the Engineer/Owner.

1.4 The bids shall be in English language and MKS Units.

1.5 Filled up quality Plans as minimum technical requirements, are included in this specification in Vol. IIB Sec D. Bidder is required to submit the enclosed Quality Plan, or bring out specific deviations on it, while submitting the bid.

1.6 Similar to Quality Plan, Bidder is required to furnish Field Quality Plan (FQP), if applicable. FQP shall indicate all inspection/test to be carried out at site covering the following:

i). Receipt of material.
ii). Storage or Conservation.
iii). Pre-Erection & Erection
iv). Pre-Commissioning, commissioning & post commissioning.

FQP shall furnish adequate instructions to be followed by erection & commissioning agency at site.

Bidder is requested to refer standard no PES-100-918 on field quality plan enclosed in Volume III of this specification.

1.7 The omission of specific reference to any component / accessory necessary for the proper performance of the equipments shall not relieve the supplier of the responsibility of providing such facilities to complete the supply within the quoted prices.

1.8 BHEL's / TANGEDCO's representatives shall be given access to the shop in which the equipments are being manufactured or tested and all test records shall be made available to him.

1.9 The Equipment covered under this specification shall not be dispatched unless the same have been finally inspected, accepted and Material Dispatch Clearance Certificate (MDCC) is issued by BHEL / TANGEDCO.

SECTION – B

PROJECT INFORMATION

SPECIFICATION
FOR
EPC CUM DEBT FINANCING CONTRACT

VOLUME II – GENERAL & SCHEDULES

CHAPTER 1

PROJECT SYNOPSIS

1.0 GENERAL BACKGROUND AND SALIENT FEATURES

1.1 Introduction

Tamilnadu Generation and Distribution Corporation owns the proposed green-field 1320 MW (2 units of 660 MW each) Coal Based Thermal Power Station at Katupalli. This is an expansion of North Chennai Thermal Power Station (NCTPS) and located on some portion of the ashdyke of NCTPS.

1.2 Location

The proposed site for main power plant is located near Ennore port (approx 5 kms).

The nearest Railway station is at Athipattu Pudunagar (approx 5 kms)

All weather road from Pattamandri on the Thiruvottiyur-Ponneri district highway is the nearest road access.

The nearest airport is at Chennai at a distance of 60 km.

1.3 Type of Plant

The proposed 2x660 MW Super-Critical Power Project consists of coal fired steam generator connected to a reheat type steam turbine generator along with all the required auxiliaries. Circulating cooling water system is envisaged for condenser cooling.

The description and salient technical data of the Steam Generator, Steam Turbine Generator, Auxiliary systems, Electrical, Control & Instrumentation, Civil etc. are explained elsewhere in the specification:

1.4 PROJECT INFORMATION

Project Title : **2 x 660 MW Ennore SEZ Coal Based Supercritical Thermal Power Project at Ash Dyke of NCTPS**

Owner : **TAMIL NADU GENERATION AND DISTRIBUTION CORPORATION (TANGEDCO)**

LOCATION

The site is located near Vayalur Village, Ennore

Latitude	:	$13^0$17' N to $13^0$18' N
Longitude	:	$80^0$18' E to $80^0$19' E
Distance from Chennai City	:	35 km
Nearest Airport is at Chennai at a Distance of	:	60 km
Nearest Seaport is	:	Ennore
Nearest Railway Station is	:	Athipattu Pudunagar (approx 5 kms)

Meteorological Condition

Climate : Tropical ,very dry and hot summer, dry and cold winter and good rain-fall in monsoon accompanied with strong wind.

Climatological data :

Ambient temp. (^{0}C)

Annual Maximum Mean Temp	41.5(^{0}C)
Annual Minimum Mean Temp	24(^{0}C)
Design Ambient temperature	35(^{0}C)

Relative Humidity

Maximum	100%
Minimum	36%
Design	75%

Annual Rainfall

Maximum	2540 mm
Average	1600 mm
Minimum	1175 mm

Prevailing Wind Direction

Nov to Jan – From NW & NE

Feb to Mar – From East & SE

Apr to May – From South & SE

June – From SW

July to Aug – From NW

Sept to Oct – From SE & SW

Wind Speed 11.8 kmph (avg)

50 kmph (max)

Seismic Zone III as per IS:1893-2002

1.5 Access to Site

Site is well connected to all weather road from Pattamandri on the Thiruvottiyur – Ponneri district highway. Site is located adjacent to the Chennai – Howrah broad gauge line and thus well connected by rail also.

SECTION-C

SPECIFIC TECHNICAL REQUIREMENTS

1.0.0 BRIEF SYSTEM DESCRIPTION

1.1.0 Auxiliary steam system is designed to provide steam for the turbine auxiliaries, boiler auxiliaries and fuel oil heating system during start-up, low loads and normal running of unit.

1.2.0 The system comprises of One “High capacity PRDS” with tapping from Main steam line to meet auxiliary steam requirements during unit start-up, low loads and the other "Low Capacity PRV" with tapping off steam from CRH line to meet auxiliary steam requirements during normal running. Spray water required for desuperheating will be tapped off from CEP discharge.

1.3.0 These two stations will reduce the pressure and temperature of the steam tapped off from CRH line and main steam line to 16 kg/cm2 (abs) & 290^{o}C at auxiliary steam header.

2.0.0 EQUIPMENT TO BE PROVIDED BY TENDERER

2.1.0 AUXILIARY STEAM PRDS COMPRISING OF :

2.1.1 Control Valves & Accessories:

2.1.1.1 Combined Type High Capacity Pressure Reducing & Desuperheating Valve (On MS line) (ASV-22) : One No. / Unit (02 nos. for 02 Unit)

2.1.1.2 Low Capacity PRV on CRH Line (ASV-26) : One No. / Unit (02 nos. for 02 Unit)

2.1.1.3 Spray Control Valve for ASV-22 (CDV-262) : One No. / Unit (02 nos. for 02 Units)

2.1.1.4 Each control valve shall be supplied with the accessories specified in the relevant data

SPECIFIC TECHNICAL REQUIREMENTS

The requirements in this section are specific for this project and shall over-ride the specification under Section-D in case of any contradiction. However In case of any contradiction between this SPECIFIC TECHNICAL REQUIREMENTS and customer SPECIFICATION attached further, the customer SPECIFICATION shall prevail.

1) Bidder to note that data sheet-B, Format "Schedule of submission of Drawings/ Documents, Equipment Manufacture, Inspection and Despatch" enclosed in Section-D, to be signed and stamped and submitted with the bid. Quality Plan enclosed in Volume-IIB should be furnished duly signed and stamped. NO DEVIATION IS ACCEPTABLE.

2) All the formats in Volume-III should be filled-up and furnished with the bid, complete in all respect. Catalogue, Leaflets related with the models of Control Valves as well as each Accessory must be furnished with the offer. In the absence of those, the bid would be considered incomplete and shall be liable for rejection. Catalogue, Leaflets related with the models of Control Valves as well as each accessary must be furnished with the offer.

3) The Hook-up diagram for Control valve is attached in Section-C. The Bidder's scope starts from isolation valve at Inst. Air Supply header. The suitable connector required for connection of pneumatic tubing to isolation valve at Instrument Air Header is also in bidder's scope.

4) Valve Body Sizes shall be quoted to take care of the specification requirements like parameters, and limitations of Fluid outlet velocities, Noise Level etc. **However Port (Trim) Sizes shall be selected to suit CV requirement for achieving percentage valve lift as per Technical specification.**

5) Type of bonnet shall be according to the service condition. Extension bonnets shall be provided when the maximum temperature of the flowing fluid is greater than 275 Deg C.

6) Valve and actuator shall be designed for full differential pressure (Max. shut-off pressure).

7) Tolerances on end to end, center to center, center to face shall be in accordance with ASME B16.10.

8)

9)

10) Valve Body and trim design shall achieve Noise abatement. However if the required noise level is not achievable due to design constraint, external Low Noise Pack (Cartridge/Silencer) may be used in the downstream side of the valve. Low Noise pack shall be in Bidder's scope.

11) **Separate moisture separator unit** for ensuring dryness of air entering I/P as well as the power cylinder is to be supplied with each control valve.

12) Control valve accessories shall be fitted on the valve body. Integral pneumatic tubing shall be $\frac{1}{4}$ "OD SS, and fittings shall be of SS. Applicable accessories shall be terminated at the junction box (mounted on the body).

13)

14) Trim material and body material has been specified in the Datasheets-A. Bidder to offer body material & trim material combinations equivalent or better than the material specified in Datasheets-A. Wherever there is deviation from the datasheets, bidder to furnish the documentary proof for confirming superior trim material/ body material selection along with their offer. BHEL/Customer reserves the right to accept/reject any variation to the specification.

15) Trim supplied shall be suitable for quick changing and trim exit velocity shall be limited to avoid cavitation.

16) The sizing procedure followed shall be as per latest edition of ANSI/ISA or equivalent standard.

17) The End Connections Shall Be Socket Welded For Sizes up to 50 NB And Butt Welded For sizes above 50 NB.

18) Stem material for all Control Valves shall be SS 316 STELLITED.

19)

20)

21) Facility to adjust the maximum travel of stem & starting point of travel shall be incorporated.

22) Bidder to furnish the list of all control valves for which Cv test is to be carried. Cv test shall be carried out for each type of control valve (of same size, Cv, trim characteristics). Cv test reports shall be verified by BHEL/Customer. Type test certificate shall also be acceptable.

Bidder to note that only those type test reports for same type of control valves shall be offered for verification which are not older than 3 years from the date of Part 1 opening (receipt of technical unpriced offer).
In case, Cv type test reports found not acceptable, Bidder to conduct Cv test for the same without any commercial implication.

23) Calculation of Cv, noise level, valve outlet velocity, trim exit velocity, actuator sizing, Data sheet-C in line with Datasheet-A of specification, dimensional drawings / edge preparation details, etc. shall be submitted for BHEL/Customer review and approval, to reach BHEL within 15 days after receipt of PO/LOI.

24)

25) Selection of valves and actuators are bidder's responsibility. Any change in selection of type of valve / sizing / percentage opening, calculations, QP, etc., if desired by BHEL / customer during approval of the documents after award of contract, without major changes in process parameters as per tender specification, shall be carried out by bidder without any commercial implication and time delay.

26) Limit switch, position feedback shall be terminated up to JB by 0.5 mm2/PVC/Cu/1.1 KV/FRLS shielded control cables. Solenoid valve shall be terminated by 2.5 mm2 size cable.

27) SS nameplate for control valve shall include tag no./KKS no./Sl. No./body material /size/press rating/trim material/trim type/action on air failure/diaphragm air pressure at full open and close condition.

28) Open to close and close to open time of pneumatic actuator (modulating type) shall be less than 10 sec. Bidder to include volume booster if required to achieve response time less than 10 sec. For ON/OFF type control valve also, the actuator shall have a response time less than 10 sec.

29) Specification of electrical actuator shall not be considered.

30) Hand wheel shall have open/close direction.

31) Air filter regulator shall be designed for an inlet pressure of 5-8 kg/cm2.

32) Limit switch shall be designed for 1, 00,000 operations.

33) Expander/reducer b/w the main pipe and the valve inlet and outlet shall be in BHEL's scope of supply. However, any expander/reducer coming b/w the valve and low noise pack (as applicable) shall be in bidder's scope of supply.

34) JB shall be 36 ways with SS body as per enclosed hook-up diagram.

35) Inspection shall be carried out in line with approved drawing/data sheet/QP & specific technical requirements.

36) Third party inspection: Customer shall witness the inspection for control valves at the manufacturer's works/ FCRI, PALAKKAD. Bidder to inform 15 days before the date of inspection.

37) In case during erection/commissioning of the control valve, any spares are required which have not been specified in the start-up/commissioning spares list, the same will have to be supplied by the bidder free of cost.

38) The valve sizing shall be suitable for obtaining maximum flow conditions with valve opening at approximately 80% of total stem travel & minimum flow condition not less than 10% of total stem travel. All the valves shall be capable of handling at least 120% of required maximum flow. The stem travel range from minimum flow condition to maximum flow shall not be less than 50% of the total stem travel

39) **SPARES:** The following spares are required to be offered

(A) Mandatory Spares:

The items listed in list of mandatory spares attached at section-D, of this specification, are the essential spares required to be offered by the bidder, and the price for which (Lump sum as well as individual) for each item to be quoted separately under the separate heading. The format for price schedule to be filled-up by the bidder is enclosed in Volume-III. The prices for Mandatory spares indicated by the bidder shall be used for bid evaluation purpose.

Each case/container containing Mandatory spares shall be clearly marked or labelled on the outside with the description of the spares contained in it. When more than one item of spare parts is(are) packed in a single case/carton, a general description of the contents shall be shown outside such case/container, and detailed list enclosed. All Cases, Containers and Packages must be suitably marked and numbered for the purpose of identification.

(B) Recommended Spares:

In addition to the Mandatory spares mentioned, the bidder shall also furnish a List of Recommended spares for 3 years of normal operation of Control valves / Accessories. BHEL/Customer reserves the right to buy any or all of the recommended spares.

The prices of these spares will remain valid for a period of minimum 6 months after placement of order.

(C) Start-up & Commissioning Spares:

Start-up and Commissioning spares are those spares, which may be required during the start-up and commissioning of the Control Valves. All start-up spares, which are supplied under this contract, shall be strictly interchangeable with the parts for which they are intended for replacements. The format for price schedule to be filled-up by the bidder is enclosed in Volume-III

The Start-up and commissioning spares indicated by the bidder shall be a part of the main control valves supply. However bidder to indicate prices separately. The list of these spares required is enclosed in section-D of this specification.

40) Bidder to indicate the service life expectancy period for the spare parts under normal working conditions. The spares shall be treated and packed for long storage, under climatic conditions prevailing at site. Small items shall be packed in sealed transparent plastic bags with desiccators' packs as necessary.

41) Specification of Electrical Actuator given in section-D shall not be considered.

42) In case of multistage valves, pressure drop across each stage shall ensure that the valve does not cavitate in any of the stages.

43) Bidder to use epoxy based corrosion resistant paints for painting the valves. Paint of all accessories must comply with this requirement. Bidder to follow the painting procedure as per the specification of painting attached.

44) Bidder to furnish a certificate certifying that design of control valve body, bonnet, fittings shall be as per ASTM Standards & tests on Control Valve body shall be as per ANSI B 16.34.

45) **Bidder to note that no additional software should be required to be installed on HMS PC for communicating with the smart positioner and accessing the diagnostic features of the smart positioner. If any such software is required, bidder to offer latest version of calibration and diagnostic software which**

should be compatible with latest operating system at the time of commissioning of valve/positioner without any additional cost to BHEL.

46) **SMART POSITIONER**

i) The smart positioner shall accept 4-20 mA signal from the control system as input and provide a compatible signal for driving the pneumatic actuator.

ii) In addition to the electrical-to-pneumatic signal conversion and positioning functions, it shall also perform detailed diagnostics & make available the actuator/control valve faults via hart interface. The hart signal for the detailed faults shall be superimposed on the 4-20 mA control signal itself. The faults to be covered shall include valve jamming, air supply failure, leakage etc.

iii) It shall have facility of characterisation of the valve (i.e. equal percentage, quick opening, linear, etc.) in the positioners itself.

iv) The positioner shall have the facility of detection of control signal failure and making the valve either stayput/open/close as per process requirement upon this condition.

v) The smart positioner shall have the fail-freeze feature.

47) **Documentation:**

(A) Along with the bids: following documents for respective projects separately

a) **Signed and stamped compliance certificates in attached format (VOL.-III).**

b) **Schedule of prices in attached format (VOL.-III).**

c) **Schedule of submission of Drg./Doc, Equip. Manufacture, Inspection and Dispatch.**

d) **Inspection schedule**

e) **Quality Plan duly signed & stamped.**

(B) After the award of contract:

The documentation as listed below for the project

9 sets of the following documents + 5 sets of CDs to be enclosed with the bids for Approval:

a. Assembly (dimensional) drawings.
b. Valve Edge preparation details.
c. Data sheet-C completely filled-up..
d. Hook-up diagram of Control Valve with Actuator & Accessories.
e. Valve & Actuator assembly dimensional drawings with weights.
f. Quality Plan duly signed and stamped.
g. All calculations like CV, Noise Level, Valve Outlet Velocity, Actuator sizing etc.
h. All relevant catalogues for the models of the valves as well as accessories finalized.
i. Bar chart to indicate the time schedule for procurement, manufacture, testing and dispatch.

(C) Final documentation:

Copies of documents / drawings to be furnished by the successful bidder shall be as follows:

a. Category I & IV approved final drawings/datasheets–16 sets with 6 CD-ROMS.
b. Valve sizing calculations, noise level calculations and outlet velocity calculations – 16 sets with 6 CD – ROMS
c. Test certificates – 10 sets with 4 CD-ROMS
d. "As built" drawings – 10 sets with 4 CD-ROMS
e. Operation & maintenance manuals for Control Valve, Actuator and all accessories - 18 sets with 4 CD-ROMS

Note: Packing instructions:-

1) After inspection of control valves assembly. Smart Positioner along with Pressure Gauge shall be disassembled & packed separately.
2) Packing of the control valves and Smart Positioner along with Pressure Gauge shall be done in separate wooden boxes/cases in order to avoid damage during transit and also during storage at site in tropical climatic conditions for a period of 18-24 months.
3) Packing boxes shall have clear marking "to be stored indoor, away from water & dust".

CHAPTER-11

CONTROL VALVES WITH ACTUATORS

11.00.00 CONTROL VALVES, ACTUATORS AND ACCESSORIES

11.01.00 GENERAL REQUIREMENTS

11.01.01 This section covers the design and construction requirements of Control Valves, their Actuators and Accessories. Except as otherwise specified herein, the Control Valves and accessory equipment furnished under this specification shall be designed, constructed and tested in accordance with the latest applicable requirements of code for Pressure Piping ANSI B31.1, the ASME Boiler and pressure vessel code, Indian Boiler Regulation (IBR) and other standards referenced herein as well as in accordance with all applicable requirements of the "Federal Occupational Safety and Health Standards, USA", or acceptable equal standards.

11.01.02 The design of Control Valves shall comply with relevant codes and standards, account for relevant design criteria viz. environmental conditions, power and air supply, established reliability (reliability target and life expectancy), design of enclosures as specified in Sections earlier.

11.01.03 All Control Valves and accessories furnished under the Section shall be of Owner approved make, fully meeting the qualifying requirements.

11.02.00 CONTROL VALVE CONSTRUCTION AND SIZING

11.02.01 General

1. Valve Construction shall be in accordance with the requirements specified herein. (Bidder to also refer NIT drawing # 114-18-0100).

2. The design of all valve bodies shall conform to the requirements of ANSI (USA) for dimensions, material thickness and material specification for their respective pressure classes.

3. The valve sizing shall be suitable for obtaining maximum operating conditions with valve opening at approximately 80% of total travel. Valves shall be open not less than 15 % of full opening for minimum flow condition and shall be capable of handling at least 120% of the required maximum flow at full open condition. Actual pressure drop is indicated in the specification sheets. Permissible pressure drop shall be calculated and

used by the Bidder for sizing calculations. Valve sizing shall be in compliance with the latest edition of ISA Handbook on control valves, ISA standards "ANSI/ISA-75.01.01, Flow Equations for Sizing of Control Valves" with due consideration for the measures to avoid choked flow.

4. a. The Bidder shall provide valves designed to prevent cavitations, wire drawing, flashing on the downstream side of valve and in downstream piping, when operating through full range under the specified conditions.

Bidder shall furnish detailed catalogue, calculations, write ups to establish compliance to these stipulations with the selection of each valve. No price implications during engineering stage would be admissible to comply with these stipulations and intents of specification.

b. The Liquid pressure recovery factor (FL) shall be 0.995 or better for severe flashing/cavitation services.

c. The Liquid pressure recovery factor (FL) shall be 0.985 or better for low flashing/cavitation services.

6. The valve design shall take into account noise abatement considerations. The design objective will be to limit the generation of valve induced noise to 85 dBA at 1 Meter from the valve surface under actual operating conditions. The noise abatement shall be obtained by valve body and trim design and piping arrangement and not by the use of silencers.

7. The Bidder shall be responsible for proper sizing of the valve and selection of appropriate model and materials of constructions for meeting the operating requirements specified herein and details subsequently furnished during the detailed engineering stage.

