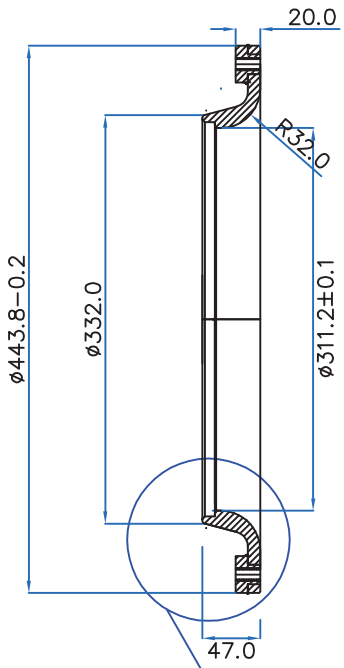
DRG. NO. RD DG 4 35 0618 0124

FIRST ANGLE PROJECTION

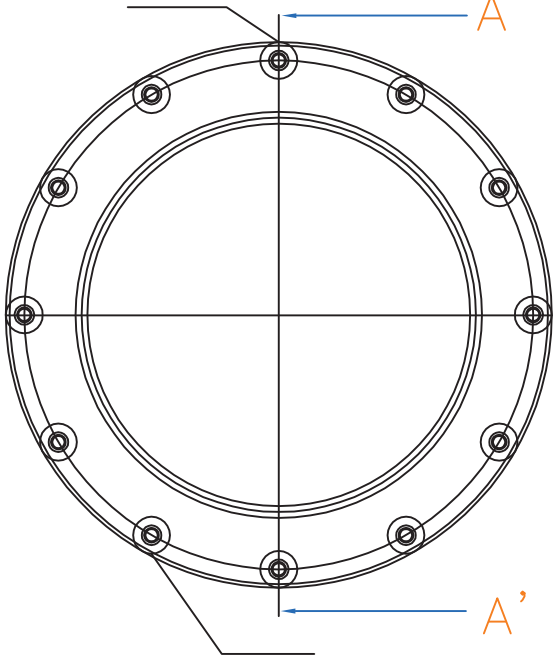
(ALL DIMENSIONS ARE IN mm)

(~3.2)

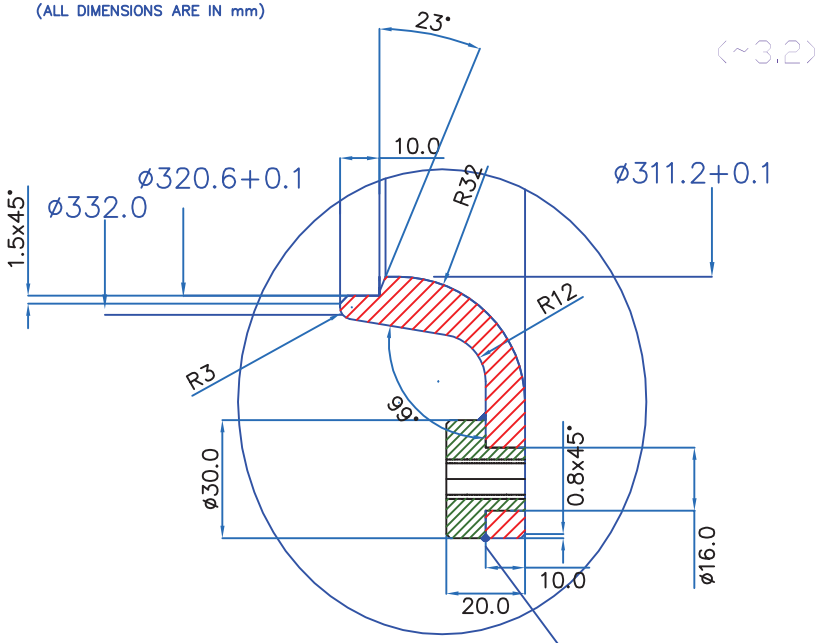


REFER DETAIL 'A'

12 STUDS of ø30.0 (refer DETAIL 'B')

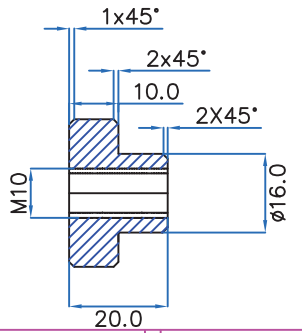


12No., STUDS WITH M10 @415 PCD



DETAIL 'A'

FULL WELDING



DETAIL 'B'

Note:

1. Sealing area shall be plosihed to RA 0.8 or better.
2. ø 16.0 holes shall be chamfered uniformly (0.8x45°).
3. PCD and flange centre shall be concentric within ±0.1
4. Finished flange shall be degreased and packed in 125 micron ploy bag and sealed.
5. 12 Studs to be welded to the flange

			01	SS PLATE			SS−304L			01	

TYPE OF PRODUCT: GSM−245

NAME OF CUSTOMER: BHARAT HEAVY ELECTRICALS LTD. HYDERABAD

	NAME	SIGN.	DATE
DRN	Mintoo		27.06.1
CKD	MMRAO		27.06.1
APPD	MMRAO		27.06.1

REV.	DATE	ALTERED / CHECKED	REV.	DATE	ALTERED / CHECKED
ZONE			ZONE		

DEPT. / CODE	GRADE OF TOL. DIM. C/M/F	SCALE	WEIGHT(KG)	REF. TO	ITEM NO.
		NTS		RD DG 4 35 0618 0120	1

TITLE: SUPPORT SHIELD

CARD CODE

DRAWING NO.: RD DG 4 35 0618 0124

SHEET NO. | NO. OF SHEETS