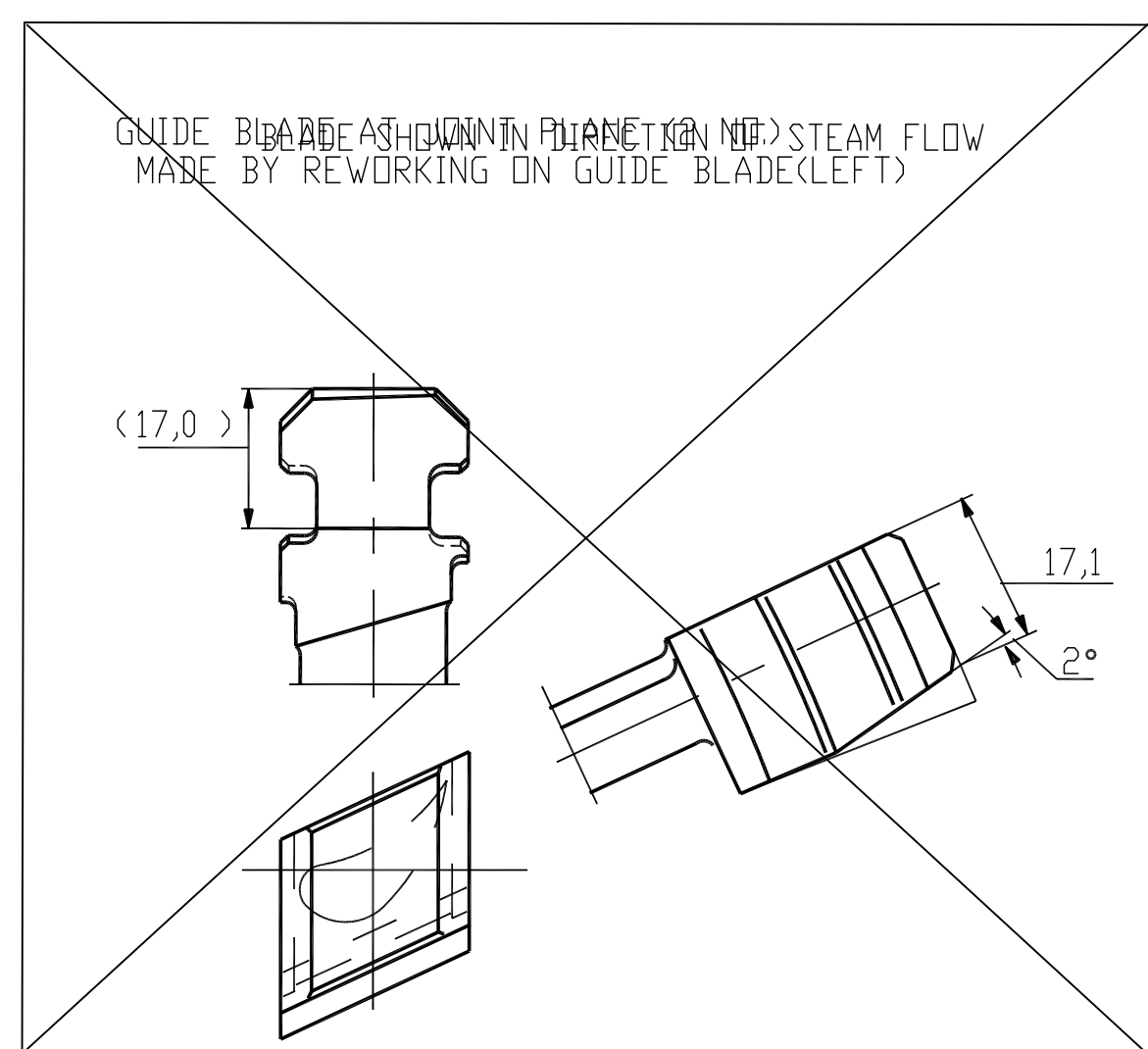