8. The valve travel time shall be less than 10 second for non critical services valves.

9. Rangeability should be 50 to 1 (min.) for non critical services valves.

10. Control Valve's Linearity, Hysteresis, Accuracy shall be $\leq \pm 1\%$ and Sensitivity shall be $\leq \pm 0.5\%$.

Bidder shall furnish the Control Valve data sheets and sizing calculations with the proposal which will be subjected to owner approval during detailed engineering. The bidder shall furnish all valves as per Owner approved data sheets and drawings.

11.02.02 **Valve Construction**

1.

2. Where specified, valves with cage guided plugs and quick change trim shall be supplied. The quick change trim shall consist of a cage and seat ring clamped in the valve body by the valve bonnet and sealed with a spiral wound stainless steel asbestos gasket. The trim shall be removable through the top after bonnet removal without any cutting or welding of the valve. Where applicable, plugs shall be designed to include pressure balancing for cage guided valves.

3. Direct acting and self-contained pilot type valves may have low lift plugs.

4. Cast iron valves are not acceptable.

5. Bonnet joints for all control valves shall be of the flanged and bolted type or other construction acceptable to the Owner. Bonnet joints shall be designed for easy disassembly and for assurance of correct valve stem alignment. Bonnet joints of the internal threaded or union type will not be acceptable.

6. Plugs shall be of one-piece construction either cast, forged, or machined from solid bar stock. Plugs shall be screwed and pinned to valve stems or shall be integral with the valve stems.

7. When Teflon packing is used, the lower valve stem which passes through the stuffing box shall be polished to at least 2x10-4 millimeters r.m.s.

8. Valves gland packing shall normally be Teflon on liquid and gas services up to 100kg/cm^2 and 230 Deg.C Teflon impregnated asbestos shall be used above 230 Deg.C and graphite impregnated asbestos with lubrication shall be used for steam services.

9. All valves shall be arranged so that the plugs may be removed from the valve bodies from the bonnet side.

10. Each valve shall have an arrow permanently fixed on the valve body to indicate the correct direction of flow.

11. Each valve shall have a stainless steel name plate permanently fastened to the yoke which shall be visible when the valve is in service. The name plate shall include

a. Tag No. and Valve Serial No.
b. Body material, size and pressure rating
c. Trim material, size characteristics
d. Action on air failure
e. Spring range
f. Stem travel
g. Valve action, etc.

11.02.03 **Valve Materials**

1. Valve material shall be as specified in Supplier's approved Control Valve Specification sheets. The following table defines abbreviations used for valve materials:

S.No.	Abbreviations	Description
a	BR	Bronze ASTM B 61
b	CS	Carbon Steel Forged - ASTM A 105 Cast - ASTM A 216 Grade WCC
c	1- ¼ CR	1-1/4 % Chromium Alloy Steel Forged – ASTM A 182 Grade F11 Cast – ASTM A 217 Grade WC6
d	2- ¼ CR	2-1/4 % Chromium Alloy Steel Forged – ASTM A 182 Grade F22 Cast – ASTM A 217 Grade WC9
e	5 CR	5% Chromium Alloy Steel Forged – ASTM A 182 Grade

		F5 Cast – ASTM A 217 Grade C5
f.	SS	Stainless Steel AISI Type 316 ASTMA 351 Grade CF8M

3. Unless otherwise specified, all control valves shall have stems, guide bushings, plugs, seat rings, stem lock pins, stuffing box parts, and other trim, all made of stainless steel. Valve guide posts and bushings shall be stellite faced for valves where specified. Stellite faced guide posts and bushings shall be differential hardened. For applications involving high pressure drop as also for flashing and cavitation services, trim material shall be properly chosen to ensure required degree of hard facing (such as17-4 PH SS) so as to avoid erosion.

4. Where stellite facing is not specified, hardened stainless steel shall be furnished for all surfaces subject to wear.

5. Manufacturer recommended materials for cage guided valves may be substituted for materials specified provided they satisfy the specified service conditions. Also where substitutions are made, the manufacturer shall guarantee performance of recommended materials to be equal to or better than the specified materials for conditions specified.

   Bidder may offer valve with body and trim material better than the specified material and in such case, bidder shall furnish the comparisons of properties including cavitations resistance, corrosion resistance, temp. resistance, erosion resistance, hardness etc. of the offered material vis a vis specified material for owner approval.

11.02.04 **End Preparation**

1. Valve body ends shall be butt-welded type.

2. Flanged ends shall be of a pressure class equal or greater in pressure-temperature rating to the body design pressure and temperature indicated on the control valve. Unless otherwise specified, steel flanges shall be raised face type. Flanged ends for valves shall be in accordance with ANSI B 16.5.

3. Welded end for control valves where specified shall be socket-weld per ANSI B 16.11 for control valves of sizes 50 mm (2") and below and Butt welded connections per ANSI B16.25 for control valves 65 mm (2-1/2") and above. The end preparation for butt welded control valves shall be matched to the corresponding details for the piping on which the valve is installed.

4. All end preparations shall be as per Owners requirements indicated during Contract stage.

11.02.05 **Miscellaneous Parts**

1. Extension bonnets shall be used on all valves when the maximum temperature of the flowing fluid is greater than 275 deg. C or when specifically required in the control valve.

2. Stem travel indicators shall be provided on all valves.

11.03.00 **VALVE OPERATIONS**

11.03.01 All control valves shall be furnished with pneumatic spring opposed diaphragm, spring less diaphragm, or piston operators as specified herein.

11.03.02 The bidder shall be responsible for proper selection and sizing of valve operators in accordance with the pressure drop and maximum shut-off pressures.

11.03.03 Valve operators and stems shall be adequate to handle the unbalanced forces occurring under the specified flow conditions or the maximum differential pressure specified. An adequate allowance of stem force, at least 0.15 kg/sq. cm per linear millimeter of seating surface, shall be provided in the selection of the operator to assure tight seating unless otherwise specified. The operators shall be designed to produce the required stem force with supply air pressure of 3.5 kg/sq. cm maximum unless otherwise specified.

11.03.04 Diaphragms shall be moulded synthetic rubber and diaphragm housing shall be of pressed steel construction. Diaphragms shall not be fabricated of natural rubber.

11.03.05 Piston operators shall use cast pistons and cylinders with 0-ring seals. Operators shall be supplied with name plates which indicate the diaphragm air pressure at full open and full closed positions. for single seated valves the pressures shall be listed for maximum differential and for zero differential across the valve.

11.03.06 Pistons and cylinders shall be cast aluminum. Piston rod and extension shall be chrome plated stainless steel. Cylinder seal bushings shall be brass and seal rings shall be nitrile. Yoke shall be cast iron.

11.03.07 Valve operators shall be capable of operating at 60 °C continuously.

11.04.00 **CONTROL VALVE ACCESSORIES & DEVICES**

The following accessory equipment shall be provided for control valves:

11.04.01 **Air Locks:** Air locks shall be designed to shut off the diaphragm loading air line if the supply air pressure to the associated pilot or Positioner fails. Air locks shall be of the automatic reset type and shall be furnished with alarms.

11.04.02 **Hand Wheels:** Hand Wheels shall be provided. Hand wheels shall be side mounted unless specified to be top mounted. However the mounting shall be as decided during engineering to offer maximum accessibility.

11.04.03 **Limit Switches:** Each control Valves shall be provided with limit switches for monitoring of end position in DDCMIS/DCS/PLC. Switches shall have not less than two normally open and two normally closed contacts in both open and close directions. Electrical rating of the limit switch contacts shall be 240V AC, 5 amp or 220V DC, 0.5 amp. Limit switches should be National Acme Co., or Honeywell micro switch type or Owner approved equal. The enclosures of the limit switches

shall be as per NEMA-4 Standard. Limit switches shall be constructed to withstand the temperatures encountered in the actual service. Explosion proof construction shall be furnished where required by applicable code or these specifications. Limit switches shall be factory mounted on the valves with provisions for adjusting the mounting. The Bidder shall stroke the valves to check limit switch operation prior to shipment.

Limit/micro switches can be offered as an integral part of Smart valve positioner.

11.04.04 **Smart Valve Positioner:** Control valve actuators for modulating and throttling services shall be provided with HART protocol based smart electro pneumatic valve Positioner to ensure accuracy & repeatability of response. The valve Positioner shall be designed suitable for vibration and service conditions of a steam electric power station.

The Positioner shall have the following features:

a) Shall provide a pneumatic output signal of range 0.2 to 1.0 kg/cm^{2}or as desired for the actuator.
b) Shall have integral type position transmitter, input & output gauges, local keypad, display, 4-20 mA input and 4-20 mA output for position indication in DDCMIS/CCR/PLC.
c) Shall be suitable for direct mounting on control valve assembly both for rotary & linear valves.
d) Shall be capable of functioning under hot, humid & vibrating conditions.
e) Shall have dust tight, corrosion resistant & weather proof IP 65 metal casing.
f) Shall be operated at signal range of 4-20 mA for full travel of the valve. Split range operation in few case my be required. This facility shall also be available in positioner.
g) Shall have in built mechanical position indicator.
h) Shall have fail safe & fail freeze function as per loop process requirement.
i) Shall have in built auto tune facility.

11.04.05 **Solenoid Valves:** Solenoid Valve will be provided for the following

i. ON / OFF Duty type Control Valve
ii. For over-riding the controller signal with Modulating type Control valves.
iii. For control valve stay put position requirement on controller signal failure with Modulating type Control valves.
iv. For construction and detailed specification of Solenoid valve, Chapter 3, Vol. V shall be referred by bidder.

11.04.06 **Diffusers** : Diffusers shall be provided as per service application requirements. The diffuser shall be designed to reduce the pressure drop across the control valve below the critical value and reduce the sound pressure level. Details of the diffusers shall be submitted.

11.04.07 **External Volume Chambers**: External volume chambers with adjustable bleed valves shall be provided for Control Valve. Volume chambers shall be furnished, mounted on the control valve yoke assembly.

11.04.08 **Position Transmitters**: Position transmitters shall be provided for control valves as a part of smart positioner. The signal shall be 4-20 mA DC range, 24 V DC. For non smart positioners applications and power cylinders, contact less position transmitter shall be provided by bidder.

11.04.09 **Tubing and Air Sets**: All pneumatic tubing required to interconnect devices assembled together shall be furnished complete with each control valve. The tubing shall be fully annealed soft temper copper tubing conforming to ASTM B68 to B75 (USA). Swage lock flare less tubing fittings shall be used for tubing connections (Swage lock or approved equal).

Each device requiring an air supply shall be equipped with a combination filter-regulator. Devices mounted together on a valve yoke may be served by a single regulator, provided the supply pressure is satisfactory and the regulator capacity is not exceeded. Filter-regulators shall be mounted on the device served.

Filter- regulators shall be suitable for a 10 kg/sq. cm maximum inlet pressure. Filter-regulators shall have built-in housing blow down valves and a 2 inch pressure gauge. The filter shall be of size not more than 5 microns and shall be made of sintered bronze.

11.04.10 **Pressure Switch**

Pressure switch suitable for the above the pneumatic system shall be provided. The contact rating shall be 2 A for 240 AC, .2 A, 220 VDC 2 SPDT Contact. Enclosure IP 65.

11.04.11 **I/P Converter**

For non smart positioners applications and power cylinders i/p converters shall be required and owner approval shall be obtained for the use of i/p converter for such applications.

Electro-pneumatic, outdoor type, field mounted Linear. 4-20 MA DC input and 0.2 – 1.0 kg/Cm^2 output. Die cast aluminum casing with IP65 or equivalent enclosure class. Accuracy of $\pm$ 0.5% of span or better and repeatability of $\pm$ 0.5% of span or better will be provided. Easily accessible span and zero adjustment will be provided I/P converter shall be provided with all accessories and erection hardware. The I to P converters shall retain the pneumatic signal (last value) even in failure of control signal and shall have self volume boosters.

11.04.12 **Separate moisture separator unit** for ensuring dryness of air entering I/P as well as the power cylinder is to be supplied **with each control valve and control damper**.

11.05.00 **FOR FOLLOWING CRITICAL APPLICATION SPECIAL CONTROL VALVES ARE REQUIRED.:**

APRDS System

11.05.01 **General Requirements for Critical Application Control Valves for** -.

i) The valve accessories shall include hand wheels, limit switches, smart valve positioner (4-20mA DC type), electro pneumatic converter, Air lock relay, Solenoid valve and all other items required for the completeness and the accessories shall be explosion proof type as per hazardous area classification wherever applicable.

ii) Control valves shall be furnished with IBR certification wherever required.

1. **Noise:** The maximum allowable noise level shall be 85 dba or less at 1 m. distance from the downstream bare pipe surface. The specified noise level shall be attained without the use of orifices, mufflers, diffusers. No credit for thermal or acoustical insulations shall be taken.

2. **Valve Trim:** Valve shall have quick change type trim utilizing top entry. No components shall be screwed or welded into the body. The valve shall have equal pressure distribution around the plug to avoid chattering / vibration.

   Trim of severe/critical service valve shall be of multi stage & multi path design with sufficient no. of discrete pressure drop stage to eliminate the chance of erosion, cavitations, noise, vibration through out the control range of valve.

3.

4. **Actuator:** Actuator type should be pneumatic double acting piston/Hydraulic.

11.06.05 **SPECIFICATION FOR APRDS System:**

Brief System Description

Auxiliary steam system is to be designed to provide steam for turbine auxiliaries, Boiler auxiliaries and fuel oil heating system during start-up, low loads and normal running of units.

The system comprises of one auxiliary steam stations capable of meeting 'High capacity' and 'Low capacity requirements' by a single system to meet auxiliary steam requirements during unit start-up, Low loads and for fuel oil system and during normal running. Spray water required for desuperheating will be tapped off from boiler feed pump discharge.

The above stations will reduce the pressure and temperature of the steam tapped off from main steam line. A suitable desuperheater should be considered for reducing the temperature.

Equipment To Be Provided by Bidder:

Combined high capacity and low capacity Auxiliary PRDS comprising of:

a) Control Valves and accessories:

a) Pressure reducing valve: Having multiturn, multistage, multipath radial trim valve as per specification.

b) Spray control station: Dedicated to Desuper-heater. The spray water control station should have multiturn, multistage, and flow trim and a high rangeability desuperheater.

Each control valve shall be supplied with the accessories as specified in the approved data sheets.

Desuperheater:

1. Direct mixing type desuperheater :

The desuperheater shall be completed with spray nozzle along with necessary attachments.

Spares, Consumables and Special Tools and Tackles:

Commissioning spares and consumables:

The bidder shall supply spares and consumables for all the above valves and desuperheaters required during start-up. A list of all spares and consumables to be supplied shall be submitted along with the bid.

Specific Technical Requirements for Control Valves, Actuators and Accessories:

Seat ring and trim fitment should not have any part screwed or welded. It should be easily replacable type.

The valve trim should be multistage, multipath design having sufficient numbers of discrete pressure reductions (turns/stages) to ensure elimination of vibration, cavitations, erosion and noise effects.

Pressure reduction/drop achieved by valve designs incorporating single or multistage orificed cage, diffusers are not acceptable.

Bidder should work out number of pressure drop turns in the trim of the valve and should provide calculations of trim exit velocity.

Flow Vs. valve opening characteristics: the trim is to be so designed that the minimum flow indicated in the bid specifications of the valve is achieved with minimum lift of 8mm. of valve plug from 'close' position. Subsequent characteristics should be 'Equal Percentage' i.e. corresponding to the parabolic characteristics. Characterising the cam of the positioner to mimic the required flow characteristics is not acceptable.

Rangeability should be 50 to 1(minimum). Valve should be able to throttle even below 5% opening without trim erosion.

Each pressure reducing element should have a uniform pressure distribution around the plug to avoid mechanical vibrations(pressure equalizing rings/ grooves).

To prevent flow induced vibrations and the line trace damage to seat, the flow direction should be over the plug for water and under the plug for steam.

During throttle opening of the control valve, flow should be diverted away from the body seat.

The valves shall have minimum ANSI B-16-104 class-V leakage class in metal to metal seating for all applications with minimum seating force of 125kgf per linear mm of seat ring circumference. Soft seat is not acceptable. Vendor shall confirm that the proposed valve shall maintain tight shutoff leakage class even after 3 years of field service.

The bidder should indicate how this will be achieved in their valves and actuators. Actuators should be pneumatic double acting piston type. Diaphragm type actuators are not acceptable.

Bidder to indicate the closing force on the seat in kgf/mm of seat circumference applied for actuator.

Trim exit velocity in both minimum and maximum flow conditions should be less than 30M/Sec. in case of water and 22.5M/sec in case of flashing water conditions. Calculation sheet should be attached demonstrating satisfactory compliance of this requirement.

Noise level at 1 meter distance from the valve should be less than 85dB without insulation, Orifices, silencers mufflers etc. Calculation sheet to be attached for each valve offered.

Critical cavitations index (Kc) for all control valves should be 1 (one). This is specific requirement to avoid even remote possibility of cavitational damage to valve internals.

To avoid problems associated with the piston rings provided in valves of balanced design, unbalanced design for port size upto 25mm. is required. Bidder to indicate the compliance clearly.

Material of the valve internals should be as under:

Guide	:	Inconel 718
Plug/stem	:	Inconel 718
Seat ring	:	SS 316 stellited

Valve actuators:

i) Piston actuators shall be used for all valves.
ii) Valve actuators shall be capable of operating at 70 Degree C ambient continuously.
iii) Castings shall be of the type to suite individual area environments.
iv) All fix connection size shall be ¼" NPT (Female)
v) Bidder shall guarantee that the size of the actuator is adequate to meet the operating thrust requirement for the control valve under extreme condition. Bidder shall indicate the stroking time of the valve assemblies with positioner.

Accessories:

Control valve actuators shall be equipped with air supply filter regulator, gauges and valve positioners alongwith boosters for typical applications wherever required, local poison indicator with scale and pointer, position transmitter, limit switch and hand wheel, air look relay, solenoid valve etc.

Performance:

All control valves shall confirm to MSS-SP-61 leakage class.

11.07.00 **TESTING AND COMMISSIONING:**

11. 07.01 All valves shall be tested in accordance with the quality assurance programme agreed between the owner and the bidder as specified in chapter 14 which shall meet the requirements of IBR and other applicable codes mentioned in chapter 1 clause-1.09.00. The tests shall include but not be limited to the following.

Valves for high pressure high temperature applications shall be subjected to 100% radiography examination test. Results shall be owner approved prior to dispatch. All castings and forging shall be visually inspected. The casting shall be radio graphically examined. Ultrasonic examination, liquid penetration examination, magnetic particle examination etc. as applicable shall be performed as per applicable standards and codes. The mechanical and chemical testing shall also Be performed in accordance with applicable ASTM material specification.

11.07.02 Non-destructive examinations shall be performed as required by ANSI B81.1 (Power Piping) and ANSI B16.34 (Steel Valves).

11. 07.03 Hydrostatic Test:

ii) Valve shall be subjected to hydrostatic shell test in accordance with ANSI-B16.34 prior to seat leakage test. If the valves are reworked on the pressure parts for any reason after hydrostatic test, they must be retested.

iii) Valves shall be hydrostatically tested in manufacturers works in accordance with code requirements. All hydrostatic testing and inspection shall be completed before any paint is applied to valve body. Certificates of inspection shall be executed in accordance with the latest codes and required codes shall be forwarded to the engineer.

All gaskets used for test shall be of the same material and design as specified for the finished product. Where mechanical gasket joints are broken following tests, new gaskets shall be furnished with the equipment, and the joints shall be retested.

11. 07.04 Leakage Test:

i) Unless otherwise noted in the specification sheets, valve closure test and seat leakage tests shall be performed in accordance with ANSI B16>104, Leakage Class II/class IV as the case may be.
ii) The leakage from packing shall be zero or bubble tight. For valve designs which are not covered by ANSI B16.104, the bidder shall submit the expected leakage rate with his proposal for review by Owner / Technical Specialist.
iii) If valves are disassembled after the completion of the valve closure and seat leakage tests, these tests shall be repeated.

11. 07.05 Hysteresis Test :

The hystersis test shall be run on completely assembled valves. The stuffing box shall be fully packed and made up hand tight. The allowable value of hystersis specified by the bidder shall be achieved.

11.07.06 Tests for special class valves:

All valves supplied with the special class ratings per ANSI B16.34 “Steel Valves” (except flanged valves) shall be subject to the required examinations as per paragraph 8.3 of ANSI B16.34. the acceptance criteria shall be same as these given in Annexure B,C,D and E of ANSI B16.34 for the applicable examinations expect for the following.

