

2

POS.NO.

2xZ COMMON TOLERANCE ZONE

DESIGN 'LEFT'

B

BLADE SEEN IN THE DIRECTION OF STEAM FLOW

3.2 ALL OVER EXCEPT OTHERWISE STATED $\left(\frac{y}{\sqrt{Rz16}} \right) \frac{6.3}{R_{\max 25}} \left(\frac{x}{\sqrt{Rz100}} \right) \frac{12.5}{R_{\max 160}} \left(\frac{12.5}{\sqrt{Rz2.5}} \right) \frac{0.4}{\sqrt{Rz10}} \left(\frac{1.6}{\sqrt{Rz10}} \right)$

DESIGN 'LEFT'

DESIGN "RIGHT"

L

R

'LEFT' AS DRAWING

'RIGHT'REVERSED IMAGE

DESIGN LOCK BLADE "L"



POS.NO.2

DESIGN LOCK BLADE

PDS.NO.2

TECHNICAL REQUIREMENTS

TOLERANCES

	0,10		
	0.20	U	A

SECTION A2-A2
ALL DIMENSIONS REFERRING TO SECTION A2 (R 486.0)

SECTION C-C
ALL DIMENSIONS REFERRING TO ROOT BASE PLANE

VIEW - X
ALL DIMENSIONS REFERRING TO 'Rmax

RAW PART IN POSITION OF CENTERING<WITHOUT SCALE
<RELATED TO MINIMAL DIMENSION>

NOTES:

1. STRAK NUMBER: 80053

2. NUMBER OF BLADES/ROW: 148
(INCLUDING LOCK BLADE)

15 (LEFT)	15
ROW NO.	VA

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT	
--	--



BHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

DEPT. I.T.D	UNTO. DIMS. GR.		SCALE	WEIG
CODE	C/M/F		NTS	0.3

415				
TITLE	MOVING BLADE			

CARD CODE	DRAWING NO.	R
0-101-02-62010		0

		SHT. No 15	NO. OF SHT.	21
	15	16		

This Drawing is printed from Engineering Digital Archive System (EDAS).
Therefore, signatures are not essentially required.

Therefore signatures are not essentially required

Mar Mon 23 14:53 2015

Printed by : P SHASHANK-FM2301 / 6115381 on 13-07-16 13:18:23

This Drawing is printed from Engineering Digital Archive System (EDAS).
Therefore signatures are not essentially required.