

INVENTORY NO	SIGN. AND DATE	REF. DRG. NO.	COMPUTER FILE NAME
			T-1134

M	F	K
GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261		

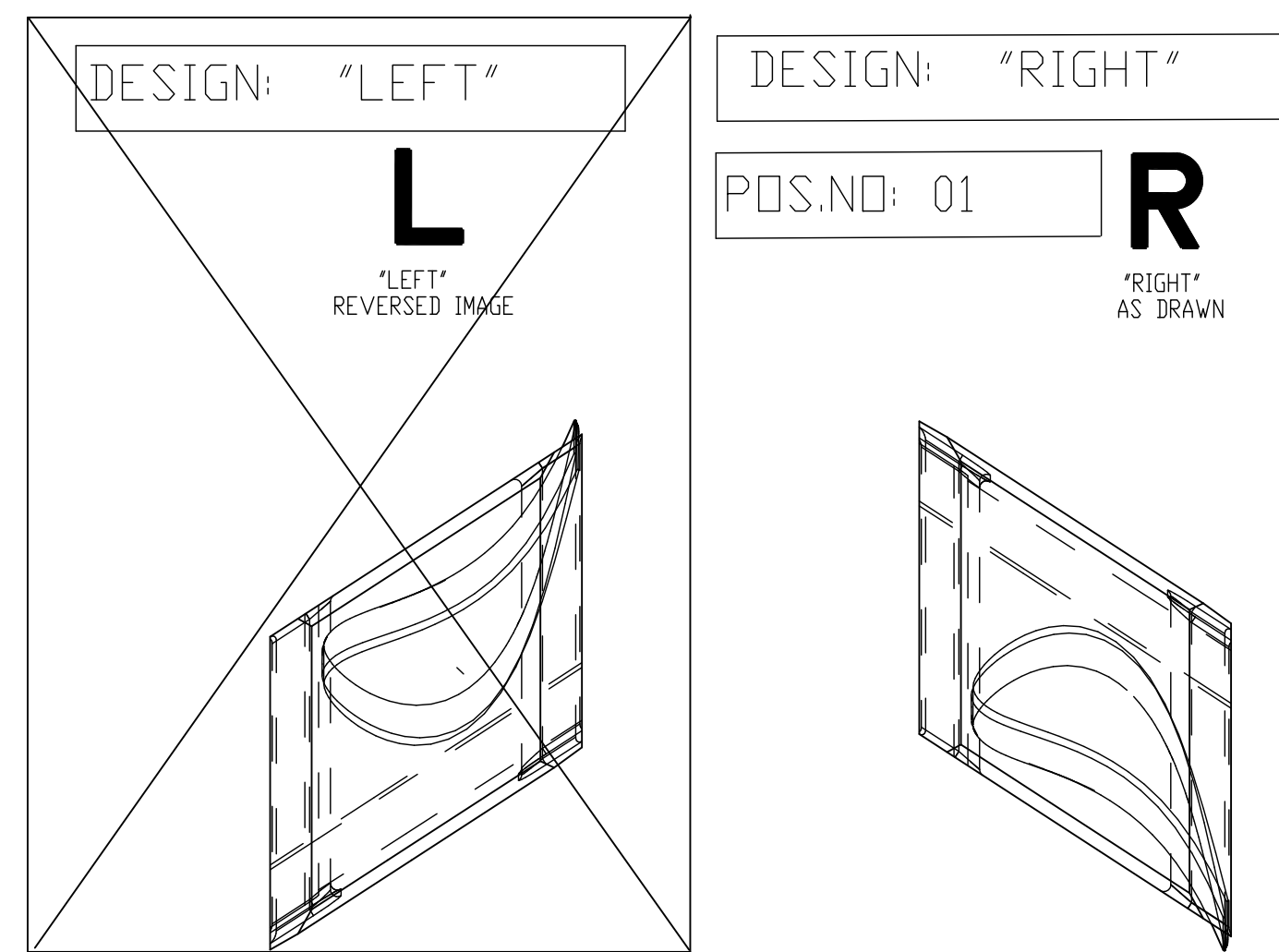


DESIGN 'RIGHT'

