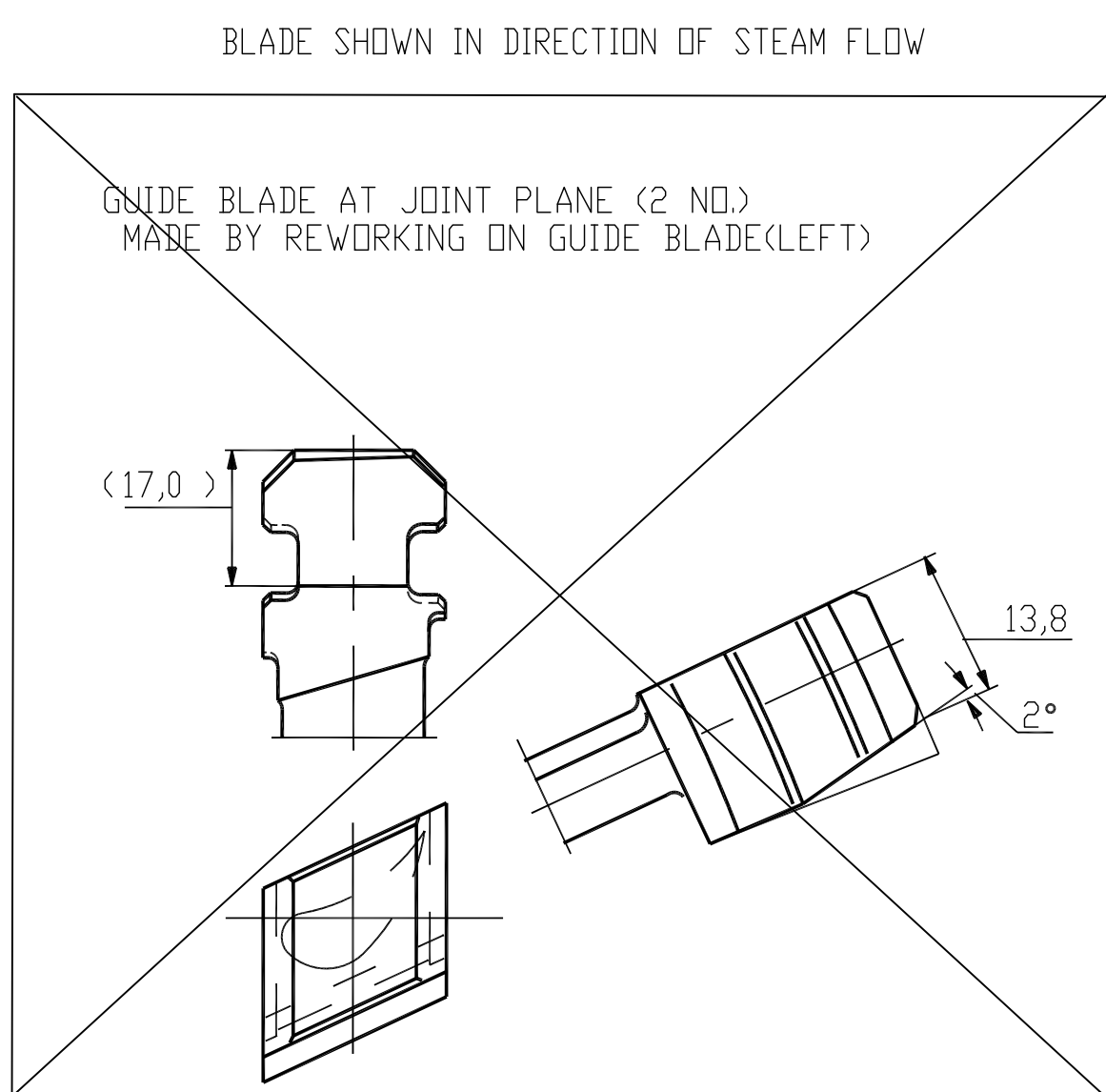
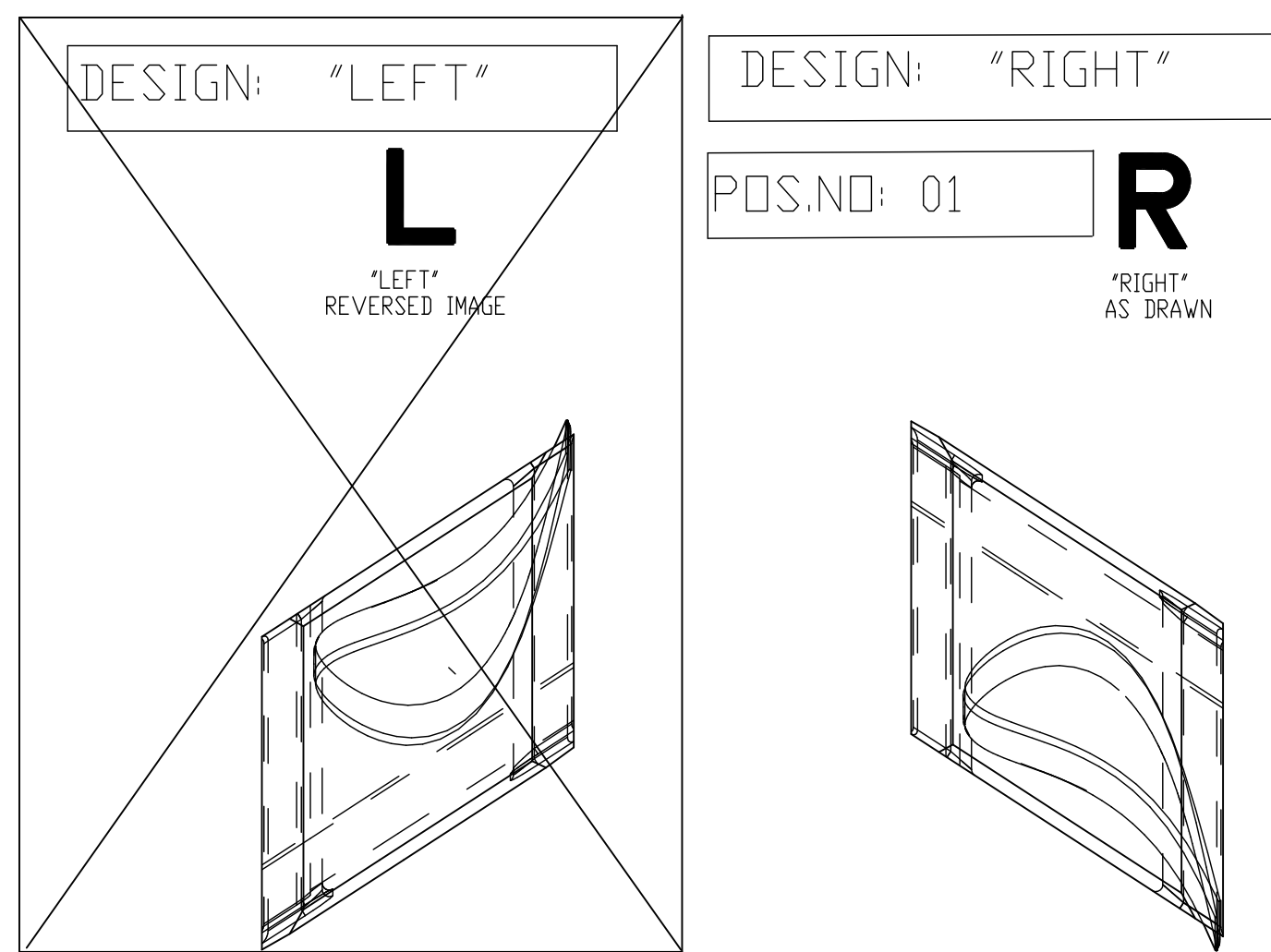
