

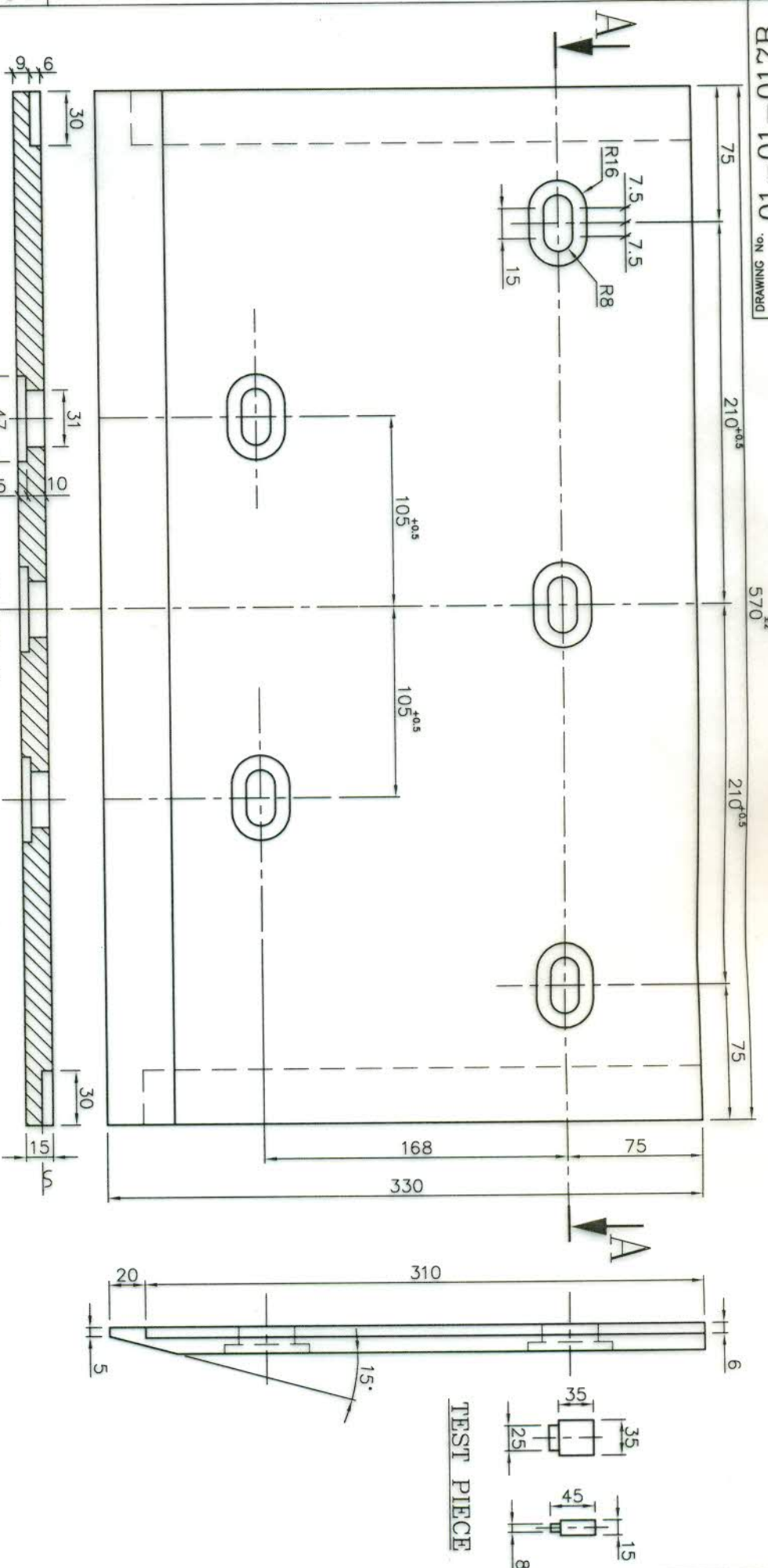
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B210-10-10
DN DWG

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

FORM DG 38(B)



1. SURFACED MARKED WITH √ TO BE SMOOTH FINISHED BY SHOT BLASTING OR GRINDING.
2. TEST PIECE MAY BE CAST INTEGRALLY AT ANY SUITABLE/CONVENIENT PLACE OF EACH CASTING.

SECTION AA

MATERIAL:
HEAT RESISTANT STEEL

| ACI DEGN | ONS. NO | ASTM SPEC | C | S | P | SL | Mn | NI | Cr | Mo | N | Fe |
|----------|---------|------------|--------|--------|--------|-------|-------|-----|------|------|--------|------|
| HC | 396.5 | A297, A608 | ≤ 0.50 | ≤ 0.04 | ≤ 0.04 | ≤ 2.0 | ≤ 1.0 | 4.0 | 26.0 | 30.0 | ≤ 0.50 | REM. |

| REV | DATE | ALTERED | CHECKED | REV | DATE | ALTERED | CHECKED | REV | DATE | ALTERED | CHECKED |
|-----|------|---------|---------|-----|------|---------|---------|-----|------|---------|---------|
| | | | | | | | | | | | |

FF8121011094
Inventory No.

Sign & Date

Ref. Drawing No



BHARAT HEAVY ELECTRICALS LTD.
UNIT: CENTRAL ROUNDRY FORGE PLANT
RANIPUR, HARDWAR

DEPT CODE
TITLE: SIDE SEAL CASTING (TYPE-1)
10M & 7M FURNACE
FORGE SHOP

| DRN | NAME | SIGN | DATE | NO. OF VAR |
|------|-----------------|------|----------|------------|
| CHD | PRAVEEN ANAMIKA | | 16.04.16 | 75 74 |
| APPD | | | 16.04.16 | 75 74 |

REF. TO ASSY. DRG. ITEM No. 75 77

DRAWING NO. 01-01-017B
SHEET No. 1 No. OF SHEETS 1