

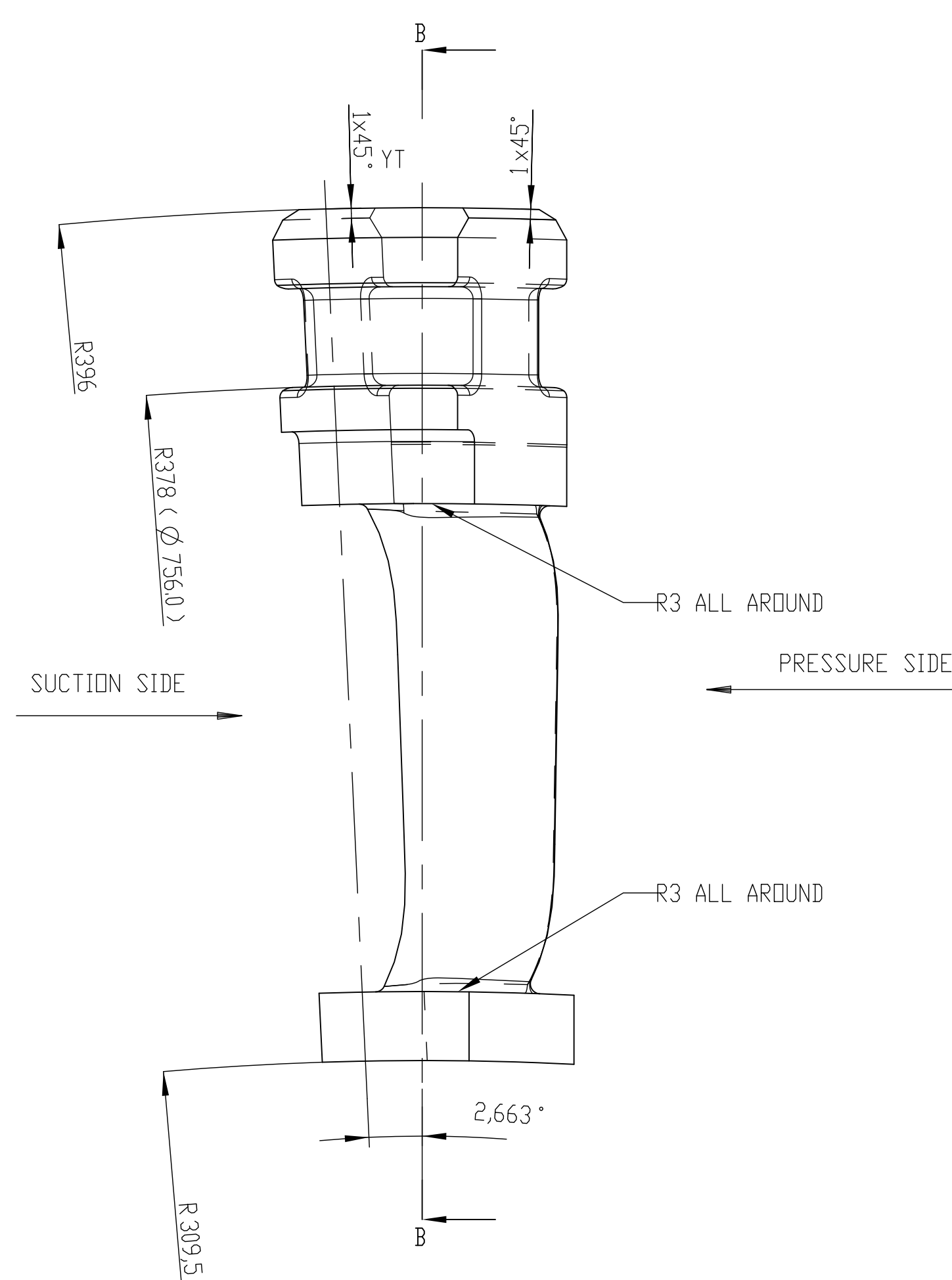
INVENTORY NO	SIGN AND DATE	REF. DRG. NO.	COMPUTER FILE NAME
			I-1134

Printed by : P SHASHANK-FM2301 / 6115381 on 18-05-16 15:09:57

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Therefore signatures are not essentially required.

