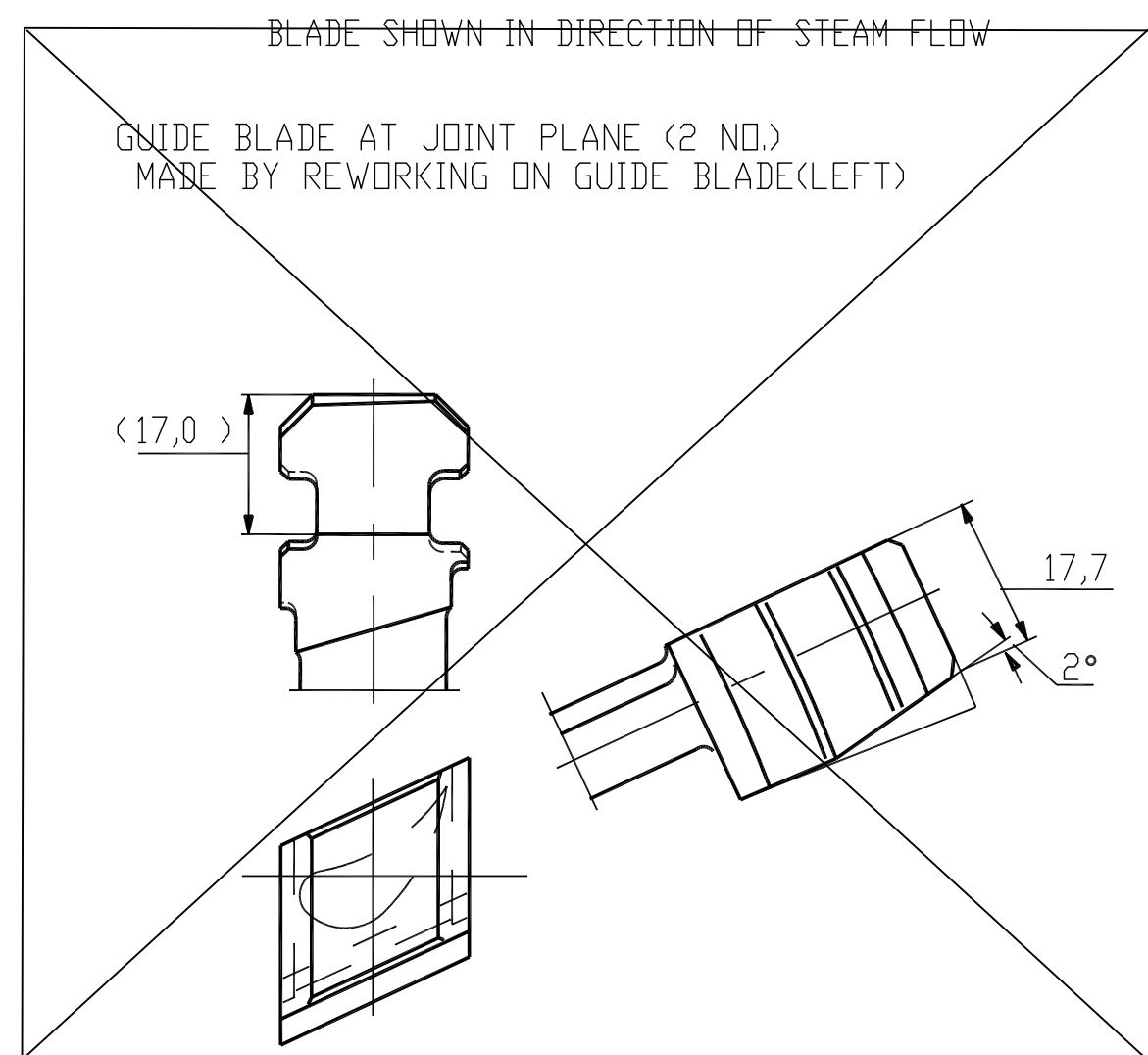
