



8 No. M8 TAPS @ 135.0 PCD, 20.0 deep

ALL SHARP EDGES SHALL BE MACHINED TO 0.4x45°.  
MARKED SURFACE SHALL BE FINISHED TO RA0.8

10/07/14

CGSM-145

VAR NO.	REMARKS	VAR NO.	ITEM NO.	DESCRIPTION	STD	DRAWING NO.	VAR	ITM NO.	MATL CODE	A	UNIT	UNIT WT.	GS	ZONE
		01		SS BLANK					SS-304L			01		

TYPE OF PRODUCT		NAME OF CUSTOMER		DEPT.		GRADE OF		SCALE		WEIGHT(KG)		DRN		SIGN.		DATE	
SS BLANK		BHARAT HEAVY ELECTRICALS LTD.		HYDERABAD		HYDRABAD		NTS		01		KSR AO		26/12/09		02.01.09	
		HYDERABAD										AL		09.01.08		01	
												MMR AO					

REV.	DATE	ALTERED	REV.	DATE	ALTERED	ZONE	TITLE	CARD	SHEET NO.	NO. OF SHEETS
		CHECKED			CHECKED		FLANGE-III	RD DG 4 35 1133 4160		

INVENTORY NO.	SIGN. AND DATE	REF. DRG. NO.
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