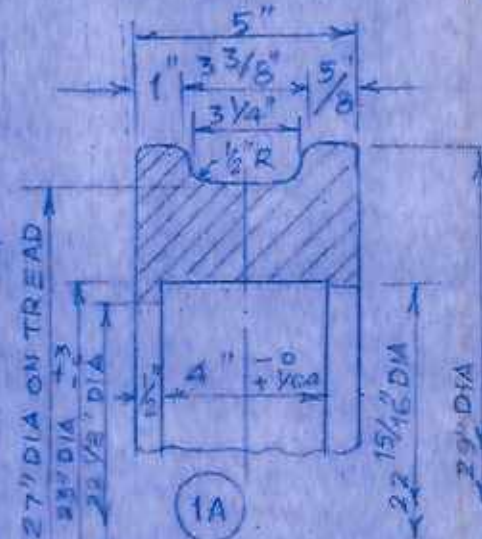
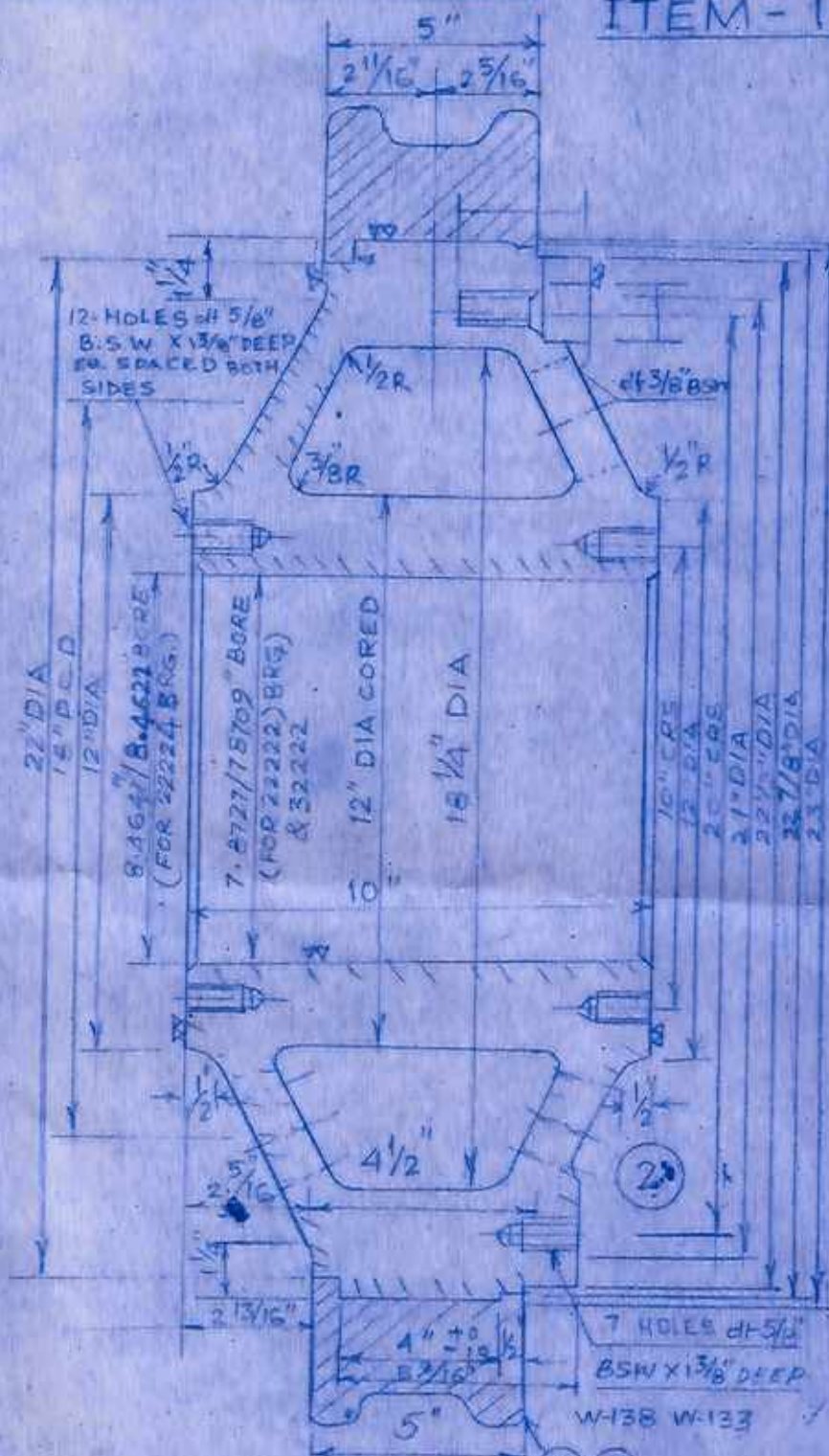


