



NOTES

- 1 TAPER MUST FIT CONTACT PLUG GAUGE / PLATE GAUGE WITH MINIMUM OF 80% CONTACT CHECKED AT 3 PLACES 120° APART
- 2 PART SHALL BE FREE FROM ALL KINDS OF DEFECTS
- 3 UNSPECIFIED ROUNDS SHALL BE NOT MORE THAN 2 mm
- 4 UNSPECIFIED CHAMFERS SHALL BE NOT MORE THAN 2X45°
- 5 REMOVE BURGERS AFTER MACHINING.
- 6 ALL SHARP EDGES SHALL BE SMOOTHLY ROUNDED OFF:
- 7 BULK ORDER SHALL BE MADE ONLY AFTER ENSURING THE PERFORMANCE

ALL DIMENSIONS ARE IN MM

SIGN & DATE	<i>[Signature]</i>	DATE	<i>[Signature]</i>	DATE	<i>[Signature]</i>
NAME	LAL MOHAN	CHECKED BY	SANDEEP HALDER	APPROVED BY	A-K Reddy
DRAWN BY		CHECKED BY		APPROVED BY	
<p>PROJECT: SIPAT SUPER THERMAL POWER PROJECT (A DEVELOPMENT OF THERMAL SUPERGRIDS) N T P C Limited. GRINDER ROLLER FOR BOWL MILL XRP - 1003</p>					
SCALE	1:1	DATE	04/02/14	REV	R-0

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04/02/14

