

INVENTORY NO	SIGN. AND DATE	REF. DRG. NO.	COMPUTER FILE NAME
			1-1134

M	L	K
GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261		



DESIGN: "LEFT"

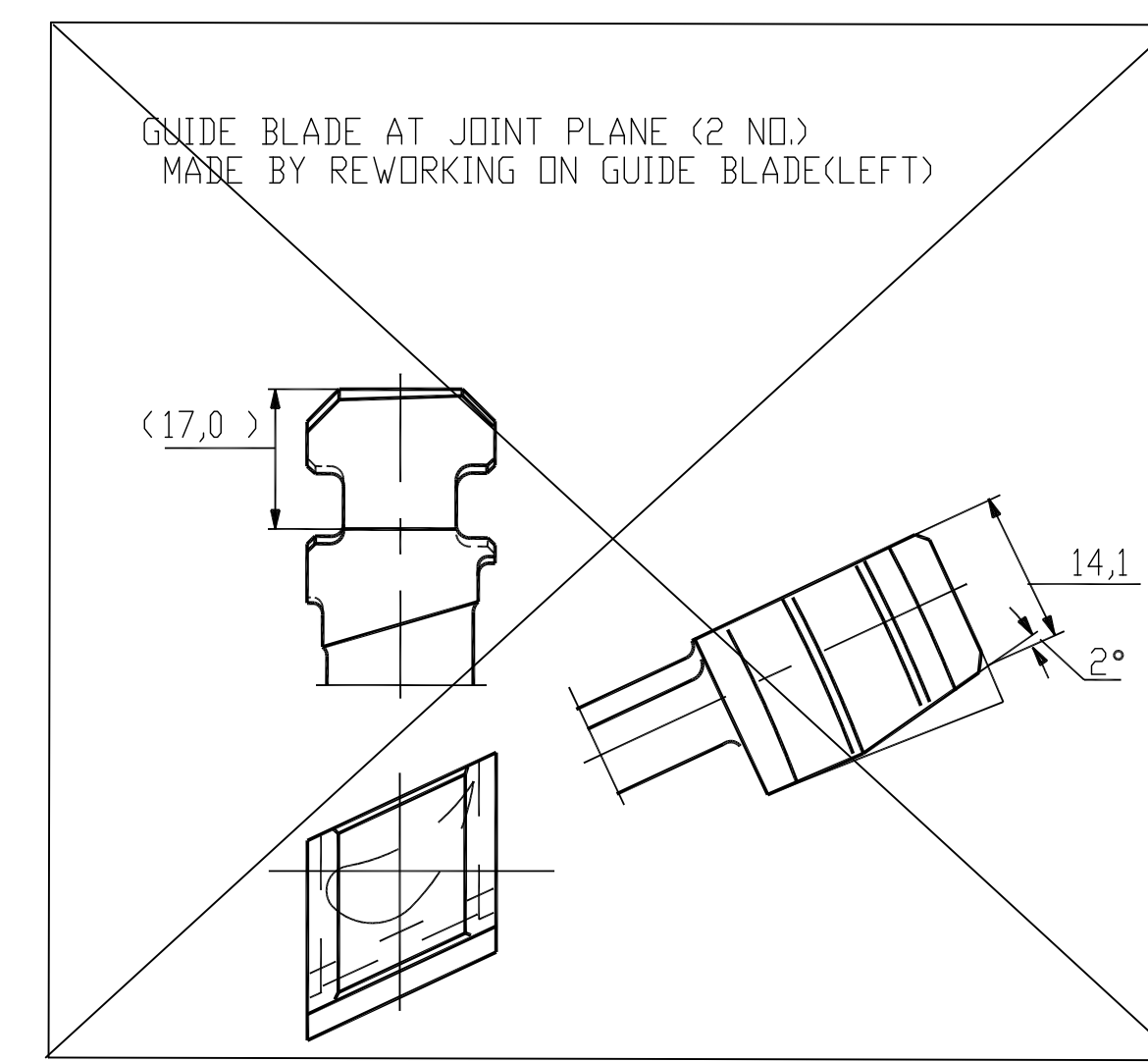
DESIGN: "RIGHT"