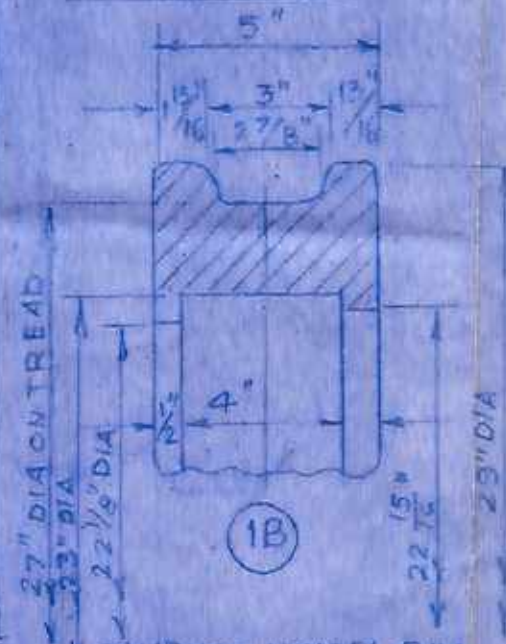
DRAWING NUMBER

ITEM - 1

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NONGUIDING WHEEL RIM
 MATERIAL - 0.55C STEEL
 HT. 55-62T OR EN9 TO BS
 970 HT. 55-62T

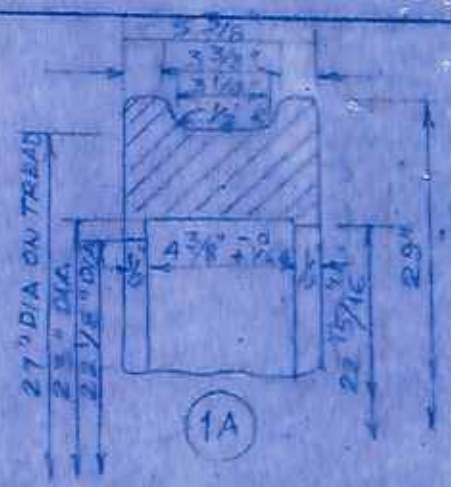
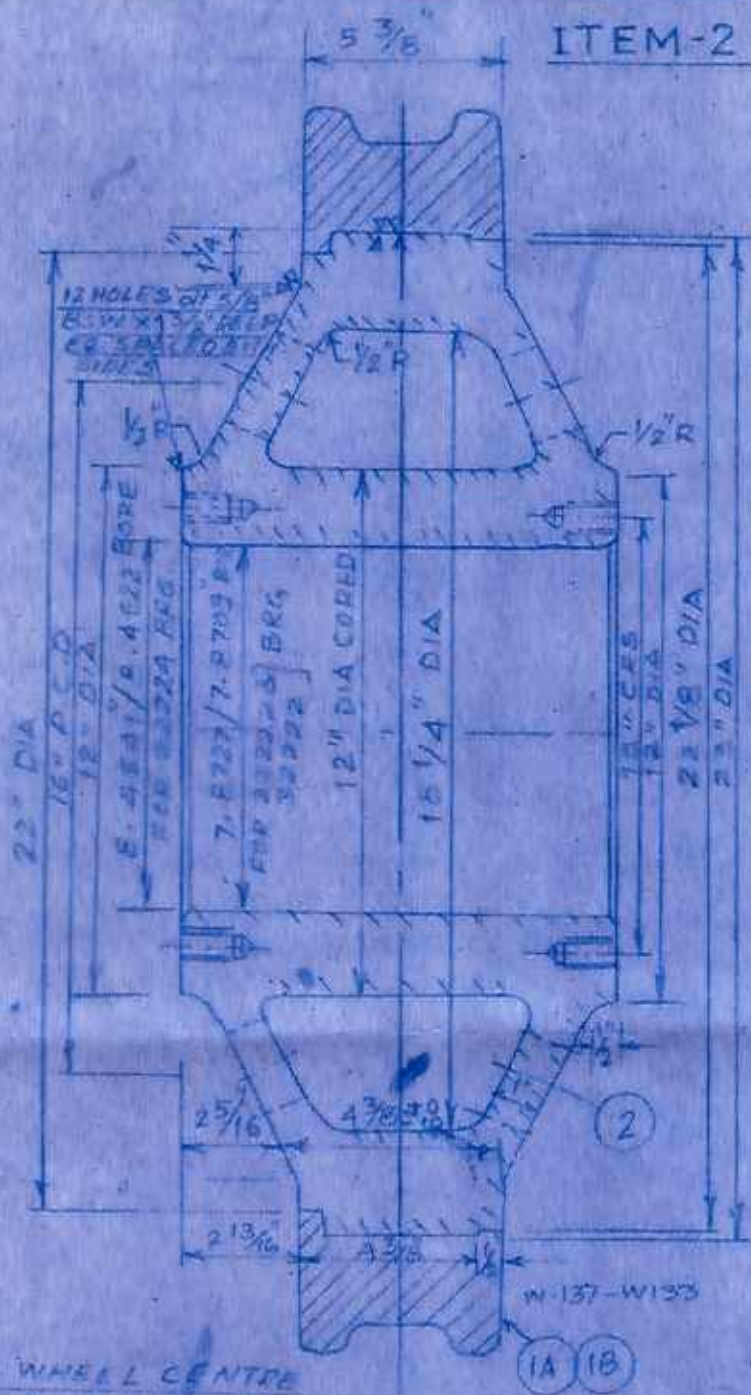


