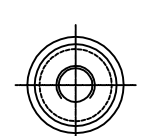
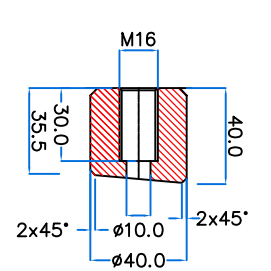
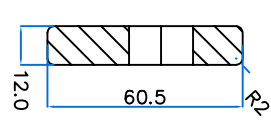
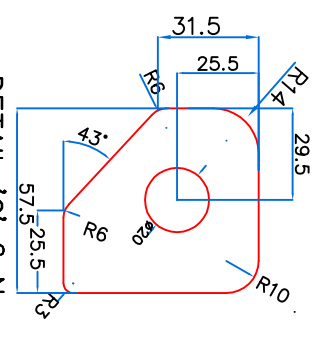
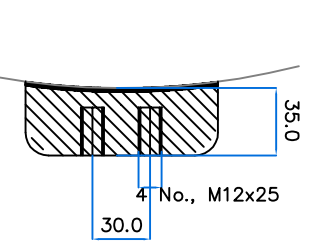
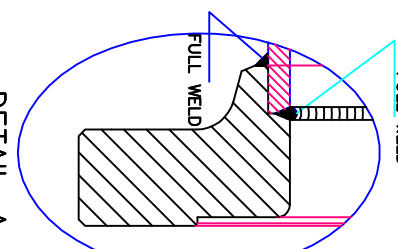
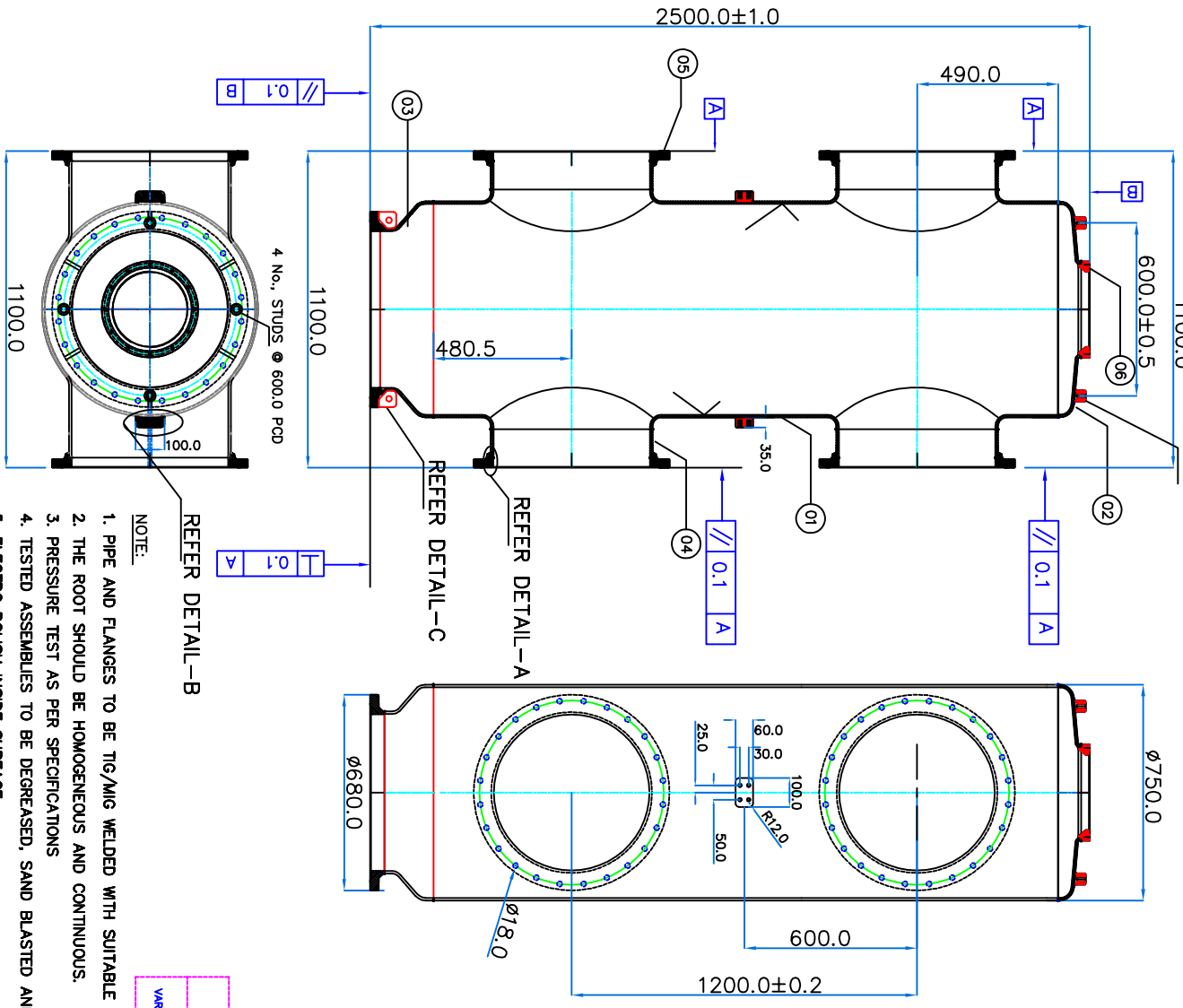


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- NOTE:
1. PIPE AND FLANGES TO BE TIG/MIG WELDED WITH SUITABLE SS ELECTRODE
 2. THE ROOT SHOULD BE HOMOGENEOUS AND CONTINUOUS.
 3. PRESSURE TEST AS PER SPECIFICATIONS
 4. TESTED ASSEMBLIES TO BE DEGRADED, SAND BLASTED AND POWDER COATED ON OUTSIDE
 5. ELECTRO POLISH INSIDE SURFACE.

INVENTORY NO.	SIGN. AND DATE	REF. DRG. NO.
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REV.	DATE	ALTERED	ZONE
		CHECKED	
REV.	DATE	ALTERED	ZONE
		CHECKED	

FINAL ON 29/05/14

TYPE OF PRODUCT		NAME OF CUSTOMER	
BPHARAT HEAVY ELECTRICALS LTD.		HYDERABAD	
DEPT.	SCALE	WEIGHT(KG)	CARD CODE
	NTS	582.0	RD DG 4 35 0617 0210
DRWING NO.	NO. OF SHEETS	NO. OF SHEETS	NO. OF SHEETS
RD DG 4 35 0617 0200	01	01	01

VAR. NO.	REMARKS	VAR. ITEM NO.	DESCRIPTION	DRAWING NO.	IT. NO.	MATL. CODE	MATL. SPECN.	UNIT Wt.	QTY.	ZONE
01	PIPE	RD DG 4 35 0617 0211	SS-304L	01						
02	REDUCER - I	RD DG 4 35 0617 0212A	SS-304L	01						
03	REDUCER - II	RD DG 4 35 0617 0213A	SS-304L	01						
04	DISTANCE PIECE - I	RD DG 4 35 0617 0214A	SS-304L	04						
05	FLANGE I	RD DG 4 35 0617 0951	SS-304L	05						
06	FLANGE II	RD DG 4 35 0617 0212B	SS-304L	01						