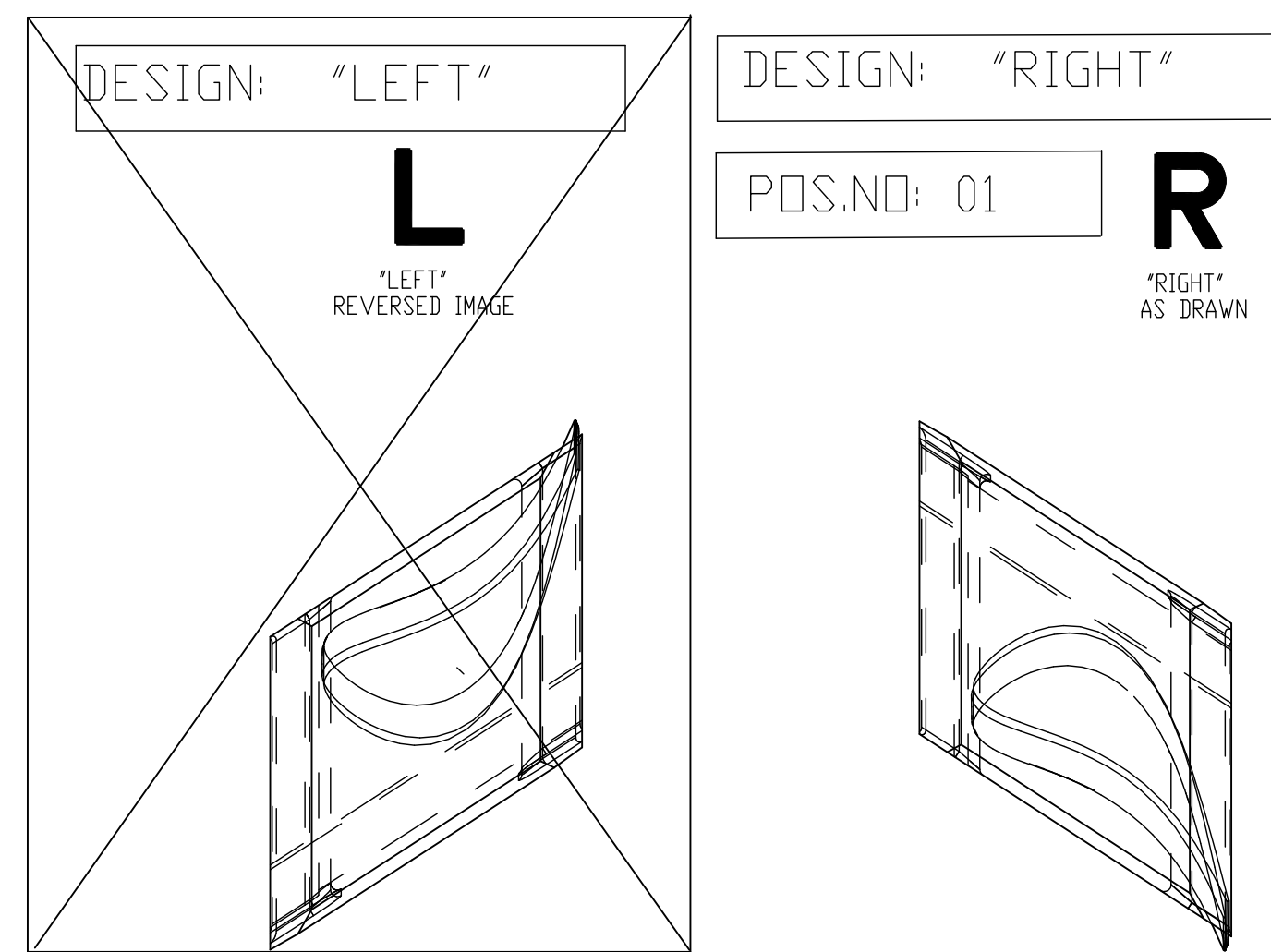