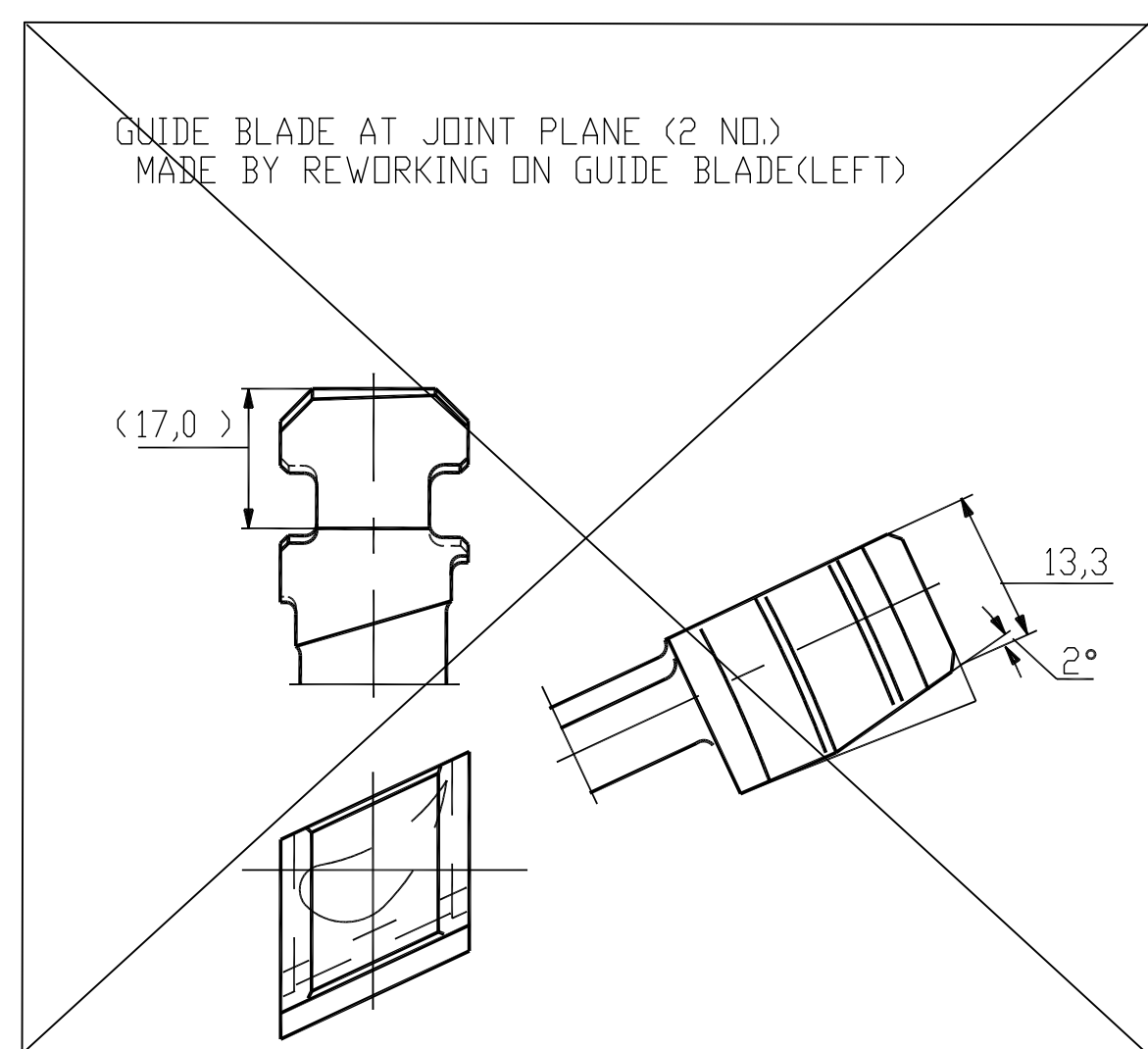


*) REFERED TO ADJACENT BLADE

3.2 ALL OVER EXCEPT ($\sqrt{\frac{x}{R_{z100}}} = \frac{12.5}{\sqrt{R_{z100}}} = \frac{0.4}{\sqrt{R_{z2.5}}} = \frac{1.6}{\sqrt{R_{z10}}}$)
OTHERWISE STATED



BLADE SHOWN IN DIRECTION OF STEAM FLOW