POS.NO: 01

R

*RIGHT-
AS DRA

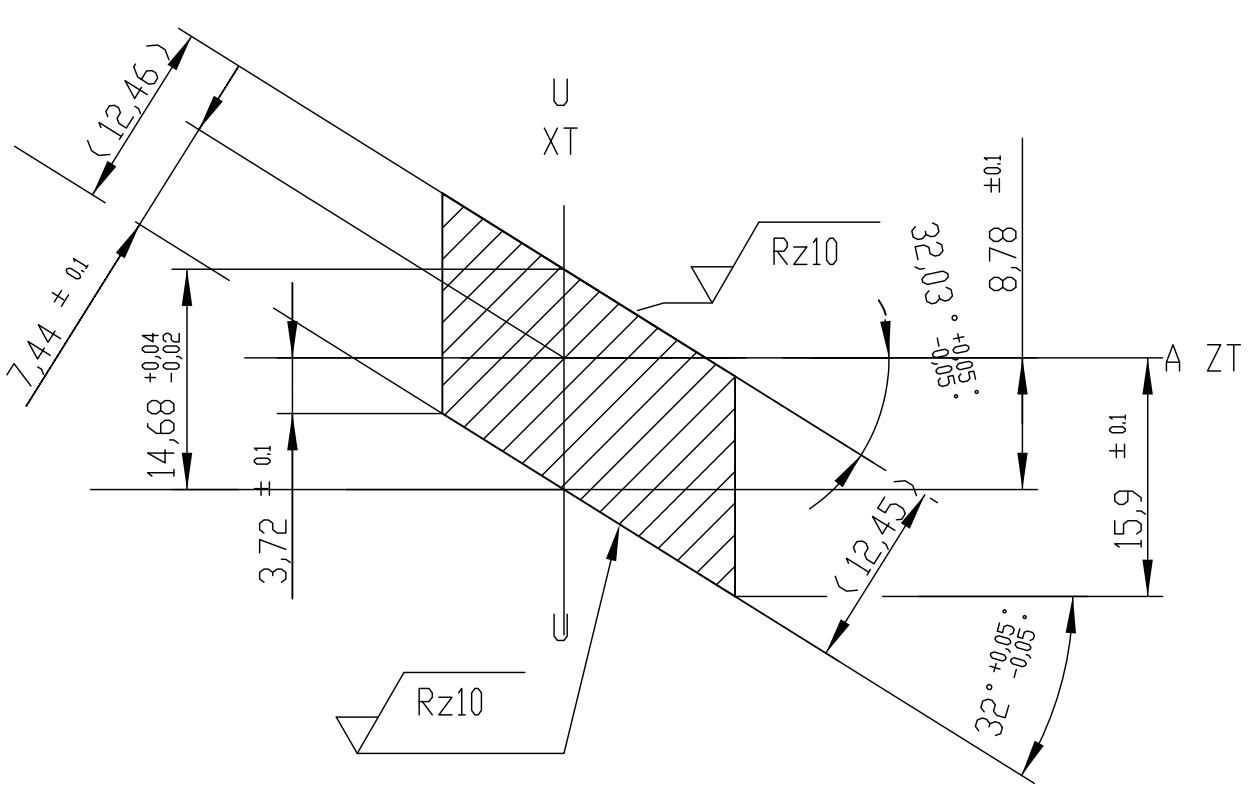
BLADE SHOWN IN DIRECTION OF STEAM FLOW



GUIDE BLADE AT JOINT PLANE (2 NO.)
MADE BY REWORKING ON GUIDE BLADE(LEFT)