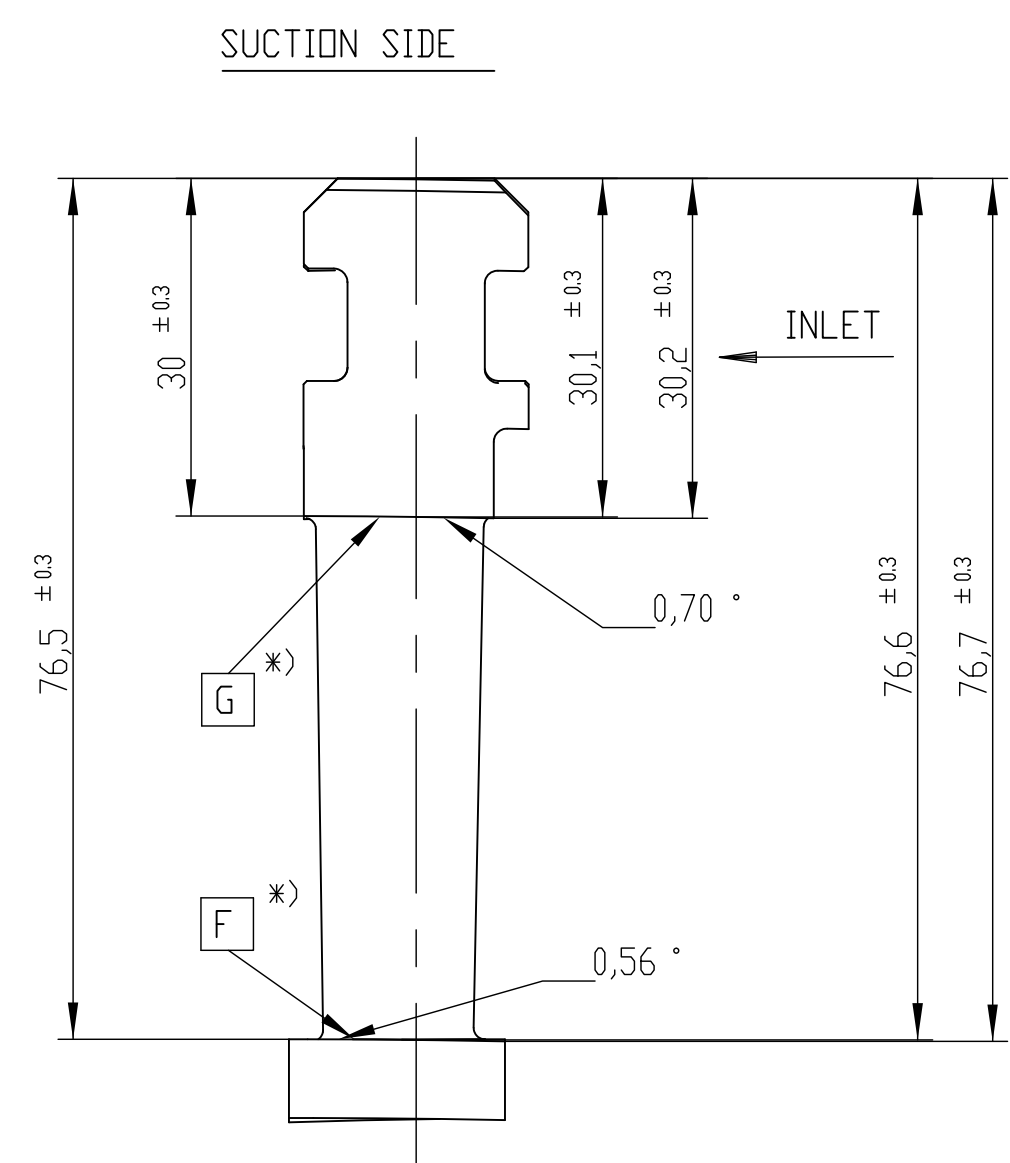
