



6 No. of PLATES. Material : SS-304L

NO.	DESCRIPTION	QTY	UNIT	REMARKS
04	SUPPORT SHIELD	RD DG 4 35 0569 0124	SS-304 L	01
03	PIPE	RD DG 4 35 0569 0123	SS-304 L	01
02	FLANGE IV	RD DG 4 35 0569 0122	SS-304 L	01
01	FLANGE III	RD DG 4 35 0569 0121	SS-304 L	01

- NOTE:**
1. PIPE AND FLANGE TO BE MIG WELDING WITH SUITABLE SS ELECTRODE
  2. THE ROOT SHOULD BE HOMOGENEOUS AND CONTINUOUS.
  3. SUPPORT SHIELD SHALL NOT BE WELDED AS PART OF SUPPLY.

REV. DATE	ALTERED CHECKED	REV. DATE	ALTERED CHECKED
ZONE		ZONE	

  

DEPT.	GRADE OF TOL. DIM. C/M/F	SCALE	WEIGHT(KG)
NTS	554.2 KG		

  

TYPE OF PRODUCT	NAME OF CUSTOMER
GSM-245	BHARAT HEAVY ELECTRICALS LTD. HYDERABAD

  

NAME	DATE	SIGN.
DRN MINTOO	23.10.11	
APPD MMRAO	23.10.11	

  

TITLE	CARD CODE	DRAWING NO.	NO. OF SHEETS
CORE SUPPORT	RD DG 4 35 0618 0120	RD DG 4 35 0618 0100	1