

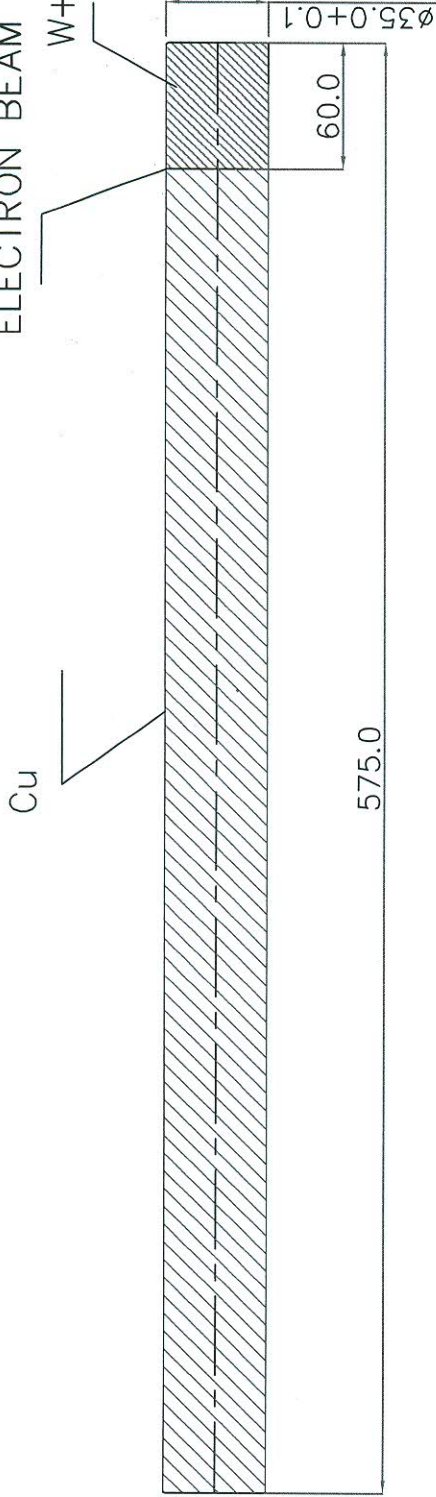
RD DG 4 35 0617 0622A

FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

(~1.6)

ELECTRON BEAM WELDING  
W+Cu ARCING RING



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VAR. NO.	REMARKS	01	W+Cu	DESCRIPTION	DRAWING NO.	IT. NO.	VAR.	MATL. SPEC.	UNIT	QTY.	ZONE
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NOTE:

ALL SHARP CORNERS MACHINED TO 0.4X45.  
THE ARCING RING IS OF W-Cu IN 70-30 PROPORTION.  
EBWelding SHALL BE DONE FOR THE DEPTH OF 17.5 MM.

TYPE OF PRODUCT: GSM-400  
NAME OF CUSTOMER: BHARAT HEAVY ELECTRICALS LTD. HYDERABAD

DRN	NAME	DATE	NO. OF
KSRAO	KSRAO	26.12.07	VAR.
APP	HS/JAIN	02.01.08	
REF. TO	RD DG 4 35 0617 0600	1	ITEM NO. OF
DRAWING NO.	RD DG 4 35 0617 0622A		NO. ITEMS
CARD CODE	ARCING ROD - I		REV.

FINAL ON 30/06/16

REV.	DATE	ALTERED	CHECKED	ZONE