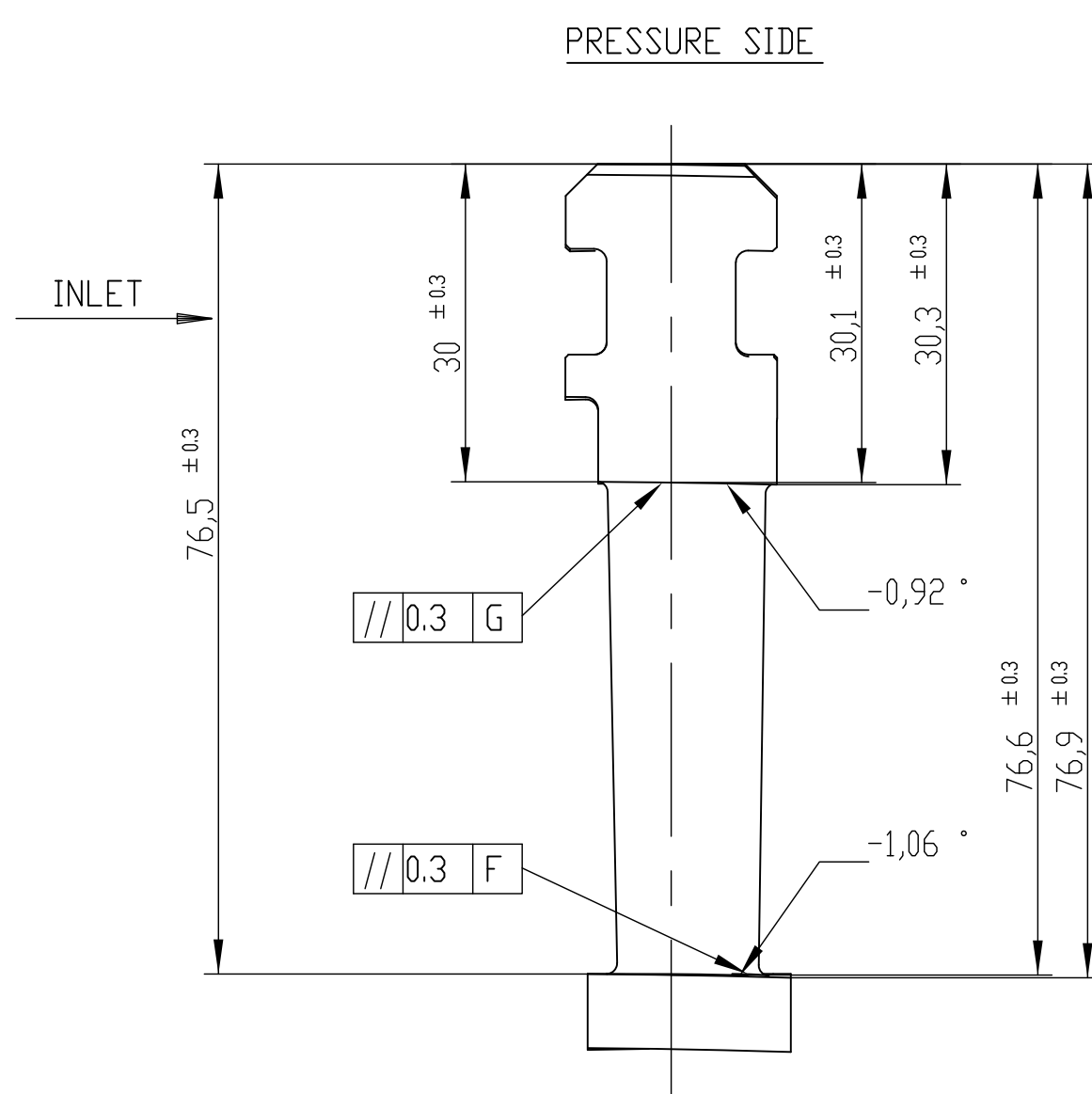
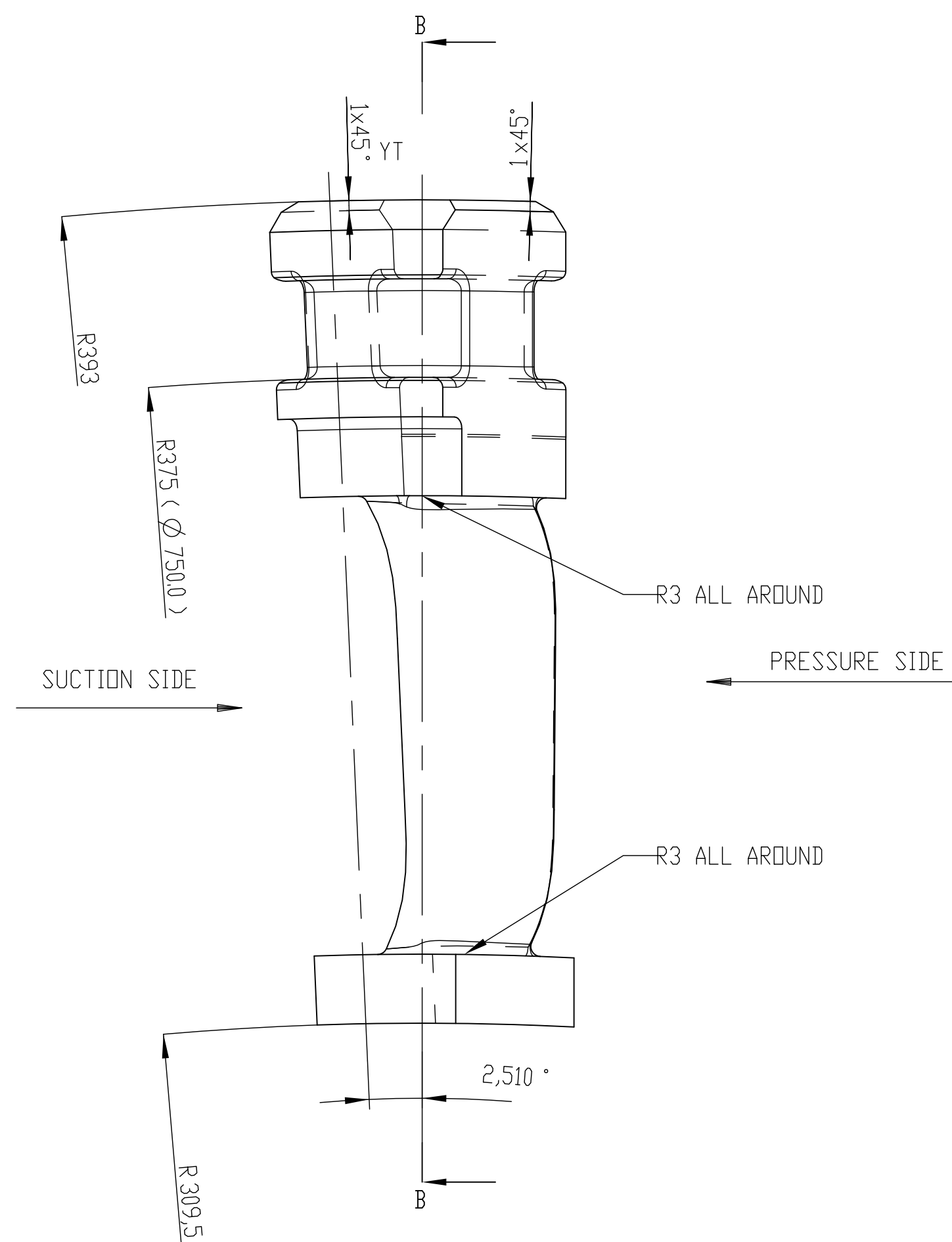