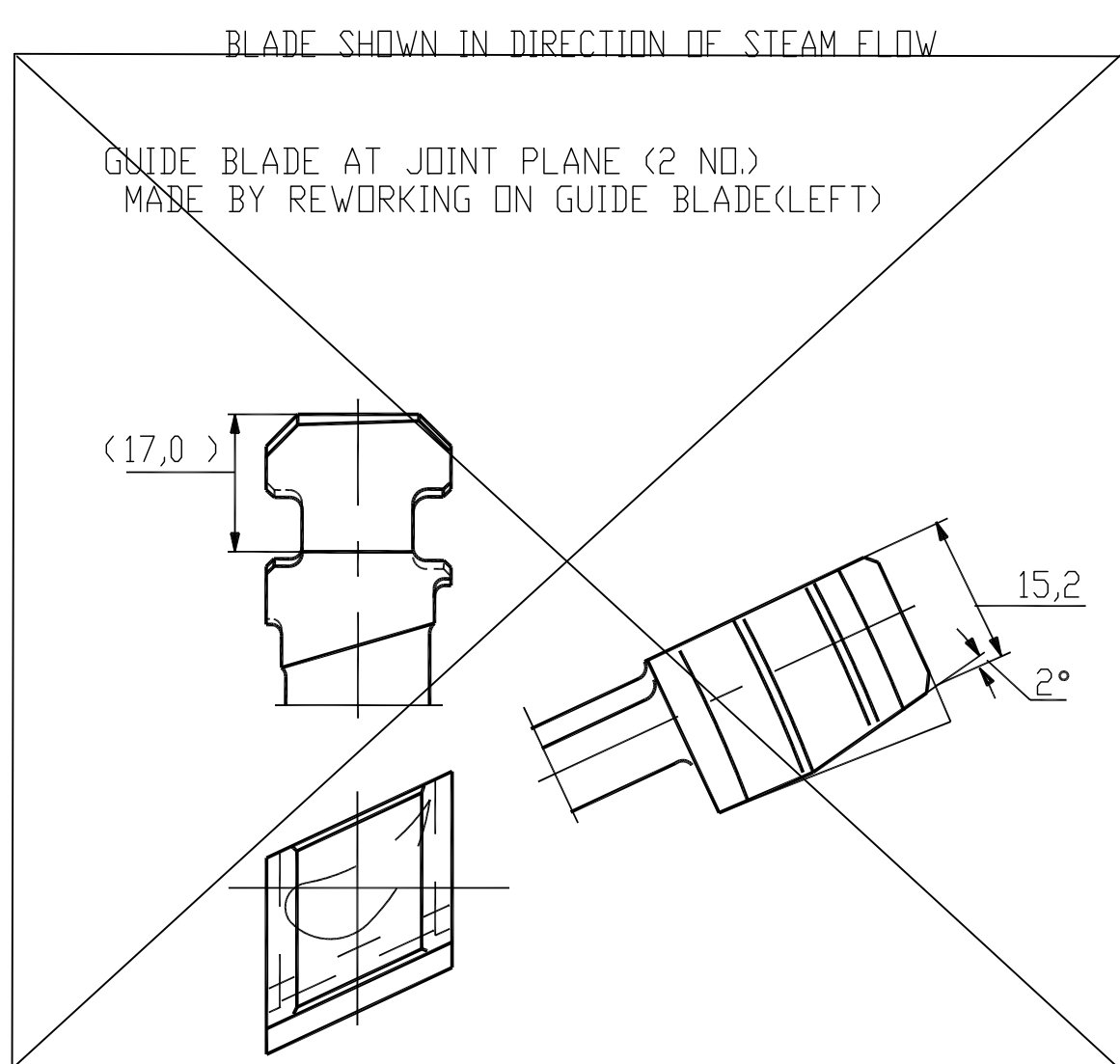
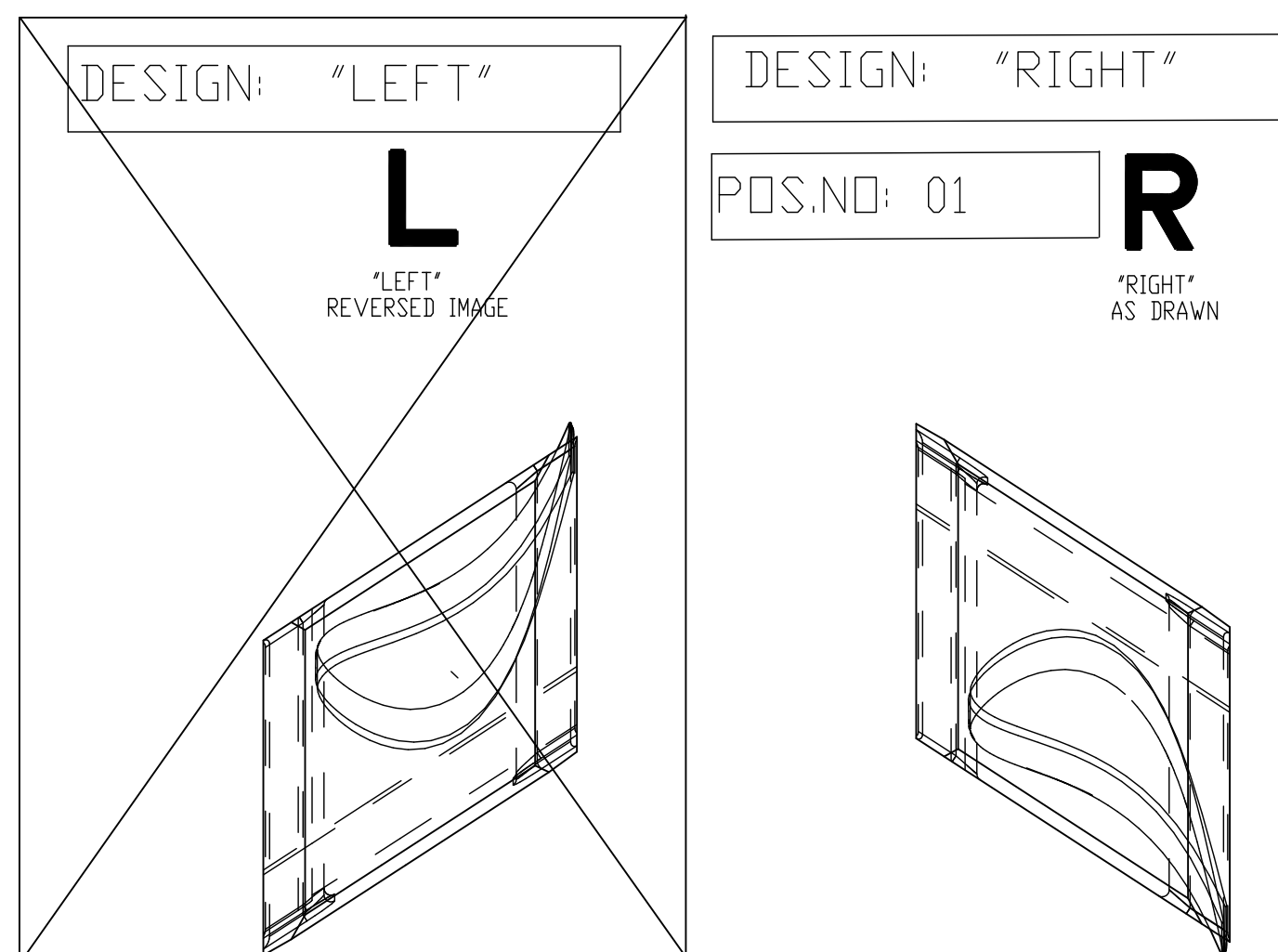