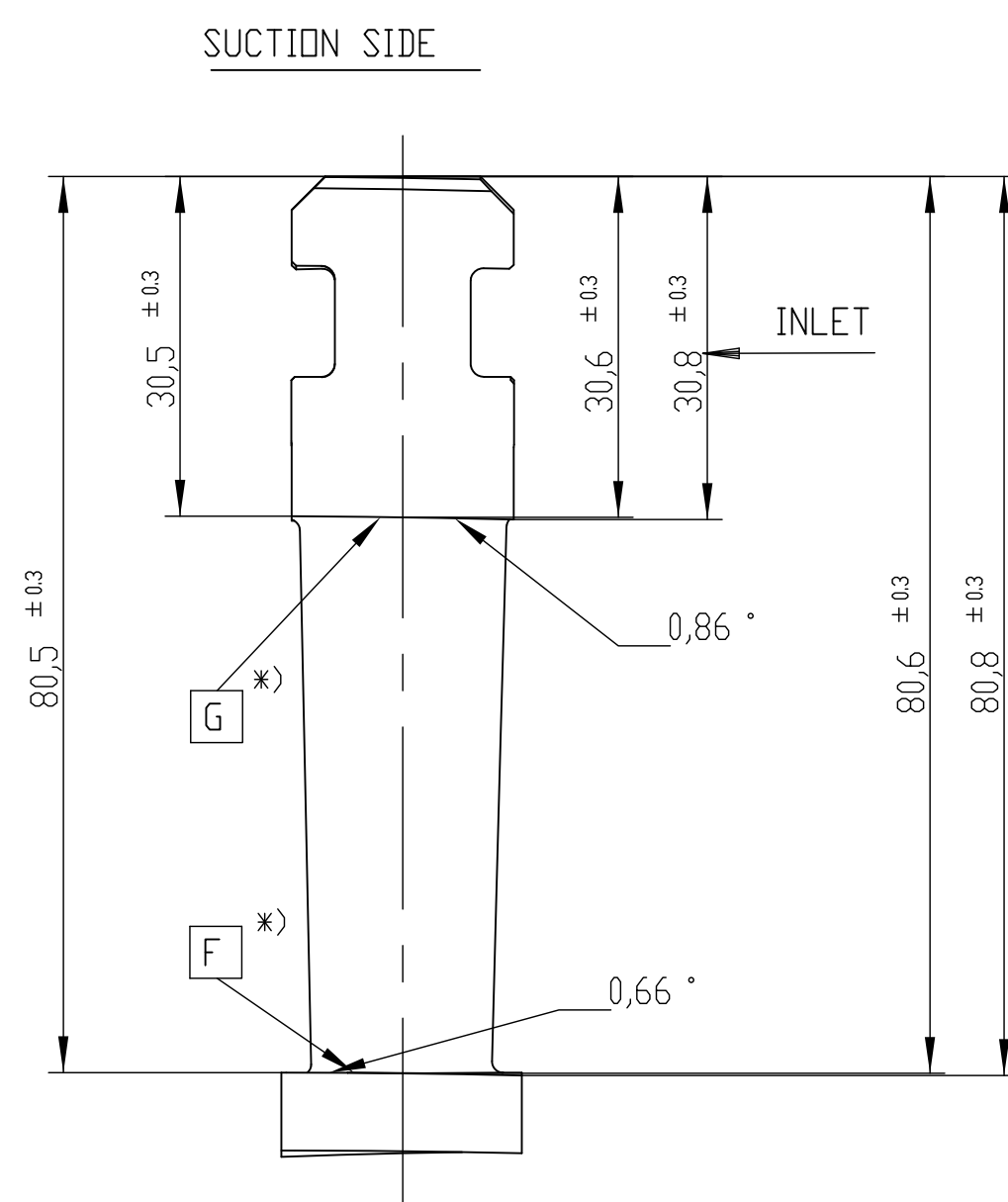