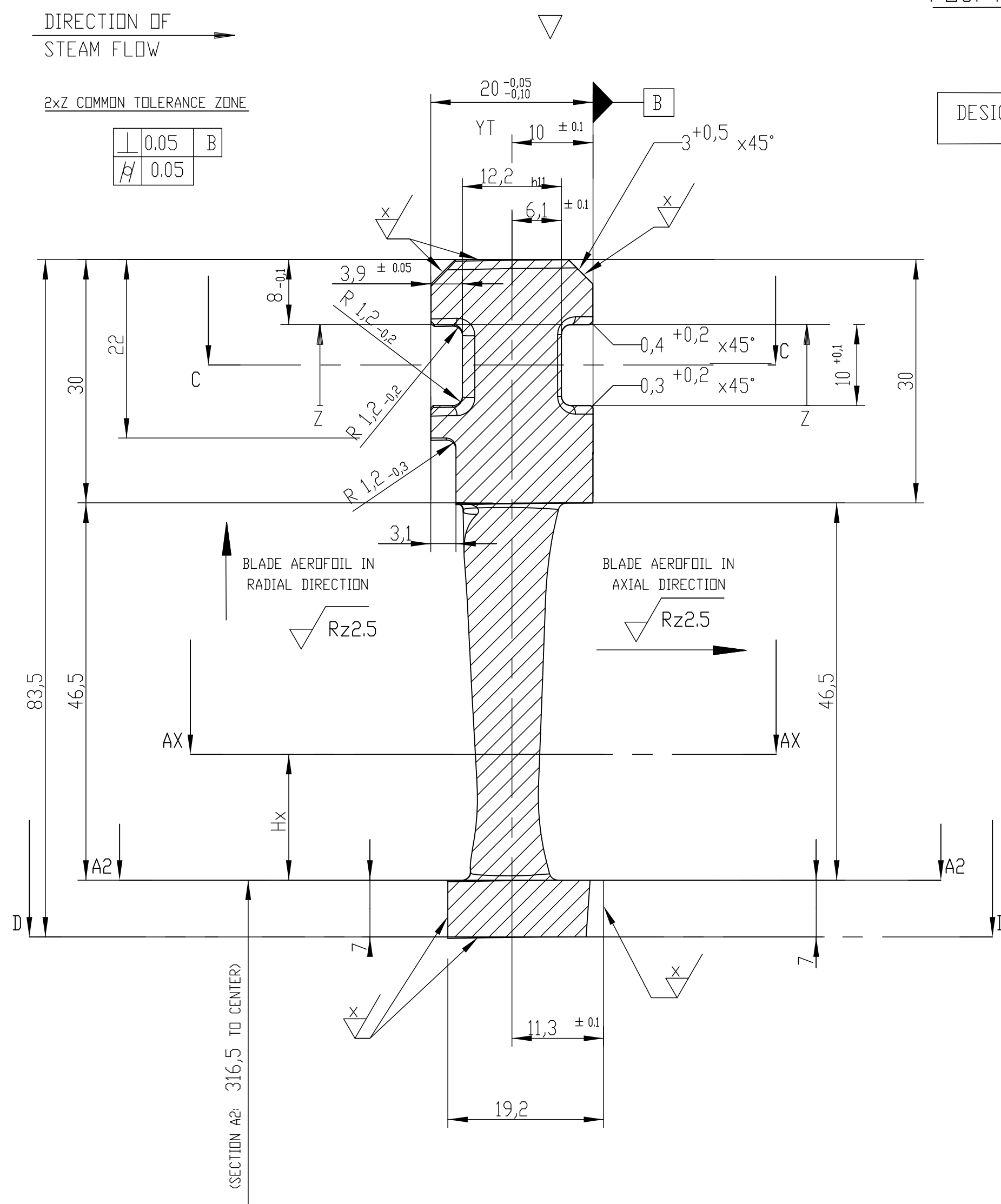


