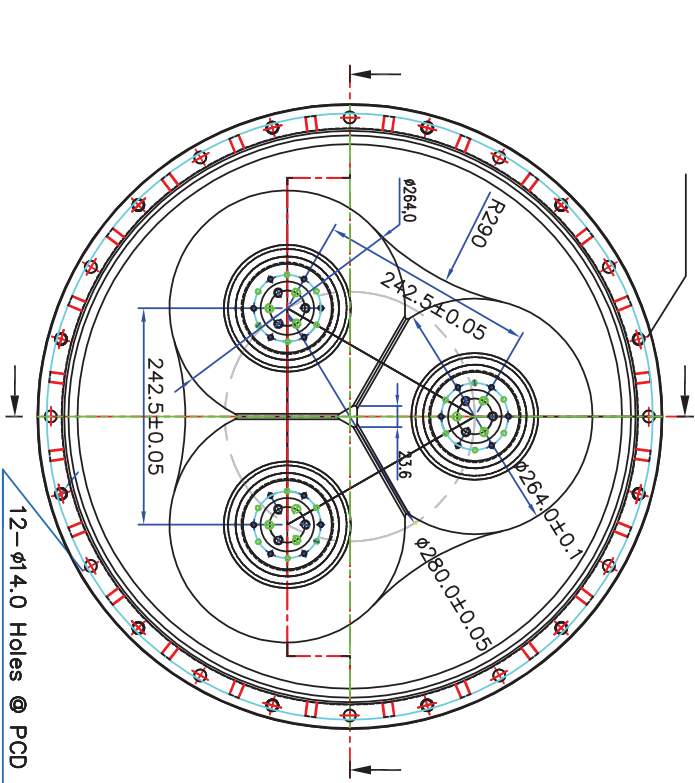


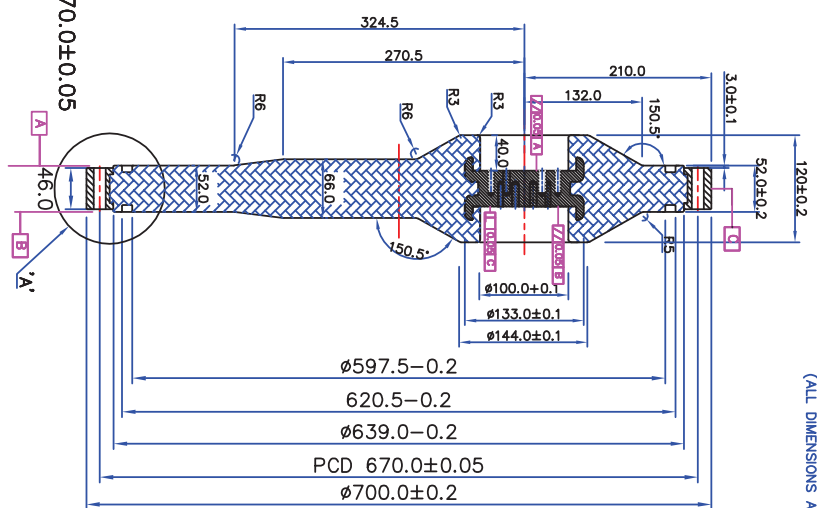
0001 E311 S3 4 GD DR
ON DRG

FIRST ANGLE PROJECTION

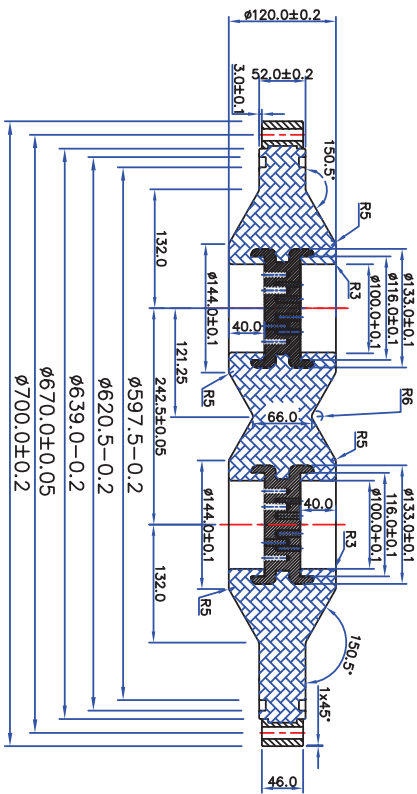
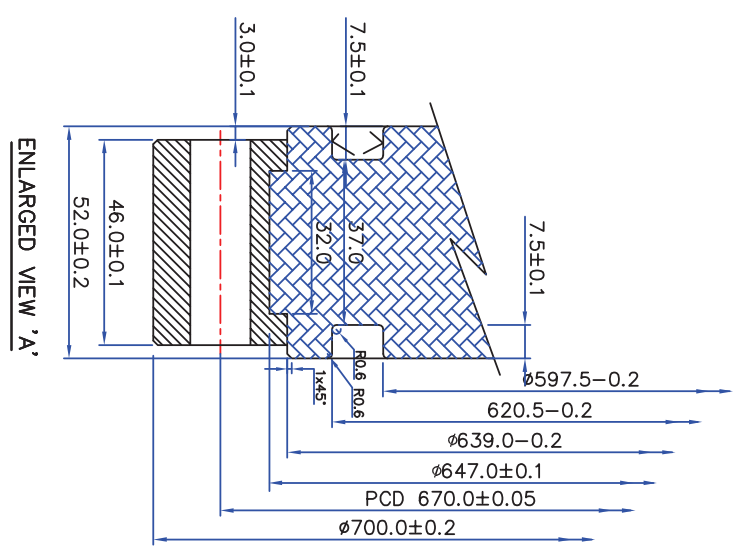
12 No. M12 TAP @ 670.0±0.05 PCD



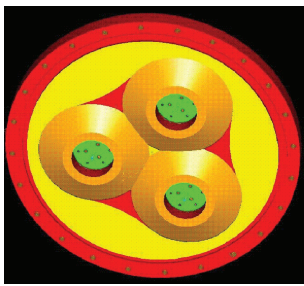
12-ø14.0 Holes @ PCD 670.0±0.05



(ALL DIMENSIONS ARE IN mm)



1. Mould inner surface shall be grounded to RA0.6
2. Mould inner surface shall be played suitably for smooth surface of insulators
3. Finished insulator shall be in its natural colour.
4. O-RING GROOVE DIMENSIONS SHALL BE AS PER DRAWING
5. INSULATOR SHALL BE PROCESSED SUCH THAT THERE SHALL BE NO GAS LEAKAGE THROUGH LT AND HT INSERTS.



FINAL ON 12/07/14

INVENTORY NO.	SIGN. AND DATE	REF. DRG. NO.

REV.	DATE	ALTERED	ZONE
		CHECKED	