Magnetic particle examination of castings, the linear indication shall not exceed 3/16 inch in length.

11.07.07 Functional Tests;

The fully assembled or completed valves including the operators control devices and accessories shall be functionally tested to demonstrate the operability of the valve and the operation. This may be done by cycling the valves 3 or 4 times from open to close position. The same controller can be used to test each valve. Control valve FI (Liquid pressure recovery factor) in operation test on completed valve (final inspection).

3.03.29 **Instrument Air System**

The instrument Air Supply System for various pneumatic Control & Instrumentation devices like pneumatic actuators, power cylinders, I/P converters, pneumatically operated valves etc. shall be complete in all respect with necessary Air Filter Regulators, valves, piping/tubing etc.. Each pneumatic instrument shall have an individual air shut off valve. The pressure-regulating valve shall be equipped with an internal filter, a 50 mm pressure gauge and a built in filter-housing blow down valve.

Filter shall be of minimum 5-micron size & sintered bronze material.

On collection of water in the drains of instrument air lines, mechanical automatic drains and periodically solenoid operated drains (with electronic timer - 15m, 30m, 60m and 2 Hours & Timing adjustable) are to be provided.

For mechanical type & Electrical type, the locations to be provided in the instrument air lines of boiler area, Chimney area, turbine area etc., shall be decided during detailed Engineering.

Bulk header nearby the crowded applications shall be provided and from this bulk header individual air lines with necessary isolation values are laid to the application.

These bulk header are to be provided with **mechanical / electronic based automatic Drains.**

Individual moisture separator for O_2 analyzer or vital application shall be provided nearby the instrument so as to enhance the cell life or the performance of vital final control elements.

3.03.30 **Air Filter Regulator (AFR)**

Constant bleed type AFR with an accuracy of $\pm$ 1.0 % inlet pressure range of 5-8 kg/ cm2 and suitable spring ranges (AFR) for use with positioners in control valves, control damper, E/P convertors and shut off valves for phosphor bronze filter element; Filtering particles above five microns. Weather and water proof enclosure. Material of accessories will be SS316.

Air filter regulators shall be provided in the :

(a) Air supply line to valve positioners / power cylinders
(b) Air supply line to electric to pneumatic converters.

(c) Air supply line to pneumatic interlocked block valves.
(d) For each instrument rack, field instruments enclosure for purging.

3.03.31 **Electro-Pneumatic Convertors (E/P)**

Two wire type E/P convertors with an accuracy of ±0.25% accepting 4-20 mA dc signals from control system and converting to 0.2 to 1 kg/cm2 air pressure to operate valve positioner of all final control elements; Housed in cast aluminum casing (with polyurethane paint); NEMA 4 or equivalent degree of protection for enclosure. Material of accessories will be SS. E/P convertors shall have fail freeze (stay put) feature also. Process connection shall be 1/4" NPT (F) and Electrical connection shall be ½" NPT (F). Zero/span adjustment facility shall be provided. The E to P converters shall **retain the pneumatic signal (last value) even in failure of control signal** and shall have **self volume boosters.** Necessary air lock devices and pressure switches for air pressure low alarming shall be provided.

3.03.32 **Solenoid Valves**

Solenoid valves shall be provided with control valves / pneumatic control valves hooked up with process interlock requirements and where direct tripping is involved. The number of ways for solenoid valve shall be provided as indicated below:

(a) Two (2) way solenoid valves shall be provided, where process line of less than 50 mm with low pressure and temperature application.
(b) Three (3) way solenoid valve shall be provided commonly, where the pressure is admitted or exhausted from a diaphragm valve or single acting cylinder, e.g, Pneumatic operated spray water block valve.
(c) Four (4) way solenoid valve shall be provided for operating double acting cylinders, e.g, Pneumatically operated on-off type dampers.
(d) For operation of the fuel oil corner nozzle valves, fuel oil trip valves etc., **double coil solenoid valve** (latch coil & relatch coil) shall be adopted.
Single coil usage requires always power and loss of power leads to closure of above valves resulting the unit trip or loss of generation.
(e) Solenoid Valve coils shall be Class-H high-temperature or Class-F construction as applicable and shall be designed for continuous duty. Three-way solenoid valves shall be designed for universal operation so that the supply air may be connected to any port. Solenoid enclosures shall be NEMA-4)/ (Explosion proof for NEC Class-1, Division 1 area)/ flame proof (IEC-79.1, Part I) As applicable). Body material of solenoid valve shall be Die Cast Aluminum or SS316.

.
(f) All solenoid shall be with varister, LED indication, surge suppress diode and circuits.

3.03.33 Power Cylinders (Pneumatic)

Mounting Type	:	a) Fixed position mounting (End mounting).
	:	b) Trunnion mounting
Control Signal	:	0.2 to 1 Kg/Sq. cm. from I/P converter for modulating purposes. 24V/48VDC operated solenoid valve operating on pneumatic line.

Guidelines for Packing

- ✓ After inspection of control valves assembly. Smart Positioner along with Pressure Gauge shall be disassembled & packed separately.
- ✓ Threaded connection of Smart Positioner & Pressure Gauge shall be shipped with the end caps fitted to avoid any damage.
- ✓ Instructions with sketch for mounting the Smart Positioner & Pressure Gauge shall be sent along with the aforesaid accessories.
- ✓ Packing of the control valves and Smart Positioner along with Pressure Gauge shall be done in separate wooden boxes/cases in order to avoid damage during transit and also during storage at site in tropical climatic conditions for a period of 18-24 months.
- ✓ All valves & smart positioner along with pressure gauges shall be packed properly with quality wooden planks with proper wooden frame support. Moreover the valves are internally covered with polythene sheets to protect from the water and moisture entry.
- ✓ Stronger shock absorbing cover material like expanded Polyurethane which can take any direct impact on it shall be used for packing
- ✓ Proper reaper support to be provided in the packing and Valve assembly to be aligned properly to avoid the damage of accessories during transit due to vibration effect.
- ✓ Marking for Fragile & Condensing environment shall be done on the packing box.

The Following Details are to be marked on the Packing Cases

- ✓ Address of consignee
- ✓ Purchase order no.
- ✓ Description of items or title of packing list
- ✓ Weight
- ✓ Dimension of the Box
- ✓ Marking showing upright position
- ✓ Marking showing sling position
- ✓ Marking showing umbrella (i.e. for machines/components to be stored under covered storage)

4.0.0 SPARES, CONSUMABLE AND SPECIFIED TOOLS & TACKLES (For all Units):

4.1.1 Commissioning Spares & Consumables
The bidder shall supply spares and consumables for all the above valves & desuperheater required during start-up. A list of all spares and consumables to be supplied shall be submitted along with the bid.

4.1.2 Recommended Spares

The bidder shall submit a list of recommended spares for all the above valves and desuperheaters for three years of normal operation. These are to be quoted separately & unit prices to be indicated, to enable placement of a separate order later if required.

4.1.3 Special Tools & Tackles

The bidder shall supply one complete set of special tools & tackles required for the erection, assembly, disassembly & maintenance of the equipment. A list of such tools & tackles to be supplied shall be submitted along with the bid.

4.1.4 Bidder to indicate the service life expectancy period for the spare parts under normal working conditions. The spares shall be treated and packed for long storage under climatic conditions prevailing at site. Small items shall be packed in sealed transparent plastic bags with desiccators' packs as necessary.

5.0.0 SPARES: The following spares are required to be offered.

a) Stat-up & Commissioning spares:

i) Start-up and Commissioning spares are those spares, which may be required during the start-up and commissioning of the Control Valves. All start-up spares, which are supplied under this contract, shall be strictly interchangeable with the parts for which they are intended for replacements. The format for price schedule to be filled-up by the bidder is enclosed in Volume-III

ii) The Start-up and commissioning spares indicated by the bidder shall be a part of the main Control valves supply. However bidder to indicate prices separately. The list of these spares required to be supplied shall be submitted along with the bid.

LIST OF COMMISSIONING SPARES

S.No.	ITEM DESCRIPTION	QUANTITY REQUIRED (per unit)
1	Gaskets	One (1) set with each control valve Tag
2	Gland Packings	One (1) set with each control valve Tag
3	Cu Tubing	25 Meters of ¼ " PVC coated Cu. Tubing, with 1 set of Fittings for each CV

5.1.0 LIST OF MANDATORY SPARES

Auxiliary Steam Pressure Reducing & Desuperheating System

High Capacity PRDS System (i.e for ASV-22)		
a)	Metal Seal	1 no. of each type
b)	Seat Ring	1 no. of each type
c)	Spindle	1 no. of each type
d)	Soft good kit valve	1 no. of each type
e)	Soft good kit actuator	1 no. of each type
f)	Complete actuator	1 no. of each type

Spray Control Valve (i.e for CDV-262)		
a)	Metal Seal	1 no. of each type
b)	Seat Ring	1 no. of each type
c)	Spindle	1 no. of each type
d)	Soft good kit valve	1 no. of each type
e)	Soft good kit actuator	1 no. of each type
f)	Complete actuator	1 no. of each type

Low Capacity Pressure Reducing Valve (i.e for ASV-26)		
a)	Metal Seal	1 no. of each type
b)	Seat Ring	1 no. of each type
c)	Spindle	1 no. of each type
d)	Soft good kit valve	1 no. of each type
e)	Soft good kit actuator	1 no. of each type
f)	Complete actuator	1 no. of each type

Other Accessories		
a)	Solenoid valve	2 nos. of each type
b)	Feed back transmitter unit	2 nos. of each type
c)	Electronic Positioner Transmitter	2 nos. of each type
d)	Air filter regulator	2 nos. of each type
e)	Air Lock relay	2 nos. of each type

6.0.0 INFORMATION TO BE FURNISHED ALONGWITH THE OFFER BY THE BIDDER.

The bidder shall submit four (04) sets of the following drawings and data along with the bid without which the offer will be deemed incomplete.

6.1.0. Un-prices Bill of Quantities (BOQ) for main package & mandatory Spares.

6.2.0. Calculations for valve sizing, actuator sizing, valve velocities and noise level.

6.3.0. Dimensioned outline drawing giving overall dimensions, material.

6.4.0. **Duly filled BHEL technical data sheets 'B'** for each control valve & desuperheater in the format as enclosed in volume III of this specification.

6.5.0. Hook-up diagram of control valves with actuator & accessories.

6.6.0. Reference list, Catalogue & Technical bulletins for various items being offered.

6.7.0. Any deviations from the specification / data sheet & reasons thereof.

6.8.0. Schedules as in Vol. III.

6.9.0. Quality Plan for the equipment offered in the format enclosed with this specification.

6.10.0. Field quality plan, if applicable

6.11.0. List of commissioning and recommended spares.

6.12.0. List of tools & tackles, if applicable

6.13.0. List of consumables / lubricants, if applicable

7.0.0 DRAWING

For general arrangement and terminal point details refer enclosed drawings nos. PE-TS-412-142-N102 in Volume II B Sec. D.

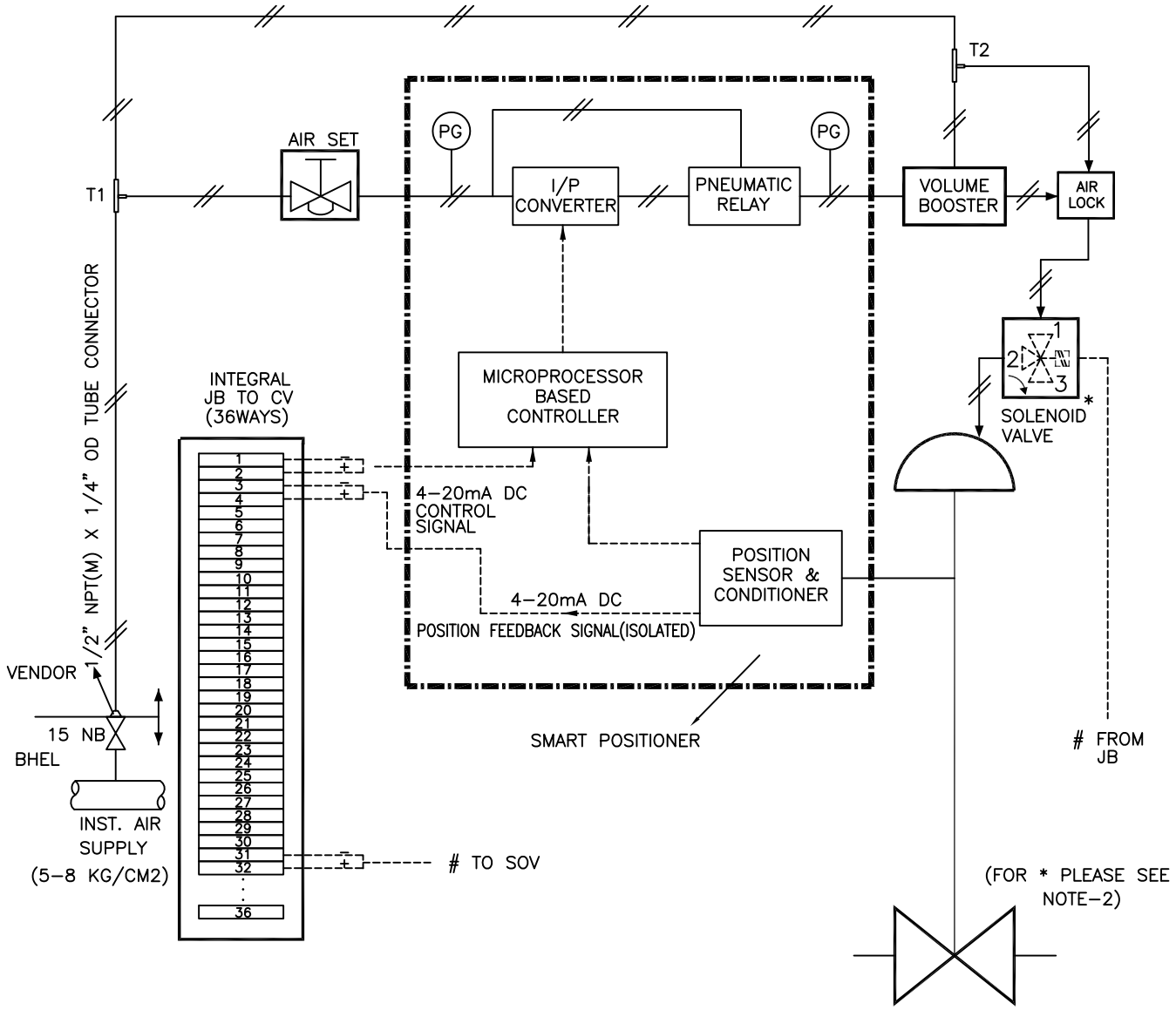
8.0.0 QUALITY PLAN

The bidder shall furnish quality plan along with the offer and the same shall be finalized before the issue of LOI.

Detailed quality plan shall be submitted by the successful tenderer after the placement of order for each project during contract execution for final approval by BHEL / its customer. BHEL / its customer shall indicate Customer Hold Points (CHP) in the approved quality plan beyond which work shall not proceed without the approval of BHEL / its customer for any particular project during final execution.

The quality plans enclosed in volume-II-B 'D' of the specification are for bidder's guidance only and are not exhaustive. The bidder shall comply with these and other minimum requirements specified in the specification and shall furnish his own quality plan in BHEL/Customer formats in the event of order based on the guidance given as above for BHEL/Customer's approval.

CONTROL VALVE HOOK-UP DIAGRAM
(WITH SMART POSITIONER)



NOTES :–

1. POSITION OF EACH VALVE ON SUPPLY AIR FAILURE / ELECTRICAL SIGNAL FAILURE SHALL BE AS PER SPECIFICATION / DATA SHEET.
2. SOLENOID VALVE WILL BE PROVIDED ONLY FOR CONTROL VALVES IF INDICATED IN RESPECTIVE DATA SHEETS.
3. SOLENOID VALVES PORTS CONDITION:
   PORT 1 AND 2 SHALL BE CONNECTED UNDER DE–ENERGISED CONDITION.
   PORT 2 AND 3 SHALL BE CONNECTED UNDER ENERGISED CONDITION.
4. PRESSURE GAUGES REQUIRED FOR AIR SUPPLY & OUTPUT(S).
5. MOUNTING ACCESSORIES AS REQUIRED.
6. POSITION FEEDBACK SIGNAL SHALL BE 2 WIRE 4–20mA ISOLATED SIGNAL.
7. JB TERMINALS SHALL BE CAGE CLAMP TYPE SUITABLE FOR 2.5 SQ. MM COPPER WIRE. EXTERNAL CONNECTION, OF PLUG IN TYPE OR THROUGH CABLE GLAND, SHALL BE AS PER DATA SHEET
8. ALL APPLICABLE ACCESSORIES SHALL BE PROVIDED AS INDICATED IN THE INDIVIDUAL CONTROL VALVE DATA SHEET / ACCESSORIES DATA SHEET.
9. 12 METERS I/4" SS TUBING (AS PER ACCESSORIES DATA SHEET) & 1 SET OF SS FITTINGS TO BE SUPPLIED FOR EACH CONTROL VALVE FOR CONNECTION TO ISO VLV AT INST AIR HEADER ON ONE END AND TO AIR LOCK RELAY/AIR FILTER REGULATOR ON THE OTHER END. ALL THE SS FITTINGS SHALL BE DOUBLE COMPRESSION TYPE.
10. VOLUME BOOSTER (ALONG WITH TEE–T2 AND RELATED TUBING & CONNECTORS) SHALL BE PROVIDED IF REQUIRED. AIR CONNECTION TO VOLUME BOOSTER FROM TEE–T2 SHALL BE PROVIDED.

BHEL	2 X 660 MW ENNORE STPP	DRG. No.	PE–TS–412–145–I104
TITLE:– CONTROL VALVE HOOK–UP DIAGRAM		REV. No.	00 DATE 20.04.15
		SHEET	51 OF 56

DATA SHEET- A-1

SIZING DATA FOR COMBINED AUXILIARY STEAM PRDS (ASV-22),& SPRAY CONTROL VALVE (CDV-262)

SL.NO.	PARAMETERS	CASE 1	CASE 2	CASE 3	CASE 4	CASE 5	CASE 6	MECH. DESIGN
1.0	INLET PARAMETERS TO PRV (ASV-22)							
1.1	PRESSURE (kg/cm^2 (a))	63	94	108	109	247	247	271.0
1.2	TEMP. (^oC)	375	385	425	490	565	565	573
1.3	FLOW (T/Hr)	BIDDER TO CALCULATE						
2.0	OUTLET OF COMBINED AUX. PRDS(ASV-22)							
2.1	PRESSURE (kg/cm^2 (a))	16	16	16	16	16	16	21
2.2	TEMP. (^oC)	290	290	290	290	290	290	350
2.3	FLOW (T/Hr)	103.85	120.65	70.25	70.25	181.70	217.95	
3.0	INLET OF SPRAY CONTROL VALVE (CDV-262)							
3.1	PRESSURE (kg/cm^2 (a))	BIDDER TO DECIDE						42
3.2	TEMP.(^oC)	47.0	47.0	47.0	47.0	47.0	47.0	60
3.3	FLOW (T/Hr)	BIDDER TO CALCULATE						

NOTE:

1. Case-1 is the capability check point for PRV ASV-22. Case-6 is the capability check point for Spray Water control valves.
2. High capacity steam pressure reducing valve min. flow at 10% valve lift shall correspond to the passing capability of low capacity steam pressure reducing valve at 95% valve lift (refer datasheet A-2).

DATA SHEET- A-2

SIZING DATA FOR AUXILIARY STEAM PRDS (PRV (ASV-26))

SL.NO.	PARAMETERS	CASE-1	CASE-2	CASE-3	CASE-4	MECH. DESIGN
1.0	INLET OF PRV (ASV-26)					
1.1	PRESSURE (kg/cm^2 (a))	22.6	55.95	55.95	55.95	74.1
1.2	TEMPERATURE (^oC)	343.5	333.3	333.3	333.3	360
1.3	FLOW (T/Hr)	7.95	7.95	8.55	30.0	
2.0	OUTLET OF PRV (ASV-26)					
2.1	PRESSURE (kg/cm^2 (a))	16	16	16	16	21
2.2	TEMPERATURE (^oC)	337.24	288.8	288.8	288.8	350
2.3	FLOW (T/Hr)	7.95	7.95	8.55	30.0	

NOTE:

1. High capacity steam pressure reducing valve min. flow at 10% valve lift shall correspond to the passing capability of low capacity steam pressure reducing valve at 95% valve lift (refer datasheet A-1).
2. Case-4 is capability check point.