POS. NO.: 1

SCHEME FOR D AND S DIMENSIONS

3.2 ∇ ALL OVER EXCEPT OTHERWISE STATED ($\nabla \frac{x}{\sqrt{R_{z100}}}$ $\nabla \frac{12.5}{\sqrt{R_{z2.5}}}$ $\nabla \frac{0.4}{\sqrt{R_{z10}}}$ $\nabla \frac{1.6}{\sqrt{R_{z10}}}$)

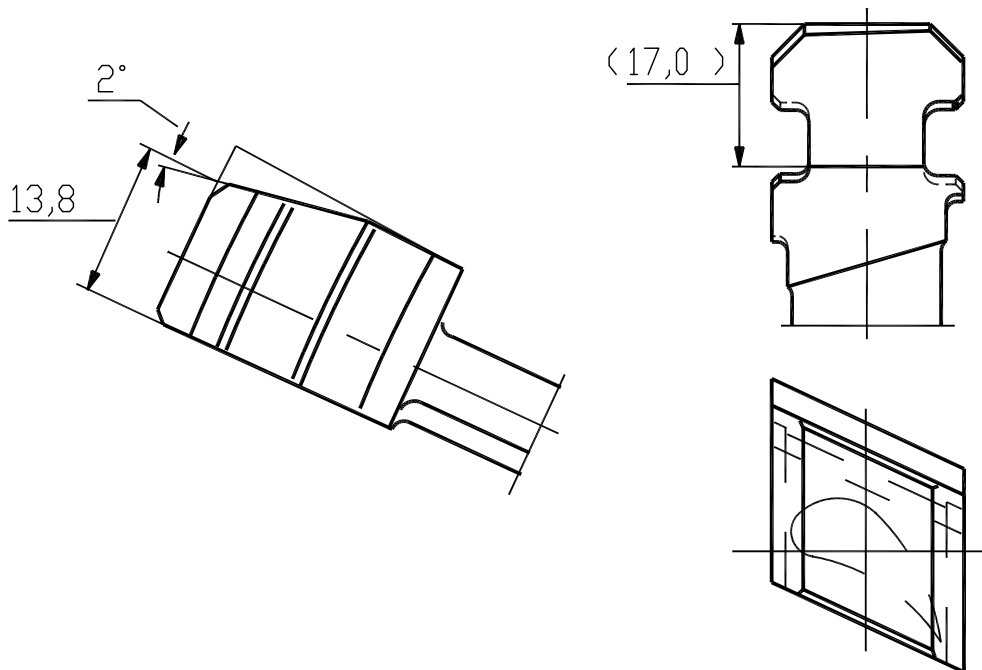


SECTION	AX	Hx	Lges	AMI	UMA	Rhk	BBI	D
A1 - A1		10.0	17.17	4.90	9.24	0.09	51.16	5.53
A2 - A2		0.0	17.74	5.10	3.91	0.09	50.77	5.72
A12-A12		10.0	18.31	5.30	1.62	0.10	50.40	5.90
A25-A25		23.0	19.05	5.56	2.12	0.11	49.91	6.14
A38-A38		36.0	19.79	5.82	2.74	0.11	49.43	6.38