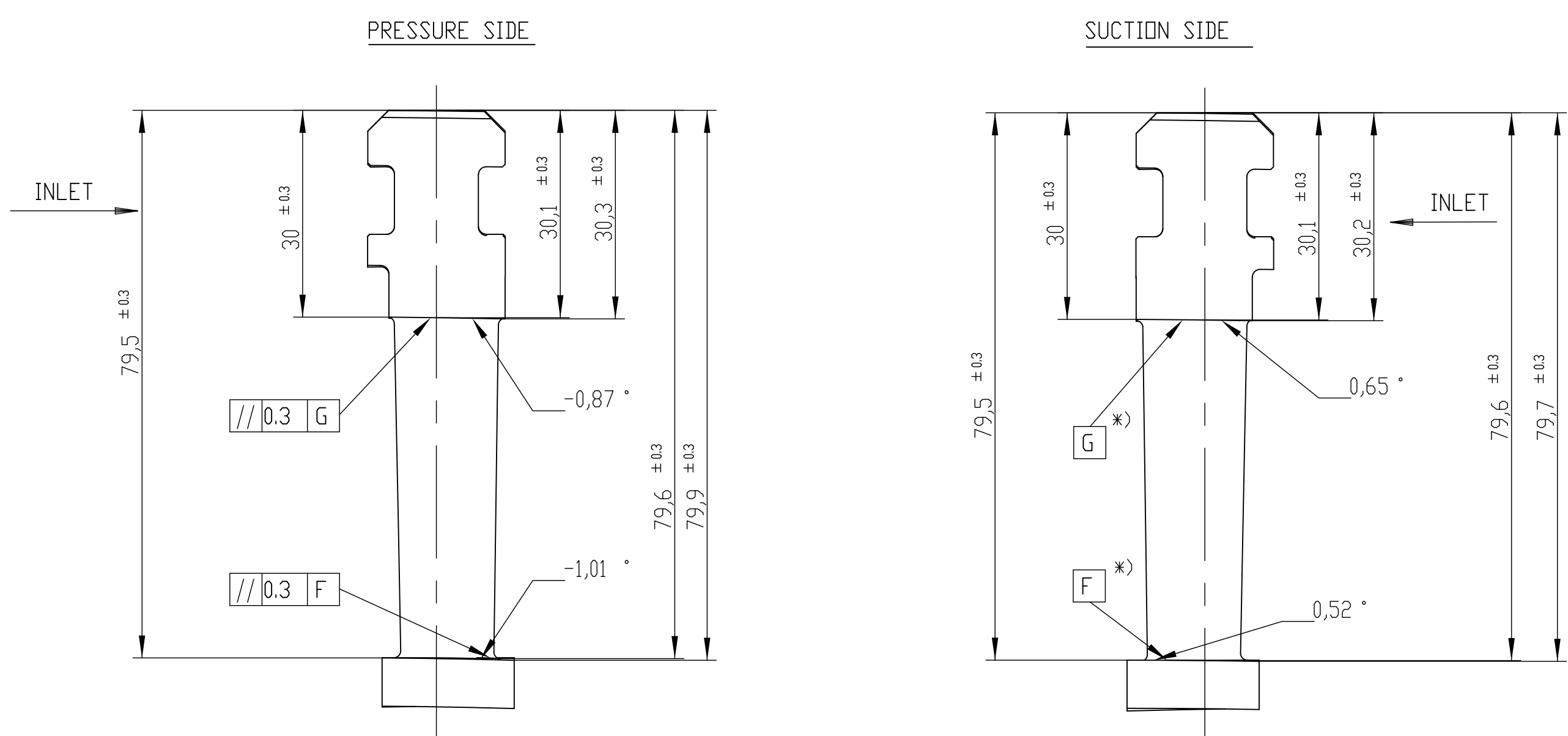


