



- NOTE:-**
1. Insulator tube assembly shall be compatible to SF6 gas.
 2. Flanges (I and II) shall be machined to suit to insulating tube.
 3. Parallellity of Flange assembly shall be maintained within 0.1 mm.
 4. The Face of Flange-I and Flange-II Assembly shall be grounded to RA0.8 on Either side.

VAR. NO.	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	UNIT	DRAWING NO.	IT. NO.	MATL. CODE	MATL. SPECN.	A/C	UNIT WGT.	QTY.
			03	FLANGE-II		RD DG 4 35 0520 6113		AL ALLOY				06
			02	FLANGE-I		RD DG 4 35 0520 6112		AL ALLOY				06
			01	TUBE		RD DG 4 35 0520 6111		ARAMID/POLYESTER/ KEVLAR FIBER				06

INVENTORY NO.	SIGN. AND DATE	REF. DRG. NO.
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REV. DATE	ALTERED CHECKED	REV. DATE	ALTERED CHECKED
ZONE		ZONE	

DEPT. CODE	GSM	GRADE OF TUB. DIM. C/M/F	NTS	SCALE	WEIGHT(KG)
TITLE	INSULATING TUBE ASSY.				

TYPE OF PRODUCT	GSM 245
NAME OF CUSTOMER	BHARAT HEAVY ELECTRICALS LTD. HYDERABAD

DEN. AL.	NAME	SIGN.	DATE	NO. OF
20.09.14			22.09.14	1
20.09.14				03

DRAWING NO.	RD DG 4 35 0520 6000	NO. OF SHEETS	1
REV.	RD DG 4 35 0520 6110	NO. OF SHEETS	0