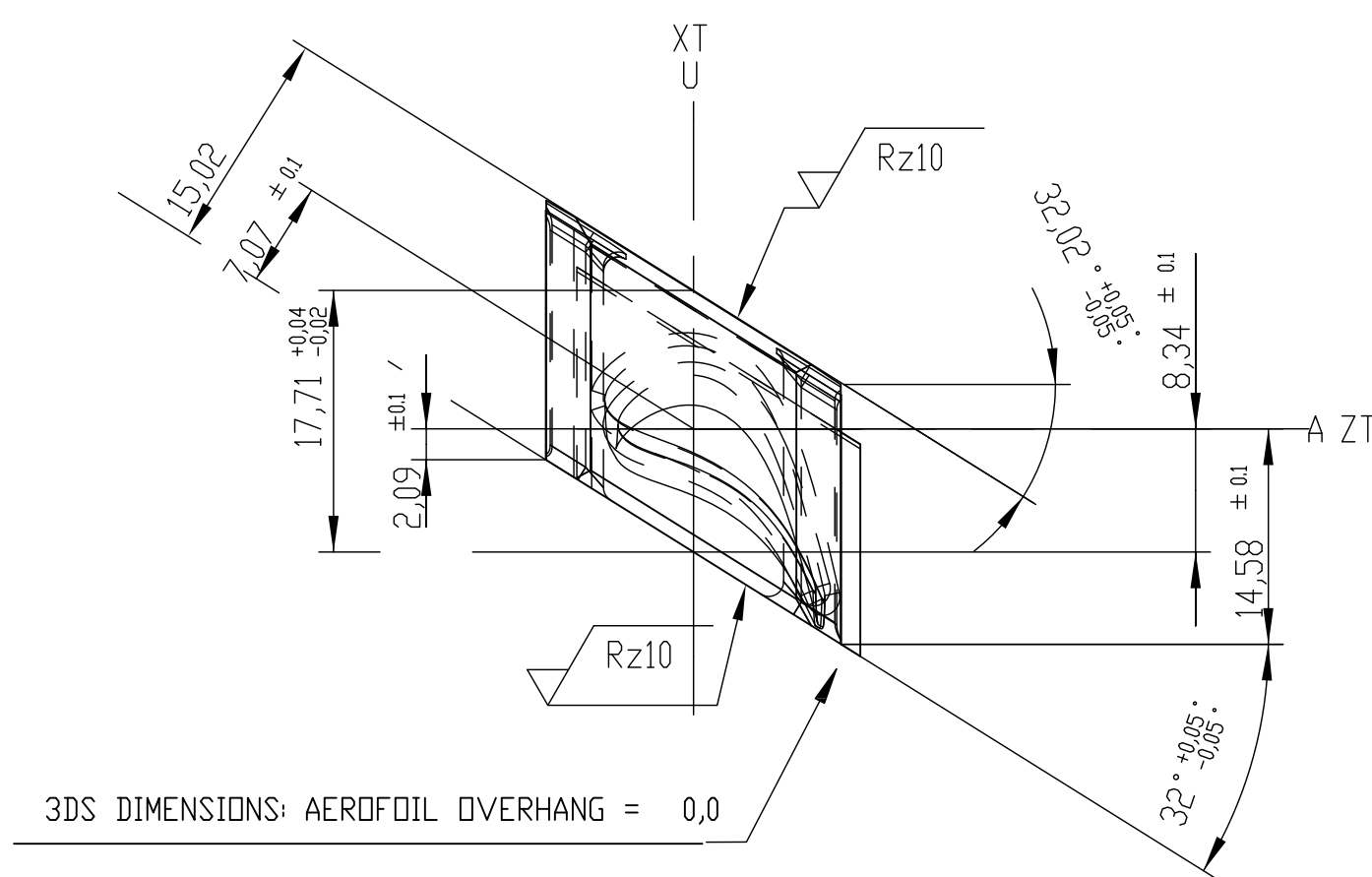
LOCAL SMALLEST RADIUS OF CURVATURE ON PRESSURE SIDE: 11.3 MM

POS.NO : 02

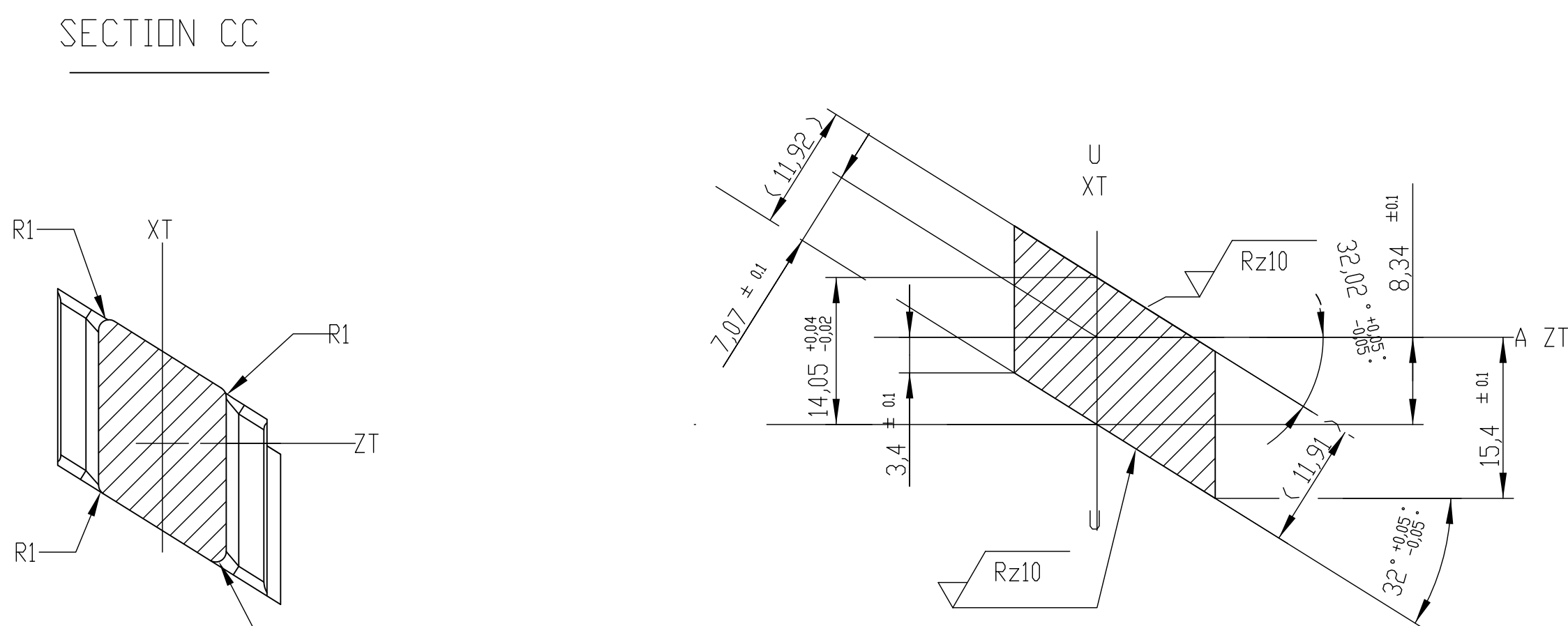
JOINT BLADE AT PARTING PLANE (2 NO.)
MADE BY REWORKING ON GUIDE BLADE(RIGHT)



