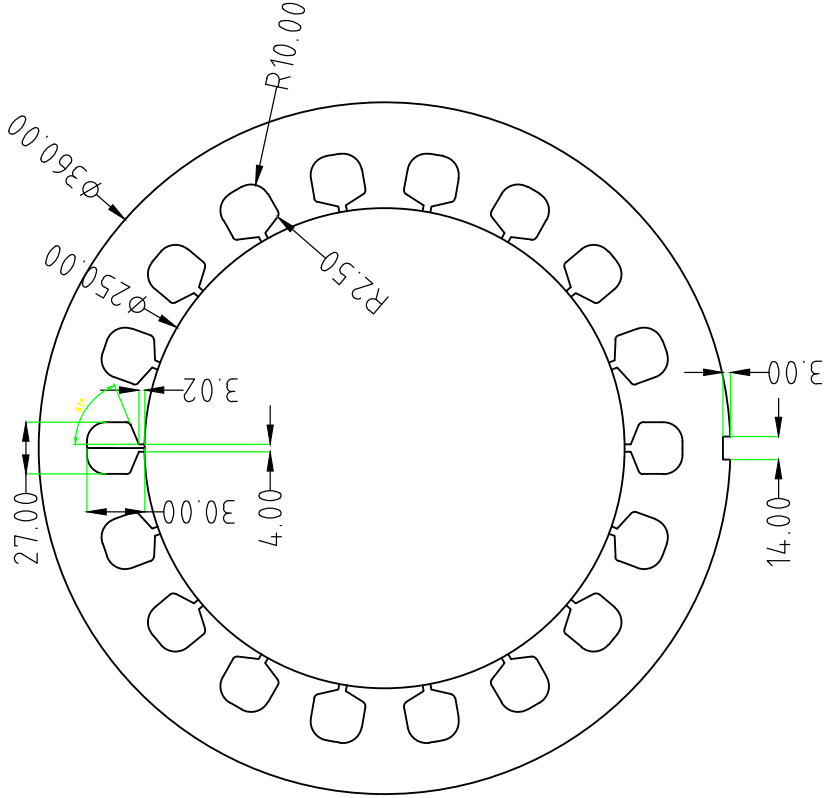


FIRST ANGLE PROJECTION

ON DRG

(ALL DIMENSIONS ARE IN mm)



Technical details(Notes):

- (1) OD=360 mm
- (2) ID=250 mm
- (3) No.of Slots=18
- (4) Slots are to be made by wire cutting
- (5) Tolerance will be +0.1,-0.1 if not specified.
- (6) Required Quantity: 110 No.
- (7) Core stacking to be carried out in the stator frame with two MS end rings of ID 320, OD 360 and thickness 4 mm
- (8) Stamping material and stator frame will be supplied by BHEL R&D

Note: This drawing contains information, confidential to BHEL. It is to be used solely for the purpose for which it is furnished. This drawing and such information is not to be reproduced, transmitted, disclosed or used otherwise in whole or part. Vendor has to return the drawing to BHEL along with quotation. If any party is not quoting, drawing has to be returned to BHEL immediately.

Material: CRNGO SILICON STEEL SHEET 0.5mm thick

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		9 kW HPMG	
	NAME	Uday Kumar H	SIGN.
	DRN.	Uday Kumar H	DATE
	CHD.	S Karanakar	NO. OF VAR.
DEPT.	WEIGHT (Kg)	REF. TO ASSY DRG.	ITEM NO.
SCALE	NTS		
REV.	DATE	ALTERED	APPD.
ZONE		CHECKED	
TITLE		Stator core	
DRAWING NO.		LS-14-9HPMG005	
REV.		NO. OF SHEETS	
SHEET NO.		NO. OF SHEETS	