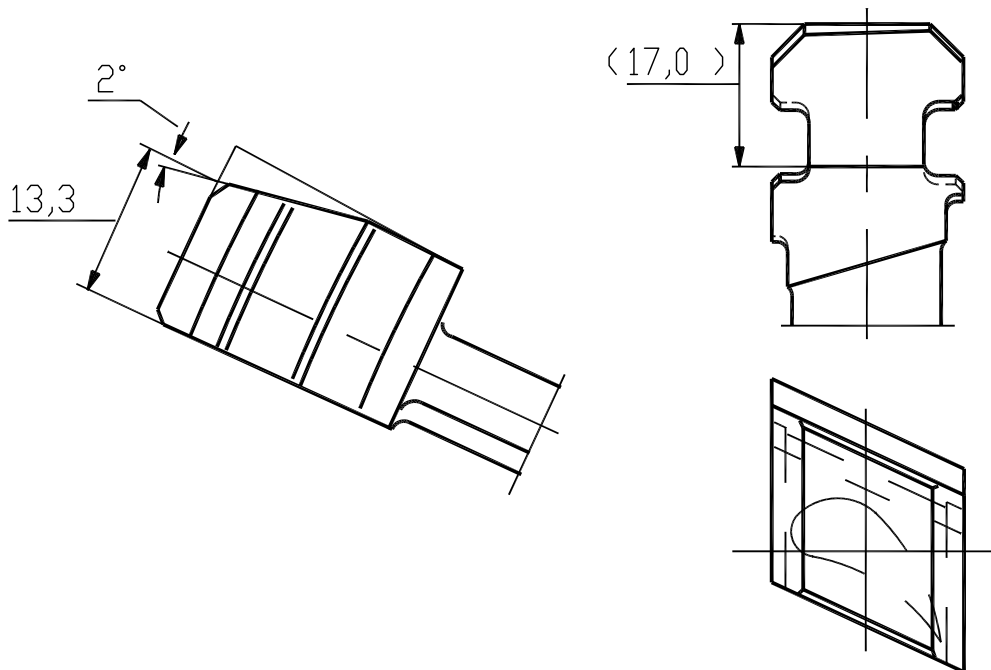
SECTION AX	Hx	Lges	AMI	UMA	RHk	BBI	D
A1 - A1	-10.0	17.46	5.00	9.39	0.09	51.09	5.63
A2 - A2	0.0	18.04	5.21	4.06	0.10	50.70	5.81
A12-A12	10.0	18.63	5.42	1.75	0.10	50.33	6.00
A23-A23	21.0	19.27	5.64	2.15	0.10	49.91	6.21
A34-A34	32.0	19.91	5.87	2.72	0.11	49.50	6.42