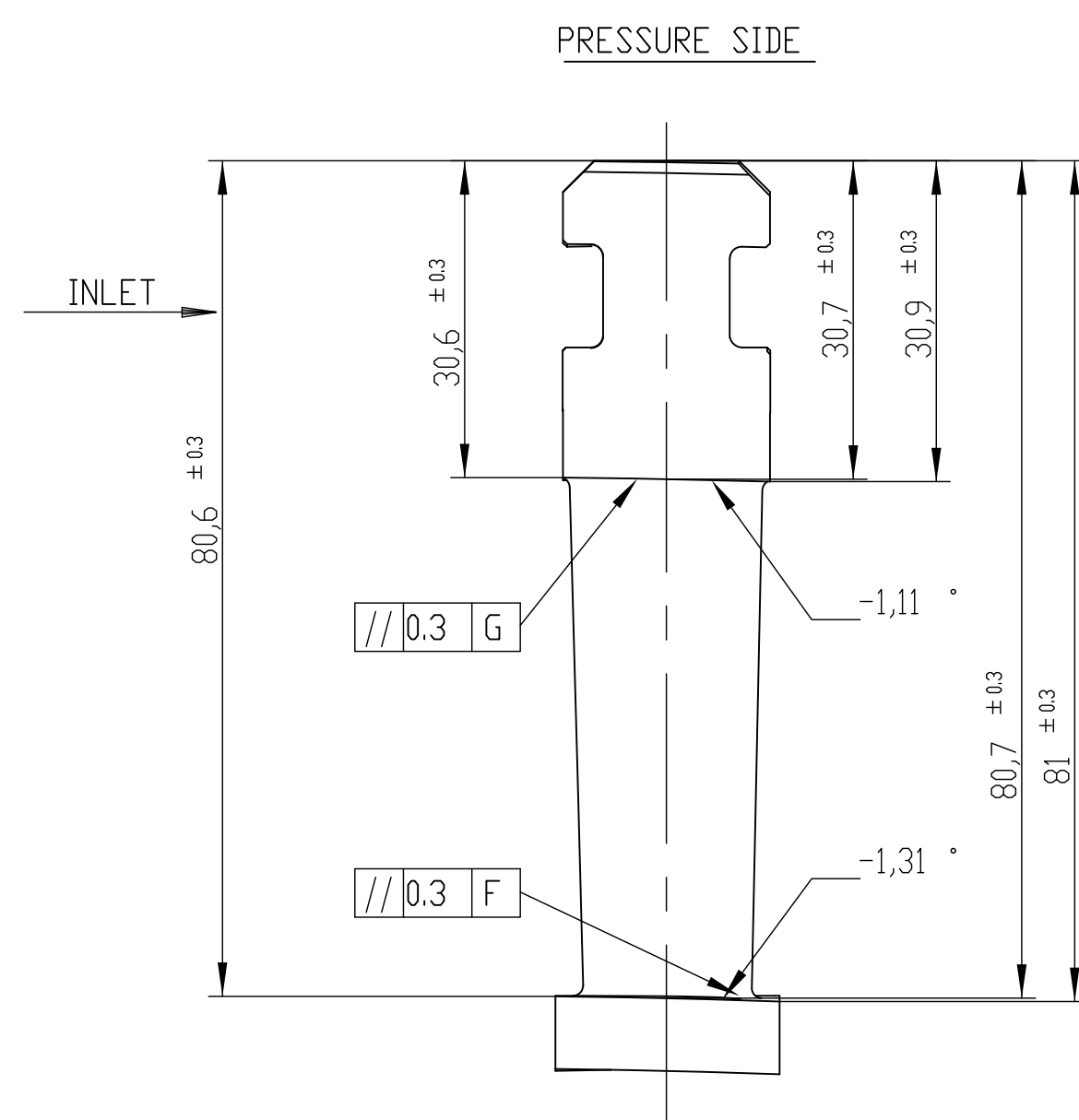
