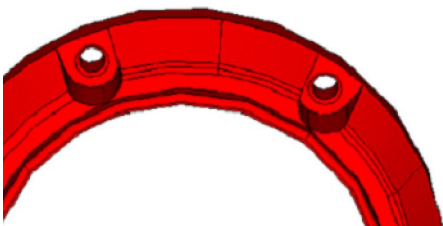


REFER NOTE #1

SECTION A-A'

REFER DETAIL A

12 - Ø7 CLEAR HOLES ON PCD 161.0



1. HELICAL GROOVES 0.6 DEEP X 1.2 WIDE, 15.0 MM DEEP
2. ALL SHARP EDGES MACHINED TO 0.4X45°.

VAR. NO.	REMARKS	VAR. NO.	ITEM NO.	01	BLANK	Ø176.0 X 35.0	AL. ALLOY	6

TYPE OF PRODUCT
NAME OF CUSTOMER
GSM 245



BHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

DEN. AL. NAME. SIGN. DATE. NO. OF
CRO. AL. 18/08/14 20/08/14 130814 VAR. 01

REV. DATE	ALTERED	REV. DATE	ALTERED	DEPT. CODE	GRADE OF TOL. DIM. C/M/F	SCALE	WEIGHT(KG)	DEN. AL. NAME. SIGN. DATE. NO. OF
ZONE	CHECKED	ZONE	CHECKED	35		NTS		CRO. AL. 18/08/14 20/08/14 130814 VAR. 01

TITLE: FLANGE I

CARD CODE: RD DG 4 35 0520 6112

SHEET NO.: NO. OF SHEETS

DETAIL A