SECTION – D

EQUIPMENT SPECIFICATIONS

SECTION – D

EQUIPMENT SPECIFICATIONS

FOR

CONTROL VALVE WITH PNEUMATIC ACTUATOR

BHEL	**SPECIFICATION FOR CONTROL VALVE (WITH PNEUMATIC / ACTUATOR)**	SPECIFICATION NO.: PES – 145 – 06
		VOLUME II B
		SECTION D
		REV. NO. 05 DATE : 15/05/2007
		SHEET 1 OF 11

1.0 SCOPE

This specification covers the Design, Manufacture, Inspection and Testing at the manufacturer's works, proper packing for transportation and delivery to site of Control valve (with Pneumatic/Electric Actuator) for use in Utility/Captive Power Station/Combined Cycle Station.

2.0 CODES AND STANDARDS

2.1 All the equipments specified herein shall comply with the requirements of the latest issue of the relevant National and International standards.

2.2 The Design and Materials used for the components shall also comply with the relevant National and International standards.

2.3 As a minimum requirement, the following standards shall be complied with:-

Indian Boiler Regulation (IBR)		
Allowable Seat leakage	:	ANSI-B16.104 / FCI-70.2
Pressure & Temperature ratings	:	ANSI-B16.34
Enclosure class	:	IEC-144 / NEMA / IS-13947
Control Valves	:	ISA S-75
Electric Motor operated Actuators	:	IS-9334

3.0 TECHNICAL REQUIREMENTS

The Control valve, Actuator and the accessories shall be suitable for continuous operation under an ambient temperature of 0 -55°C and Relative Humidity of 0 -95% unless specified otherwise in volume IIB Section-B or Section-C.

3.1 Control Valve

The control valve shall be suitably designed for the operating conditions and system characteristics as specified in the Data Sheet-A.

3.1.1 The control valve shall be of globe body design with single port. The valve trim, shall be suitable for quick removal without any cutting or welding.

3.1.2 The material of body, internals and packing shall be as specified in the data sheets. Alternatives, considered more suitable for service specified may be given as alternative offer, along with adequate justification. However main offer shall totally meet specification requirements. Asbestos shall not be used for the packing or any other component.

3.1.3 The valve bonnet and packing shall be suitable for the service conditions as in Data Sheet-A. Gland sealed type bonnets are not acceptable. Double packing is mandatory for applications involving vacuum service. Bonnets having teflon packing shall have valve stem finished to 2-4 microns. Packing material requiring lubrication will not be acceptable. Justification for proper selection of bonnet & packing shall be furnished in the bid.

3.1.4 The valve end connection as specified in Data Sheet-A shall conform to ANSI B16.25 for Butt Weld connection and ANSI B16.5 for flanged ends. End to end dimension shall be as per ANSI 16.10.

3.1.5 The valve seat leakage shall be as per ANSI B16.104 / FCI-70.2. The leakage class shall be as per Data Sheet-A.

3.1.6 The valve body shall have the direction of flow embossed on all valves.

3.1.7 The sizing shall conform to the requirem ents of ANSI/ISA(S75- 01), and the valve capacity shall be selected so as to meet the following:

Valve with Linear characteristic.	-	Normal Flow (Design Point)	:	70-75% valve lift.
	-	Max. Flow	:	90% valve lift.
	-	Min. Flow	:	>10% valve lift.
Valve with Equipercentage Characteristic	-	Normal Flow (Design Point)	:	75-85% valve lift.
	-	Max. Flow	:	90% valve lift.
	-	Min. Flow	:	>10% valve lift.
ON/OFF Quick open Characteristic	-	1.1 times th e CV cal culated on the basis of ma ximum flow condition.		

3.1.8 Calculation for valve sizi ng, velocity and noi se sh all be subj ect to purcha ser's a pproval during contract stage. However responsibility of proper selection and de sign for the duties specified lies with the ven dor. Any m odifications required to b e done on the valves or actuators & a ccessories to achieve sati sfactory pe rformance of the cont rol system sh all be do ne wit hout any commercial implication.

3.1.9 Suitable justification and evidence shall be furnished regarding proper selection of the valve.

3.1.10 The valve ou tlet velocities shall be limited to the following values, unless otherwise specified in the Data sheet-A.

i) Liquid service <= 7 Metres/Sec.
ii) Steam service <= 1/3 Sonic velocity in the flow medium.

3.1.11 For flashing duty, the trim design shall be such that the vapou r bubbles are kept away from valve body.

3.1.12 For cavitation servi ce, th e trim de sign sh all b e of multistage p ressure drop t ype, so as t o avoid cavitation altogether, instead of keeping cavitation away from valve parts.

3.1.13 In ca se of p redicted noi se level above 85 dBA, suitable lo w noi se trim or i nbuilt diffusers shall be provided to bring down the noise level below 85dBA.

3.1.14 The equivalent weighted sound level measured at 1.5M. above floor level in elevation and one metre horizontally from the control valve expressed in decibels to a reference of 0.0002 microbar shall not exceed 85 dBA (without pipe insulation). The offer shall include noise prediction calculations for each valve.

3.1.15 In ca se of wrong sele ction/mal op eration of valve and fo r a ssociated a ctuator d uring guarantee period, the v endor shall replace the valve suitably with a modifie d/new valve of design as approved by purchaser and all the expenses for replacement, rectification/modification including transportation both ways will be at vendor's expenses.

3.2 Pneumatic Actuator

The pneumatic actuators shall be employed for modulating or open/close duty, as specified in Data Sheet-A. The bidder shall be responsible for proper selection and sizing of valve actuators in accordance with the pressure drops and shut off pressure.

3.2.1 The pneumatic spring opposed diaphragm actuator for modulating duty shall be capable of positioning the associated valve at desired opening for all the operating conditions specified.

3.2.2 The pneumatic actuator for open/close duty shall be suitable for fast opening/closing of the associated valve.

3.2.3 The actuator design shall allow valve assembly to be mounted at 45° inclination on either side in the vertical plane.

3.2.4 The actuators shall be suitably sized to ensure that the associated valve travel time from full open to full closed position and vice versa is less than 20 seconds under the most stringent service conditions.

3.2.5 The actuator shall be painted with epoxy based paint.

3.3 Accessories for Control valve with Pneumatic Actuator

The bidder shall offer all the accessories as specified in the Data Sheet - A for the Pneumatic Actuators under modulating or OPEN/CLOSE duty. The accessories specified shall be supplied duly mounted on the valve actuator and piped with PVC covered copper tube and flare less brass fittings (Refer typical hook up diagram in sheet 12 of 12).

3.3.1 Hand wheel

Hand wheel shall have OPEN & CLOSE direction marking and clockwise rotation as viewed from front shall close the valve. The hand wheel shall have a circular stainless steel plate with Tag number and service.

3.3.2 Local Position Indicator

Each actuator shall be provided with a mechanical pointer attached to stem, moving over a graduated scale with markings, for OPEN, 25%, 50%, 75%, CLOSE positions.

3.3.3 Position Transmitter

The position transmitter shall be supplied as indicated in Data Sheet-A. The electronic position transmitter shall be non-contact type with 4-20 mA DC 2-wire output suitable for 12-50V DC supply. The resistance type position transmitter shall have 0-100 ohm variation for valve position change of 0-100%. The position transmitters of both types shall have accuracy and enclosure class. Necessary cable glands shall be supplied.

3.3.4 Air Filter Regulator

Instrument quality air at suitable pressure of 5.5 Kg/Cm2(g) to 7 Kg/Cm2(g) shall be supplied to each valve through air filter regulator. The filter regulator shall include an inbuilt blow-down valve, 5 micron size filter. The design pressure for regulator shall be 7 Kg/cm2g. The Air filter regulator shall be selected to meet the requirements of positioner/actuator, E/P convertor and air-lock. The flow capacity of the Air filter regulator shall be variable with a knob. Output gauge shall be provided wherever pneumatic positioner is not specified for the valve.

3.3.5 Air Lock Relay

Air lock relay shall retain the valve position stayput, in case of air supply failure and shall reset automatically on resumption of air supply. Air lock shall have a threaded plug for evacuating diaphragm air if required for local manual operation.

3.3.6 Solenoid Valves

Solenoid valves are meant for interlock & protection purposes overriding the controller signal, and/or to result stayput action on controller signal failure. The Solenoid valve shall be 3-way Universal type and the valve internals shall be of stainless steel. The coil shall have class-H insulation and rated for continuous AC/DC duty as specified in Data sheet-A. The enclosure shall be to IP-55. Cable gland shall be provided for cable entry. The solenoid shall in general conform to IS-8935. The solenoid operation shall be universal type. The solenoid shall be suitable for 24V DC supply, unless specified otherwise in Data Sheet-A.

3.3.7 Limit Switches

Limit switches are required as specified in the data sheet-A. Each limit switch shall have 2NO+2NC contacts with contact rating of 5A at 240V AC/0.2A at 220V DC unless otherwise specified. The switch enclosure shall conform to IP-55. Each limit switch shall be supplied with cable glands.

3.3.8 I/P Converter

I/P Converters shall preferably be of force balance type and shall produce pneumatic output signal corresponding to input current signal, also specified in Data Sheet. Convertor electronics shall be protected against reverse connection of signal polarities and a separate external connection shall be provided to facilitate grounding of instrument casing. Cable glands with neoprene gromets suitable for PVC cables shall be provided. I/P convertor shall have span adjustment facility. I/P converto r enclosure shall conform to IP-55 enclosure class.

3.3.9 Positioner

Positioner shall be suitable for accepting controller output signal 0.2-1.0 Kg/cm2, 0.2-0.6 Kg/cm2 or 0.6-1.0 Kg/cm2 as specified and give an output suitable for the actuator. Pneumatic positioner shall have 3 gauges. All gauges shall have metric scales. The positioner input signal range shall be adjustable. Wherever applicable, it shall be possible to bypass the positioner by means of a switch. Linearity and Hysterisis shall be as indicated in Data sheet-A

3.3.10 Electro pneumatic Positioner

In place of separate E/P Converter and pneumatic positioner a combined electro pneumatic positioner can also be supplied. The electro pneumatic positioner shall have 2 gauges.

3.3.11 Junction Box

Wherever specified, an integral junction box with all electrical accessories conduited up to JB shall be supplied. The junction box shall have two (2) cable glands for outgoing cables. Junction box shall have enclosure class of IP-55.

3.4 Guarantee & Performance

3.4.1 The overall performance of the control valve with pneumatic actuator assembly shall be as follows:-

i)	Hysteresis	:	± 1% of span
ii)	Linearity	:	± 2% of span
iii)	Sensitivity	:	± 0.5% of span.
iv)	Repeatability	:	± 1% of span
v)	Accuracy (Overall)	:	± 2% of span

3.4.2 The guarantee for the control valve, pneumatic actuator & accessories shall be for 12 months continuous operation from the date of commissioning, unless specified otherwise in VOL-IIB Section-B or Section-C.

3.5 Electric Actuator

The electric actuator shall be employed for modulating duty.

3.5.1 The actuator assembly shall be complete with drive motors, gears, hand wheel, signaling & switching units, associated control, integral starter, (when specified) and other accessories as required.

3.5.2 The Electric Actuator shall be capable of positioning the associated valve at the desired opening for all the operating conditions.

3.5.3 The motor shall meet the requirements of Current, torque, Axial thrust, Accelerating & stall time as imposed by the driven equipment.

3.5.4 The motor shall be suitable for direct on line starting.

3.5.5 Motors shall be suitable for inching & plugging duty operations.

3.5.6 The motors shall be capable of starting and accelerating to rated speed at 85% of rated voltage.

3.5.7 The motors shall be rated for continuous operations for modulating duty.

3.5.8 The motor shall operate satisfactorily under the following conditions:

i) ±10% supply voltage variation at rated frequency.

ii) -5% to + 3% variation in frequency at rated supply voltage.

iii) Simultaneous variation in voltage and frequency, the sum of absolute percentage not exceeding 10%.

3.5.9 The Actuator shall be suitable for mounting directly on the valve and shall be suitable for mounting in any position. Supports required for inclined mounting shall form part of supply of valve assembly.

3.5.10 The actuator shall be capable of producing the required torque and thrust at the output shaft for satisfactory operation of the associated valve.

3.5.11 Each actuator shall have a hand wheel for emergency operation. The hand wheel shall be designed such that it is declutched automatically when the power supply to the motor is restarted.

3.5.12 The hand wheel shall be so arranged that when looking from hand wheel, the valve is closed by rotating the hand wheel in clockwise direction.

3.5.13 Motor shall be totally enclosed conforming to IP-65 or better as per data sheet. The enclosure shall be suitable to protect the motor from leakage steam, water or oil from valve joints and glands.

3.5.14 Where flameproof enclosures are specified, it shall meet the specification IS-2148.

3.5.15 Insulation shall be at least class-B or better and shall be tropicalised to withstand the atmospheric condition.

3.5.16 The actuator shall be provided with antifriction bearing in grease filled cartridge.

3.5.17 Each actuator shall be provided with a mechanical position indicator to indicate accurately the valve position.

3.5.18 The integral starter, if specified in data sheet-A, shall be provided in weatherproof enclosure with protection class not less than IP-65 or better as per data sheet.

The integral starter shall consist of:

i) Mechanical & Electrically interlocked reversing contractors suitable for class AC4 duty or Thyristor as pet data sheet.

ii) Thermal overload relay.

iii) Step down control transformer with fuses.

iv) Interposing relay.

v) Monitoring relay.

vi) Open, Close & Stop push buttons.

vii) Indicating lamps.

viii) Local-Remote lockable selector switch with spare potential free contacts, wired for remote interface.

ix) A potential free contact shall be provided for remote annunciation of power failure/overload condition. The contact shall be SPDT, rated for at 5A 240V AC or 0.2A at 220V DC.

3.5.19 The actuator shall be suitably time rated for the duty cycle involved with the necessary number of starts per hour, but in no case, less than 1200 starts per hour.

3.5.20 The actuator shall be provided with a suitable control unit for receiving 4-20 mA signal from remote controller.

3.5.21 The servomotor gear should have self locking or suitable brake so as to maintain it's last position as and when the motor power is switched off.

3.5.22 Thermostat/Thermistor as specified in the data sheet shall be provided for sensing the winding temperature and giving trip command. The trip contact shall be change over type. The contact shall be wired up to the actuator terminal box.

3.6 Accessories for Control Valve with Electric Actuator

3.6.1 Torque Switches

i) Each actuator shall be provided with at least one open and one close torque switches each with 2 NO+2 NC contacts. The contacts shall be rated for 5A at 240V AC or 0.2A at 220V DC.

ii) The torque switches shall have a minimum accuracy $\pm$ 3% of set value.

iii) The torque switches shall be provided with calibrated knobs for setting desired torque. Separate knobs shall be provided for close and open torque switches.

iv) The torque switches shall be provided with mechanical latching device to prevent operation when unsealing from the positions. The latching device shall unlatch as soon as the valve leaves the end position. If such provision is not possible, the torque switches shall be bypassed by end position limit switches, which open on valve leaving end position. These limit switches are additional to the number of limit switches specified elsewhere.

v) The torque switches or worm gear shall be self-locking type so that when torque switch operates it remains operated until the actuator is operated in the reverse.

vi) The torque switch enclosure shall conform to IP-55.

3.6.2 Limit Switches

Each limit switch shall have 2NO +2NC contact with contacts rated for 5A 240 V AC/0.2A 220V DC unless otherwise specified. The switch enclosure shall conform to IP-55. Each limit switch shall be supplied with cable glands.

3.6.3 Space Heater

A space heater shall be provided in limit switch and starter compartments to prevent condensation. This shall be suitable for the power supply specified in the data sheet. Where integral starters are provided the space heaters shall be wired to control supply within the actuator.

3.6.4 Remote Position Transmitter

The position transmitter shall be supplied as indicated in Data Sheet-A. The electronic position transmitter shall be non-contact type with 4-20mA DC 2-wire output suitable for 12-50V DC supply. The resistance type position transmitter shall have 0- 100 ohm variation for valve position change of 0-100%. The position transmitters of both types shall have ± 1% accuracy. The enclosure shall conform to IP-55. Necessary cable glands shall be supplied.

3.6.5 Wiring

i) The actuator and the accessories will be neatly wired up to the terminal boxes.
ii) The internal wiring shall be minimum of 1 mm^2 stranded PVC insulated copper conductor.
iii) The wiring shall be identified by means of numbered ferrules on both ends of all wires.

3.7 Terminal and Terminal boxes

3.7.1 Motor Terminal Box

i) The terminals, terminal boards, terminal boxes, winding tails and associated equipment shall be suitable for connection to supply system having short circuit capacity specified in data sheet and clearance time determined by the associated fuses.

ii) The terminals shall be stud type insulated from the frame. The insulation shall not be porcelain. The studs shall be of brass or stainless steel or phosphor bronze of adequate size.

iii) The terminal box shall be totally enclosed conforming to degree of protection IP-65.

3.7.2 Actuator Terminal Box

i) All terminals of limit and torque switches, space heater, position transmitters, thermostat/thermister shall be brought to a common terminal box. The enclosure shall be to degree of protection IP-65.

ii) Terminal board with plug in connector shall be provided. Alternatively stud type or insertion type may be considered. Pinch screw type however will not be accepted. All terminals shall be shrouded to prevent accidental contact. Where stud type terminals are offered, it shall be as per clause 3.7.1 (ii).

iii) There shall be at least five terminals spare to terminate spare cores of cable.

3.7.3 Cable Glands

The motor terminal box and actuator terminal box shall be provided with required number of double compression nickel plated brass cable glands to suit cable type and associated size.

3.7.4 Earthing Terminal

Two earthing terminal shall be provided on either side of motor and actuator terminal box.

3.7.5 Painting

The Actuator shall be painted with epoxy-based paint.

4.0 TESTING AND INSPECTION

4.1 The bidder shall adopt suitable quality assurance plan to ensure that the equipments offered will meet the specification requirements in full.

4.2 The bidder shall furnish the Quality Plan in the format enclosed in volume-III. In case the Quality Plan(s) is/are included in volume-IIB, the bidder shall furnish his Quality Plan strictly in line with the same. The Quality Plan shall be discussed and finalised with the technically accepted bidders before opening the price bid. The stages where purchaser would like to be associated for witnessing or verification of tests would be indicated by the purchaser in the Quality Plan before approval.

4.3 The following test shall be conducted as a minimum requirement.

4.3.1 Control Valve

i) Radiographic tests on castings.
ii) Dye penetrant tests on machined surface.
iii) Ultrasonic tests for the forgings & bars of all valves with 60 Kg/cm^2 & higher ratings.
iv) Hydrostatic tests as per ANSI B 16.34 prior to seat leakage tests.
v) Valve closure and seat leakage tests as per ANSI B 16.104 / FCI-70.2.

4.3.2 Pneumatic Actuators

Functional test of actuator and each accessory.

4.3.3 Electric Actuator

i) Routine tests on motors as per IS: 325.
ii) Functional test on actuator and each accessory.
iii) Insulation resistance and high voltage test.
iv) Stall current & Stall torque test.
v) Output shaft speed and torque of actuator and corresponding current tests.

4.3.4 Control valve with Actuator & Accessories fully assembled

i) Functional tests of control valve operation along with actuator & accessories.
i) Dimension checks.

4.3.5 Type tests or Test Reports

i) Valve lift vs. Flow test (Cv Test)
ii) Degree of protection tests for the enclosures
i) Temperature rise test (applicable for Electrical Actuator only).
iii) Type test for motor as per IS: 325.

4.4 Inspection will be conducted by BHEL and/or their authorised representatives as per the agreed inspection schedule. The inspection schedule will be submitted by the bidder, for BHEL's approval at contract stage. The cost of all tests and inspections will be deemed to have been included in the bid. For all the type tests covered under 4.3.5 above, "Type Test Certificates" as per agreed Quality Plan shall be furnished. In the absence of the same, such Type Tests shall be arranged at the Vendor's works in the presence of BHEL and/or their authorised representatives or in independent Test House/Laboratory approved by BHEL.