DESIGN 'RIGHT'



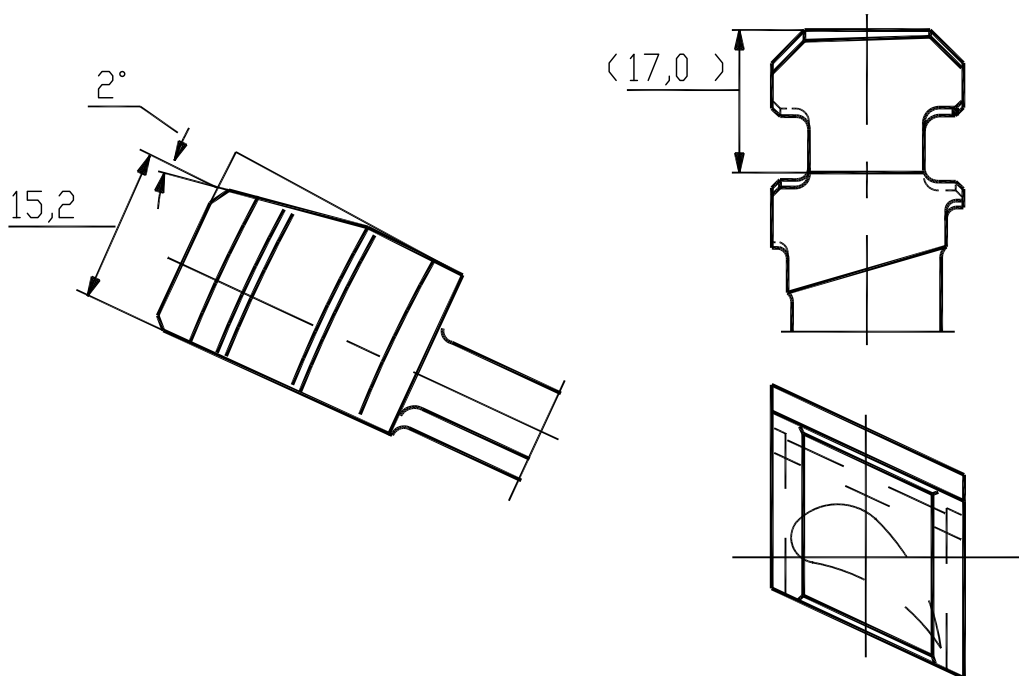
SCHEME FOR D AND S DIMENSIONS
*) REFERED TO ADJACENT BLADE

3.2/ ∇ ALL OVER EXCEPT OTHERWISE STATED ($\nabla \frac{x}{\sqrt{Rz100}} = \frac{12.5}{\sqrt{Rz2.5}} = \frac{0.4}{\sqrt{Rz10}} = \frac{1.6}{\sqrt{Rz10}}$)

