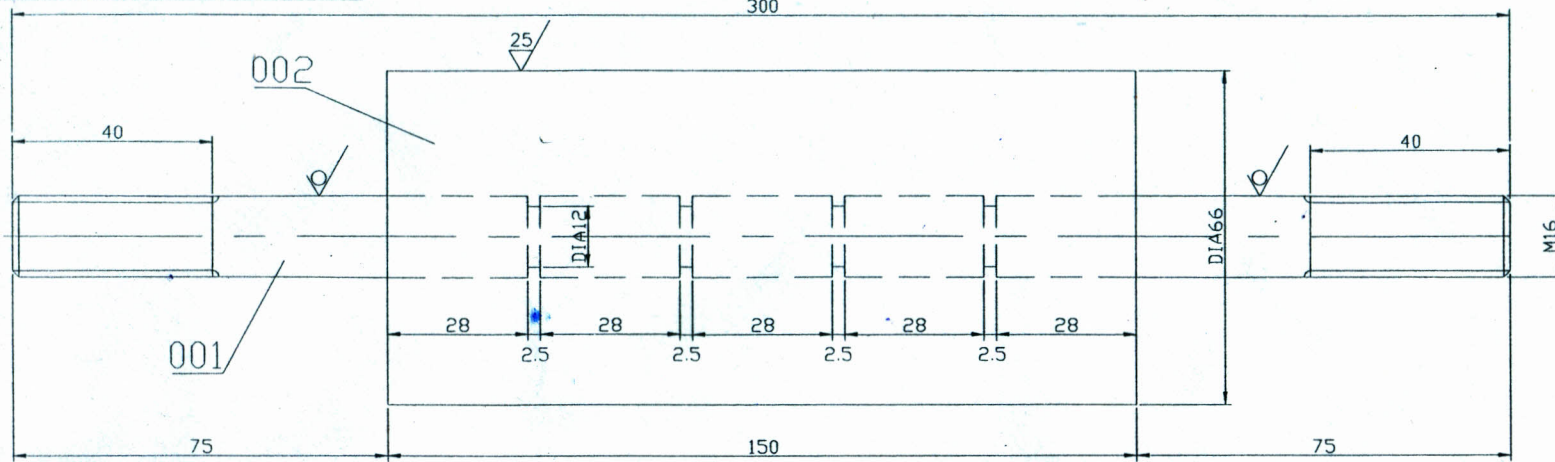


31605170304

AiBaklp saM#yaa/DRAWING NO



TECH. REQUIREMENT:-

ITEM NO.	DESCRIPTION	MATERIAL
001	GROOVED ROD	SS: 316 L
002	ALUMINIUM ANODE	TR-3
003	NUT M16	SS: 316 L
004	WASHER M16	SS: 316 L

1. ALUMINIUM ANODE SHALL BE SUPPLIED IN CASTED FORM. IT SHALL BE CLEAN AND FREE FROM CRACKS, WARPS, INCLUSIONS, POROSITY, RAGGED EDGES ETC.
2. WHILE CASTING ALUMINIUM ON GROOVE STEEL ROD CARE IS TO BE TAKEN FOR GOOD FITTING OF ALL THE GROOVES, SO AS TO GET A PERFECT JOINT.
3. PURITY OF ALLUMINIUM SHOULD BE 99.5% WITH THE FOLLOWING ELEMENTS PRESENT WITH IN MAX. LIMITS GIVEN BELOW:  
 -ZINC : 0.5% MAX.  
 -IRON : 0.08% MAX.  
 -SILICON : 0.21% MAX.  
 -COPPER : 0.006% MAX.  
 -ALUMINIUM : REMAINDER
4. EACH ANODE TO BE SUPPLIED WITH 2 NO'S M16 NUTS AND WASHERS.

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INVENTORY NO. DATE SIGNATURE OF THE DRAWING ENGINEER

Asa*ya ivamaaAaoM ka vaga- GRADE OF UNTOLERANCED DIMENSION		sal'bal'Aao'ema' /C.B.O.M.		Aibaklp ka str STATUS OF DRG.		P'paad ka p'kar yaa ga'ahkApiryaaajanaa ka naama TYPE OF PRODUCT OR NAME OF					
maSalinaMga ? ee0230208 ema MACHINING - AA0230208 m		saMnat naBaaaga AGREED DEPTT.		naama/NAME		hstaxar/SIGN		idnaMak/DATE		vaarent saM#yaa No. of Ver	
vaailDMMga ? ee0621104 kl EaaNal bal WELDING-CLASS 'B' OF AA0621104											
gaOsa kiTMga ? ee0621101 kl saarNal 3											
SAS CUTTING TABLE 3 OF AA0621101											
REV.	DATE	ALTERED BY	REV.	DATE	ALTERED BY	ivaBaantl e@saaom for DEPTT. Aiba'		Asaombal AiBaklp ka saMdBa- REFER TO ASSLY. DRG.		naga EmaMk ITEM NO.	
						kaod CODE 4222		Baar ik'ga'a WEIGHT (KG) 1.74		naga EmaMk ITEM NO.	
SaIYa-k/TITLE						RANIPUR, HARDWARE Andapat/SCALE		1:1		22 23 24	
ALUMINIUM ANODE						kaD-AiBaklp saM#yaa/DRAWING NO.		31605170304		22 23 24	
						kaod CARD CODE		7		22 23 24	
						p'Yz saM#yaa/Sheets No 01		RYzaom kl saM#yaa/No. of Sheets		22 23 24	