4.5 The Standard QP is included in this specification to enable bidder to understand the extent of inspection and testing requirements to execute this job. The successful bidder has to follow the agreed QP, taking care of customer requirements mentioned in Sec-C and submit QP for final approval by BHEL / Customer.

5.0 SPARES AND CONSUMABLES

5.1 Commissioning Spares and consumables

As part of the main equipment supply, the bidder shall supply all commissioning spares and consumables required during Start-up,

5.2 Mandatory Spares

The bidder shall offer along with main offer, the Mandatory Spares as specified in Volume IIB Section-C of the specification. The Mandatory Spares offered shall be of the same make and type as the main equipment.

5.3 Recommended Spares

The bidder shall furnish a list of Recommended Spares along with the normal service expectancy period and frequency of replacement; quantities recommended for 3 years operation along with unit rate against each item to enable BHEL / BHEL's Customer to place a separate order later, if required.

5.4 Special Tools & Tackles

The bidder shall furnish a list of Special Tools & Tackles included in the bid.

6.0 DRAWINGS AND DOCUMENTS

6.1 The bidder shall furnish the following documents in required number of copies along with the bid:

6.1.1 Data sheet-B, completely filled-up along with all enclosures.

6.1.2 Wiring diagrams for Electrical Actuators.

6.1.3 Hook up diagrams of Control Valve with Actuator & accessories.

6.1.4 Valve & actuator assembly dimensional drawings with weights.

6.1.5 Quality Plan

6.1.6 All relevant Catalogs with detailed technical information.

6.1.7 Bar-chart to indicate the time schedule for procurement, manufacture, testing and despatch.

6.2 The successful bidder shall furnish the following documents in required number of copies to BHEL during the contract stage:

6.2.1 For approval

i) Dimensional drawings.

ii) Installation drawings with overall dimensions of the completed equipment and clearances for operation and maintenance.

iii) Data sheet-C, completely filled-up along with all the enclosures including the sizing calculations & noise calculations.

iv) Quality Plan.

v) Test Certificates.

6.2.2 Final / As-built Drawings

Final / As-built drawings / CDs in required number of copies shall be submitted.

6.3 Operation & Maintenance Manuals

O&M Manuals in required number of copies shall be submitted. O&M manuals shall also contain storage and commissioning instructions.

7.0 MARKING AND PACKING

7.1 Marking

A stainless steel metal nameplate should be permanently fixed on each equipment giving its tag number and technical specifications.

7.2 Packing

All equipment / materials shall be suitably packed and protected for the entire period of dispatch, storage and erection against impact, abrasion, corrosion, incidental damage due to vermin, sunlight, high temperature, rain, moisture, humidity, dust, sea water spray (where applicable) as well as rough handling and delays in transit and storage in open.

55

8.0 APPLICABLE DATA SHEET FORMS

This document shall be read with one or more of the following data sheet forms :

- Data sheet A&B for Control Valve with Pneumatic Actuator : Data sheet no. PES-145-06-DS1-1
- Data sheet C for Control Valve with Pneumatic Actuator : Data sheet no. PES-145-06-DS2-1
- Data sheet A&B for Control Valve with Electric Actuator : Data sheet no. PES-145-06-DS3-1
- Data sheet C for Control Valve with Electric Actuator : Data sheet no. PES-145-06-DS4-1

1.0 Electrical

Input Signal	4-20mA
Power Supply	Loop Powered from the output card of Control System (12-30 V DC)
Hart Protocol	Compatibility For Remote Calibration & Diagnostic (Super-Imposed HART Signal On Input Signal (4-20mA)
Valve Position Feedback (4-20mA)	Position Sensing 4-20mA O/P Signal For Control System To Be Provided. If non contact type of Position feedback signal is required, Position transmitter to be separately provided.

2.0 Environment

Operating Temperature	(-) 30 To 80 Deg.C
Humidity	0-95%
Protection Class	IP-65 (Minimum)

3.0 Software For Configuration & Diagnostic

Software	Windows Based Software, Software Shall Meet The Requirement For Configuration, Diagnostics, Calibration And Testing Of the Actuator. Valve positioning timing, actuator leakage, and Valve Wear & tear, fault alarm to be offered as a minimum. Easily up gradable with same hardware and compatible with any HART management systems /AMS.
Diagnostic/Test Features (Optional)	Advanced Diagnostic Features Like Stroke On Line Partial Closure Test, Valve Signature Analysis (Online graphical representation), Step Response Test, Valve Friction/Jamming Detection Etc To Be Provided.

		Factory Valve Signature Tests Reports (Pr Vs Valve Travel And Travel Vs I/P Signal) Are To Be Provided.
Hardware	PC	For Configuration/Software (OPTIONAL)
Test Certificates		Test Certificates As Per Manufacture Standard/Relevant Standard Are To Be Submitted.

Configuration / Remote Calibration, Auto & Manual Calibration Shall Be Possible.

4.0 Modes

Valve Action	Direct & Reverse, Valve Action. (Same positioner for Single Acting or Double Acting And no separate relays required for changing from Single acting to double).
Flow Characterization	Possible to fit valve characteristic curve linear & Equal percentage
Fail Safe/Fail Freeze (Optional)	Fail Safe/Fail Freeze feature is to be provided.

5.0 Performance

Characteristic Deviation	<=0.75% of span
Ambient temp effect	<=0.01%/Deg C or better.
Dead Band	Adjustable 0.1 to 10%.
Scan Time	10ms
Resolution	<=0.05%
Sensitivity/Linearity	0.3-0.4% of FS
Repeatability	0.32% of FS
Auto-Tune	Yes

Leak Test	Yes

7.0 EMC & CE compliance

Required International Standard Like EN/IEC.	To En50081-2&En50082 or equivalent

8.0 Accessories

In Built Operator Panel	Display With Push Buttons For Configuration And Display On The Positioner Itself
Hand Held Hart Calibrator (Optional)	Universal Hart Calibrator To Be Provided, One Per Unit.
Press Gauge Block	For Supply & Output Pr., Filter Regulator Other Accessories Shall Be Provided As On Required Basis For Making System Complete.
Electrical cable entry	½-Npt, side or bottom entry to avoid water Ingress.

DATA SHEETS- A&B
FOR CONTROL VALVES

INDEX

Control Valve datasheets for

FORM NO. PEM-6666-0

BHEL	**DATA SHEET FOR CONTROL VALVES (WITH PNEUMATIC ACTUATOR) For TANGEDCO-2X660MW ENNORE**	SPECIFICATION NO.: PE-TS-412-142-N101 VOLUME II - B SECTION D REV. NO. 0 SHEET 3 OF 9

Tag No.: **ASV-22** Qty.: **ONE PER UNIT** Data Sheet No. PES-145-06-DS1-0

DATA SHEET – A & B

	DATA SHEET – A FOR CONTROL VALVE (WITH PNEUMATIC ACTUATOR) (TO BE FILLED BY PURCHASER)		DATA SHEET – B (TO BE FILLED UP BY BIDDER)
GENERAL*	PROJECT	**TANGEDCO-2X660MW ENNORE STPP**	.....
	SERVICE	**MAIN STEAM TO AUX. STEAM PRV (HC PRV)**	.....
	LOCATION	[•] INDOOR [] OUTDOOR	.....
	DUTY	[] ON/OFF [•] MODULATING	.....
	PIPE SIZE (inlet / outlet)	**Ø 219.1x 34 | Ø 457 x 9.53**	.....
	PIPE MATERIAL (inlet / outlet)	**SA 335 P91 | SA 335 P22**	.....|.....
BODY*	MODEL NO.	BIDDER TO SPECIFY	.....
	TYPE OF BODY: GUIDING : NO. OF PORTS	[] GLOBE [•] ANGLE | [] TOP [•] CAGE | ONE	.....|.....|.....|...
	BODY SIZE: PORT SIZE: DESIGN CV		.....|.....|.....
	END CONNECTION & RATING (ANSI)	[•] BWE [] SWE [] FLANGED	.....
	BODY MATERIAL	[] A216 WCB [] A217 WC6 [•] SA182 F91 [] SS	.....
		[] A217 C5 [] A351 CF8M	.....
	PACKING: MATERIAL SINGLE / DOUBLE	[] PTFE [•] GRAFOIL [] DOUBLE [•] SINGLE	.....
	BONNET TYPE	[] STD [] EXTENDED [•] FINNED	.....
	TRIM FORM **(MULTITURN, MULTISTAGE, MULTIPATH RADIAL TRIM)**	[] LINEAR [•] EQ. PERCENTAGE	.....
		[] QUICK OPEN (ON/OFF)	.....
	TRIM MATERIAL: SEAT | PLUG	SS316 (ST) | INCONEL 718	.....|.....
	: CAGE | GUIDE BUSH	SS316 (ST) | INCONEL 718	.....|.....
	FLOW	[] BELOW SEAT [] ABOVE SEAT	.....
	OUTLET VELOCITY	[] < 7 M/SEC (WATER) | [•] MAC NO. < 1/3 (STM)	.....|.....
	REQUIRED LEAKAGE CLASS	[] II [] III [] IV [•] V [] VI	.....
	NOISE LEVEL (dBA) (spec. 3.1.14)	LESS THAN 85 dBA (AT ONE METER DESTANCE)	.....
	VACUUM SERVICE	[] YES [•] NO	.....
	ANTI CAVITATION TRIM	[] YES [•] NO	.....
PNEUMATIC ACTUATOR	MODEL NO. & SIZE	PNEUMATIC DOUBLE ACTING PISTON TYPE	.....|.....
	CLOSE AT : OPEN AT (KG/CM2g)	0.2 | 1.0	.....|.....
	*TRAVEL TIME FOR OPEN TO CLOSE AND		.....
	CLOSE TO OPEN	LESS THAN 10 SECS.	.....
	*VALVE POSN. ON SIGNAL AIR FAILURE	[] TO OPEN [] STAYPUT [•] TO CLOSE	.....
	*VALVE POSN. ON SUPPLY AIR FAILURE	[•] STAYPUT	.....
ACCESSORIES	POSITIONER (SMART)	[•] REQUIRED [] NOT REQUIRED	
	AIR FILTER REGULATOR	[•] REQUIRED [] NOT REQUIRED	
	AIR LOCK RELAY	[•] REQUIRED [] NOT REQUIRED	
	POSITION LIMIT SWITCH	[•] REQUIRED [] NOT REQUIRED	
	POSITION TRANSMITTER	PART OF SMART POSITIONER	
	SOLENOID VALVE	[•] REQUIRED [] NOT REQUIRED	
	E/P CONVERTOR	PART OF SMART POSITIONER	
	JUNCTION BOX	[•] REQUIRED [] NOT REQUIRED	
	HAND WHEEL (SIDE MOUNTED)	[•] REQUIRED	
	LOCAL POSITION INDICATOR	[•] REQUIRED	

BHEL	**DATA SHEET FOR CONTROL VALVES (WITH PNEUMATIC ACTUATOR) For TANGEDCO-2X660MW ENNORE**	SPECIFICATION NO.: PE-TS-412-142-N101 VOLUME II - B SECTION D REV. NO. 0 SHEET 4 OF 9

Tag No.: **ASV-22** Qty.: **ONE PER UNIT** Data Sheet No. PES-145-06-DS1-0

DATA SHEET – A & B

DATA SHEET – A FOR CONTROL VALVE (WITH PNEUMATIC ACTUATOR) (TO BE FILLED BY PURCHASER)			DATA SHEET – B (TO BE FILLED UP BY BIDDER)
PERFORMANCE OF VALVE	LINEARITY HYSTERISIS SENSITIVITY ACCURACY (OVERALL)	± 1% ± 1% ± 0.5% ± 2%	…… …… …… ……

	SL. No. +	LOAD	FLOW (T/HR)	INLET PR. KG/CM2(A)	OUTLET PR. KG/CM2(A)	TEMP DEG (C)	CALCU-LATED CV	% VALVE LIFT	VALVE O/L VELOCITY
SERVICE CONDITION*									
		Refer Sizing Data Sheet A-1 for Aux. Steam PRDS (Case-1 is the capability point for control valve ASV-22)							

VALVE TYPE	[] CAVITATION [] FLASHING [•] HIGH DP
* MAX SHUT OFF PRESS (KG/CM2(A) **271** * BODY DESIGN : PRESS (KG/CM2(A) | TEMP (DEG C) 271 | 573 * IBR FORM III-C [•] REQUIRED [] NOT REQUIRED	…… ……|…… ……
TOTAL WEIGHT (VALVE + ACTUATOR + ACCESSORIES) Kg	……

NOTES:

1. DESIGN C_V SHALL BE BASED ON SERVICE CONDITIONS INDICATED AS PER SPECIFICATION CLAUSE NUMBER 3.1.7. OF SPECIFICATION NO. : PES – 145 – 06 VOL IIB SECTION D OF TECHNICAL SPECIFICATION

BHEL	**DATA SHEET FOR CONTROL VALVES (WITH PNEUMATIC ACTUATOR) For TANGEDCO-2X660MW ENNORE**	SPECIFICATION NO.: PE-TS-412-142-N101 VOLUME II - B SECTION D REV. NO. 0 SHEET 5 OF 9

Tag No.: **ASV-26** Qty.: **ONE PER UNIT** Data Sheet No. PES-145-06-DS1-0

DATA SHEET – A & B

	DATA SHEET – A FOR CONTROL VALVE (WITH PNEUMATIC ACTUATOR) (TO BE FILLED BY PURCHASER)		DATA SHEET – B (TO BE FILLED UP BY BIDDER)
GENERAL*	PROJECT	**TANGEDCO-2X660MW ENNORE STPP**	.....
	SERVICE	**COLD REHEAT STEAM TO AUXILIARY STEAM PR. REDUCING VALVE (LC PRV)**	.....
	LOCATION	[•] INDOOR [] OUTDOOR	.....
	DUTY	[] ON/OFF [•] MODULATING	.....
	PIPE SIZE (inlet / outlet)	**Ø 114.3x6.02 | Ø 219.1 x 12.7**	..... | .....
	PIPE MATERIAL (inlet / outlet)	**SA 106 Gr. C | SA 106 Gr. C**	
BODY*	MODEL NO.	BIDDER TO SPECIFY	.....
	TYPE OF BODY: GUIDING : NO. OF PORTS	[•]GLOBE [] ANGLE |[] TOP [•]CAGE| ONE	..... | ..... | ..... | .....
	BODY SIZE: PORT SIZE: DESIGN CV		..... | ..... | .....
	END CONNECTION & RATING (ANSI)	[•] BWE [] SWE [] FLANGED	.....
	BODY MATERIAL	[] A216 WCC [•] A217 WC9 [] SS [] A217 C5 [] A351 CF8M	.....
	PACKING: MATERIAL SINGLE / DOUBLE	[] PTFE [•] GRAFOIL []DOUBLE [•]SINGLE	.....
	BONNET TYPE	[] STD [•] EXTENDED [] FINNED	.....
	TRIM FORM	[] LINEAR [•] EQ. PERCENTAGE [] QUICK OPEN (ON/OFF)	.....
	TRIM MATERIAL: SEAT | PLUG	SS316 (ST) | SS316 (ST)	..... | .....
	: CAGE | GUIDE BUSH	SS316 (ST) | SS316 (ST)	..... | .....
	FLOW	[] BELOW SEAT [] ABOVE SEAT	.....
	OUTLET VELOCITY	[] < 7 M/SEC (WATER) | [•] MAC NO. < 1/3 (STM)	..... | .....
	REQUIRED LEAKAGE CLASS	[] II [] III [] IV [•] V [] VI	.....
	NOISE LEVEL (dBA) (spec. 3.1.14)	LESS THAN 85 Dba (AT ONE METER DESTANCE)	.....
	VACUUM SERVICE	[] YES [•] NO	.....
	ANTI CAVITATION TRIM	[] YES [•] NO	
PNEUMATIC ACTUATOR	MODEL NO. & SIZE	BIDDER TO SPECIFY	..... | .....
	CLOSE AT : OPEN AT (KG/CM2g)	1.0 | 0.2	..... | .....
	*TRAVEL TIME FOR OPEN TO CLOSE AND CLOSE TO OPEN	LESS THAN 10 SECS.	....
	*VALVE POSN. ON SIGNAL AIR FAILURE	[•] TO OPEN [] STAYPUT [] TO CLOSE	.....
	*VALVE POSN. ON SUPPLY AIR FAILURE	[•] STAYPUT	.....
ACCESSORIES	POSITIONER (SMART)	[•] REQUIRED [] NOT REQUIRED	
	AIR FILTER REGULATOR	[•] REQUIRED [] NOT REQUIRED	
	AIR LOCK RELAY	[•] REQUIRED [] NOT REQUIRED	
	POSITION LIMIT SWITCH	[•] REQUIRED [] NOT REQUIRED	
	POSITION TRANSMITTER	PART OF SMART POSITIONER	
	SOLENOID VALVE	[•] REQUIRED [] NOT REQUIRED	
	E/P CONVERTOR	PART OF SMART POSITIONER	
	JUNCTION BOX	[•] REQUIRED [] NOT REQUIRED	
	HAND WHEEL (SIDE MOUNTED)	[•] REQUIRED	
	LOCAL POSITION INDICATOR	[•] REQUIRED	

BHEL	**DATA SHEET FOR CONTROL VALVES (WITH PNEUMATIC ACTUATOR) For** **TANGEDCO-2X660MW ENNORE**	SPECIFICATION NO.: PE-TS-412-142-N101 VOLUME II - B SECTION D REV. NO. 0 SHEET 6 OF 9

Tag No.: **ASV-26** Qty.: **ONE PER UNIT** Data Sheet No. PES-145-06-DS1-0

DATA SHEET – A & B

DATA SHEET – A FOR CONTROL VALVE (WITH PNEUMATIC ACTUATOR) (TO BE FILLED BY PURCHASER)			DATA SHEET – B (TO BE FILLED UP BY BIDDER)
PERFORMANCE OF VALVE	LINEARITY HYSTERISIS SENSITIVITY ACCURACY (OVERALL)	± 1% ± 1% ± 0.5% ± 2%	…… …… …… ……

	SL. No. +	LOAD	FLOW (T/HR)	INLET PR. KG/CM2(A)	OUTLET PR. KG/CM2(A)	TEMP DEG (C)	CALCU-LATED CV	% VALVE LIFT	VALVE O/L VELOCITY
SERVICE CONDITION*									
		Refer Sizing Data Sheet A-2 for Aux. Steam PRDS Low Capacity Pressure Reducing Valve ASV-26							
	VALVE TYPE						[] CAVITATION [] FLASHING [•] HIGH DP		
	* MAX SHUT OFF PRESS (KG/CM2(A) 74.1 BODY DESIGN : PRESS (KG/CM2(A) | TEMP (DEG C) 74.1 | 360 * IBR FORM III-C [•] REQUIRED [] NOT REQUIRED						…… ……|…… ……		
	TOTAL WEIGHT (VALVE + ACTUATOR + ACCESSORIES) Kg						……		

NOTES:

1. DESIGN C_V SHALL BE BASED ON SERVICE CONDITIONS INDICATED AS PER SPECIFICATION CLAUSE NUMBER 3.1.7. OF SPECIFICATION NO. : PES – 145 – 06 VOL IIB SECTION D OF TECHNICAL SPECIFICATION

BHEL	**DATA SHEET FOR CONTROL VALVES (WITH PNEUMATIC ACTUATOR) For TANGEDCO-2X660MW ENNORE**	SPECIFICATION NO.: PE-TS-412-142-N101 VOLUME II - B SECTION D REV. NO. 0 SHEET 7 OF 9

