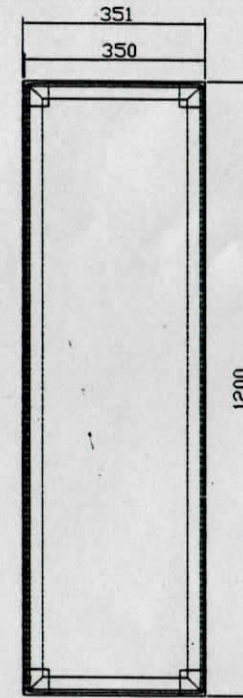
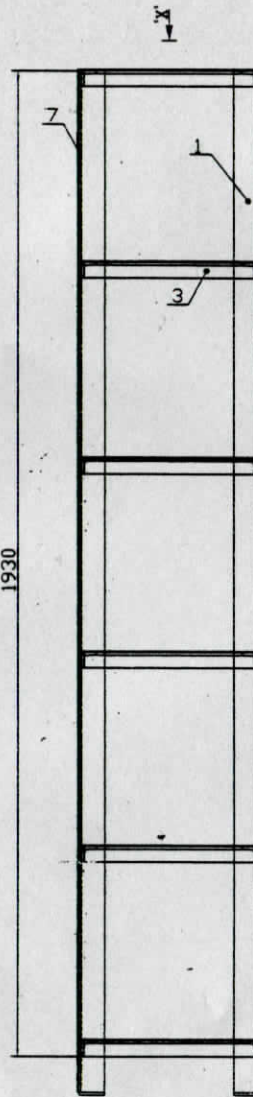
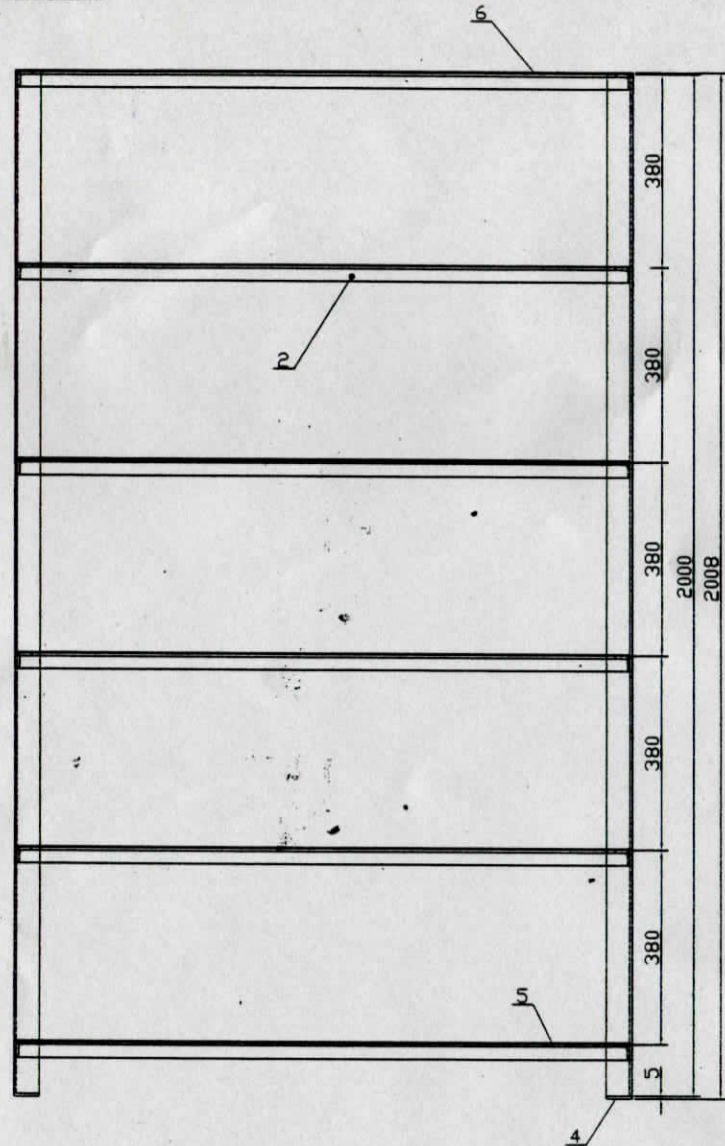


9302974
DRAWING NO.



VIEW AT 'X'



PAINTS:-

RACKS HAVE TO BE COMPLETELY PAINTED BY 2 COATS OF NO.3 COLOUR AFTER THOROUGH BURSING AND CLEANING AND 2 COATS OF GRAY COLOUR SYNTHETIC ENAMEL PAINT.

ITEM NO.	DESCRIPTION	SPECIFICATION	DRAWING NO.	QTY. REQD.	UNIT WT. (Kg)	TL. WT. (Kg)
07	BACK COVER	ISSH 1930x1200x1	RACK-SP-	01	18.200	18.200
06	TOP COVER	ISSH 1290x351x3	RACK-SP-	01	9.919	9.919
05	SHELVE	ISSH 1190x340x3	RACK-SP-	05	9.528	47.640
04	FEET	M.S. 40x40x5	RACK-SP-	04	0.098	0.393
03	SIDE ANGLE	ISA 35x35x5, L=328	RACK-SP-	12	0.853	10.234
02	FRONT & BACK ANGLE	ISA 35x35x5, L=1178	RACK-SP-	12	3.063	36.754
01	VERTICAL POST	ISA 40x40x5, L=2000	RACK-SP-	04	6.000	24.000

VAR. NO.	REMARKS	ITEM NO.	DESCRIPTION	DRAWING NO.	MATERIAL CODE	UNIT WEIGHT	ZONE
						14734 Kg	

GRADE OF UNTOOL DIM.-

M/CC- V/6/M/ AA 0230208

WELDING-A/B/C/D-AM21104

GAS CUTTING-T3AM021101

REV. DATE ALTERED CHECKED

DEPT. VEX CODE/DESIGN

SCALE N.T.S.

WEIGHT(Kg.)

TITLE RACK (CNC MAINT.)

DRAWING NO. 9302974

SHEET NO. 01 OF NO. OF SHEETS 01

SIZE A1

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SAMPLE REC. FOR QA.