GUIDING WHEEL RIM
 MATERIAL - 0.55C STEEL
 HT. 55-62T OR EN9 TO BS
 970 H.T. 55-62T

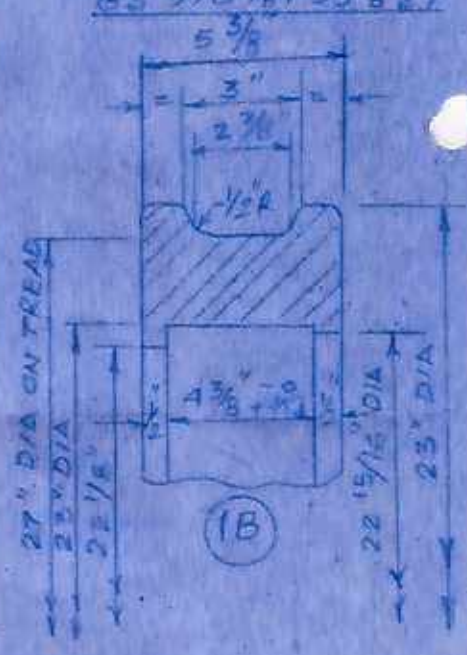
GEARED WHEEL CENTRE
 MATERIAL - C.I. TO IS 210 GR 20
 INC. NONGUIDING RIM - 1A WITH GEARED WHEEL CENTRE 2 PER
 INC. GUIDING RIM - 1B WITH GEARED WHEEL CENTRE 2 PER CRANE

REV.	DATE	ALTERED	CHECKED	REV.	DATE	ALTERED	CHECKED	REV.	DATE	ALTERED	CHECKED

ENTORY NO. SIGN. & DATE REF. DRG. NO.



NON GUIDING
WHEEL RIM
MATERIAL - 0.55C STEEL
HT 52-62T OR ENDT
TO BS 970 HT 52-62T



GUIDING WHEEL RIM
MATERIAL - 0.55C STEEL
HT 52-62T OR ENDT
TO BS 970 HT 52-62T

GENERAL TOLERANCE ± 0.100 "
UNLESS OTHERWISE STATED

GEARED WHEEL CENTRE
MATERIAL - C.I. TO IS 210 GR 2
INC. NONGUIDING RIM - 1A WITH NONGEARED
WHEEL CENTRE - 2 BRS CRANE
FOR LNO. 25/5 T X 16.8M CRANE

		BHARAT HEAVY ELECTRICALS LIMITED					
JHANSI		JHANSI					
DEPT. WE&S	CODE 375	SCALE 	(WEIGHT Kg)	REF TO ASSY DRG.	ITEM NO.		
TITLE GUIDING & NONGUIDING WHEEL FOR JESSOP 25/5 TON EOT CRANE				DRAWN	NAME	SIGN.	DATE
				CHECKED			
				APPROVED			

DIMENSIONS TO BE CONTROLLED WITHIN LIMITS AS SHOWN.
MACHINING TOLERANCE ± 0.100 UNLESS

1 4 DRAWING NO
CARD BHEL/JHS/WE&S/A3-01668 15 16 17
REV.