Tag No.: **CDV-262** Qty.: **ONE PER UNIT** Data Sheet No. PES-145-06-DS1-0

DATA SHEET – A & B

	DATA SHEET – A FOR CONTROL VALVE (WITH PNEUMATIC ACTUATOR) (TO BE FILLED BY PURCHASER)		DATA SHEET – B (TO BE FILLED UP BY BIDDER)
GENERAL*	PROJECT	**TANGEDCO-2X660MW ENNORE STPP**	.....
	SERVICE	**SPRAY TO COMBINED PRDS CONTROL VALVE**	.....
	LOCATION	[•] INDOOR [] OUTDOOR	.....
	DUTY	[] ON/OFF [•] MODULATING	.....
	PIPE SIZE (inlet / outlet)	**Ø 60.3 x5.54 | Ø 60.3 x5.54**	.....
	PIPE MATERIAL (inlet / outlet)	**SA 106 Gr. B | SA 106 Gr. B**	.....|.....
BODY*	MODEL NO.	BIDDER TO SPECIFY	.....
	TYPE OF BODY: GUIDING : NO. OF PORTS	[•]GLOBE [] ANGLE |[] TOP [•] CAGE |ONE	.....|.....|.....|.....
	BODY SIZE: PORT SIZE: DESIGN CV		.....|.....|.....
	END CONNECTION & RATING (ANSI)	[] BWE [•] SWE [] FLANGED	.....
	BODY MATERIAL	[•] A216 WCB [] A217 WC6 [] SS [] A217 C5	.....
		[] A351 CF8M	.....
	PACKING: MATERIAL SINGLE / DOUBLE	[] PTFE [•]GRAFOIL []DOUBLE [•]SINGLE	.....
	BONNET TYPE	[] STD [] EXTENDED [] FINNED	.....
	TRIM FORM **(MULTITURN, MULTISTAGE, AND FLOW TRIM)**	[] LINEAR [•] EQ. PERCENTAGE	.....
		[] QUICK OPEN (ON/OFF)	
	TRIM MATERIAL: SEAT | PLUG	17-4PH-SS | 17-4PH-SS	.....|.....
	: CAGE | GUIDE BUSH	17-4PH-SS | 17-4PH-SS	.....|.....
	FLOW	[] BELOW SEAT [] ABOVE SEAT	.....
	OUTLET VELOCITY	[•] < 7 M/SEC (WATER) | [] MAC NO < 1/3 (STM)	.....|.....
	REQUIRED LEAKAGE CLASS	[] II [] III [] IV [•] V [] VI	.....
	NOISE LEVEL (dBA) (spec. 3.1.14)	LESS THAN 85 dBA (AT ONE METER DESTANCE)	.....
	VACUUM SERVICE	[] YES [•] NO	.....
	ANTI CAVITATION TRIM	[] YES [•] NO	.....
PNEUMATIC ACTUATOR	MODEL NO. & SIZE	BIDDER TO SPECIFY	.....|.....
	CLOSE AT : OPEN AT (KG/CM2g)	0.2 | 1.0	.....|.....
	*TRAVEL TIME FOR OPEN TO CLOSE AND CLOSE TO OPEN	LESS THAN 10 SECS.	.....
	*VALVE POSN. ON SIGNAL AIR FAILURE	[] TO OPEN [] STAYPUT [•] TO CLOSE	.....
	*VALVE POSN. ON SUPPLY AIR FAILURE	[•] STAYPUT	.....
ACCESSORIES	POSITIONER (SMART)	[•] REQUIRED [] NOT REQUIRED	
	AIR FILTER REGULATOR	[•] REQUIRED [] NOT REQUIRED	
	AIR LOCK RELAY	[•] REQUIRED [] NOT REQUIRED	
	POSITION LIMIT SWITCH	[•] REQUIRED [] NOT REQUIRED	
	POSITION TRANSMITTER	PART OF SMART POSITIONER	
	SOLENOID VALVE	[•] REQUIRED [] NOT REQUIRED	
	E/P CONVERTOR	PART OF SMART POSITIONER	
	JUNCTION BOX	[•] REQUIRED [] NOT REQUIRED	
	HAND WHEEL (SIDE MOUNTED)	[•] REQUIRED	
	LOCAL POSITION INDICATOR	[•] REQUIRED	

BHEL	**DATA SHEET FOR CONTROL VALVES (WITH PNEUMATIC ACTUATOR) For TANGEDCO-2X660MW ENNORE**	SPECIFICATION NO.: PE-TS-412-142-N101 VOLUME II - B SECTION D REV. NO. 0 SHEET 8 OF 9

Tag No.: **CDV-262** Qty.: **ONE PER UNIT** Data Sheet No. PES-145-06-DS1-0

DATA SHEET – A & B

DATA SHEET – A FOR CONTROL VALVE (WITH PNEUMATIC ACTUATOR) (TO BE FILLED BY PURCHASER)			DATA SHEET – B (TO BE FILLED UP BY BIDDER)
PERFORMANCE OF VALVE	LINEARITY HYSTERISIS SENSITIVITY ACCURACY (OVERALL)	± 1% ± 1% ± 0.5% ± 2%	....

	SL. No. +	LOAD	FLOW (T/HR)	INLET PR. KG/CM2(A)	OUTLET PR. KG/CM2(A)	TEMP DEG (C)	CALCU-LATED CV	% VALVE LIFT	VALVE O/L VELOCITY
SERVICE CONDITION*									
		Refer Sizing Data Sheet A-1 for High Capacity PRDS							

VALVE TYPE	[] CAVITATION [] FLASHING [] HIGH DP
* MAX SHUT OFF PRESS (KG/CM2(A) 46 * BODY DESIGN : PRESS (KG/CM2(A) | TEMP (DEG C) 46 | **60** * IBR FORM III-C [] REQUIRED [•] NOT REQUIRED	....|..... .....
TOTAL WEIGHT (VALVE + ACTUATOR + ACCESSORIES) Kg	.....

NOTES:

1. DESIGN C_V SHALL BE BASED ON SERVICE CONDITIONS INDICATED AS PER SPECIFICATION CLAUSE NUMBER 3.1.7. OF SPECIFICATION NO. : PES – 145 – 06 VOL IIB SECTION D OF TECHNICAL SPECIFICATION

FORM NO. PEM-6666-0

BHEL	**DATA SHEET FOR CONTROL VALVES (WITH PNEUMATIC ACTUATOR)** 2 X 660 MW ENNORE STPP	SPECIFICATION NO. PE-TS-412-145-I104 VOLUME SECTION REV. NO. 00 DATE: 20.04.15 SHEET 11 OF 11

Tag No……. **Quantity**……. Data Sheet No. PES-145-06-DS1-0

ITEMS SHALL BE APPLICABLE FOR TAG Nos. WHEREVER STATEMENT "REQUIRED" INDICATED IN THE INDIVIDUAL CV DATA SHEETS

DATA SHEET – A & B for ACCESSORIES

DATA SHEET – A FOR CONTROL VALVE (WITH PNEUMATIC ACTUATOR) (TO BE FILLED BY PURCHASER)						DATA SHEET – B (TO BE FILLED-UP BY BIDDER)
POSITIONER (SMART)	MFR. & MODEL NUMBER			TO BE INDICATED IN VENDOR'S DOCUMENT		
	BYPASS	GAUGES	ENCL. CLASS	☐ YES ■ NO	☐ THREE ■ TWO ■ IP-65	
	INPUT SIGNAL (ELECTRICAL)			4-20 mA DC, HART COMPATIBLE		
	OUTPUT SIGNAL (PNEUMATIC)(Kg / Cm^2)			TO SUIT ACTUATOR		
AIR FILTER REGULATOR	MFR. & MODEL NUMBER			TO BE INDICATED IN VENDOR'S DOCUMENT		
	AIR SUPPLY PRESS (Kg / Cm^2 g)			■ 5.0 - 8.0		
	FILTER SIZE			5 MICRONS		
	OUTPUT PRESS (Kg / Cm2 g)			TO SUIT SMART POSITIONER		
	OUTPUT GAUGE			■ REQUIRED ☐ NOT REQUIRED		
AIR LOCK	MFR. & MODEL NUMBER			TO BE INDICATED IN VENDOR'S DOCUMENT		
	SET PRESS (Kg / Cm^2)			TO BE INDICATED IN VENDOR'S DOCUMENT		
	SUPPLY PRESS (Kg / Cm^2)			■ 5.0 - 8.0		
	RESET TYPE			AUTO		
	VENT PLUG			REQUIRED		
LIMIT SWITCH	MFR. & MODEL NUMBER			TO BE INDICATED IN VENDOR'S DOCUMENT		
	OPEN posn	INT posn	CLOSE posn	**1 NO.**	**---**	**1 NO.**
(APPLICABLE FOR ON/OFF VALVE ONLY)	CONTACT TYPE			SPDT 2 NO + 2 NC		
	RATING (AC / DC)			5A 240V AC AND 0.2A 220V DC		
	ENCLOSURE CLASS			■ IP 65		
POSITION TRANSMITTER	MFR. & MODEL NUMBER			NOT APPLICABLE		
	TYPE			■ Electronic (2-Wire Type),Non-Contact Type ☐ OTHER		
(IN BUILT IN SMART POSITIONER)	SUPPLY			■ 24V DC ☐ 220V DC ☐ 110V AC ☐ 240V AC		
	OUTPUT RATING			■ 4-20mA ☐ 0-100 ohms		
	ACCURACY			± 1% FS		
	ENCLOSURE CLASS			■ IP 65		
SOLENOID VALVE	MFR. & MODEL NUMBER			TO BE INDICATED IN VENDOR'S DOCUMENT		
	RATING			■ 24V DC ☐ 220V DC ☐ 240V AC ☐		
	OPERATION QU	ANTITY		☐ Stayput ■ Interlock	AS PER DATASHEET & HOOK UP	
	COIL INSULATION CLASS			CLASS - H		
	ENCLOSURE CLASS			■ IP 65		
HANDWHEEL	ORIENTATION			☐ TOP MOUNTED ■ SIDE MOUNTED		
JUNCTION BOX	NO. OF WAYS			☐ 24-WAYS ■ 36-Ways ☐ AS REQUIRED		
	SIZE A			S REQUIRED		
	CABLE GLANDS (Size / Quantity)			AS REQUIRED (Double Compression Type).		
	ENCLOSURE CLASS			■ IP 65		
I/P CONVERTER	MFR. & MODEL NUMBER			IN BUILT IN SMART POSITIONER		
	INPUT SIGNAL	POWER SUPPLY				
	SPLIT RANGE					
	ENCLOSURE CLASS					
SS Tubing & Fittings / per CV	**This is in addition to SS Tubing and fittings which are integral part of CV**			12 Meters of ¼ " SS Tubing, with 1 set of SS Fittings for each CV for connection to IA Header on one end and accessories on another end of CV.		

COMPANY SEAL
NAME
SIGNATURE
DATE

DATA SHEET-C

LIST OF DOCUMENTS AND DATA TO BE SUBMITTED AFTER AWARD OF CONTRACT

The list of documents and data to be submitted by the successful bidder after the award of the contract are specified in Data Sheet - C.

The supplier shall after award of contract submit FIFTEEN (15) sets of the following documents for purchaser's approval / vetting.

(i) Certified final drawings & data sheets as per cl. 4.0.0 of section-C.

(ii) Quality Plans, Inspection/Test Reports as agreed with the Purchaser.

(iii) Material and Hydraulic Test Certificates along with IBR form III C.

(iv) Performance Test Procedures and Reports.

(v) Field Quality Plan as agreed.

(vi) Storage Instructions.

(vii) List of Commissioning, Mandatory and Recommended Spares.

(viii) List of Tools and Tackles required.

(ix) List of lubricants.

(x) Operation and Maintenance Instruction Manual.

NOTE: Above list is only tentative. Successful bidder shall prepare detailed schedule of Drawings/ Documents, which shall be mutually agreed and included in the contract document/ordering Specification.

	TITLE **EQUIPMENT SPECIFICATIONS** **AUXILIARY STEAM PRESSURE REDUCING & DESUPERHEATING STATION** **TANGEDCO-2X660MW ENNORE**	SPEC. NO.: PE-TS-412-142-N101 VOLUME **II-B** SECTION **D** REV NO. **00** SHEET 1 OF 1

FINAL DOCUMENTATION

S.NO.	DESCRIPTION	INITIAL SUBMISSION FOR APPROVAL TO BHEL	COPIES FOR CUST APPROVAL AFTER BHEL CLEARANCE
1.	Vendor drawing / document for approval Note : ▪ Initial subm issions with Rev. No. P0, P1, P2 etc. ▪ After BHEL clearanc e, s ubmission to **TANGEDCO/Desein** with R0, R1, R2 etc.	05+Soft Copy	18+Soft Copy
~~2.~~	~~Issue of action A/B/C Civil / Erection Drawings / docum ents for construction at site (for civil packages only)~~	~~8~~	
3.	Release of finally appr oved drawin gs / documents (action A/E) i.e. distribution prints	22 + Soft Copy	
4.	O&M Manuals	2	24
5.	"As-Built" drawings	12	

	TITLE **EQUIPMENT SPECIFICATIONS** **AUXILIARY STEAM PRESSURE REDUCING & DESUPERHEATING STATION** **TANGEDCO-2X660MW ENNORE**	SPEC. NO.: PE-TS-412-142-N101 VOLUME **II-B** SECTION **D** REV NO. **00** SHEET 1 OF 1

QUALITY PLAN

PEM :: C&I

STANDARD QUALITY PLAN FOR CONTROL VALVE (PNEUMATIC)

QUALITY PLAN NO.: **PE-QP-412-145-I 006**
VOLUME
SECTION
REV. NO. 00 DATE: 13.03.15
SHEET 2 OF 8

Sl. No.	Component / operation	Characteristics Checked	* Category	Type/Method of Check	Extent of Check	Reference documents	Acceptance Norms	Format of Records	Agency $ P	Agency $ W	Agency $ V	Remarks
1.0	**MATERIAL**											
1.1	Body & Bonnet casting / forgings, plug, valve stem, seat ring/cage.	1. Physical, Chemical properties	MA	Physical, Chemical tests	One/ Heat(HT Batch)	Approved drg. / data sheet / BHEL specn.	Approved drg. / data sheet / BHEL specn.	Test Certificate	3 ---		2,1	
		2. Heat Treatment	MA	Review of H.T. Chart	Each H.T.	Approved drg. / data sheet / BHEL specn.	Approved drg. / data sheet / BHEL specn.	Test Certificate	3/2 2		1	IBR Certification (if applicable) to be verified by BHEL
		3. Internal quality of castings	MA	RT for Body & UT for Bonnet(NDT)	100%	ASME B 16.34	ASME B 16.34	Test Report / FILM	3/2 2		1	Only for rating ANSI 900 and above. Applicable for Body and Bonnet only. For Lower rating only if called for in specification.
	4.	Surface Quality	MA	1. Visual	100%	MSS-SP-55	MSS-SP-55	Test Certificate	3/2 ---		2,1	
				2. MT/PT	100%	ASME B 16.34	ASME B 16.34	Test Certificate	3 2		1	After Machining on machined surface only

LEGEND: * CR - Critical characteristics; MA - Major characteristics; MI - Minor characteristics
RT- Radiographic Test; UT – Ultrasonic Test; PT – Dye penetrant Test; MT- Magnetic Test
$ P - Agency Performing the Test.; W - Agency Witnessing the Test.; V - Agency Verifying the Test.
1 - BHEL; 2 - Vendor; 3 - Sub-vendor

PEM :: C&I

STANDARD QUALITY PLAN FOR CONTROL VALVE (PNEUMATIC)

QUALITY PLAN NO.: **PE-QP-412-145-I 006**
VOLUME
SECTION
REV. NO. 00 DATE: 13.03.15
SHEET 3 OF 8

Sl. No.	Component / operation	Characteristics Checked	* Category	Type/Method of Check	Extent of Check	Reference documents	Acceptance Norms	Format of Records	Agency $			Remarks
									P	W	V	
		5. Pressure test for shell	MA	Hyd. Test	100%	ISA-S-75.19/ ASME B 16.34	ISA-S-75.19/ ASME B 16.34	Test Certificate	2	2	1	For Body & Bonnet after machining
1.2 Diaphragm		1. Surface Quality	MA	Visual	100%	Mfr. standard	Mfr. standard	Test Certificate	3/2	---	2,1	
		2. Hardness	MA	Measurement	100%	Mfr. standard	Mfr. standard	Test Certificate	3/2	---	2,1	
		3. Endurance / Life cycle	MA	Cyclic test 10,000 cycles	One / Type	10,000 cycles/ Mfr. standard.	No damage	Test Certificate	3/2		2,1	
1.3 Spring		1. Composition	MA	Chemical-Analysis	One sample/ Heat	Material spec. / Mfr. standard	Material spec. / Mfr. standard	Test Certificate	3	---	2,1	
		2. Mech. Properties	MA	Mech. Test	One sample/ Heat	Material spec. / Mfr. standard	Material spec. / Mfr. standard	Test Certificate	3	---	2,1	
		3. Performance	MA	1. Stiffness ratio	100%	Material spec. / Mfr. standard	Material spec. / Mfr. standard	Test Certificate	3	---	2,1	
				2. Scragging	100%	Material spec. / Mfr. standard	Material spec. / Mfr. standard	Test Certificate	3	---	2,1	
				3. Cyclic test (Endurance)	One / type	10,000 cycles	Material spec. / Mfr. standard	Test Certificate	3	---	2,1	
				4. Dimension (Measurement)	One sample/ Lot	Mfr. standard	Appd Drg	Record	3	---	2,1	

LEGEND: * CR - Critical characteristics; MA - Major characteristics; MI - Minor characteristics
RT- Radiographic Test; UT – Ultrasonic Test; PT – Dye penetrant Test; MT- Magnetic Test
$ P - Agency Performing the Test.; W - Agency Witnessing the Test.; V - Agency Verifying the Test.
1 - BHEL; 2 - Vendor; 3 - Sub-vendor

PEM :: C&I

STANDARD QUALITY PLAN FOR CONTROL VALVE (PNEUMATIC)

QUALITY PLAN NO.: **PE-QP-412-145-I 006**
VOLUME
SECTION
REV. NO. 00 DATE: 13.03.15
SHEET 4 OF 8

Sl. No.	Component / operation	Characteristics Checked	* Category	Type/Method of Check	Extent of Check	Reference documents	Acceptance Norms	Format of Records	Agency $ P	Agency $ W	Agency $ V	Remarks
1.4	Electrical items [Limit switches, Solenoids, Position Transmitter(if provided externally)]	1. Routine Test	MA	HV, IR, Continuity function	100%	Rele. Standards	Rele. Standards	Test Certificate	3	---	2,1	In case TC is not available, Actual test shall be conducted
		2. Degree of protection	MA	IP/NEMA Tests	One sample / type	Approved Data sheet	Approved Data sheet	Test Certificate	3 ---		2,1	
1.5	Pressure Gauges	1. Performance	MA	Review of calibration certificates	100%	Mfr. Standard	Mfr. Standard	Test Certificate	3 ---		2,1	
		2. Marking	MA	Visual	100%	Mfr. standard	Mfr. standard	Records	3	---	2,1	
2.0	**IN PROCESS INSPECTION**											
2.1	After machining, i, Body ii Bonnet iii Plug iv Valve Stem v seat ring/cage	1. Surface flaws	MA	Visual & MT/PT	100% (on accessible surfaces)	ASME B 16.34	ASME B 16.34	Test Records	2 ---		1	Butt weld ends shall be included.
		2. Dimensional checks	MA	Measurement	100%	Mfr. Standard	Mfr. Standard	Records	2	---	1	
		3. Hard facing (wherever applicable)	MA	Hardness Measurement	One sample/Lot	Mfr. Standard	Mfr. Standard	Records	2	---	1	
2.2	Lapping	Machining surface contact	MA	Blue Matching	One sample/lot	------ Proper	Physical Contact	--- 2		---	---	
3.0	**TESTS ON COMPLETED VALVE**											

LEGEND: * CR - Critical characteristics; MA - Major characteristics; MI - Minor characteristics
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PEM :: C&I

STANDARD QUALITY PLAN FOR CONTROL VALVE (PNEUMATIC)

QUALITY PLAN NO.: **PE-QP-412-145-I 006**
VOLUME
SECTION
REV. NO. 00 DATE: 13.03.15
SHEET 5 OF 8

Sl. No.	Component / operation	Characteristics Checked	* Category	Type/Method of Check	Extent of Check	Reference documents	Acceptance Norms	Format of Records	Agency $			Remarks
									P	W	V	
3.1	Actuator Chamber	Leakage & Strength	MA	Pneumatic test	100%	Mfr. Standard	No Leakage	Test Certificate	2 1		1	Refer Note-4
3.2	Body	Leakage and Pressure test (Body Mount Leakage)	MA	Hydro test	100%	ISA - S-75.19	No Leakage	Test Certificate	2 1		1	Refer Note-4
3.3	Seat leakage test for completed valve	Seat Leakage	MA	Pneumatic Test	100%	FCI-70.2	FCI-70.2	Test Certificate	2 1		1	Refer Note-4
4.0	**OPERATION TEST ON COMPLETED VALVE (Final inspection)**	1. Valve Travel	MA	Measurement	100%	Approved drg. / data sheet	Approved drg. / data sheet	Test Report	2	1	1	Refer Note-4
2.		Opening/Closing time	MA	Measurement	100%	Approved drg. / data sheet	Approved drg. / data sheet	Test Report	2	1	1	Refer Note-4
		3. Linearity/cam characteristic	MA	Measurement	100%	Approved drg. / data sheet	Approved drg. / data sheet	Test Report	2	1	1	Refer Note-4
		4. Repeatability	MA	Measurement	100%	Approved drg. / data sheet	Approved drg. / data sheet	Test Report	2	1	1	Refer Note-4
		5. Hysteresis	MA	Measurement	100%	Approved drg. / data sheet	Approved drg. / data sheet	Test Report	2	1	1	Refer Note-4
		6. Sensitivity	MA	Measurement	100%	Approved drg. / data sheet	Approved drg. / data sheet	Test Report	2	1	1	Refer Note-4
		7. Accuracy (Overall)	MA	Measurement	100%	Approved drg. / data sheet	Approved drg. / data sheet	Test Report	2	1	1	Refer Note-4
		8. Control Valve characteristics / CV Test	MA	♦Measurement (Press. vs. discharge and discharge vs. opening 0-100% in steps of 10%)	One per type	As per specs/ Approved drg. / data sheet	As per specs/ Approved drg. / data sheet	Test Certificate	2 --		1	♦Size = Body & port size Or Body size & CV for non std port. Refer Note 1.

