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Ref. Drg. No. SKETCH

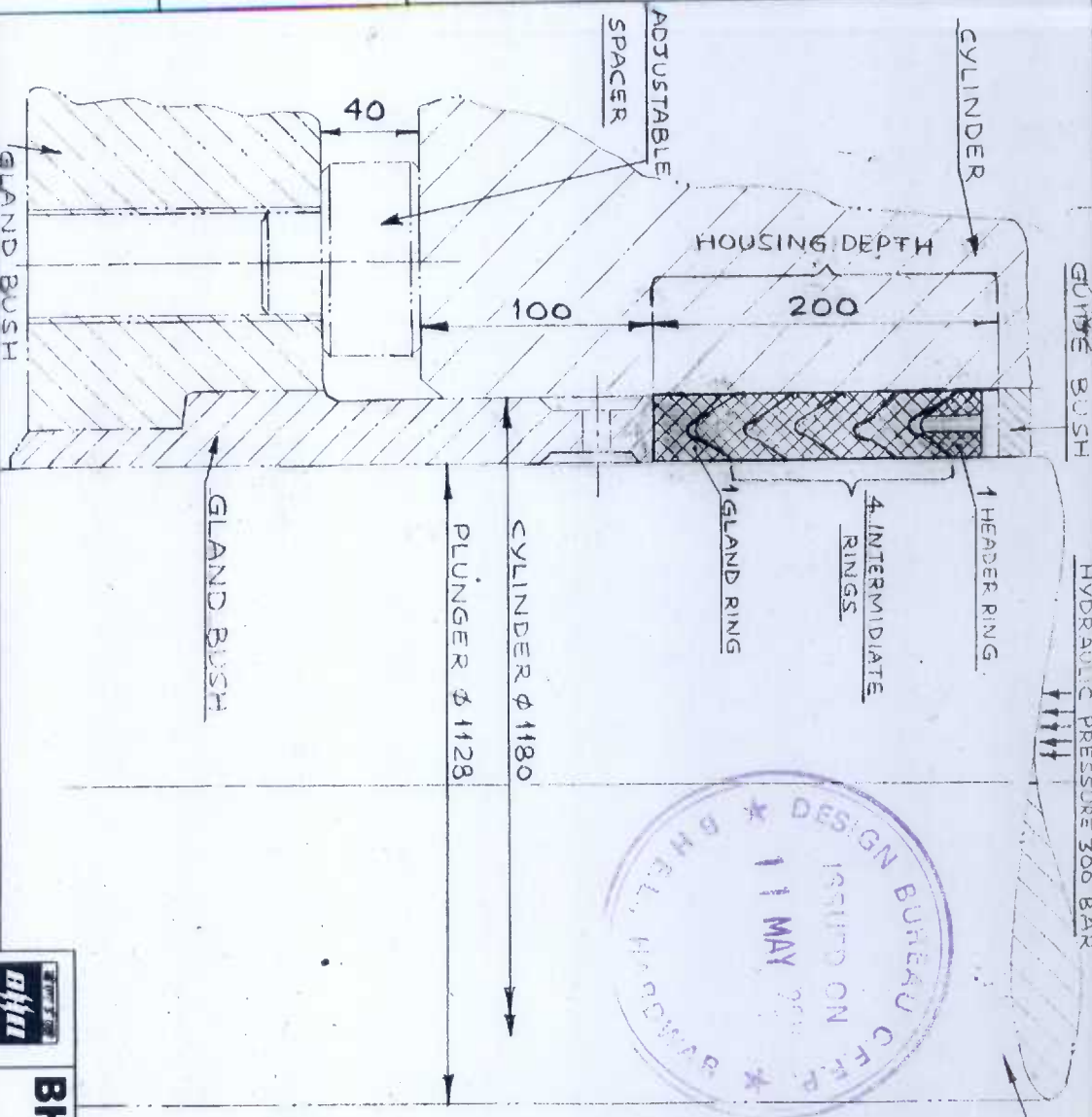
Inventory No. FF8181040015

Sign & Date

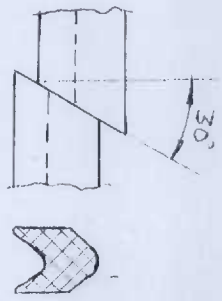
ALL SHARP CORNERS TO BE ROUNDED OFF.

MATERIAL- COTTON NATURAL RUBBER

REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED			CHECKED



PLUNGER
CYLINDER
ADJUSTABLE SPACER
GUIDE BUSH
HOUSING DEPTH
100
200
40
1180
1180
100
4 INTERMEDIATE RINGS
1 HEADER RING
1 GLAND RING
1 GLAND BUSH
FIRST ANGLE PROJECTION
HYDRAULIC PRESSURE 300 BAR
(ALL DIMENSIONS ARE IN M.M.)



END CUTTINGS

DATA :-

NAME OF EQUIPMENT : WATER HYDRAULIC FORGING PRESS

3- PLUNGER

MEDIUM : WATER/EMULSION

WORKING PRESSURE : 300 BGR (MAX)

TEMP UP TO : +160°C

REQUIREMENT :

AUTOMATIC 'V' SHAPE CHEVRON PACKINGS
CONSISTING OF ONE HEADER RING, FOUR INTERMEDIATE RINGS AND ONE GLAND RING WRT. ABOVE DATA.

NOTES :
1. THIS DRAWING IS FOR REFERENCE ONLY
2. ABOVE PACKINGS SHOULD BE OF SPLIT TYPE WITH EXTRA LENGTH (20 TO 25 mm) OR EXACT LENGTH ENDS TO BE CUT AT 30° AS SHOWN ABOVE.

BHARAT HEAVY ELECTRICALS LIMITED.
UNIT: CENTRAL FORGE PLANT.
HARDWAR



DEPTT.	SCALE	WEIGHT(KGS.)	REF. to ASSY. DRG.	ITEM NO.
DESIGN BUREAU	N.T.S.			

TITLE	DRAWN	NAME	DATE
AUTOMATIC 'V' SHAPE CHEVRON PACKING FOR PLUNGER	KISHOR LAL		

DRAWING NO.	SHEET NO.	NO. OF SHEETS	REV.
021, 01, 112	1	1	0