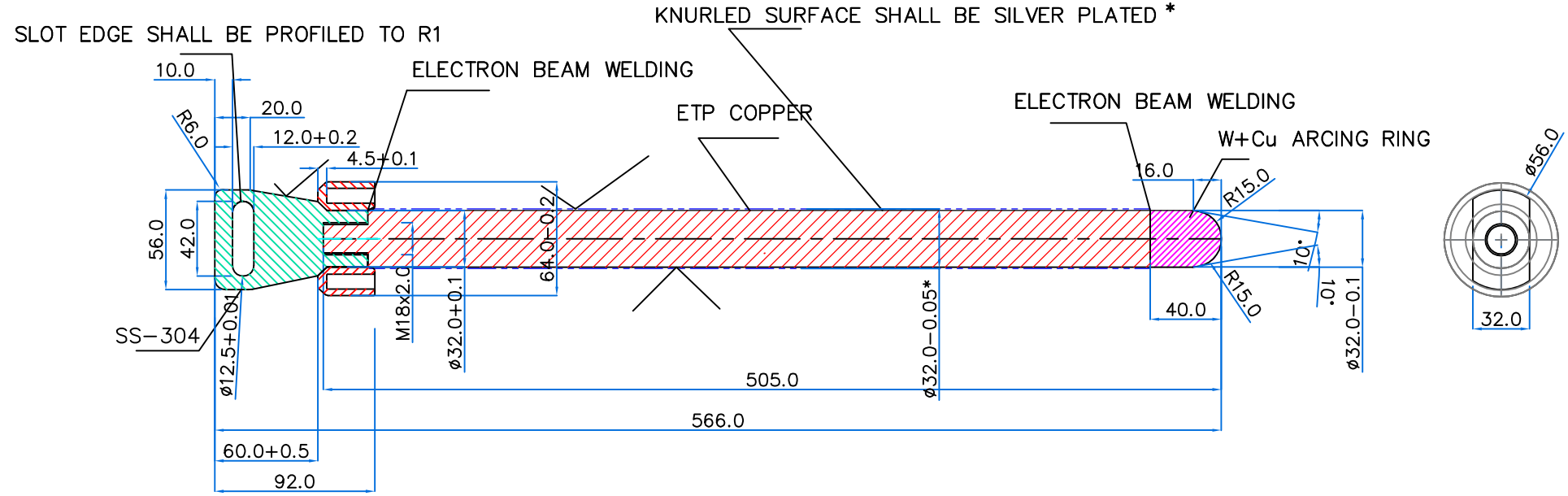
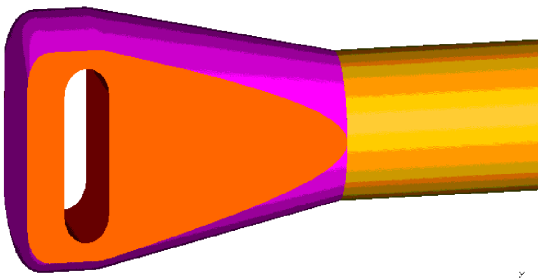
DRG. NO. RD DG 4 35 0617 0618A

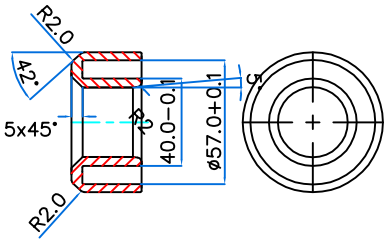
FIRST ANGLE PROJECTION

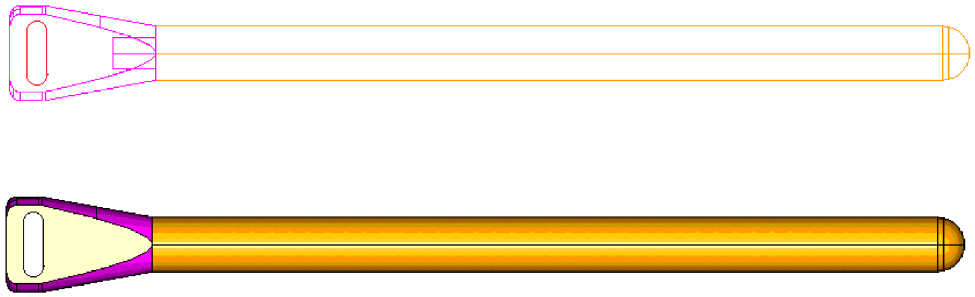
(ALL DIMENSIONS ARE IN mm)

(~1.6)









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IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

NOTE:

ALL SHARP CORNERS MACHINED TO 0.4X45°.

THE ARCING RING IS OF W-Cu IN 70-30 PROPORTION.

KNURLED FACE TO BE GROUND AND POLISHED TO FINAL OD MARKED *

KNURLED PORTION SHALL BE SILVER PLATED TO 10 - 12 MICRONS THK.

SS-304 SHALL BE ELECTRON BEAM WELDED TO HIGH CONDUCTIVITY COPPER

SLOT EDGE SHALL BE PROFILED TO R1

VAR.00	REMARKS	VAR NO.	ITEM NO.	DESCRIPTION	STD	DRAWING NO.	IT.NO. / VAR	MATL. CODE / MATL. SPECN.	A C	UNIT	UNIT WT. / QTY.	GS	ZONE
			01	W+Cu+SS-304		ø60.0X90.0, ø70.0x35.0 ø35.0X510.0		W+Cu+SS-304			01		

FINAL ON 290514

REV.	DATE	ALTERED / CHECKED	REV.	DATE	ALTERED / CHECKED
ZONE			ZONE		

TYPE OF PRODUCT: GSM-420

NAME OF CUSTOMER

BHARAT HEAVY ELECTRICALS LTD. HYDERABAD

	NAME	SIGN.	DATE	NO.OF VAR.
DRN	KSRAO		26.12.05	
CKD	MMRAO		02.01.06	
APPD	MMRAO		02.01.06	

DEPT. / CODE	GRADE OF TOL. DIM. C/M/F	SCALE	WEIGHT(KG)	REF. TO	ITEM NO.	NO.OF ITEMS
		NTS	6.8 KG	RD DG 4 35 0617 0600	1	

TITLE: MOVABLE FIXED ARCING CONTACT

CARD CODE

DRAWING NO. RD DG 4 35 0617 0618A

REV.

SHEET NO. / NO. OF SHEETS

REF. DRG. NO. / SIGN. AND DATE / INVENTORY NO.