LOCAL SMALLEST RADIUS OF CURVATURE ON PRESSURE SIDE: 11.5 MM

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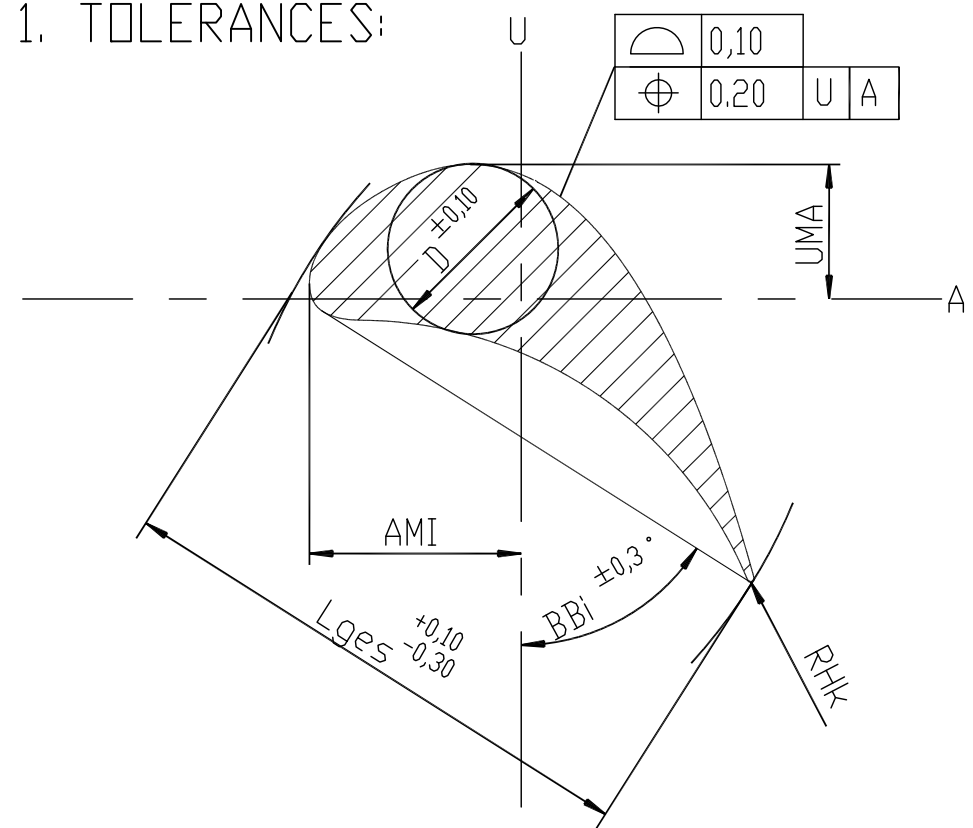
POS.NO : 02

JOINT BLADE AT PARTING PLANE (2 NO.)
MADE BY REWORKING ON GUIDE BLADE(RIGHT)