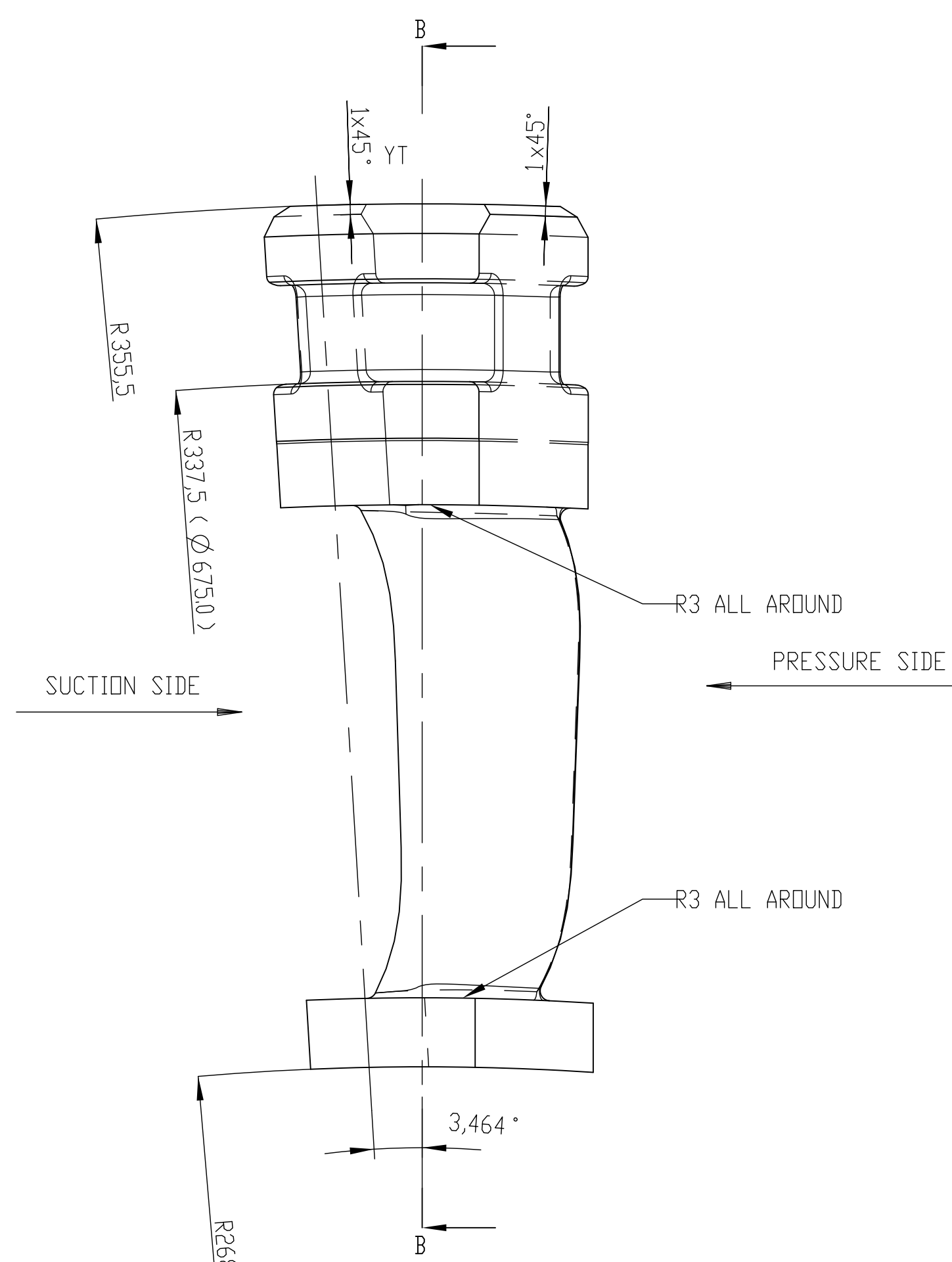