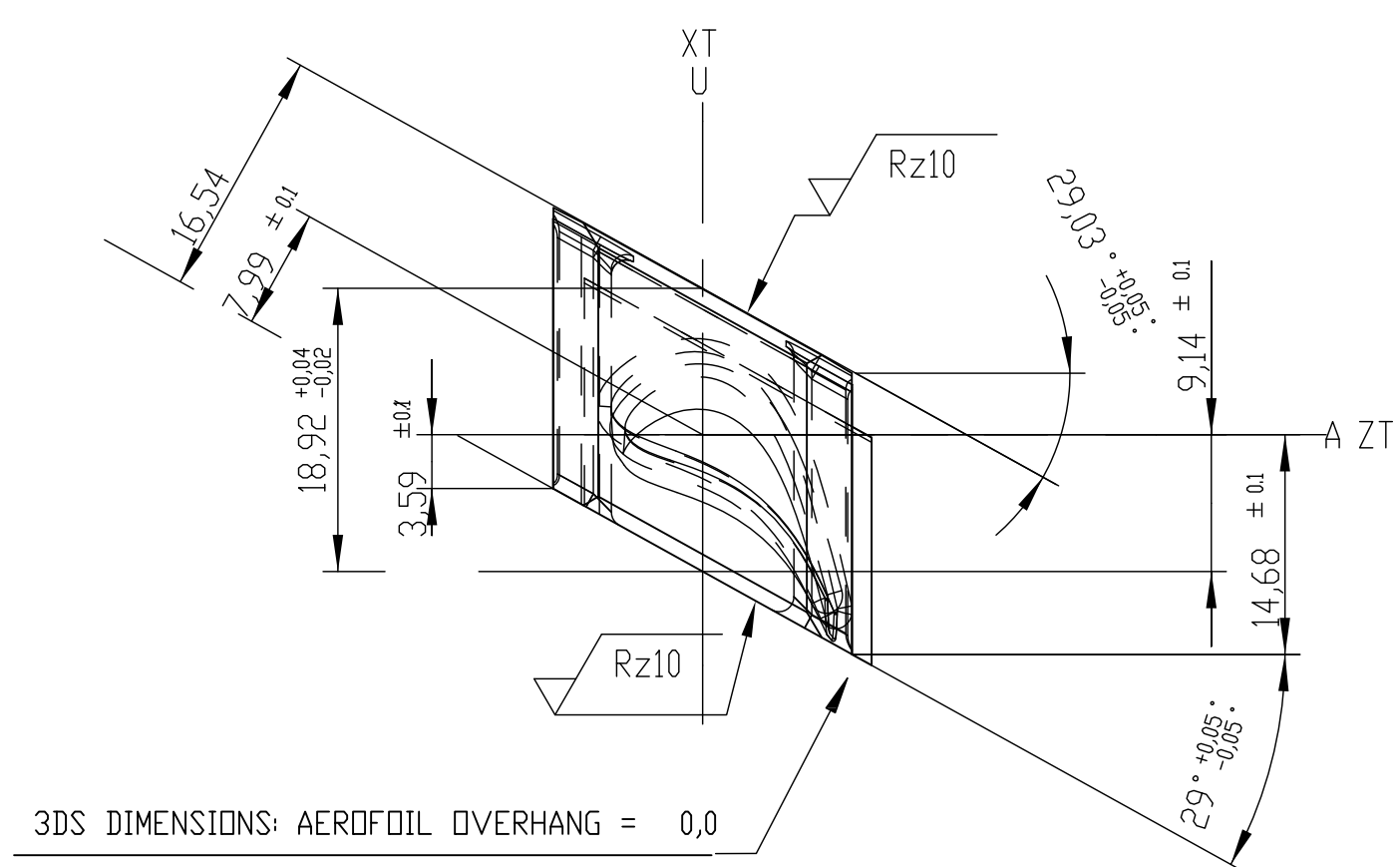
[illegible]

POS.NO : 02

JOINT BLADE AT PARTING PLANE (2 NO.)
MADE BY REWORKING ON GUIDE BLADE(RIGHT)