LEGEND: * CR - Critical characteristics; MA - Major characteristics; MI - Minor characteristics
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PEM :: C&I

STANDARD QUALITY PLAN FOR CONTROL VALVE (PNEUMATIC)

QUALITY PLAN NO.: **PE-QP-412-145-I 006**
VOLUME
SECTION
REV. NO. 00 DATE: 13.03.15
SHEET 6 OF 8

Sl. No.	Component / operation	Characteristics Checked	* Category	Type/Method of Check	Extent of Check	Reference documents	Acceptance Norms	Format of Records	Agency $			Remarks
									P	W	V	
		9. Operation of limit switch & solenoids and other accessories	MA	Function	100%	Approved drg. / data sheet	As per specs/ Approved drg. / data sheet	Test Report	2	1	1	On assembled valve Refer Note-4
		10. Overall dimensions	MI	Visual and dimensional	100%	Approved drg. / data sheet	As per specs/ Approved drg. / data sheet	Records 2		1	1	Refer Note-4
		11. Pre defined valve position in case of air failure	MA	Visual	100%	As per spec & Appd drg	As per spec & Appd drg	Test Certificate	2 1		1	
		12. Cleanliness, painting, stamping (for direction of flow), Tag No.	MA	Visual and dimensional	100%	Approved drg. / data sheet	As per specs/ Approved drg. / data sheet	Test Certificate	2 1		1	
5.0	**AUXILIARY ITEMS (Performance test of auxiliary items shall be performed on the completely assembled valve)**											
5.1	Positioner	Overall leakage after assembly including Nozzles leakage	MA	Leak Test (in the steady state input signal)	100 %	Mfr. Standard	No leakage	Test Certificate	3/2 ---		1	Overall leakage including tubing
5.2	Air filter regulator	1. Normal air consumption	MA	Measurement	Each type	Mfr. Standard	No leakage	Test Certificate	3/2 ---		1	
		2. Overall leakage	MA	Visual (soap solution)	100 %	Mfr. Standard	No leakage	Test Certificate	3/2 ---		1	
5.3	Air lock relay	Performance Test	MA	Leakage test	100%	Mfr. Standard	No leakage	Test Certificate	3/2 ---		1	
5.4	Electronic position transmitter(not applicable if provided integral to smart positioner)	1. Accuracy	MA	Operation	100%	Approved data sheet /	Approved data sheet /	Test Certificate	2 1		1	

LEGEND: * CR - Critical characteristics; MA - Major characteristics; MI - Minor characteristics
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PEM :: C&I

STANDARD QUALITY PLAN FOR CONTROL VALVE (PNEUMATIC)

QUALITY PLAN NO.: **PE-QP-412-145-I 006**
VOLUME
SECTION
REV. NO. 00 DATE: 13.03.15
SHEET 7 OF 8

Sl. No.	Component / operation	Characteristics Checked	* Category	Type/Method of Check	Extent of Check	Reference documents	Acceptance Norms	Format of Records	Agency $			Remarks
									P	W	V	
5.5	Current to Pneumatic converter(not applicable for smart positioner)	1. Physical Verification Make/Model	MA	Visual	100%	Approved drg. / data sheet	Approved drg. / data sheet	Test Certificate	2 ---		2,1	
		2. Degree of Protection	MA	IP/NEMA test	Each type	Relevant Standard	Relevant Standard	Test Certificate	3 ---		2,1	
		3. Linearity	CR	Measurement	100%	Approved drg. / data sheet / BHEL specn.	Approved drg. / data sheet / BHEL specn.	Inspection Report	2 ---		1	
		4. Hysterisis	CR	Measurement	100%	Approved drg. / data sheet / BHEL specn.	Approved drg. / data sheet / BHEL specn.	Inspection Report	2 ---		1	
5.6	Smart Positioner (As Applicable)	1. Physical Verification Make/Model	MA	Visual	100%	Approved drg. / data sheet	Approved drg. / data sheet	Test Certificate	2 ---		2,1	
		2. Degree of Protection	MA	IP/NEMA test	Each type	Relevant Standard	Relevant Standard	Test Certificate	3 ---		2,1	
		3. Linearity	CR	Measurement	100%	Approved drg. / data sheet / BHEL specn.	Approved drg. / data sheet / BHEL specn.	Inspection Report	2 ---		1	
		4. Hysterisis	CR	Measurement	100%	Approved drg. / data sheet / BHEL specn.	Approved drg. / data sheet / BHEL specn.	Inspection Report	2 ---		1	
		5. Calibration with Hand Held Communicator	MA	Measurement	Each type	Approved data sheet / Mfr. Standard	Approved data sheet / Mfr. Standard	Test Certificate	2 1		1	
6.0	**PAINTING**	Soundness of Painting	MA	Visual and Measurement	100%	BHEL specn. / Mfr. Standard	BHEL specn. / Mfr. Standard	Inspection Report	2 ---		---	Refer Note-2
7.0	**PACKING**	Soundness of Packing against transit damage	MA	Visual	100%	Mfr. Standard	Mfr. Standard	Inspection Report	2 ---		---	Refer Note-3

LEGEND: * CR - Critical characteristics; MA - Major characteristics; MI - Minor characteristics
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1 - BHEL; 2 - Vendor; 3 - Sub-vendor

Sl. No.	Component / operation	Characteristics Checked	* Category	Type/Method of Check	Extent of Check	Reference documents	Acceptance Norms	Format of Records	Agency $			Remarks
									P	W	V	

NOTES:

1. In case valid CV test certificate for a similar control valve(Same type, Same size, Same CV) is not submitted to BHEL by the vendor, CV test shall be conducted at FCRI/Any govt. approved laboratory/ BHEL approved Laboratory.
2. In the absence of BHEL spec. for painting, vendor to obtain BHEL's approval on their painting specification / procedure.
3. Sea worthy packing shall be provided, if applicable.
4. The quantum of check shall be 100% for manufacturer and 10% for BHEL/BHEL nominated inspection agency.
5. IBR certificates in Form III-C shall be submitted if called for in the specification/datasheet.
6. Copies of all TC's(Test Certificates) for materials duly correlated with Heat Nos., TC's for electrical items and mechanical tests(Leak/Operation) shall be submitted to BHEL for verification and acceptance.

LEGEND:
* CR - Critical characteristics; MA - Major characteristics; MI - Minor characteristics
RT- Radiographic Test; UT – Ultrasonic Test
PT – Dye penetrant Test; MT- Magnetic Test
$ P - Agency Performing the Test.; W - Agency Witnessing the Test.; V - Agency Verifying the Test.
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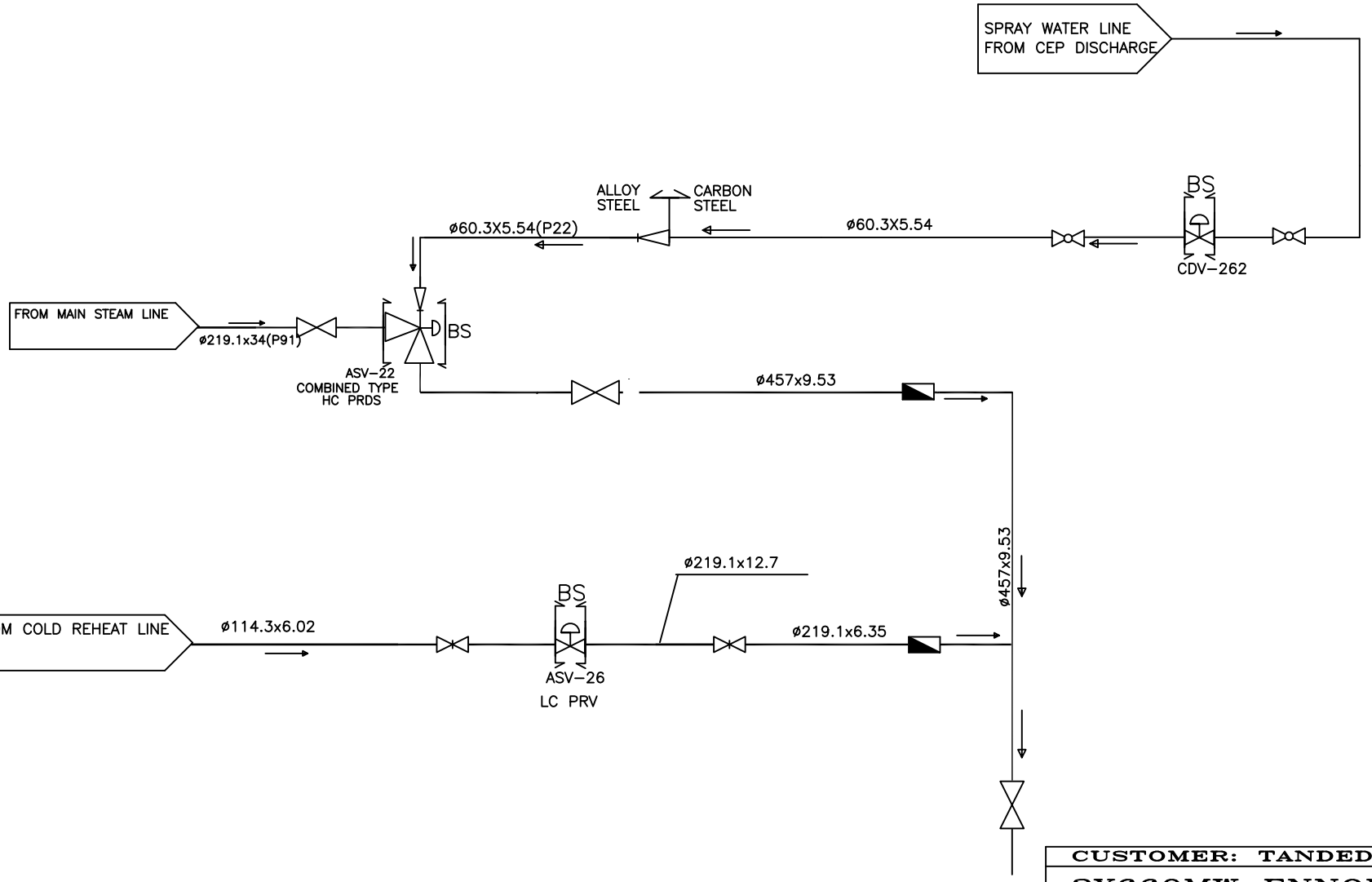
	TITLE **EQUIPMENT SPECIFICATIONS** **AUXILIARY STEAM PRESSURE REDUCING & DESUPERHEATING STATION** **TANGEDCO-2X660MW ENNORE**	SPEC. NO.: PE-TS-412-142-N101 VOLUME **II-B** SECTION **D** REV NO. **00** SHEET 1 OF 1

TENDER DRAWINGS

NOTE

1. EQUIPMENTS IN BIDDER'S SCOPE HAVE BEEN MARKED AS [BS]



CUSTOMER'S DRAWING NO.

DRAWING NO. PE-TS-412-142-N102

CUSTOMER: TANDEDCO

2X660MW ENNORE

JOB NO. 412

BHARAT HEAVY ELECTRICALS LTD
POWER SECTOR
PROJECT ENGINEERING MANAGEMENT
NEW DELHI

DEPT CODE		NAME	SIGN	DATE
H	DRN			
	DESN	RS		27.04.2015
	CHD	SSV		28.04.2015
	APPD	CM/JS		28.04.2015

TITLE: TECHNICAL SPEC. for AUXILIARY PRDS

C&I | DEPT. | SCALE NTS | DRAWING NO. PE-TS-412-142-N102

SIGN | DATE | SHEET 01 OF 01 | REV. 00

TANGEDCO

2X660MW ENNORE

TECHNICAL SPECIFICATION
FOR

AUXILIARY STEAM PRESSURE REDUCING AND DESUPERHEATING STATION ALONGWITH ACCESSORIES

VOLUME - III

SPECIFICATION No: **PE–TS –412-142–N101 (REV 00)**

BHARAT HEAVY ELECTRICALS LIMITED
POWER SECTOR
PROJECT ENGINEERING MANAGEMENT
PPEI, NOIDA, INDIA

VOLUME – III TECHNICAL SCHEDULES

1.0 This volume contains technical schedules and Data Sheets – B , which are to be duly filled by the bidder and the same shall be furnished with the technical bid as per instructions given in Document No. PES-100-901 in Volume-III.

2.0 The requirements mentioned in Section – C / Data Sheets – A of Section – D shall prevail and govern in case of conflict between the same and the corresponding requirements mentioned in the descriptive portion in Section – D.

1.0 Volume III comprises of following: -

1.1 Data Sheet : Data Sheet(s) 'B' Section 'D'.

1.2 Schedules :

PART – A : Technical Schedules

PART – B : Price Schedules

(See clause 2 (b) below for unpriced schedules)

The Schedule and Data Sheets enclosed/indexed shall be completely filled up by the bidder and furnished with the bid duly signed and stamped by the bidder. Purchaser reserves the right to ask the bidder to fill additional schedules, which are not listed in the contents.

2.0 Form No. PEM-6020 is a 'Checklist', which is enclosed to facilitate the bidder to make sure that the necessary data/information is furnished by him in his bid. The remarks column of this schedule shall be filled up by the bidder as per the instructions given below:-

a) The bidder shall write 'Not Applicable' against those schedules / documents which are not listed in the contents.

b) The bidder shall write 'Enclosed' for the listed schedules / documents which are filled and furnished by the bidder with the bid. Otherwise 'Not Enclosed' shall be written.

c) Duly filled Part-A schedules as well as Data Sheet-B shall be furnished with the technical offer while Part-B (Price Schedules) shall be submitted with price offer in separate covers.

d) Wherever unpriced schedules are to be furnished with Part-A schedules in tech. bids. the same is indicated in the filling space of price schedule formats.

e) Other documents / information as required in the checklist shall also be furnished by the bidder.

3.0 The Data Sheet(s)-B shall be filled-up completely and typed written and shall be duly signed with Rev. No. and date. One copy of the same shall be furnished with the bid. The items, which deviate from the specification, shall be marked with an asterisk (*) in the data sheets and details shall also be given in the 'Schedule of deviations' from technical specification (Form No. PEM-6036).

4.0 Bidder shall fill specification No. in all schedules .

5.0 Schedules PEM – 6020 & PEM 6040 duly filled in shall be enclosed by bidder both in Technical and price offers.

CONTENTS

PART-A

* To be filled up by successful bidder after LOI.

CONTENTS

PART-B

* to be filled up by successful bidder after LOI.

	TITLE **AUXILIARY STEAM PRESSURE REDUCING & DESUPERHEATING STATION**	SPEC. NO.: PE-TS-412-142-N101 VOLUME **III** SECTION **PART-A** REV NO. **00** SHEET 1 OF 1

VOLUME-III
PART-A

SCHEDULES AND DATA SHEETS

	TITLE **EQUIPMENT SPECIFICATIONS** **AUXILIARY STEAM PRESSURE REDUCING & DESUPERHEATING STATION**	SPEC. NO.: PE-TS-412-142-N101 VOLUME **III** SECTION **D** REV NO. **0** SHEET 1 OF 1

DATA SHEETS - C
AUXILIARY STEAM PRESSURE REDUCING & DESUPERHEATING STATION

(TO BE FILLED BY SUCCESSFUL VENDOR AFTER THE AWARD OF CONTRACT)

	Technical specification for **APRDS CONTROL VALVES** (Pneumatically Operated) **2x660 MW ENNORE STPP**	SPECIFICATION NO. **PE-TS-412-142-N101** VOLUME **III** SECTION **D** REV. NO. 00 SHEET 1 of 3

	NAME
	SIGNATURE
	DATE

Tag No…… **Quantity**……. Data Sheet No. PES-145-06-DS2-0

DATA SHEET C

DATA SHEET – C FOR CONTROL VALVE (WITH PNEUMATIC ACTUATOR)
(TO BE FILLED BY THE BIDDER AFTER THE AWARD OF CONTRACT)

GENERAL*	PROJECT	
	SERVICE	
	LOCATION	
	DUTY	
	PIPE SIZE (inlet / outlet)	
	PIPE MATERIAL (inlet / outlet)	
BODY	MODEL NUMBER	
	TYPE OF BODY : GUIDING : NO. OF PORTS	
	BODY SIZE : PORT SIZE : DESIGN DV	
	END CONNECTION & RATING (ANSI)	
	BODY MATERIAL	
	PACKING MATERIAL SINGLE / DOUBLE	
	BONNET TYPE	
	TRIM FORM	
	TRIM MATERIAL : SEAT | PLUG	
	TRIM MATERIAL : CAGE | GUIDE	
	FLOW	
	OUTLET VELOCITY	
	REQUIRED LEAKAGE CLASS	
	NOISE LEVEL (dBA) (Spec. 3.1.14)	
	VACUUM SERVICE	
	ANTI CAVITATION TRIM	
PNEUMATIC ACTUATOR	MODEL NO. & SIZE	
	CLOSE AT : OPEN AT (Kg / Cm^2g)	
	*TRAVEL TIME FOR OPEN TO CLOSE, CLOSE TO OPEN	
	*VALVE POSN. ON SIGNAL AIR FAILURE	
	*VALVE POSN. ON SUPPLY AIR FAILURE	
ACCESSORIES	POSITIONER (SMART)	
	AIR FILTER REGULATOR	
	AIR LOCK RELAY	
	POSITION LIMIT SWITCH	
	POSITION TRANSMITTER	
	SOLENOID VALVE	
	E / P CONVERTER	
	JUNCTION BOX	
	HAND WHEEL (SIDE MOUNTED)	
	LOCAL POSITION INDICATOR	
	ELECTRO PNEUMATIC POSITIONER	

Tag No…….. **Quantity**…….. Data Sheet No. PES-145-06-DS2-0

DATA SHEET C

DATA SHEET – C FOR CONTROL VALVE (WITH PNEUMATIC ACTUATOR)
(TO BE FILLED BY THE BIDDER AFTER THE AWARD OF CONTRACT)

PERFORMANCE OF VALVE	LINEARITY	
	HYTERSIS	
	SENSITIVITY	
	ACCURACY	

SERVICE CONDITION*	**SL.+ NO.**	**LOAD**	**FLOW (T/HR)**	**INLET PR. (KG/CM^2 (A)**	**OUTLET PR. (KG/CM^2 (A)**	**TEMP DEG. C**	**CALCULATED CV**	**% VALVE LIFT**	**VALVE O/L VELOCITY**

	VALVE TYPE
	* MAX SHUT OFF PRESS (**(KG/CM^{2}g)**
	* BODY DESIGN : PRESS (**(KG/CM^{2}g)** **| TEMP (DEG. C)**
	* IBR FORM III-C

TOTAL WEIGHT (VALVE + ACTUATOR + ACCESSORIES) KG.

