



ENLARGED VIEW 'A'

- Note:
1. Sealing area shall be polished to RA 0.8 or better.
  2.  $\phi$  14.0 holes shall be chamfered uniformly (0.8x45°).
  3. PCD and flange centre shall be concentric within  $\pm 0.05$
  4. Finished flange shall be degreased and packed in 125 micron poly bag and sealed.
  5. Component shall be Machined to dimensions after welding to reducer pipe
  6. All sharp edges should be machined at 0.4 x 45°

VAR.00	REMARKS	VAR NO.	ITEM NO.	01	BLOCK	$\phi 410.0 \times 45.0$	SS-304L	2
					DESCRIPTION	DRAWING NO.	MATL. CODE	UNIT WT.
							MATL. SPECN.	QTY.

TYPE OF PRODUCT: GSM-245  
 NAME OF CUSTOMER: BHARAT HEAVY ELECTRICALS LTD.  
 HYDERABAD

DATE	NO. OF	SIGN.	NAME
06.06.13	VAR.		NSK
06.06.13	01		MMRAO

DEPT. CODE: NTS  
 SCALE: NTS  
 WEIGHT(KG):  
 REF. TO: APPD

CARD CODE: RD DG 4 35 0517 2012A 00  
 SHEET NO.: 00

INVENTORY NO.	SIGN. AND DATE	REF. DRG. NO.
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