VIEW X

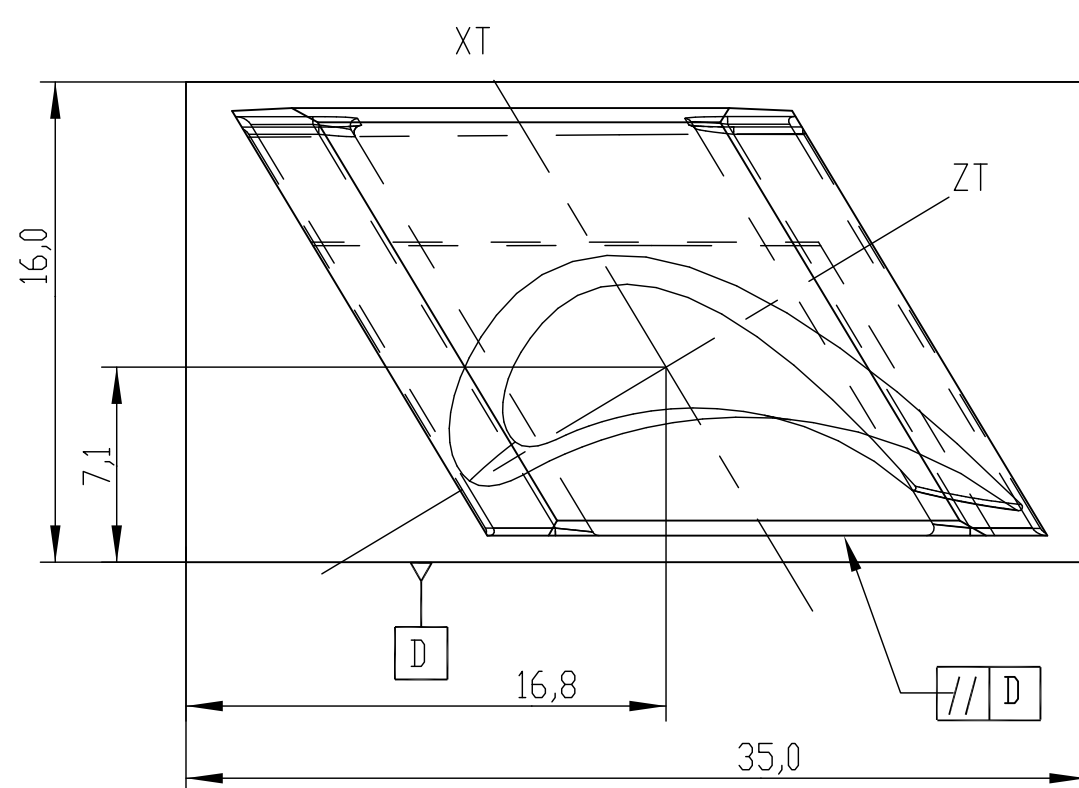
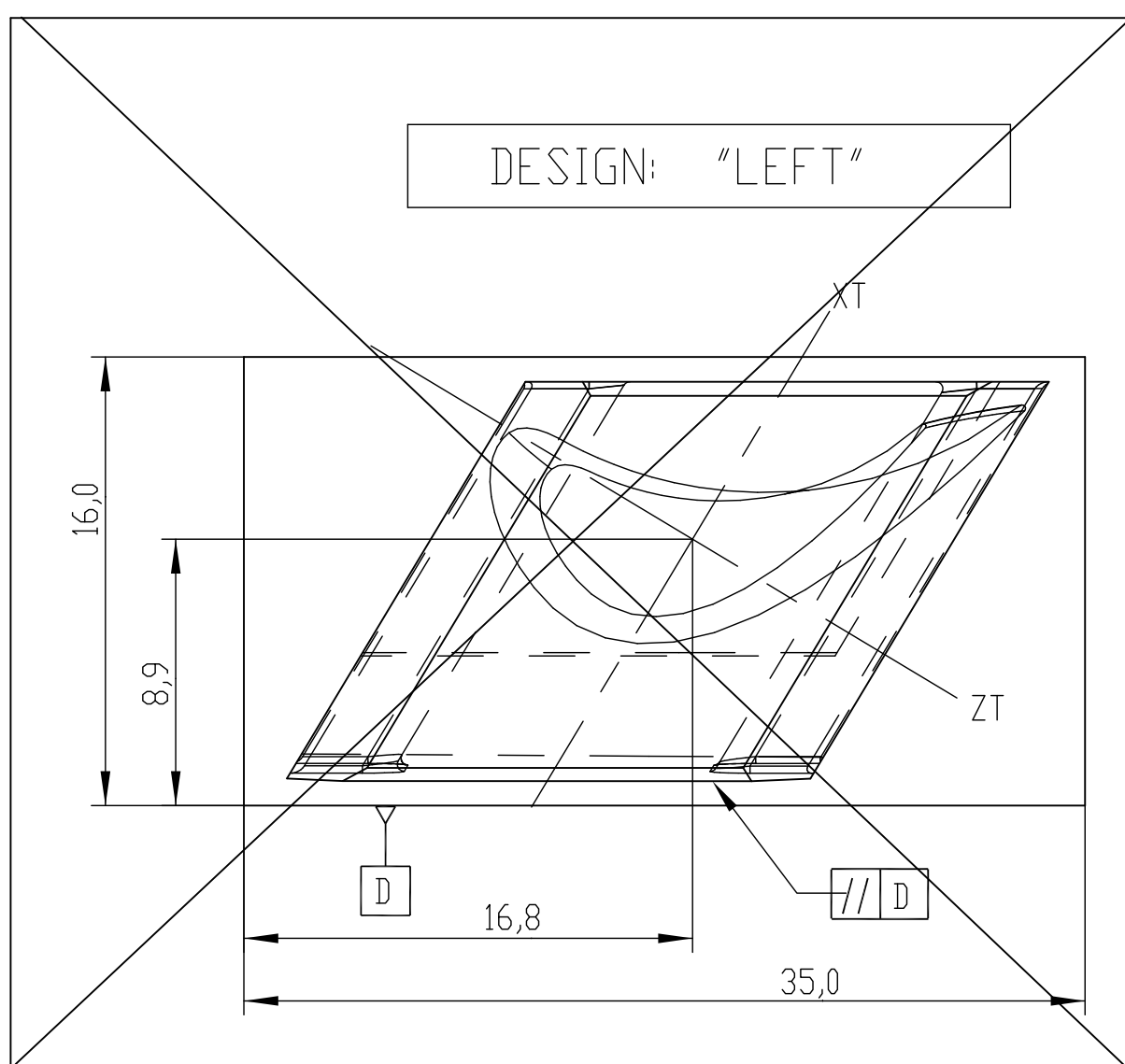


