



- Note:
1. Sealing area shall be polished to RA 0.8 or better.
 2. ϕ 18.0 holes shall be chamfered uniformly (0.8x45°).
 3. PCD and flange centre shall be concentric within ± 0.1
 4. Finished flange shall be degreased and packed in 125 micron poly bag and sealed.
 5. Component shall be Machined to dimensions after welding to spherical pipe

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INVENTORY NO. SIGN. AND DATE REF. DRG. NO.

FINAL ON 29/05/14

REV.	DATE	ALTERED	REV.	DATE	ALTERED
ZONE		CHECKED	ZONE		CHECKED

VAR.00	REMARKS	VAR. NO.	ITEM NO.	01	SS FLANGE	SS-304 L
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TYPE OF PRODUCT: GSM-420
 NAME OF CUSTOMER: BHARAT HEAVY ELECTRICALS LTD. HYDERABAD
 DEPT.: GRADE OF TOOL DWM
 CODE: C/M/F
 SCALE: NTS
 WEIGHT(KG): 45.0
 DRN: MMRAO
 CDD: MMRAO
 APPD: MMRAO
 DATE: 04.11.14
 SIGN: MMRAO
 DATE: 04.11.14
 NO. OF SHEETS: 01

TITLE	FLANGE I	CARD CODE	RD DG 4 35 0617 0951
DEPT.	RD DG 4 35 0617 0950	NO. OF SHEETS	1