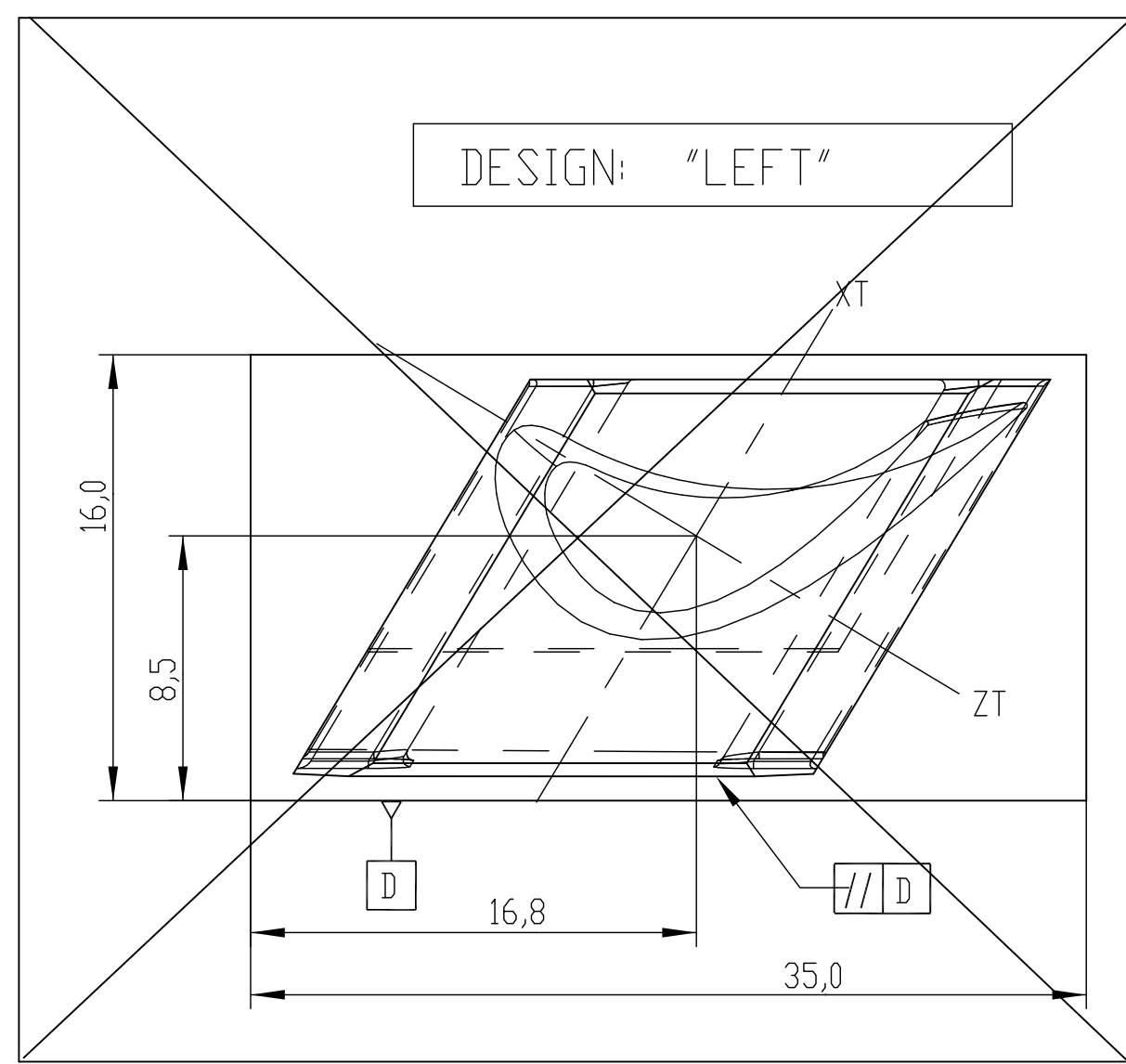
LOCAL SMALLEST RADIUS OF CURVATURE ON PRESSURE SIDE: 11.6 MM

SECTION CC

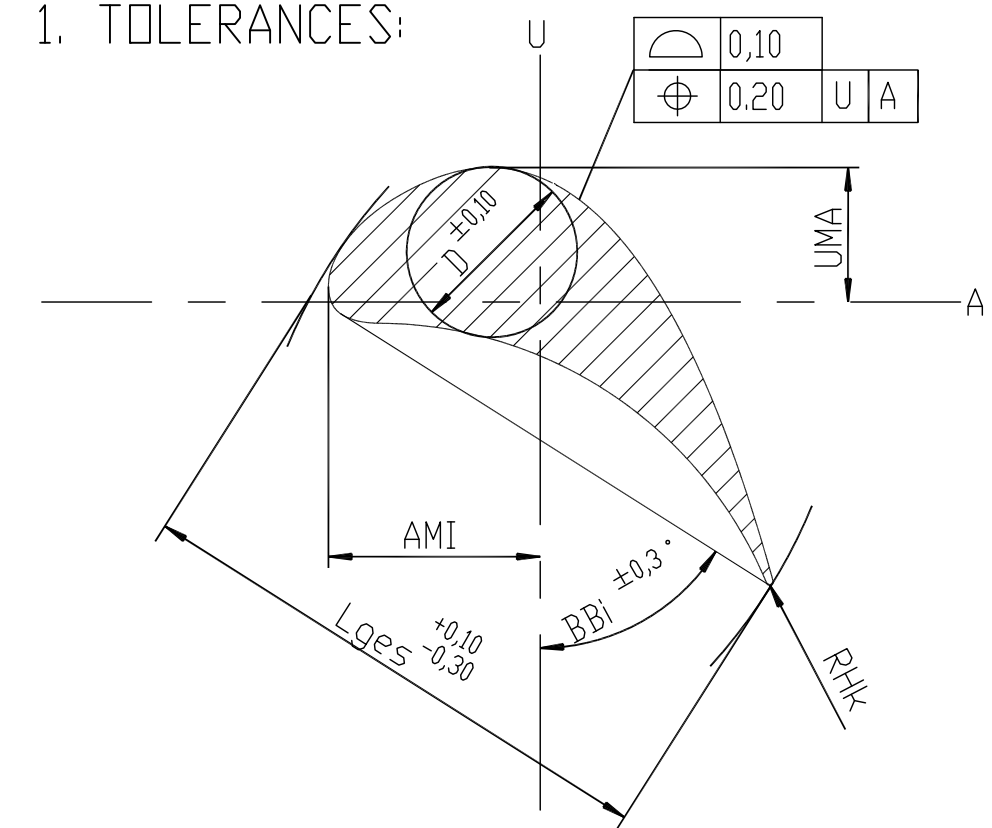


DESIGN: "RIGHT"

DESIGN: "LEFT"



1. TOLERANCES:



2. STRAK NUMBER: 80572
3. NUMBER OF BLADES/ROW: 134
(INCLUDING JOINT BLADES)

13(RIGHT)	13
ROW NO.	VA

TYPE OF PRODUCT OR
NAME OF CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICAL
HYDERABAD

DEPT.	UNTOL. DIMS.		SCALE
1.T.D	GR.		NTS
CODE	C/M/E		

CODE 415	CTRY USA	QTY 1	RTS N/A
TITLE GUIDE BLADE - RIGHT			

S-135-S20-TR076/039A2S

APPD.	T.SPRABHAR	15/052015	
(KG)	REF. TO ASSY. DRG.	ITEM NO.	NO. ITE
	N.A	N.A	

CARD CODE	DRAWING NO. 0-105-18-62012	R 0
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SHT. No 13	NO. OF SHT. 27
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BHARAT HEAVY ELECTRICAL
HYDERABAD

DEPT.	UNTOL. DIMS.		SCALE
1.T.D	GR.		NTS
CODE	C/M/E		

CODE 415	CTRY USA	QTY 1	RTS N/A
TITLE GUIDE BLADE - RIGHT			

S-135-S20-TR076/039A2S

APPD.	T.SPRABHAR	15/052015	
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	N.A	N.A	

CARD CODE	DRAWING NO. 0-105-18-62012	R 0
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SHT. No 13	NO. OF SHT. 27
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