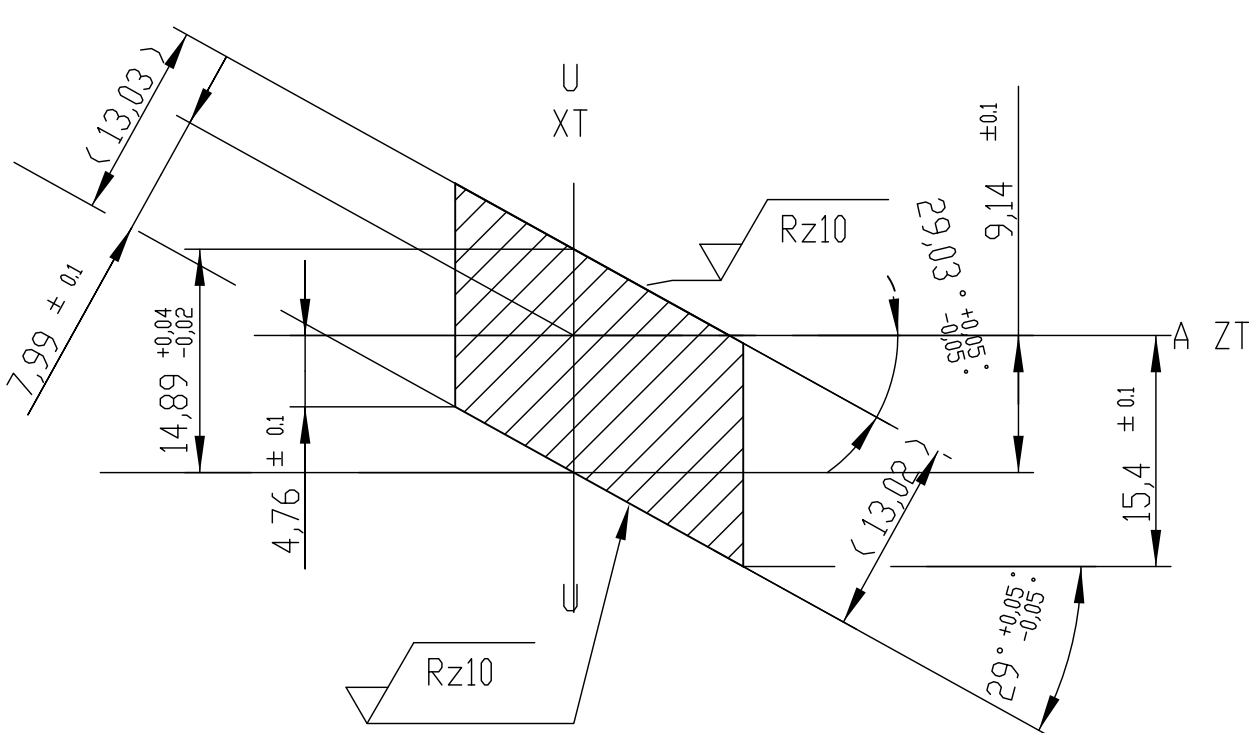
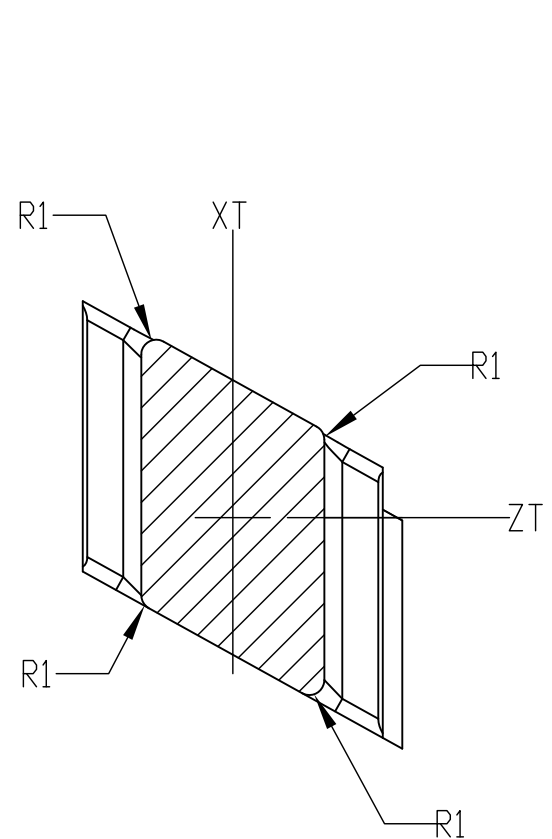


