



Specification No : APSQ – 034

Rev. No : 06

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01.	Item	SPHERICAL ROLLER BEARINGS
02.	Material Code(s)	<p>Bearing size 23052 - 55 377 230 5201 55 377 230 5202 55 377 230 5203</p> <p>Bearing size 23060 - 55 377 230 6001 55 377 230 6002 55 377 230 6003</p> <p>Bearing size 23072 - 55 377 230 7201 55 377 230 7202 55 377 230 7203</p> <p>Bearing size 23192 - 55 377 231 9201 55 377 231 9202 55 377 231 9203</p>
03.	Application	Used as Guide Bearing in Regenerative Air Preheaters.
04.	Scope	Spherical Roller Bearing with Lock Nut, Locking Clip, Screw & Washer.
05.	Bore	Tapered Bore
06.	Cage Material	Brass / Steel
07.	GENERAL	<p>a) Only SKF, FAG, and EPK makes are approved.</p> <p>b) Lock Nut, Locking Clip with Screw & Washer as a set have to be ordered on the same vendor only.</p> <p>c) The bearing shall be packed properly to prevent entry of water and avoid damage during transit.</p>
08.	INSPECTION	<p>a) Compliance Certificate shall be submitted.</p>

06	16.12.10	(Sd) SCH	(Sd) KP	(Sd) PPS	Cage material & packing clause added
05	12.07.10	(Sd) SCH	(Sd) PPS	(Sd) PPS	Quantity corrected for Locking clip, Screw & Washer.
04	03.10.09	(Sd) SCH	(Sd) GRV	(Sd) GRV	Clauses 6(a) & 6(b) revised.
03	22.04.09	(Sd) AG	(Sd)SCH	(Sd) PPS	Separate MC's added for individual components
02	22.11.07	(Sd) RR	(Sd) PPS	(Sd) GRV	New MC included
01	20.04.02	(Sd) RR	(Sd) PPS	(Sd) GRV	Page modified
00	30.06.93	(Sd) VAS	(Sd) PPS	(Sd) RSM	FRESH ISSUE
Rev.No	Date	Prepared	Checked	Approved	Record of Revisions.

09.	Bearing designation	Material Code	Designation
a) SKF make		I. 55 377 230 5201	23052 CCK, C3, W33 - Bearing - 1 No
		II. 55 377 230 5202	HM 3052 - Lock Nut - 1 No
		III. 55 377 230 5203	MS 3052 - 48 - Locking Clip, Screw & Washer- 1 set
		I. 55 377 230 6001	23060 CCK, C3, W33 - Bearing - 1 No
		II. 55 377 230 6002	HM 3060 - Lock Nut - 1 No
		III. 55 377 230 6003	MS 3060 - Locking Clip, Screw & Washer- 1 set
		I. 55 377 230 7201	23072 CCK, C3, W33 - Bearing - 1 No
		II. 55 377 230 7202	HM 3072 - Lock Nut - 1 No
		III. 55 377 230 7203	MS 3072 - Locking Clip, Screw & Washer- 1 set
		I. 55 377 231 9201	23192 CCK, C3, W33 - Bearing - 1 No
		II. 55 377 231 9202	HM 3092 - Lock Nut - 1 No
		III. 55 377 231 9203	MS 3092 -88 - Locking Clip, Screw & Washer-1 set
b) FAG make		I. 55 377 230 5201	23052 K MB C3 - Bearing - 1 No
		II. 55 377 230 5202	HM 3052 - Lock Nut - 1 No
		III. 55 377 230 5203	MS 3048 - Locking Clip, Screw & Washer- 1 set
		I. 55 377 230 6001	23060 K MB C3 - Bearing - 1 No
		II. 55 377 230 6002	HM 3060 - Lock Nut - 1 No
		III. 55 377 230 6003	MS 3060 - Locking Clip, Screw & Washer- 1 set
		I. 55 377 230 7201	23072 K MB C3 - Bearing - 1 No
		II. 55 377 230 7202	HM 3072 - Lock Nut - 1 No
		III. 55 377 230 7203	MS 3072 - Locking Clip, Screw & Washer- 1 set
		I. 55 377 231 9201	23192 K MB C3 - Bearing - 1 No
		II. 55 377 231 9202	HM 3092 - Lock Nut - 1 No
		III. 55 377 231 9203	MS 3088 - Locking Clip, Screw & Washer- 1 set