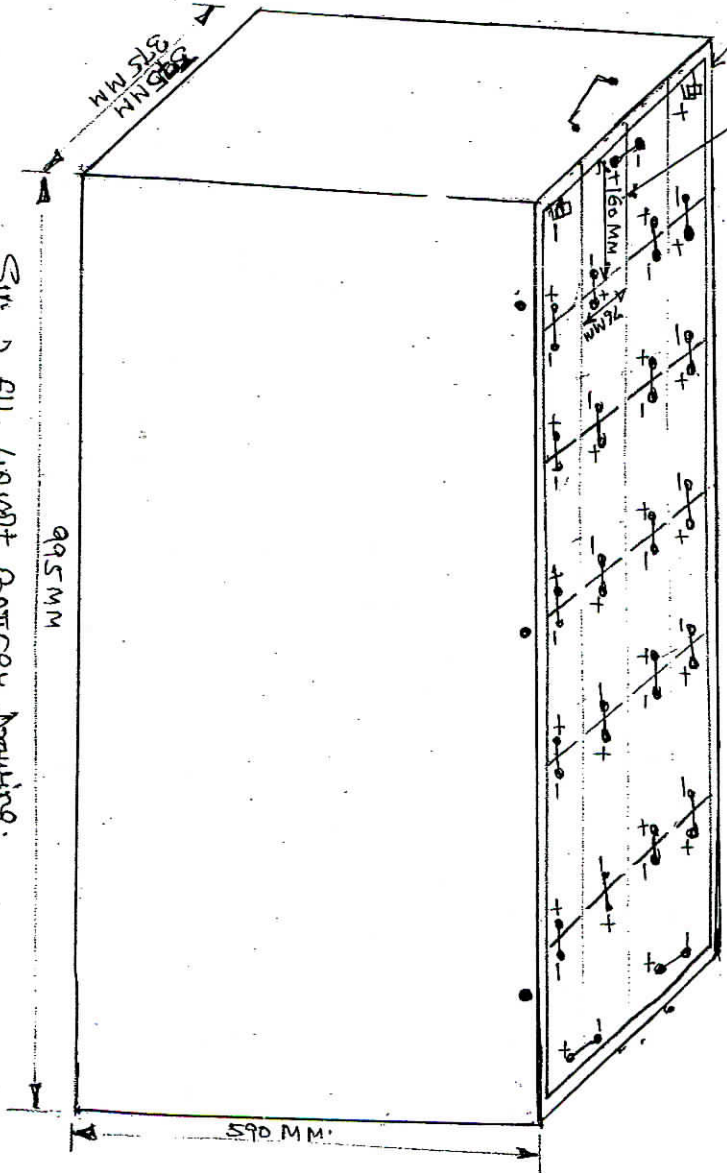


DRAWING NO. **SIMCO/FL/47/003**

INVENTORY NO. **10-12-01** SIGN & DATE REF. DRG. NO.



SIN D FILE 48VOLT Battery Drawing.

Block - A0

GRADE OF UNTOL. DIM.	
M/CG-V/C/M/F AA 0230208	
WELDING-A/B/C/D AA 0621104	
GAS CUTTING-T3 AA 0621101	
REV DATE	ALTERED
	CHECKED

CBO/M/GMS No.	AGREED	NAME	SIGN	DATE	STATUS OF DRG
	DEPT.				
REV DATE	ALTERED				
	CHECKED				

DEPT.	CODE	SCALE	WEIGHT (kg.)
TITLE DRY. BATTERY (48 VOLT) (LIFTER)			

DRN	NAME	SIGN.	DATE
CHD	N.S. THAPA		
APP	ANIL KUMAR		
	VISHAL		
REF. TO ASSY. DRG.			
ITEM NO.			

DRAWING No. SIMCO/FL/47/003	
7	SHEET NO.
22	NO. OF SH.

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28

11-09-24/178 INVENTORY NO. SIGN & DATE SKETCH REF. DRG NO.

C43-DS-79171 DRAWING NO.