FORM No. PEM - 6020-2

CHECKLIST — LIST OF SCHEDULES

Sl. No.	Form No.	Description	Tick Applicable Forms
1.	PEM-6024	Schedule of Drawings / Catalogues submitted with Bid	✓
2.	PEM-6025@	Schedule of Occurance of Key Events of Delivery,Erection& Commissioning	
3.	PEM-6026	Schedule of Equipment Manufacture, Despatch and Shipment to Site.	✓
4.	PEM-6027	Schedule of Weights & Dimensions	✓
5.	PEM-6028@	Schedule of Performance Guarantee	
6.	PEM-6030	Inspection Schedule	✓
7.	PEM-6031	Schedule of Cement and Steel and Quarterly Cement Requirement	
8.	PEM-6032	Schedule of Quarterly Requirement of Reinforcing Bars and Structural Steel	
9.	PEM-6033@	Bill of Quantities (Civil Works)	
10.	PEM-6035	Schedule of Bidder's Proposed Construction / Site Fabrication Facilities.	
11.	PEM-6036	Schedule of Deviations	✓
12.	PEM-6040	Schedule of Declaration	✓
13.	PEM-6041	Quality Plan	✓
14.	PEM-6042	Vendor's Drawings / Documents Schedule	✓
15.	PEM-6043@	Schedule of Occurance of Key Events for Civil / Structural Works	
16.	PEM-6046	Inspection Request	✓
17.	PEM-6051	Schedule of Prices	✓
18.	PEM-6052@	Schedule of Unit Prices	✓
19.	PEM-6053	Schedule of Prices for Commissioning & Mandatory Spares	✓
20.	PEM-6054	Schedule of Prices for Recommended Spares	✓
21.	PEM-6055	Schedule Prices for Erection and Maintenance Tools & Tackles	✓
22.	PEM-6056	Schedule of Bidder's Man-power for Supervision of E & C and their Charges.	✓
23.	PEM-6057	Schedule of Daily & Overtime Rates	
24.	PEM-6058	Schedule of Hire-charges for Construction / Site Fabrication Facilities	
For Forms marked with @ certain information to be filled by DEs - before issuing to bidder.			

FORM No. PEM - 6024-0

	TITLE	SPECIFICATION NUMBER PE-TS-412-142-N101
	SCHEDULE OF DRAWINGS / CATALOGUES SUBMITTED WITH BID	VOLUME III PART - A
		SHEET ..... OF .....

Section C/D enclosed with the specification indicate the drawings / catalogues to be furnished with the bid. The bidder in addition to furnishing the same, can also include any other drawings / catalogues which he may desire to submit with the bid. This schedule duly lists out such drawings as enclosed by the bidder with the bid.

DRAWING./ CATALOGUE NUMBER	DESCRIPTION	NUMBER OF SHEETS

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE				
NAME	DESIGNATION	SIGNATURE	DATE	**COMPANY SEAL**

FORM No. PEM - 6026-0

TITLE

SCHEDULE OF EQUIPMENT, MANUFACTURE, DESPATCH AND SHIPMENT TO SITE

SPECIFICATION NUMBER PE-TS-412-142-N101

VOLUME III PART - A

SHEET ..... OF .....

Equipment / Major Bought-out Items	Time for Manufacture/ Procurement from Date of Issue of Letter of Intent (Weeks)	Time for Test, Dismantling Packing & Ready for Despatch (Weeks)	Time required for Shipment to Site (Weeks)	Total Time from Date of Issue of Letter of Intent to Shipment to Site (Weeks)

We, the undersigned hereby undertake to meet the above time schedule in weeks for manufacture, despatch and shipment of each equipment and procurement of major boughtout items as listed above.

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE				
NAME	DESIGNATION	SIGNATURE	DATE	**COMPANY SEAL**

FORM No. PEM - 6027-0

	TITLE	SPECIFICATION NUMBER PE-TS-405-142-N101
	SCHEDULE OF WEIGHTS & DIMENSIONS	VOLUME III PART - A
		SHEET ..... OF .....

The bidder shall state below the weights and dimensions of various packages for shipment covering the complete scope.

Description of Package(s)	Dimensions (in meters)	Weight (in tonnes)

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE				
NAME	DESIGNATION	SIGNATURE	DATE	**COMPANY SEAL**

FORM No. PEM - 6030-0

INSPECTION SCHEDULE

SPECIFICATION NUMBER PE-TS-412-142-N101

P.O. NUMBER

VOLUME - III PART-A | SHEET OF

S. No.	ITEM / COMPONENT	PLACE & ADDRESS OF TEST / INSPECTION	Scheduled Date of Inspection	Duration of Test / Inspection (in days)

This schedule shall be in line with specification and quality plan requirements. The information in this form shall be furnished after receipt of LOI / PO.

PARTICULARS OF VENDOR' s / AUTHORISED REPRESENTATIVE

NAME	SIGNATURE	DATE	COMPANY SEAL

FORM No. PEM - 6036-0

	TITLE	SPECIFICATION NUMBER
	*** SCHEDULE OF DEVIATIONS** ( ) From Conditions of Contract (Volume - I) ( ) From General Technical Conditions (Volume - II A) ( ) From Technical Specifications (Volume - II B)	PE-TS-412-142-N101 VOLUME III PART - A SHEET ..... OF .....

* Each type of deviation shall be listed on a seperate sheet. Tick the applicable ☒

We the undersigned hereby certify that the above mentioned are the only deviations.

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE				
NAME	DESIGNATION	SIGNATURE	DATE	**COMPANY SEAL**

FORM No. PEM - 6040-0

	TITLE	SPECIFICATION NUMBER PE-TS-412-142-N101
BHEL	* SCHEDULE OF DECLARATION	VOLUME III PART - A
		SHEET ..... OF .....

DECLARATION

I,.....certify tha t all the technical data and information pertaining to this specification are correct and are true representation of the equipment/system covered by our formal proposal number Dated..... and there is no deviation to the specification.

I hereby certify that I am duly authorised representative of the Bidder's company whose name appears above my signature.

Biders Company Name .....

Authorised representative's Signature .....

Name .....

Bidder's Intent

The bidder hereby agrees to fully comply with the requirements and intent of this specifications for the price indicated.

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE				
NAME	DESIGNATION	SIGNATURE	DATE	**COMPANY SEAL**

* Bidder shall include this schedule both in technical and Price offers.

BHEL	**QUALITY PLAN**	CUSTOMER: TANGEDCO	PROJECT: **TANGEDCO-2X660MW ENNORE**	SPECIFICATION: **PE-TS-412-142-N101** NUMBR
		BIDDER/: VENDOR	QUALITY PLAN MUMBER	SPECIFICATION TITLE: **AUXILIARY STEAM P.R.D.S**
	SHEET OF	SYSTEM:	ITEM:	SECTION VOLUME III

SL. NO.	COMPONENT/ OPERATION	CHARACT-ERISTIC CHECK	CAT. T	YPE METHOD OF CHECK	EXTENT OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORM	FORMAT OF RECORD	AGENCY			REMARKS
									P	W	V	
1 2		3	4	5	6	7	8	9	10			11

PARTICULARS BH	EL	BIDDER / VENDOR	
NAME			
SIGNATURE			
DATE			BIDDER'S/ VENDOR'S COMPANY SEALS

INSTRUCTIONS FOR FILLING QUALITY PLAN

(Form No. PEM-6041-0)

The Quality Plan shall include all the Quality Control Measures and Checks adopted by the Vendor to ensure that the material/ component/assembly/services supplied by him meet/will meet the requirements as per specifications and good practices. They shall include all stages of operation such as materials, processes, manufacture, assembly, packing and despatch. The following guide lines may be noted:

Column 1- Serial Number

Column 2- Component/Operation- The component and/or operation being checked shall be given here.

Column 3- Characteristics check- The characteristics being checked shall be given here, e.g., chemical composition, mechanical properties, leak tightness, surface defects etc..

Column 4- Category - 'CR' stands for critical characteristic - affecting safety of equipment and personnel

'MA' stands for major Characteristic - affecting safety of equipment and personnel

'MI' stands for minor characteristic - affecting appearance etc.

Column 5- Type/Method of check e.g. chemical analysis tensile testing, hydraulic test, visual examination radiography etc.

Column 6- Extent of check, such as, 100, 10, 1 per heat etc.

Column 7- Reference Documents - Documents, such as technical specification, drawings, standard specifications (IS, BS ETC.) procedure, etc. according to which check is done.

Column 8- Acceptance Norms - Standards etc. according to which acceptability or otherwise of the characteristics being checked is decided.

Column 9- Format of Record - Formats, log shets, reports, etc. in which the observations are recorded. Standard log sheets, reports, formats etc. of the Vendors shall be numbered and such reference numbers shall be included here.

Column 10- Agency - The agency which performs the test/instruction shall be written in sub-column 'W'
The agency which verifies test certificates/inspection records and carries out audit check of the components/ operation shall be written in sub-column 'V'

The agencies are codified as 1,2 & 3

'1' stands for (BHEL)

'1' * means the operation shall be cleared by BHEL before the start of the next operation.

'2' Stands for Vendor

'3' stands for sub-Vendor of the Vendor and so on.

Example :

Entry '3' in column 'P' means test./inspection to be performed by sub-Vendor's QC

Entry '2' in column 'W' means test./inspection to be witnessed by Vendor's QC

Entry '1' in column 'V' means verification shall be done by BHEL and next stage to be started only after the hold point is cleared by BHEL

Column II- Remarks - Any special remarks shall be given here.

NOTES :

1. In absence of correlation with the test certificate(s) (e.g. material identification) samples shall be drawn bgy BHEL and all tests as per relevent specifications shall be carried out in their presence or in recognized Government Laboratory.
2. When materials and components are initially identified and stamped by BHEL QS engineer, the identification marks shall be presserved till despatch. Wherever this is not possible, the identification mark shall be transferred to the components in the presence of BHEL QS Engineer unless other wise agreed.
3. For castings and forgings integral test specimens shall be provided, When this is not possible for casting, they shall be poured in the presence of BHEL QS Engineer unless otherwise, if witnessing of test by BHEL is called for.
4. When welders qualified by reputed inspection agencies or statutory bodies are not available, qualification tests shall be conducted in the presence of BHEL QS Engineer.
5. This Quality Plan is liable to be modified as per the requirements of approved drawings and changes in technical specifications/drawings. If there are contradictions in respect of column 7 & 8 between this Quality Plan and the approved drawings specifications, the latter shall prevail.
6. Wherever inspection by BHELs Purchaser/Third Party/Statutory authorities are mandatory, this shall be compiled with.
7. Inspection reports, log sheets, test reports/certificate. etc. shall be furnished to BHEL at the approproate stages or at the time of final inspection, as required.
8. This Quality Plan is also applicable to spares, if any, under scope of supply of Vendor.
9. The quality plan shall be submitted in septuplicate (7 Copies).

	VENDOR's DRAWINGS/DOCUMENTS SCHEDULE (Information in this form is to be furnished only after receipt of LOI/IPO)	SPEC. NO.: PE-TS-412-142-N101 VOLUME **III** SECTION **PART-A** REV NO. **0** DATE SHEET 1 OF 1

TITLE OF SPECIFICATION

.S. NO.	Vendor's Drawing/Document No. (VDN)	PEM's Drawing/Document No. (PDN)	First Submission Date
	TITLE Final		Approval Date
	VDN PDN		
	TITLE		
	VDN PDN		
	TITLE		
	VDN PDN		
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PARTICULARS OF VENDOR's/AUTHORISED REPRESENTATIVE			
NAME	SIGNATURE	DATE	COMPANY SEAL

FORM NO PEM 6046-1

INSPECTION REQUEST

(From Vendor to BHEL Inspection Agency)

1 PROJECT TITLE:

2 NAME OF VENDOR:

3 BHEL'S LOI / PO NO: **DATE :**

4 SYSTEM / ITEM DESCRIPTION

5 ITEMS BEING OFFERED FOR INSPECTION WITH SL. NO. AS PER LOI / PO / BILLING SCHEDULE

6 DESCRIPTION AND SL. NO. OF INSPECTION AS PER QUALITY PLAN

7 QUANTITY OFFERED FOR INSPECTION

8 PLACE OF INSPECTION (FULL ADDRESS AND NAME OF SUB-VENDOR, IF ANY)

PLACE …….

ADDRESS ……..
……
……..

9 CONTACT PERSON (FOR SL. NO. 8 ABOVE).

NAME ……. DESIGNATION ……..

TELEPHONE ……. FAX …… TELEGRAM ……..
TELEX ……..

10 THE FOOLOWING DOCUMENTS ARE APPROVED BY BHEL AND AVAILABLE AT PLACT OF INSPECTION

(A) QUALITY PLAN (B) DRAWINGS (C) DATA SHEETS, CHARACTERISTIC CURVES ETC. (D) PLANT STANDARDS

11 REQUIRED DATE OF INSPECTION …… LIKELY DURATION (No of Working days)……..

WEEKLY OFF DAY ……. WORKING HOURS ……..

(At least 15 days prior notice shall be given by the Vendor to Inspection Agency)

We here by certify that the above items are complete in all respects and have been fully inspected/tested by us and are found to be as per te chnical s pecification/approved drawings /data s heets/characteristic curves a nd are a cceptable to our QC departm ent. The detailed inspection and test reports of our QC department are enclosed.

VENDOR'S PARTICULARS					
NAME	DESIGNATION	SIGNATURE	PLACE	DATE	COMPANY SEAL

	TITLE **AUXILIARY STEAM PRESSURE REDUCING & DESUPERHEATING STATION**	SPEC. NO.: PE-TS-412-142-N101 VOLUME **III** SECTION **PART-B** REV NO. **0** SHEET 1 OF 1

VOLUME-III
PART-B

PRICE SCHEDULES

BHEL	TITLE **SCHEDULE OF PRICES** **AUXILIARY STEAM PRESSURE REDUCING & DESUPERHEATING STATION**	SPEC. NO.: PE-TS-412-142-N101 VOLUME **III** SECTION **PART-B** REV NO. **0** SHEET 1 OF 1

S.No.	Description of Works or Equipment/System	Price (in Lakhs of Rs.)
1.0	A.) Total price for design, manufacture, assembly, inspection, testing, packing and dispatch to site of auxiliary steam pressure reducing and desuperheating stations complete with combined type HC PRDS (ASV-22), LC PRV (ASV-26), Spray control valve (CDV-262) and all accessories including commissioning spares and special tools & tackles as specified and necessary as per technical specification PE-TS-412-142-N101.	
2.0	Recommended spares, item-wise break up with item-wise price to be given as per "Schedule of Recommended Spares" enclosed under Vol. III of technical specification- price not to be included in clause 1.0 above, Bidder to indicate the break up.	
3.0	Mandatory Spares price – prices not to be included in clause 1.0 above	
4.0	Optional price of supervision of erection and commissioning of equipments – prices not to be included in clause 1.0 above.	

-Bidder shall furnish this price schedule in his price offer only.

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PARTICULARS OF VENDOR's/AUTHORISED REPRESENTATIVE

TITLE	SPEC. NO.: PE-TS-412-142-N101
SCHEDULE OF UNIT PRICES **AUXILIARY STEAM PRESSURE REDUCING & DESUPERHEATING STATION**	VOLUME **III** SECTION **PART-B** REV NO. **0** SHEET 1 of 2

S.No.	Item Description	Unit Price (in Lakhs of Rs.)
1.0	Design, m anufacture, inspection & testi ng, packing and delivery for site for following as specified in Technical specification PE-TS-412-142-N101:	
1.1	Unit Price of Control valves (TANGEDCO – 2X660MW ENNORE) a) Combined Type Aux. Steam High Capacity Pr. Reducing and Desuperheating Valve (ASV-22) b) Low Capacity Pressure Reducing Valve (from CRH line) (ASV-26) c) HC PRDS Spray Control Valve (CDV-262)	
1.2		
1		

Note
a)
b)

S.No.	Item Description	Unit Price (in Lakhs of Rs.)
1.3	Unit Pri ce of Mandatory Spares [TANGEDCO-2X660MW ENNORE STPP]	

1.3.1

High Capacity PRDS System (i.e for ASV-22)		
a)	Metal Seal	1 no. of each type
b)	Seat Ring	1 no. of each type
c)	Spindle	1 no. of each type
d)	Soft good kit valve	1 no. of each type
e)	Soft good kit actuator	1 no. of each type
f)	Complete actuator	1 no. of each type

1.3.2

Spray Control Valve (i.e for CDV-262)		
a)	Metal Seal	1 no. of each type
b)	Seat Ring	1 no. of each type
c)	Spindle	1 no. of each type
d)	Soft good kit valve	1 no. of each type
e)	Soft good kit actuator	1 no. of each type
f)	Complete actuator	1 no. of each type

1.3.3

Low Capacity Pressure Reducing Valve (i.e for ASV-26)		
a)	Metal Seal	1 no. of each type
b)	Seat Ring	1 no. of each type
c)	Spindle	1 no. of each type
d)	Soft good kit valve	1 no. of each type
e)	Soft good kit actuator	1 no. of each type
f)	Complete actuator	1 no. of each type

1.3.4

Other Accessories		
a)	Solenoid valve	2 nos. of each type
b)	Feed back transmitter unit	2 nos. of each type
c)	Electronic Positioner Transmitter	2 nos. of each type
d)	Air filter regulator	2 nos. of each type
e)	Air Lock relay	2 nos. of each type

FORM No. PEM - 6053-0

	TITLE	SPECIFICATION NUMBER PE-TS-412-142-N101
	*** SCHEDULE OF PRICES FOR COMMISSIONING AND MANDATORY SPARES**	VOLUME III
		SHEET ..... OF .....

The bidder shall incidate here the quantity required for erection / commissioning and mandatory spares for equipment as listed in Section-C / Section - D. If the listed spares are not adequate, then the bidder shall indicate those and additional spares considered necessary by him.

Type	Manufacturer's Drawing No. / Part of spare	Description	Material	Quantity per Unit / Equipment	Quantity Required	If set, Nos. Per set	Delivery period (Weeks)	Unit Price (Rs.)	Total Price (Rs.)
Erection and Commissioning									
Mandatory Spares									
Additional Spares Mandatory Erection / Commissioning									

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE				
NAME	DESIGNATION	SIGNATURE	DATE	**COMPANY SEAL**

* Unpriced schedule shall also be furnished along with Part-A Schedule in Technical Bid.

FORM No. PEM - 6054-0

	TITLE	SPECIFICATION NUMBER PE-TS-412-142-N101
	*** SCHEDULE OF PRICES FOR RECOMMENDED SPARES**	VOLUME III
		SHEET ..... OF .....

The bidder shall give below a list of spares recommended for three years (or as otherwise specified in section - C) for trouble free performance of the equipment / system offered.

S. No.	Manufacturer's Drawing No. / Part of spare	Description	Material	Quantity per Unit / Equipment	Quantity reco-mmended	If set, Nos. Per set	Delivery period (Weeks)	Unit Price (Rs.)	Total Price (Rs.)

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE				
NAME	DESIGNATION	SIGNATURE	DATE	**COMPANY SEAL**

* Unpriced schedule shall also be furnished along with Part-A Schedule in Technical Bid.

FORM No. PEM - 6055-0

	TITLE	SPECIFICATION NUMBER PE-TS-412-142-N101
	SCHEDULE OF PRICE FOR ERECTION AND MAINTENANCE TOOLS & TACKLES	VOLUME III
		SHEET ..... OF .....

The bidder shall be give below the list of erection and maintenance tools and tackles as offered by him. This shall also include the customer's list of maintenance tools, if specified in Section - C / Section - D.

S. No.	Description of Tools & Tackles	Quantity offered	Unit Price (Rs.)	Total Price (Rs.)

NOTE : The hire charges for vendor's equipment called for in this schedule shall include the cost of consumables, operation services, depreciation, wear and tear as well as vendor's over head and profit. (These rates will be payable by customer to the vendor, only if the customer's requires the use of this equipment for carrying out his own work out side the scope of this contract.)

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE				
NAME	DESIGNATION	SIGNATURE	DATE	**COMPANY SEAL**

FORM No. PEM - 6056-0

	TITLE	SPECIFICATION NUMBER
	SCHEDULE OF BIDDER's MAN POWER FOR SUPERVISION OF E & C AND THEIR CHARGES	PE-TS-412-142-N101
		VOLUME III
		SHEET ..... OF .....

The bidder shal indicate below, designation-wise, the personnel required for superivsion of erection and commissioning and their charges.

SUPERVISION OF ERECTION

S. No.	Designation	Normal rate per day of 8 hours	Overtime rate per hour

SUPERVISION OF COMMISSIONING

Sl. No.	Designation	Normal rate per day of 8 hours	Overtime rate per hour

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE				
NAME	DESIGNATION	SIGNATURE	DATE	**COMPANY SEAL**