SECTION DD



SECTION CC

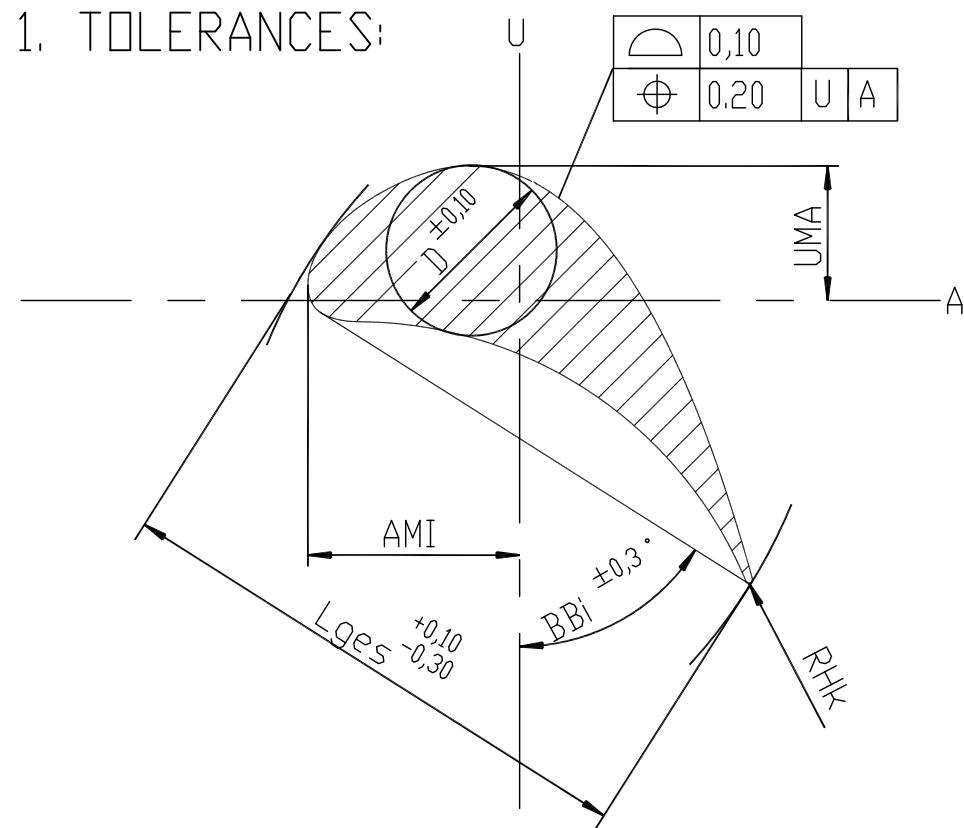
DESIGN: "RIGHT"

DESIGN: ⁸LEFT⁸

CENTRE DISTANCES IN SEMI-FINISHED CONDITION

TECHNICAL REQUIREMENTS

1. TOLERANCES:




2. STRAK NUMBER: 80578
3. NUMBER OF BLADES/ROW: 140
(INCLUDING JOINT BLADES)

19(RIGHT)	19
ROW NO.	VAR

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT	
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**BHARAT HEAVY ELECTRICAL
HYDERABAD**


DEPT. I.T.D	UNTOL. DIMS. GR. C/M/F		SCALE NTS
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413			
TITLE	GUIDE BLADE - RIGHT		
	S-135-S20-TR084/047A2S		

DRAWING NO.	REV
0-105-18-62012	00



**BHARAT HEAVY ELECTRICAL
HYDERABAD**

DEPT. I.T.D	UNTOL. DIMS. GR. C/M/F		SCALE NTS
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413			
TITLE	GUIDE BLADE - RIGHT		
	S-135-S20-TR084/047A2S		

DRAWING NO.	REV
0-105-18-62012	00

15		SHT. No 19		NU. OF SHT. 27	
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GENERAL DIMENSIONAL LIMITS,FITS & TOLERANCES AS PER HY0230261			
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INVENTORY NO	SIC
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May Fri 15 12:26 2015

Printed by : P SHASHANK-FM2301 / 6115381 on 18-05-16 15:09:52

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