FIRST ANGLE PROJECTION

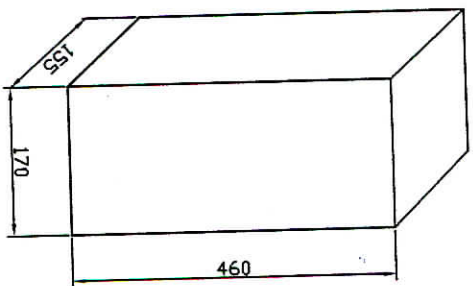
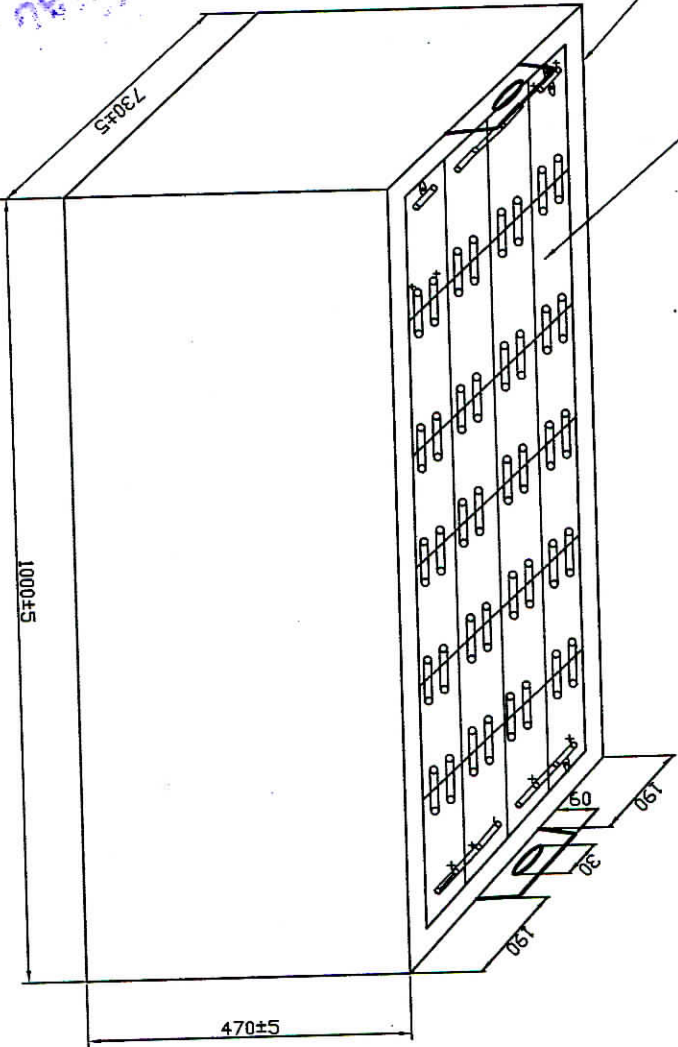
(ALL DIMENSIONS ARE IN mm)

3/ THE REST

FORM: DG-38(B)

BATTERY CELL TOTAL NOS.=24 48V AH FOR 3 TON F/L GODREJ 553 AH EACH SIZE=170X155X460 CELL SIZE

BATTERY POSTER



1. BLUNT ALL SHARP CORNERS

MAT.-X



GRADE OF UNITOL. DIM.:-	
M/CG- Y/g/M/f AA 0230208	
WELDING-A/B/C/D-AA621104	
GAS CUTTING-T3/AA0621101	
REV. DATE	ALTERED CHECKED

CBOM NO.	STATUS OF DRG.
NAME	SIGN
DATE	DATE
REV. DATE	ALTERED CHECKED

TYPE OF PRODUCT OR NAME OF CUSTOMER/ PROJECT	BATTERY OPERATED FORK LIFTER
DEPT. V/EX CODE/DESIGN	N.T.S.
SCALE	WEIGHT(Kg.)
TITLE	TRACTION BATTERY (K)
DRN M.K. Sankar	DATE 28.09.11
CHD A.S. Singh	
APP. A. Jay Kumar	
REF. TO ASSY. DRG.	
NO. OF VARS.	NO. OF ITEMS

