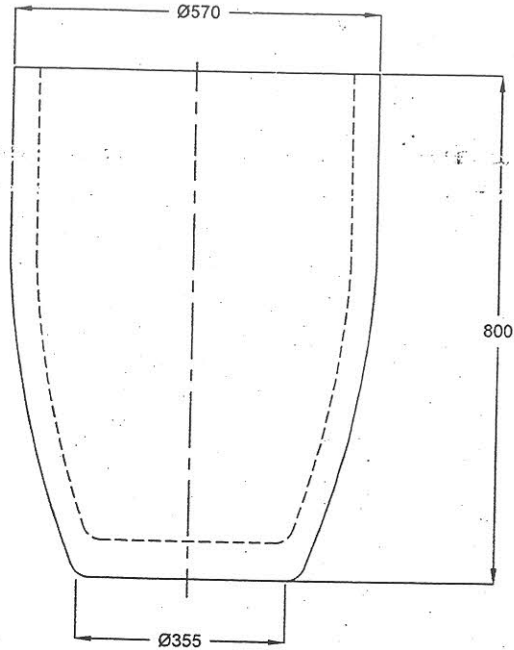


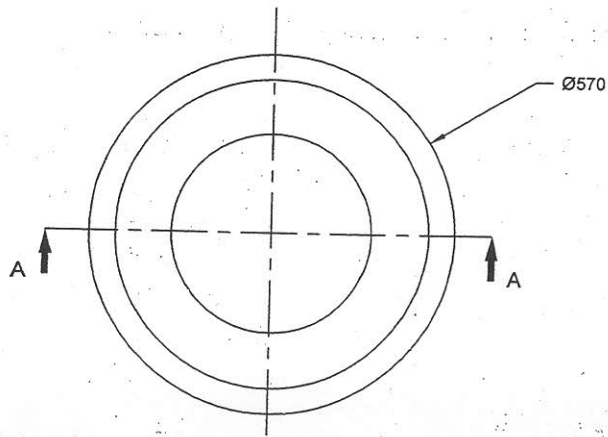
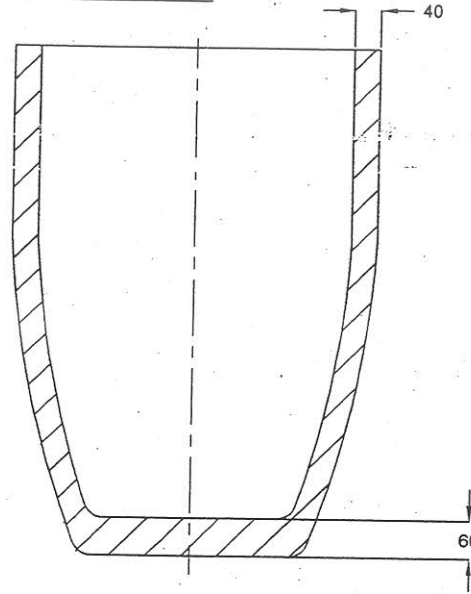
FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

DRG. NO. SH. 1 OF 1



SECTION A-A



*Amritha*  
 BHEL  
 HYDERABAD  
 500007/09EL 143-502 002

- 1. MATERIAL : CARBON BONDED SILICON CARBIDE CRUCIBLE AS PER AA 533 06.
- 2. APPLICATION : ALUMINIUM HOLDING FURNACE.
- 3. APPROX. WORKING CAPACITY (BRASS) : 646 Kg
- 4. TOLERANCE ON THE DIMENSIONS SHOWN ABOVE IS  $\pm 2\%$  ON THE EXTERNAL DIMENSIONS SUBJECT TO A MAXIMUM OF 5mm SHALL BE PERMITTED.

THIS DRAWING SUPERSEDES 3-05-173, TYPE 1-B WITHOUT LIP.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		Bharat Heavy Electricals Ltd. HYDERABAD		NAME	SIGN.	DATE	NO. OF VAR.
DRN.		V.L.NATH		CHD.	ABHINAV		-NA-
APPD.		M.N.P.		RESERVED FOR USE			
DEPT. F&P	UNTOL. DIMS. GR. C/M/F	SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEMS	
204A		N.T.S	125 kg	-NA-	-NA-	-NA-	
TITLE			CARD CODE	DRAWING NO.		REV.	
SI - CARBIDE CRUCIBLE ( AC-600) FOR AL-HOLDING FURNACE.			-NA-	3-05-350		01	
SHT. No		1		NO. OF SHT.		1	

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COMPUTER FILE NAME

SIGN. AND DATE REF. DRG. NO.

GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261

REV.	DATE	ALTERED	REV.	DATE	ALTERED
ZONE		CHD/APPD	ZONE		CHD/APPD
01	16.04.14	APPD			
					DIMENSIONS MODIFIED.