TECHNICAL REQUIREMENTS

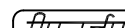

1. TOLERANCES:



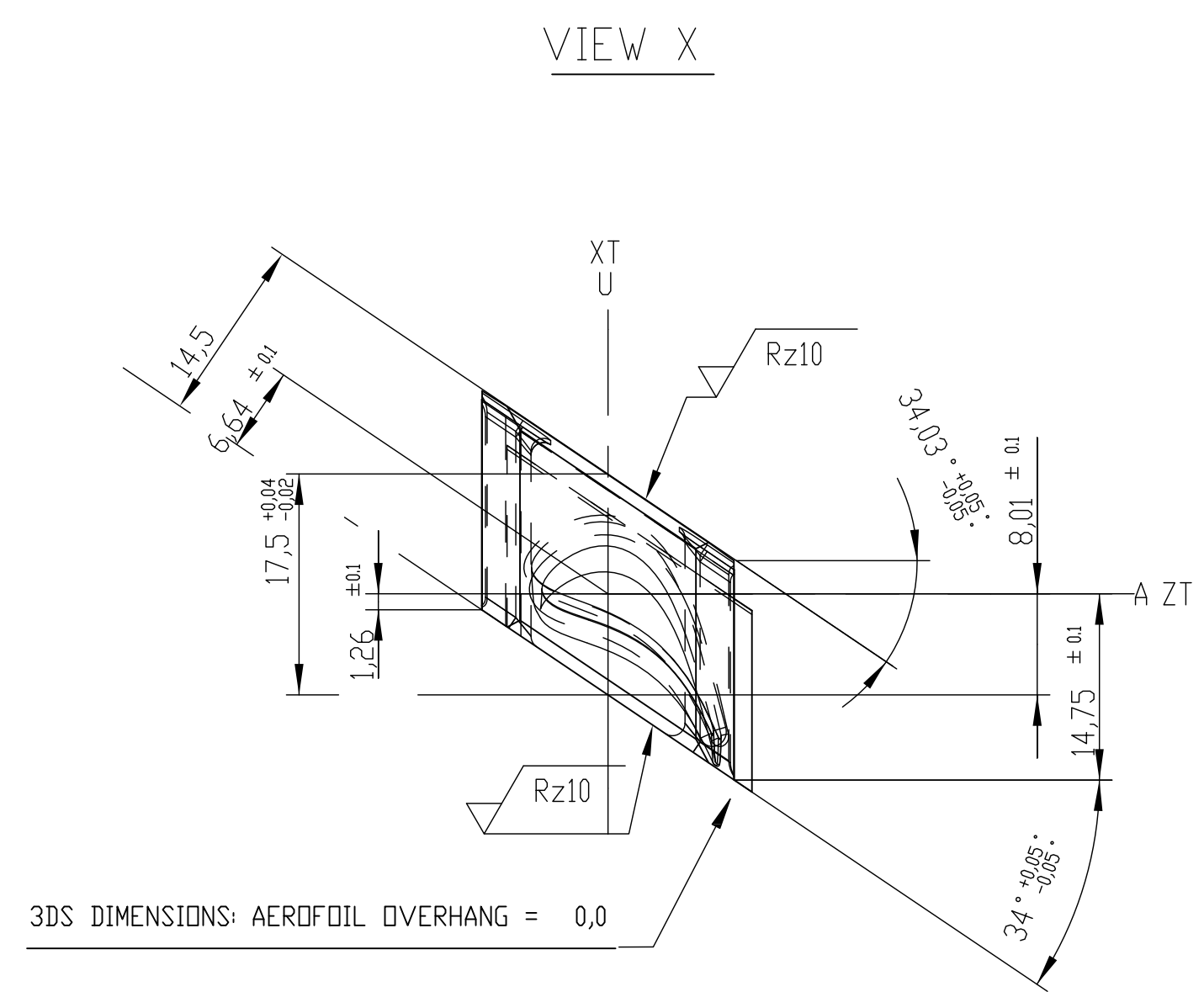
2. STRAK NUMBER: 80575
3. NUMBER OF BLADES/ROW: 140
(INCLUDING JOINT BLADES)