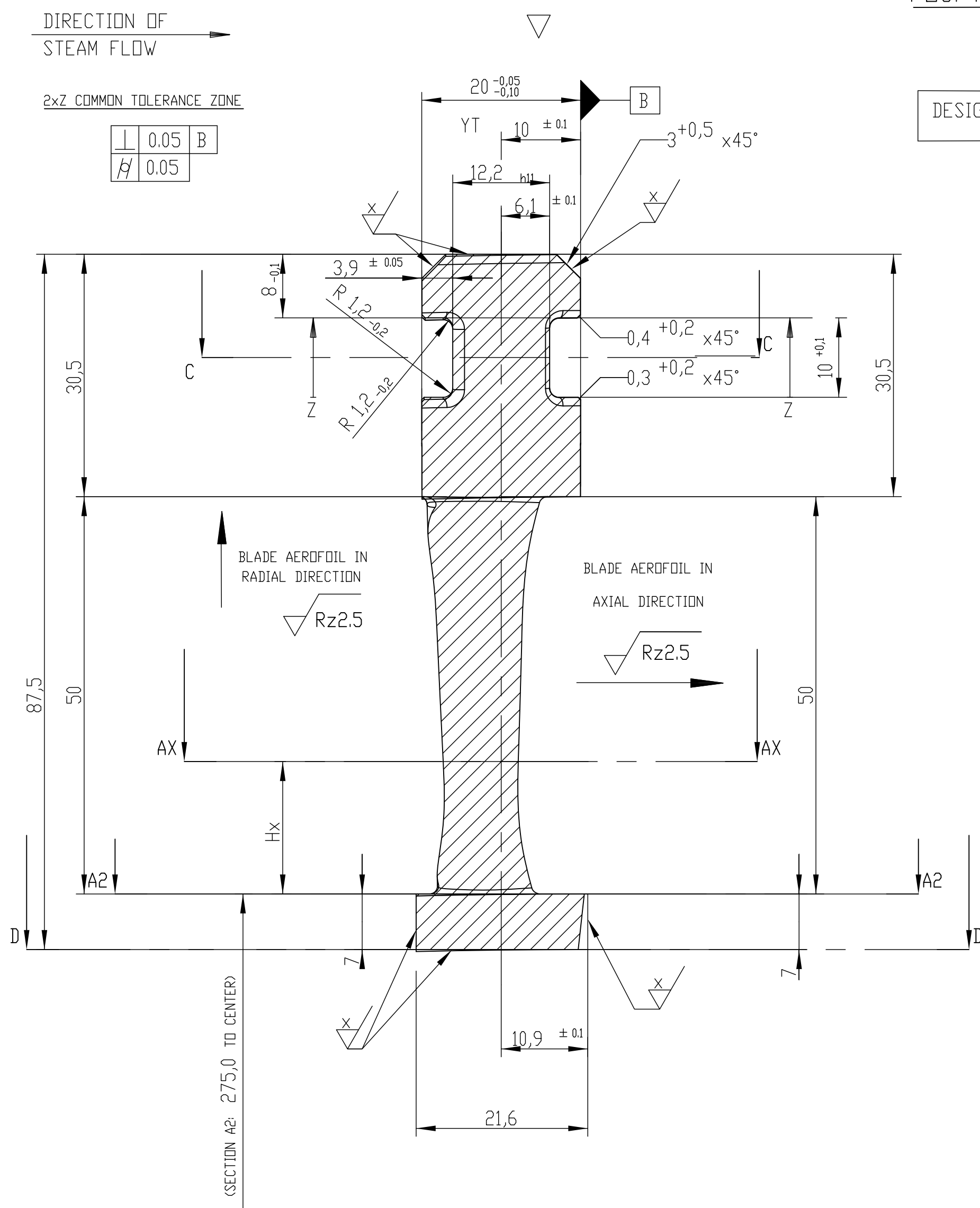


