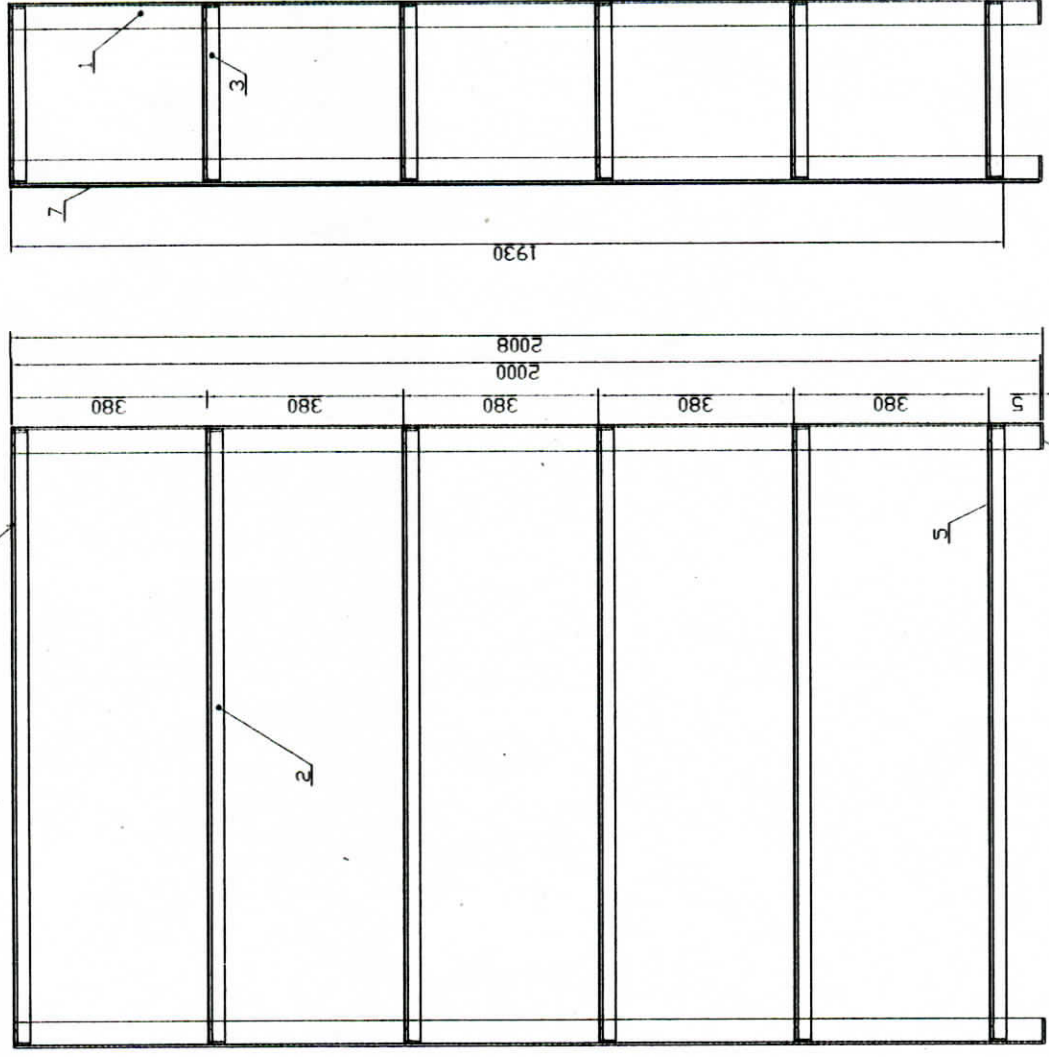


FIRST ANGLE PROJECTION (ALL DIMENSIONS ARE IN mm)

DRAWING NO. 9302974

4



PAINTS:-
RACKS HAVE TO BE COMPLETELY PAINTED BY 2 COATS OF RED OXIDE AFTER THROUGH RUBBING AND CLEANING AND 2 COATS OF GRAY COLOUR SYNTHETIC EMERAL PAINT.

ITEM NO.	DESCRIPTION	SPECIFICATION	DRAWING NO.	QTY.	REQD.	UNIT	WT. (KG)	T/L. WT. (KG)
07	BACK COVER	ISSH 1590x1200x1	RACK-SP-	01			18.200	18.200
06	TOP COVER	ISSH 1200x351x3	RACK-SP-	01			9.919	9.919
05	SHELVE	ISSH 1590x340x3	RACK-SP-	05			47.640	47.640
04	FEET	M.S. 40x40x5	RACK-SP-	04			0.098	0.098
03	SIDE ANGLE	ISA 35x35x5, L=328	RACK-SP-	12			10.234	10.234
02	FRONT & BACK ANGLE	ISA 35x35x5, L=1178	RACK-SP-	12			36.754	36.754
01	VERTICAL POST	ISA 40x40x5, L=2000	RACK-SP-	04			6.000	24.000

MR. NO.	REMARKS	ITEM NO.	DESCRIPTION	DRAWING NO.	QTY.	REQD.	UNIT <td>WT. (KG)</td>	WT. (KG)
1724 No.								
TYPE OF PRODUCT		NAME OF CUSTOMER / PROJECT		PLAN NO.		BLOCK-		
GRADE OF UNTOL. DIM.:-		M/CB-1/17/11		M/S. THAPPA		DATE		
WELDING:-A/V/C/D-A4821104		BHMAT HEAVY ELECTRICALS LTD.		HARDWARE		18/06/2011		
GAS CUTTING:-TO A4821101		SCALE		WEIGHT (KG)		REF. TO ASST. ENG.		
REV. DATE		N.T.S.		DIP. VEX		CORRECTION		
REV. DATE		TITLE		DRAWING NO.		9302974		
REV. DATE		RACK (CNC PRINT)		SHEET NO.		01		
REV. DATE		TOTAL SHEETS		NO. OF SHEETS		01		