VIEW X

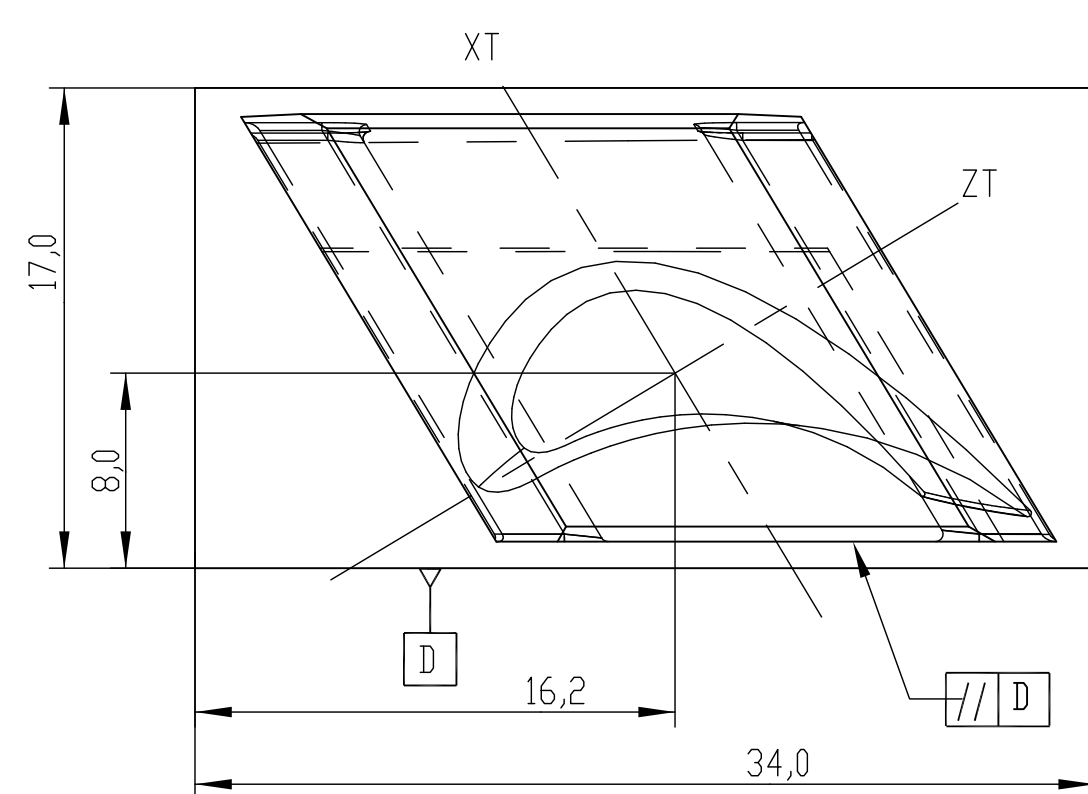


3DS DIMENSIONS: AEROFOIL OVERHANG = 0,0 /

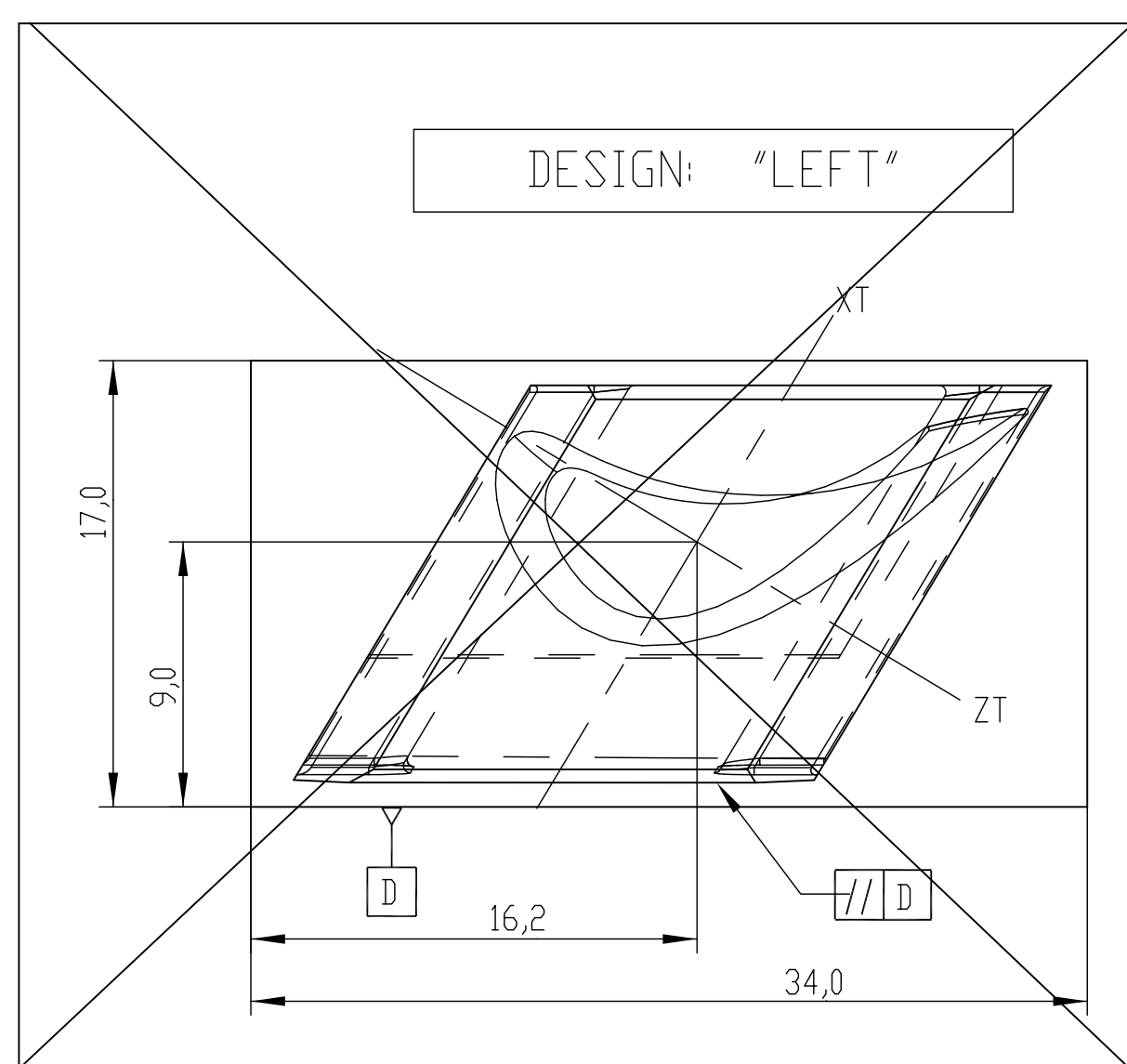
SECTION DD



DESIGN: "RIGHT"

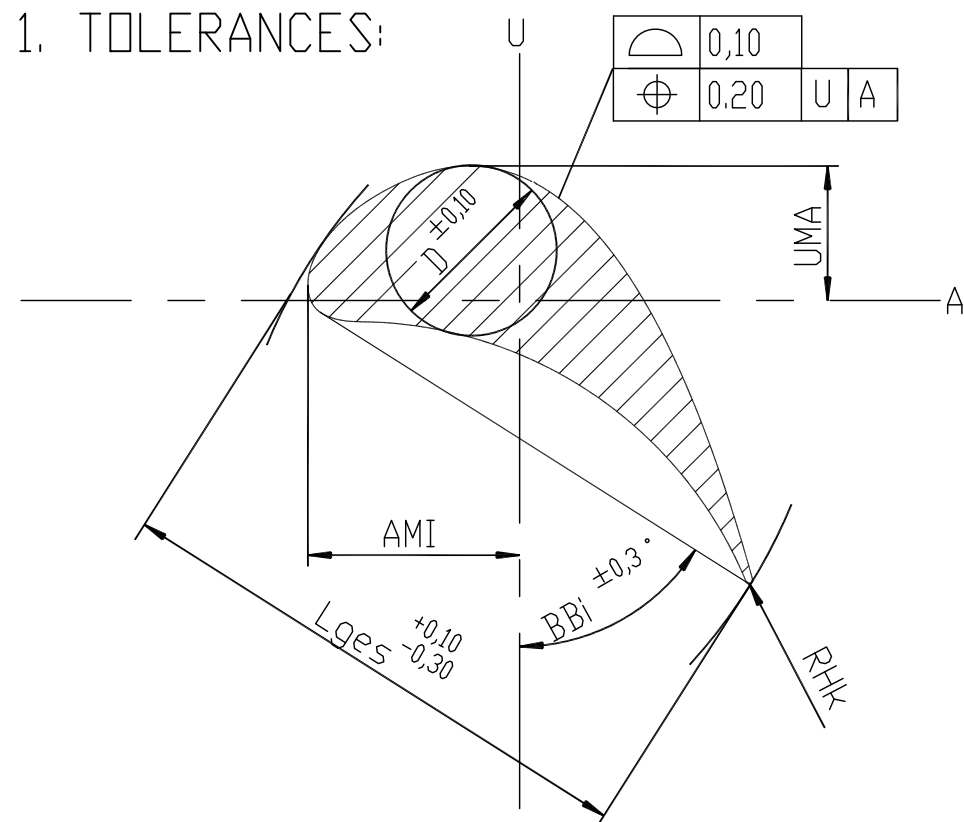


DESIGN: 'LEFT'



TECHNICAL REQUIREMENTS

1. TOLERANCES:



2. STRAK NUMBER: 80580
3. NUMBER OF BLADES/ROW:
(INCLUDING JOINT BLADES)


132

21(RIGHT)	21
ROW NO.	VAR

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT	
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**BHARAT HEAVY ELECTRICAL
HYDERABAD**

	NAME	DATE	NO. OF VAR.
DRN.	A HEMASUNDAR	15/05/2015	
CHD.	K THIRIMURTHY	15/05/2015	-N.A-

DEPT. I.T.O.	UNTOOL. DIMS. GR. C/M/F		SCALE NTS	WEIGHT (KG) 0,110	REF. TO ASSY. DRG. -NA-	ITEM NO -NA-	NO OF ITEMS -NA-
CODE 415							

CARD CODE	DRAWING NO. 0-105-18-62012	REV. 00
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SAT. No 21	NO. OF SAT. 27
	16