SECTION B-B

POS. NO.: 1

SCHEME FOR D AND S DIMENSIONS

3.2/  $\nabla$  ALL OVER EXCEPT OTHERWISE STATED (  $\nabla \frac{x}{\sqrt{R_{z100}/R_{max160}}} = \frac{12.5}{\sqrt{R_{z2.5}}} = \frac{0.4}{\sqrt{R_{z10}}} = \frac{1.6}{\sqrt{R_{z10}}} )$

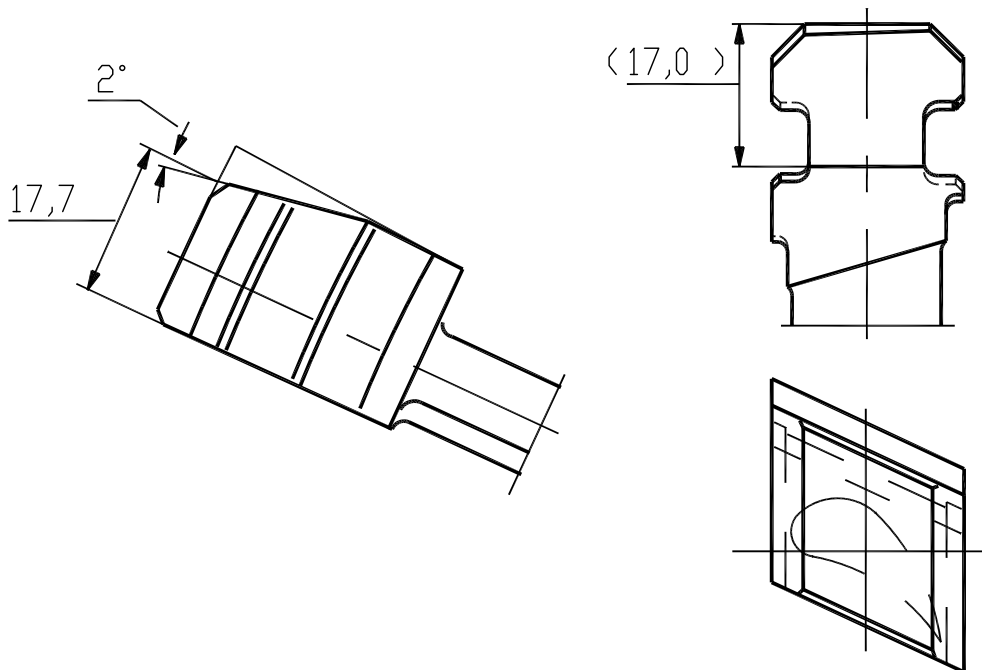


SECTION	AX	Hx	Lges	AMI	UMA	Rhk	BBI	D
A1 - A1		10.0	20.08	7.74	10.48	0.11	53.68	6.47
A2 - A2		0.0	20.80	8.00	5.00	0.11	53.26	6.70
A12-A12	I	10.0	21.52	8.26	2.21	0.12	52.86	6.93
A27-A27	I	25.0	22.63	8.66	2.43	0.12	52.26	7.29
A42-A42	I	40.0	23.78	9.07	3.14	0.13	51.66	7.66

