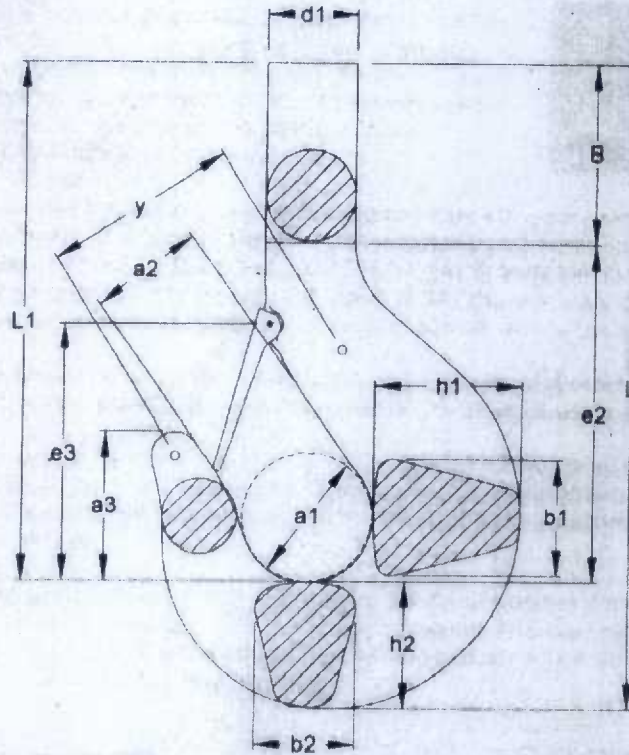
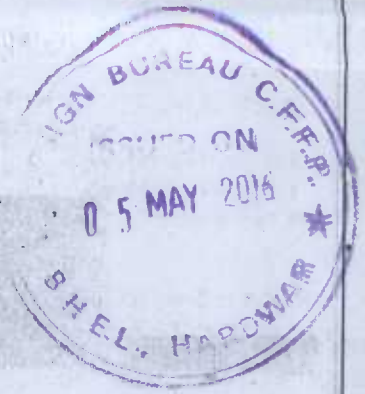


FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm) FORM DG 39(B)



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MATERIAL TYPE	a1	a2	a3	B	b1	b2	d1	e2	e3	h1	h2	L	L1	y	Weight Kg	Material Code
CLASS V	200	160	225	300	180	150	132	510	400	224	190	1000	810	290	220	-
CLASS T	224	180	252	338	200	170	150	567	447	250	212	1117	905	320	310	-
CLASS P	280	224	320	410	250	212	190	710	550	315	265	1385	1120	400	600	FF8201010027

1. DIN CLASS P IS A FINE-GRAINED CARBON STEEL, St-E355/St-E420, VERY SIMILAR TO ASTM A573 Gr.65.
2. DIN CLASS T IS A STRUCTURAL LOW ALLOY STEEL, 34 CrMo4 OR 34 CrNiMo6, VERY SIMILAR TO SAE 4135/4340.
3. DIN CLASS V AS A SUPER ALLOY STEEL, 34 CrNiMo6 OR 30CrNiMo8, SIMILAR TO SAE 4340/4337.

MATERIAL: AS PER DIN



BHARAT HEAVY ELECTRICALS LTD.
UNIT: CENTRAL FOUNDRY FORGE PLANT.
HARDWAR

NAME	SIGN	DATE	NO. OF VAR
DRN PRAVEEN	<i>[Signature]</i>	21.03.16	-
CHD ANAMIKA	<i>[Signature]</i>	21.03.16	-
APPD ARPIT	<i>[Signature]</i>		

DEPT		SCALE	WEIGHT (KG)	REF. TO ASSY. DRG.	ITEM No.	NO. OF ITEMS
CODE		NTS			---	---
TITLE : HOOK 125 TON WITH NUT FOR H.F.S. CRANE TONG H.F.S.				CARD CODE	DRAWING NO. 09-42-006	
				7	22	23 24
				SHEET No. 01 No. OF SHEETS 01		

A4 SIZE