

## **Remarks:**

1. Two part bid system will be followed.
2. Dealers should send valid dealership certificate along with techno-commercial offer failing which their offer is liable for rejection.

3. Vendors can send their email offer to the following mail ids:

Technical offer to: [technicalbid@bhelhyd.co.in](mailto:technicalbid@bhelhyd.co.in)

Price bid offer to: [pricebid@bhelhyd.co.in](mailto:pricebid@bhelhyd.co.in)

Interchanging of email offers may lead to rejection of their offer.

4. OFFERS THROUGH HARD COPY CAN BE SENT TO FOLLOWING ADDRESS:

Vendor Complex

Near Admin Building Gate

BHEL RC PURAM, MEDAK, Hyderabad-502032.

Telangana State

5. BHEL Techno Commercial bid form (6 pages) - filling and sending of this forms is compulsory. Don't just write accepted/confirmed for taxes and payment terms. (Please mention clearly the % of taxes and days of payment) for further action at your end.
6. Please send the BHEL GCC (General Condition Of Contract) after duly signed, stamped along with techno-commercial offer.
7. All the supplier should send their samples to BHEL HYD within 15 days from tender opening date otherwise their offer will be rejected without giving any further information to vendors.

8. New vendors should send the samples for prove out in the below mentioned address:

**SULOCHANA/RAVI M/NARASIMHA B**

**TOOL ENGINEERING**

**TEL: 040-23184278/2374/2289**

**BHEL RC PURAM, HYDERABAD-502032**

**Note:**

- 1. Sub micron grain solid carbide or equivalent material and Carbide grade suitable to withstand machining of High chrome steels; alloy steels and hard materials upto 45 HRC**
- 2. Carbide grades with TiAlN coating or equivalent coating for increased wear resistance.**
- 3. Single tool suitable for both roughing as well as finishing applications.**
- 4. Tool should be suitable for continuous re-sharpenings so as to achieve more tool life.**
- 5. Tool should be suitable for high machining parameters (ex: tooth load 0.1mm/min, cutting speed 200 m/min)**
- 6. Surface finish of components being machined is upto 0.3 Ra**
- 7. All suppliers participating in tender has to submit samples for prove out within 15 days from tender opening date for technical acceptance.**
- 8. GR will be cleared subject to prove out at our New Blade Shop.**
- 9. Enquiry may be floated as Open Tender.**
- 10. All the Bidders participating in the tender shall submit the following documents for pre-qualification -**
  - (i) Experience and past performance on similar tools for last two years.**
  - (ii) Capabilities w.r.t personnel, equipment and manufacturing facilities/Dealership certificate in case of dealers.**
  - (iii) Financial standing through latest I.T.C.C., Annual report of last three years.**