LOCAL SMALLEST RADIUS OF CURVATURE ON PRESSURE SIDE: 13.2 MM

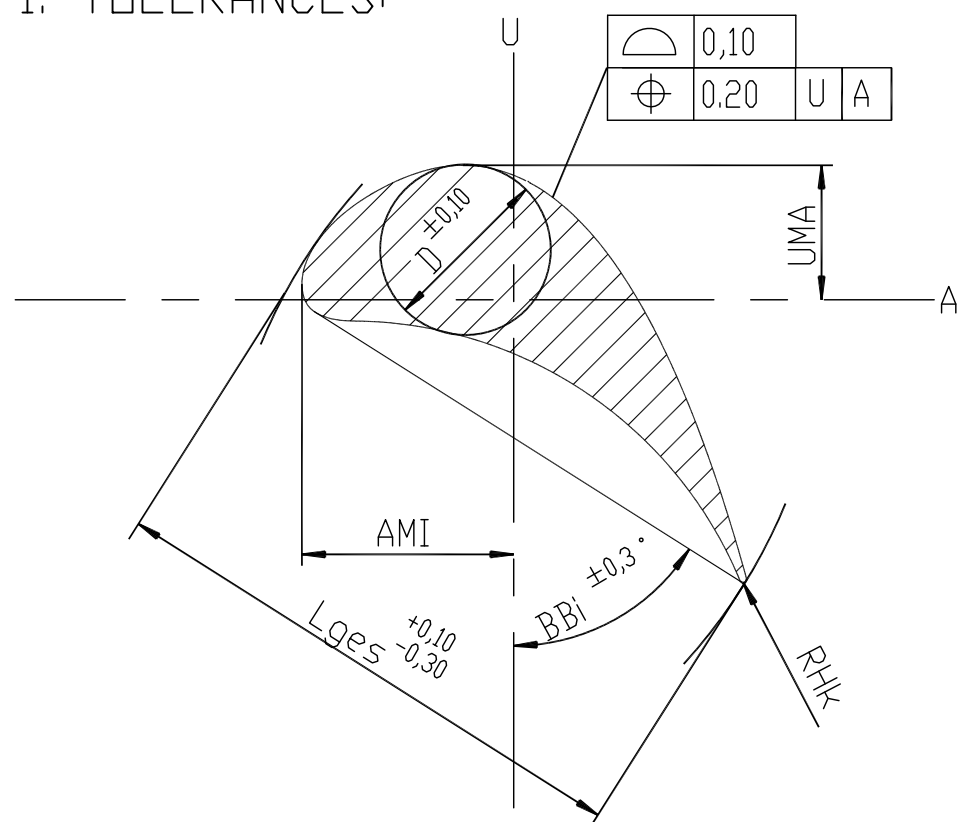
POS.NO : 02

JOINT BLADE AT PARTING PLANE (2 NO.)  
MADE BY REWORKING ON GUIDE BLADE(RIGHT)



## TECHNICAL REQUIREMENTS



1. TOLERANCES:



2. STRAK NUMBER: 80688  
3. NUMBER OF BLADES/ROW: 102  
(INCLUDING JOINT BLADES)

20(RIGHT)	20
ROW NO.	VAR

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT	
--	--

		<b>BHARAT AVY ELECTRICALS LTD.</b> <b>HYDERABAD</b>		<b>DR. A. HEMASUNDAR</b> <b>CHD. K. THIRUMATHAN</b> <b>APPELL. T.S. PRASAD</b>		<b>8503.2006</b> <b>8503.2006</b> <b>8503.2006</b>		<b>VAR</b> <b>-NA</b> <b>-NA</b>	
DEPT.	UNTL. DIMS.		SCALE	WEIGHT	REF. TO ASSY. DRG.	ITEM NO	NO. OF PAGES		
1TD 4/5	C/M/F		NTS	0,145	-NA-	-NA-			
<b>TITLE GUNF BLADE - RIGHT</b>					<b>DRAWING NO.</b> <b>0-301-75-00015</b>	<b>REV</b> <b>00</b>			
<b>S-135-S20-TR088/050A2S</b>					<b>CARD CODE</b> <b>-</b>	<b>SHT. No 20</b> <b>ND. OF SHT. 22</b>			

This Drawing is printed from Engineering Digital Archive System (EDAS).  
Therefore signatures are not essentially required.

THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261

INVENTORY NO	SI

Feb Sat 27 10:22 2016

Printed by : P SHASHANK-FM2301 / 6115381 on 18-05-16 15:13:15