16(RIGHT)	16
ROW NO.	VAR

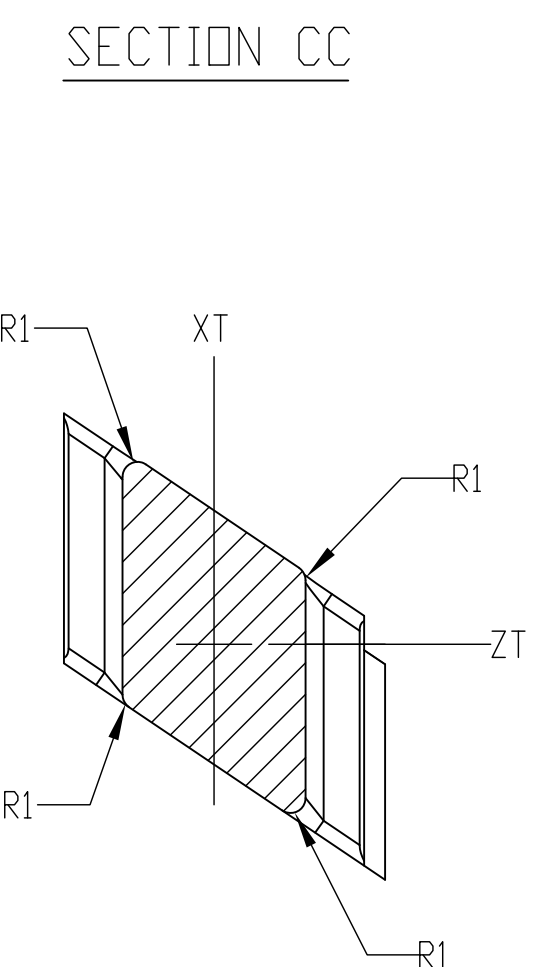
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT
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		BHARAT AVV ELECTRICALS LTD HYDERABAD		DRN. A HEMASUNDAR CHD. K THIRUMATHAN APTD. T S PRABHU		S-5205 S-5206 S-5205	N-5205 N-5206 N-5205
REPT. 1TD	UNIT. DIMS. C/K/F		SCALE NTS	WEIGHT KG	REF. TO ASSY. DRG.	ITEM NO	ITEMS
CODE 415				0.090	-NA-	-NA-	
TITLE GUIDE BLADE - RIGHT				CARD CODE -	DRAWING NO. 0-105-18-62012		REV
S-135-S20-TR079/042A25					SHT. NO. 16		NO. OF SHT. 27
15					16		

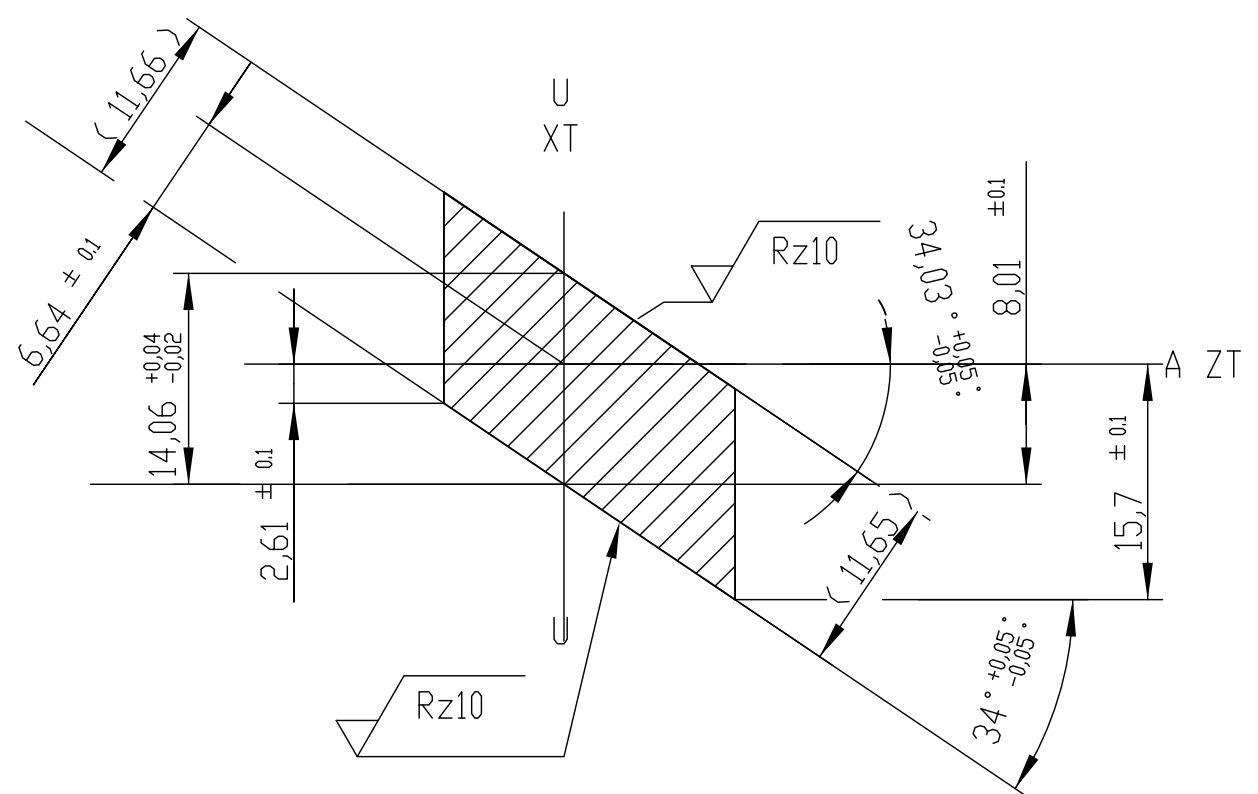
This Drawing is printed from Engineering Digital Archive System (EDAS).
Therefore signatures are not essentially required.



