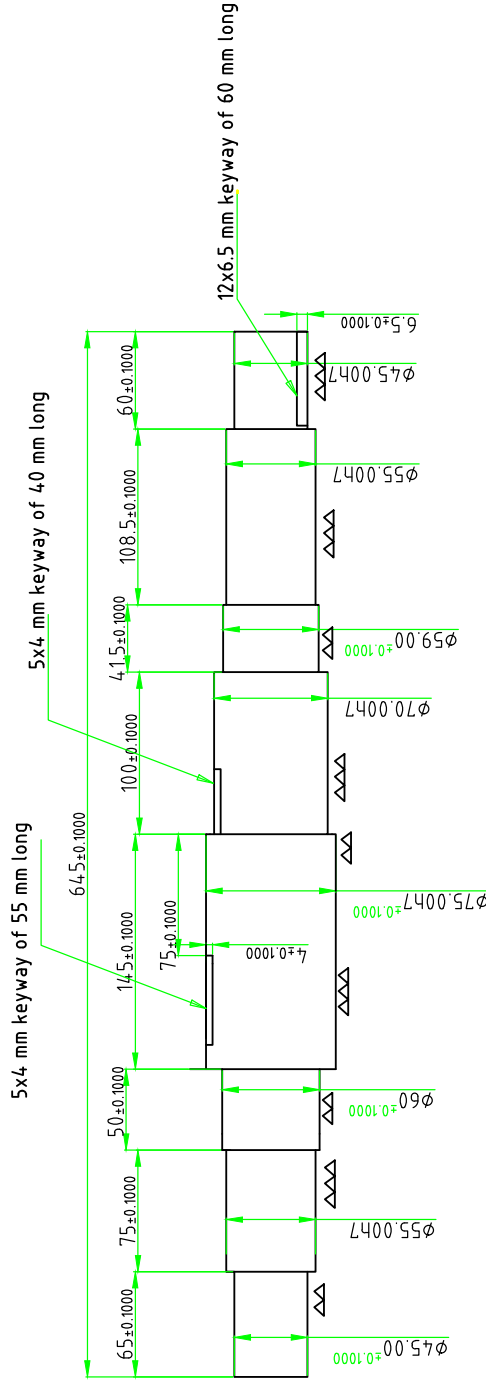


FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

DRG.NO.

BHARAT HEAVY ELECTRICALS LTD.  
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NOTE:

1. — Grinding
2. Radius of Fillet is 2mm.
3. Total length of the shaft is 645 mm.
4. — Machining
5. M12 Threading for 20 mm depth on both sides.
6. SS304-tube of ID 75 mm, OD 100 mm and length 55 mm to be fitted over the shaft along the key way provided at 80 mm dia by welding and machining. A 5x4 mm key way of length 55 mm is to be provided at the OD of SS304-tube.
7. Required keys to be supplied

Material: MS/EN-8

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT  
 9 kW HPMG

**BHARAT HEAVY ELECTRICALS LIMITED**  
 Corp. R&D Division, Vikasnagar  
 HYDERABAD - 500 093

DRN.	NAME	SIGN.	DATE	NO.OF VAR.
CHD.	UDAY KUMAR M			
APPD.	UDAY KUMAR M			
	S KARUNAKAR			

DEPT.	SCALE	WEIGHT (KG)	REF. TO ASSY DRG.	ITEM NO.	NO.OF ITEMS
	NTS				

TITLE		DRAWING NO.	REV.
TEST SHAFT 02		LS-14-9HPMG001	00
SHEET NO.	NO OF SHEETS		

REV.	DATE	ALTERED	CHECKED	APPD.	REV.	DATE	ALTERED	CHECKED	APPD.

INVENTORY NO.

REF.DRG.NO.

COMP. FILE NAME