REV.	DATE	ALTERED	ZONE
		CHECKED	

DEPT.	GRADE OF TOL. DIM. C/M/F	SCALE	WEIGHT(KG)	CARD CODE	DRAWING NO.	SHEET NO.	NO. OF SHEETS
		NTS		COMPACT EPOXY INSULATOR	RD DG 4 35 1133 1000		

TYPE OF PRODUCT	NAME OF CUSTOMER	VAR. NO.	REMARKS	VAR. ITEM NO.	DESCRIPTION	DRAWING NO.	ITNO.	MATL. CODE	MATL. SPECN.	UNIT	UNIT WT.	UNIT QTY.	NO. OF SHEETS
CGSM-145	BHARAT HEAVY ELECTRICALS LTD. HYDERABAD	01	HT INSERT	01	HT INSERT	RD DG 4 35 1133 1001							
		02	LT INSERT	02	LT INSERT	RD DG 4 35 1133 1002							
		03	EPOXY BODY	03	EPOXY BODY	RD DG 4 35 1133 1000							

CGSM-145

DRN	NAME	SIGN.	DATE	NO. OF
KSRAD			06.01.12	VAR.
APPD	MMRABO		07.01.12	01

DRN	NAME	SIGN.	DATE	NO. OF
KSRAD			06.01.12	VAR.
APPD	MMRABO		07.01.12	01

DRN	NAME	SIGN.	DATE	NO. OF
KSRAD			06.01.12	VAR.
APPD	MMRABO		07.01.12	01