3DS DIMENSIONS: AEROFDIL OVERHANG = 0,0

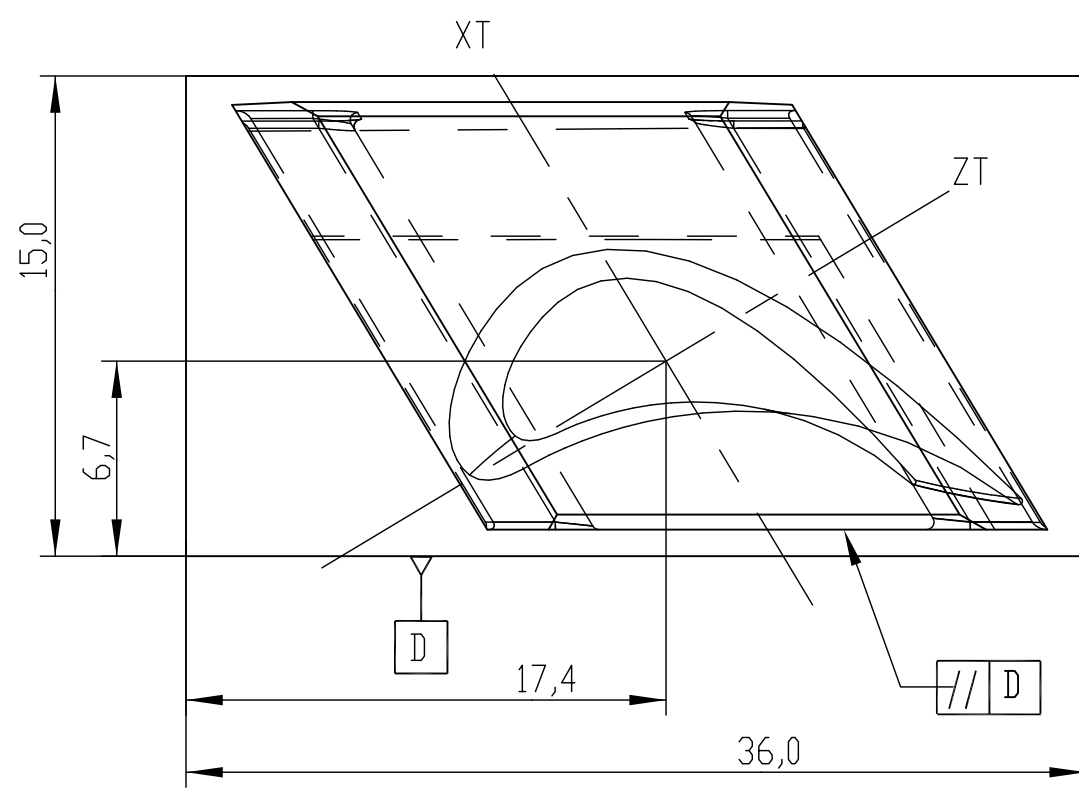


SECTION CC



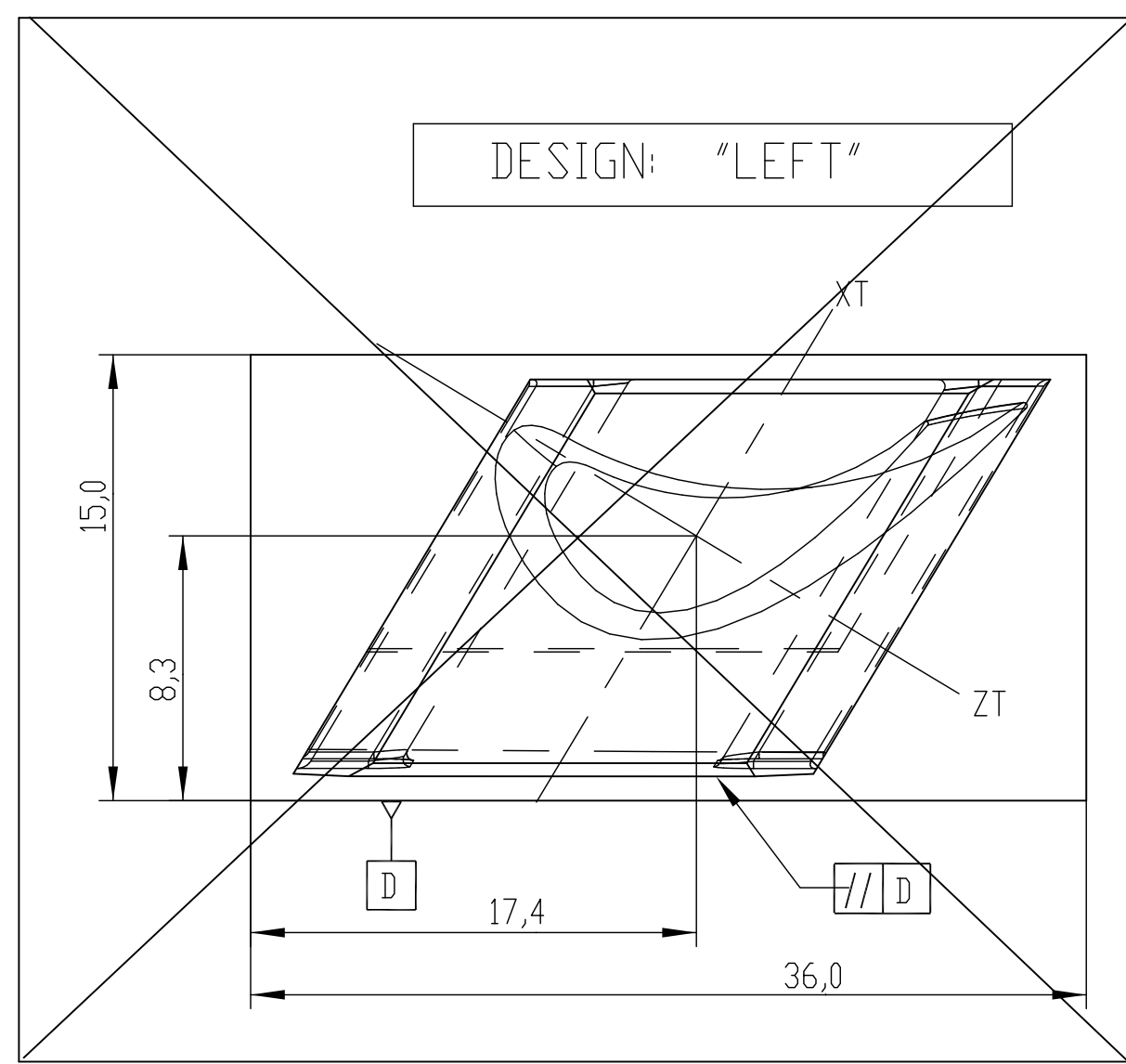
SECTION DD

DESIGN: "RIGHT"



CENTRE DISTANCES IN SEMI-FINISHED CONDITION

DESIGN: 'LEFT'

[illegible]