



NOTE:

ALL SHARP CORNERS MACHINED TO 0.4X45;
 THE ARCING RING IS OF W-Cu IN 70-30 PROPORTION,
 KNURLED FACE TO BE GROUND AND POLISHED TO FINAL OD MARKED *
 KNURLED PORTION SHALL BE SILVER PLATED TO 10 - 12 MICRONS THK.
 SS-304 SHALL BE ELECTRON BEAM WELDED TO HIGH CONDUCTIVITY COPPER
 SLOT EDGE SHALL BE PROFILED TO R1

FINAL ON 060815

VAR. NO.	REMARKS	VAR. ITEM NO.	DESCRIPTION	GRADE OF	DRAWING NO.	IT. NO.	MATL. CODE	UNIT WGT.	QTY.	ZONE
01			W+Cu+SS-304	60.0X90.0	35.0X510.0			01		

TYPE OF PRODUCT
 NAME OF CUSTOMER
GSM-420

DEPT.	TOL. DIM. C/M/F	SCALE	WEIGHT(KG)	DRN	NAME	SIGN.	DATE
		NTS	6.8 KG	KSR	KSR		26.12.05
				MMR	MMR		02.01.06

TITLE	CARD CODE	DRAWING NO.	REF. TO	ITEM NO.	N.O. OF ITEMS
MOVABLE FIXED ARCING CONTACT		RD DG 4 35 0617 0618		1	

REV.	DATE	ALTERED	CHECKED	ZONE