PLAN NO.-FL167	BLOCK-AUTO GARAGE
DRAWING NO.	AG-SP-343
SHEET NO.	01
NO. OF SHEETS	01
SIZE	A3

00



DRAWING NO. FL137-SP-342

FIRST ANGLE PROJECTION

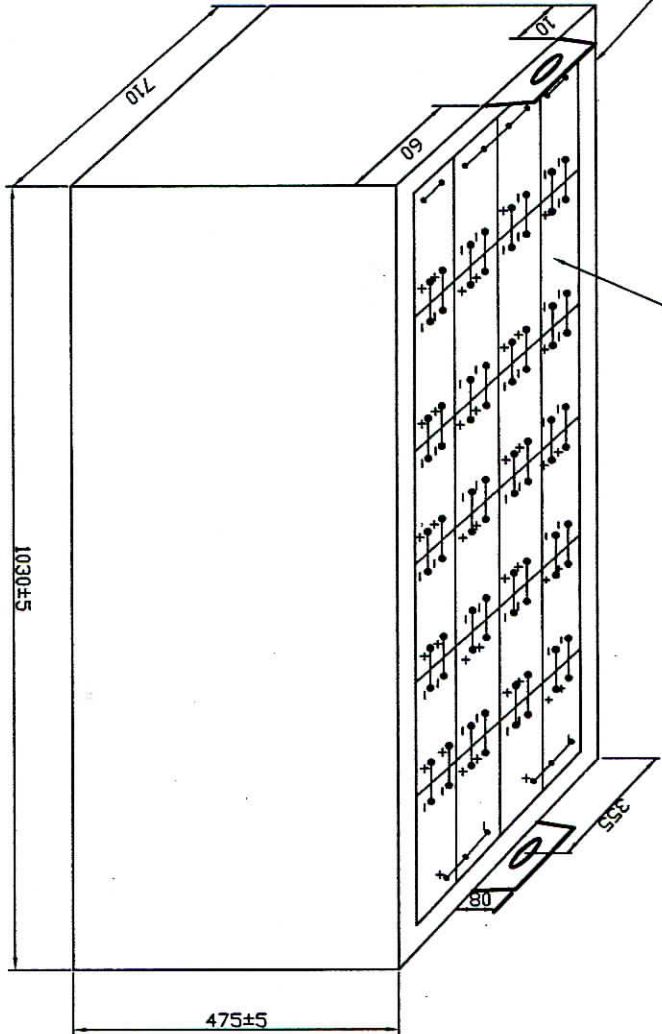
(ALL DIMENSIONS ARE IN mm)

FORM: DG-38(B)

3/ THE REST

BATTERY POSTER

BATTERY CELL TOTAL NOS.=24 48V AH FOR 2 TON F/L GODREJ 470 AH
EACH SIZE=160X140X460 CELL SIZE



1. BLUNT ALL SHARP CORNERS

MAT.-X



11-09-23/178 INVENTORY NO. SIGN & DATE SKETCH REF. DRG NO.

GRADE OF UNTOL. DIM.: -
M/CG- Y/q/n/f AA 0230208
WELDING-A/B/C/D-AA621104
GAS CUTTING-T3AA0621101
REV. DATE ALTERED CHECKED

OBOM NO.	NAME	SIGN	DATE	STATUS OF DRG.
---	---	---	---	---

TYPE OF PRODUCT BATTERY OPERATED FORK LIFTER
OR NAME OF CUSTOMER/ PROJECT
BHARAT HEAVY ELECTRICALS LTD.
HARDWAR

DRN	NAME	SIGN	DATE	NO. OF VARS.
CHD	M.K. Sarkar		28.09.11	---
APD	Ajay Kumar			73, 74

DEPT. VEX CODE DESIGN N.T.S. SCALE WEIGHT(Kg.)
TITLE TRACTION BATTERY
DRAWING NO. AG-SP-342
SHEET NO. 01 NO. OF SHEETS 01

