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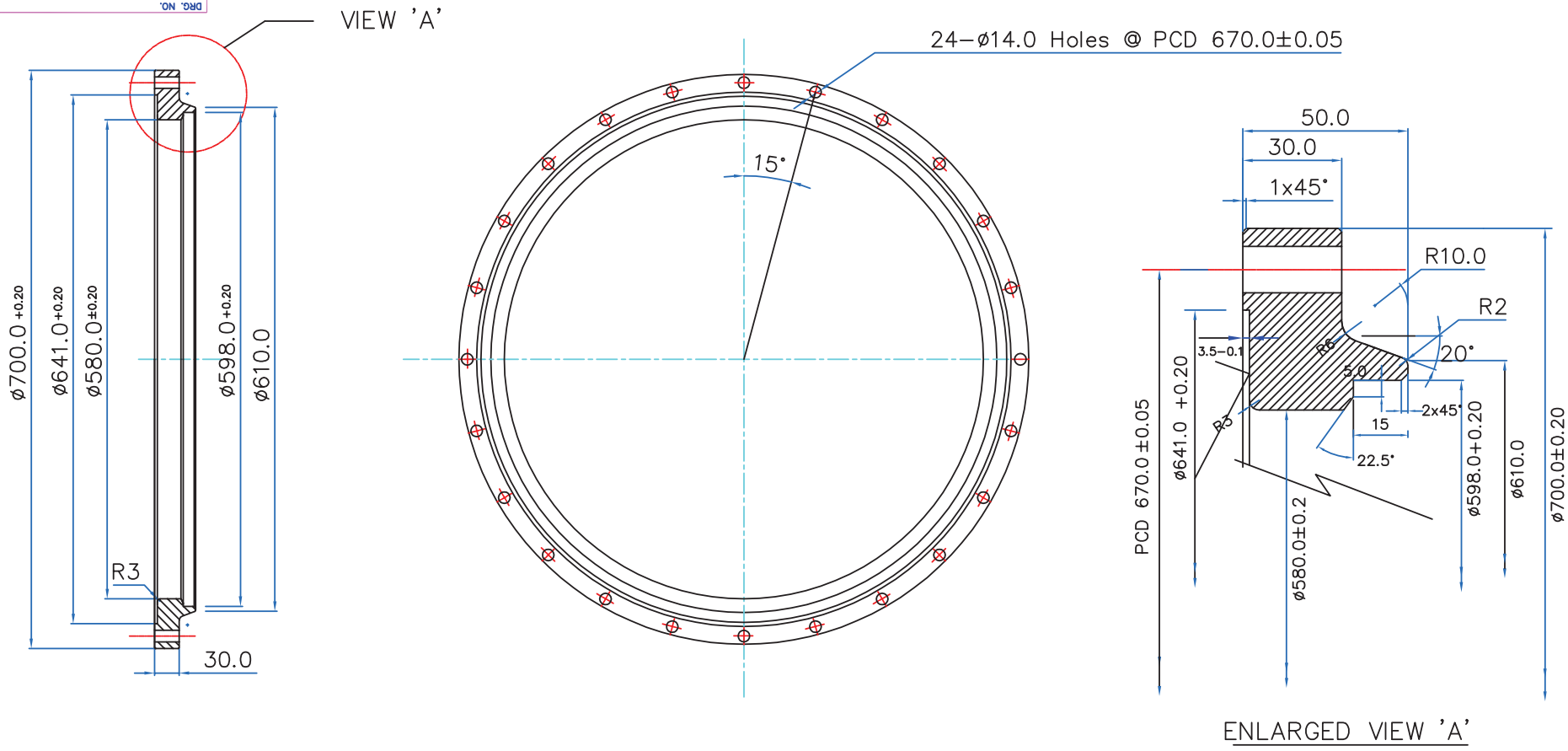
DRG. NO. RD DG 4 35 1133 4150

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)



Note:

1. Sealing area shall be plosihed to RA 0.8 or better.
2. ø 14.0 holes shall be chamfered uniformly (0.8x45°).
3. PCD and flange centre shall be concentric within ±0.05
4. Finished flange shall be degreased and packed in 125 micron poly bag and sealed.
5. Component shall be Machined to dimensions after welding to spherical pipe

VAR.00	REMARKS	VAR NO.	ITEM NO.	DESCRIPTION	STD	DRAWING NO.	IT.NO. / VAR	MATL. CODE / MATL. SPECN.	A C	UNIT	UNIT WT. / QTY.	GS	ZONE
			01	BLOCK		ø710.0x55.0		SS–304L					

REV.	DATE	ALTERED / CHECKED	ZONE

REV.	DATE	ALTERED / CHECKED	ZONE

TYPE OF PRODUCT
NAME OF CUSTOMER

CGSM–145

BHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

	NAME	SIGN.	DATE	NO.OF VAR.
DRN	KSRAO		06.01.12	01
CKD	AL/ BSM		07.01.12	
APPD	MMRAO		07.01.12	

DEPT. / CODE	GRADE OF TOL. DIM. C/M/F	SCALE	WEIGHT(KG)	REF. TO	ITEM NO.	NO.OF ITEMS
		NTS		RD DG 4 35 1351 1400	05	4

TITLE: FLANGE

CARD CODE

DRAWING NO. RD DG 4 35 1133 4150 REV. 00

SHEET NO. / NO. OF SHEETS

REF. DRG. NO. | SIGN. AND DATE | INVENTORY NO.