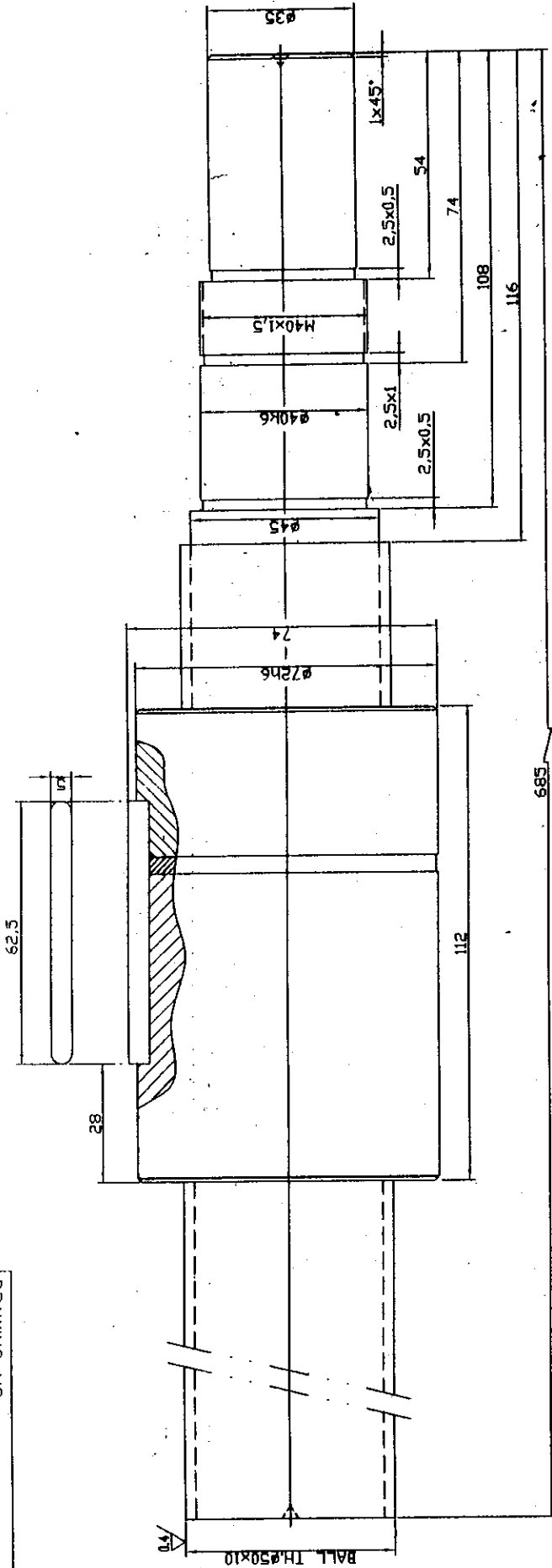


DRAWING NO
BFH-15-SP-11

✓ THE REST



1. BLUNT ALL SHARP CORNERS
2. HARDENED TO HRC- 57-64.

MAT. - AISI 4150

PLAN NO. - 2-454
BLOCK-III

TYPE OF PRODUCT OR NAME OF CUSTOMER/ PROJECT
CNC MILLING M/C.

DRN N.S. THAPA	NAME	SIGN	DATE	NO. OF VAR.
CHD YOGENDRA	CHD YOGENDRA	[Signature]	31/5/10	
APD PRAVEEN	APD PRAVEEN	[Signature]		
REF. TO ASSY. DRG.	REF. TO ASSY. DRG.			
ITEM NO. OF NO. ITEMS	23/24			75/77

BHARAT HEAVY ELECTRICALS LTD. HARDWAR	DEPT. WEX	SCALE	WEIGHT (Kg.)
		1:1	
	CODE DESIGN		
TITLE BALL SCREW WITH NUT (VERTICAL AXIS)			

CBOM NO.	STATUS OF DRG.	NAME	SIGN	DATE
REV. DATE	ALTERED	CHECKED		

GRADE OF UNTOL DIM.:-	REV. DATE	ALTERED	CHECKED
M/CG- Y/Y/M/Y AA 0230208			
WELDING-A/B/C/D-AA621104			
GAS CUTTING-T3/AA0621101			

DRAWING NO
BFH-15-SP-11 00

SHEET NO. 01 NO. OF SHEETS 01

SIZE A3

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SAMPLE REF. DRG NO. SIGN & DATE INVENTORY NO. 10-05-02/559