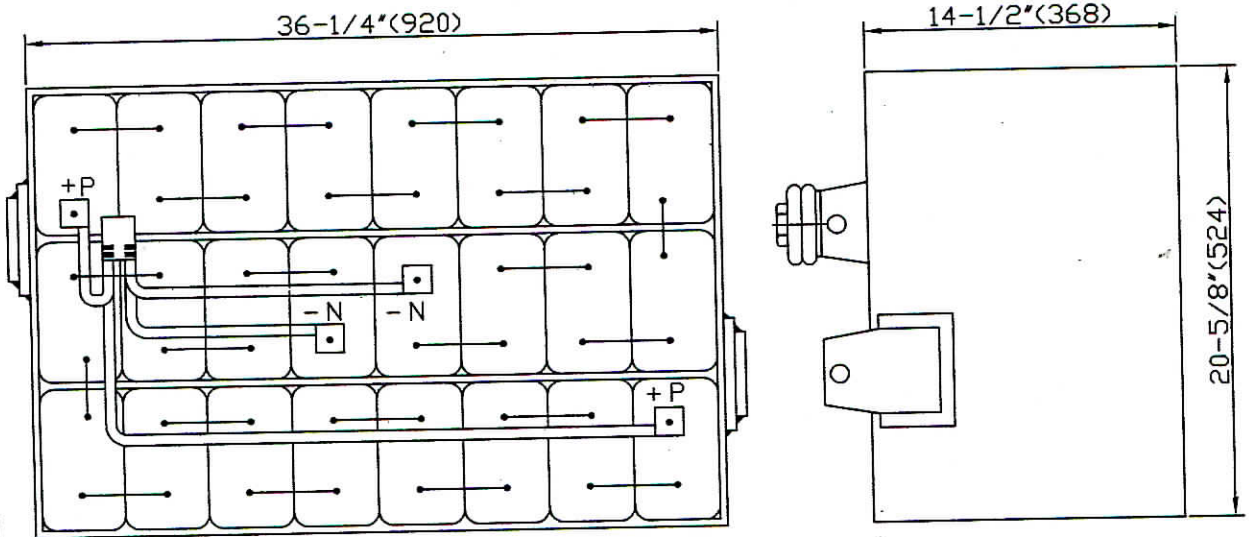
SIZE A3

FIRST ANGLE PROJECTION (ALL DIMENSIONS ARE IN mm) FORM DG 39(B)

51

REV	DATE	ALTERED CHECKED	REV	DATE	ALTERED CHECKED	CBOM No.		STATUS OF DRG	
						AGREED DEPT.	NAME	SIGN	DATE
GRADE OF UNTOL.DIM.M/CGC/M/f.AA0230208						WELDING A/B/C/D AA0621104		GAS CUTTING-T3 AA0621101	

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CELL SIZE - 111x159x295mm.
 CELL CAPACITY - 156 A.H. AT 5 HOUR RATE
 NO. OF CELLS - 2 BANKS OF 12 CELLS
 MODEL - TOWMASTER 2040 (M.E.L. MAKE)

SAMPLE REF.DRG.No.	—		—		—		—		
	REMARKS	ITEM No.	DESCRIPTION	STD	MATERIAL CODE	A	UNIT WEIGHT	—	
SIGN & DATE	BHARAT HEAVY ELECTRICALS LTD HARDWAR				VAR	MATERIAL SPEC.	C	—	
					DRN	NAME	SIGN	DATE	NO. OF VAR
					CHD	H. Singh	H. Sharma	14-11-05	—
APD	AJAY KUMAR	A. Kumar	—	—					
INVENTORY No.	DEPT. WEX	SCALE	WEIGHT(Kg)	REF. TO ASSY.DRG.		ITEM No.	NO OF ITEMS		
	CODE DESIGN	NTS	—	—		—	—		
	TITLE			DRAWING No.		00			
TRACTION BATTERY			B.O.T/T.M./4T/001		00				
				SHEET No. 01		No. OF SHEETS 01			