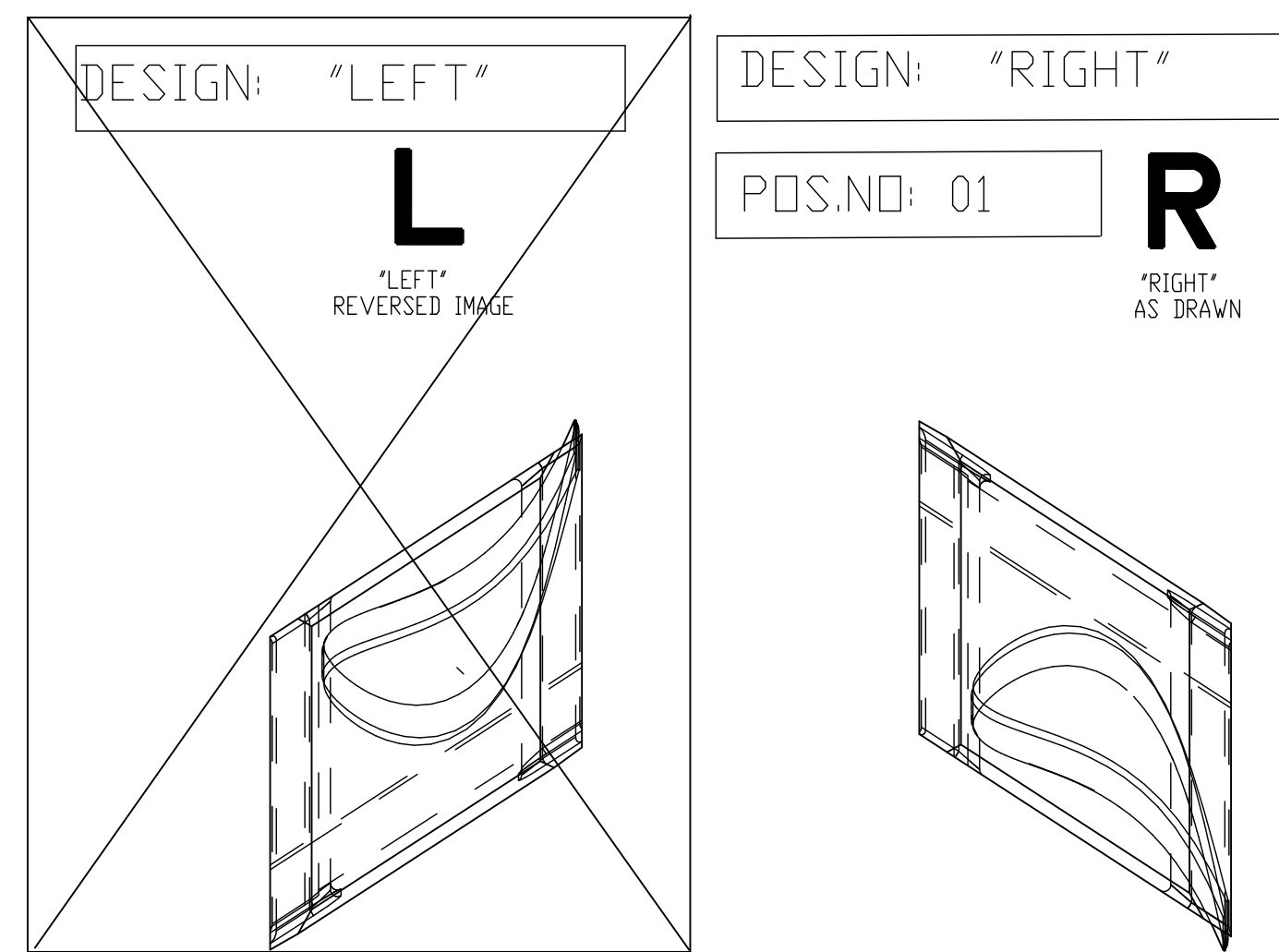
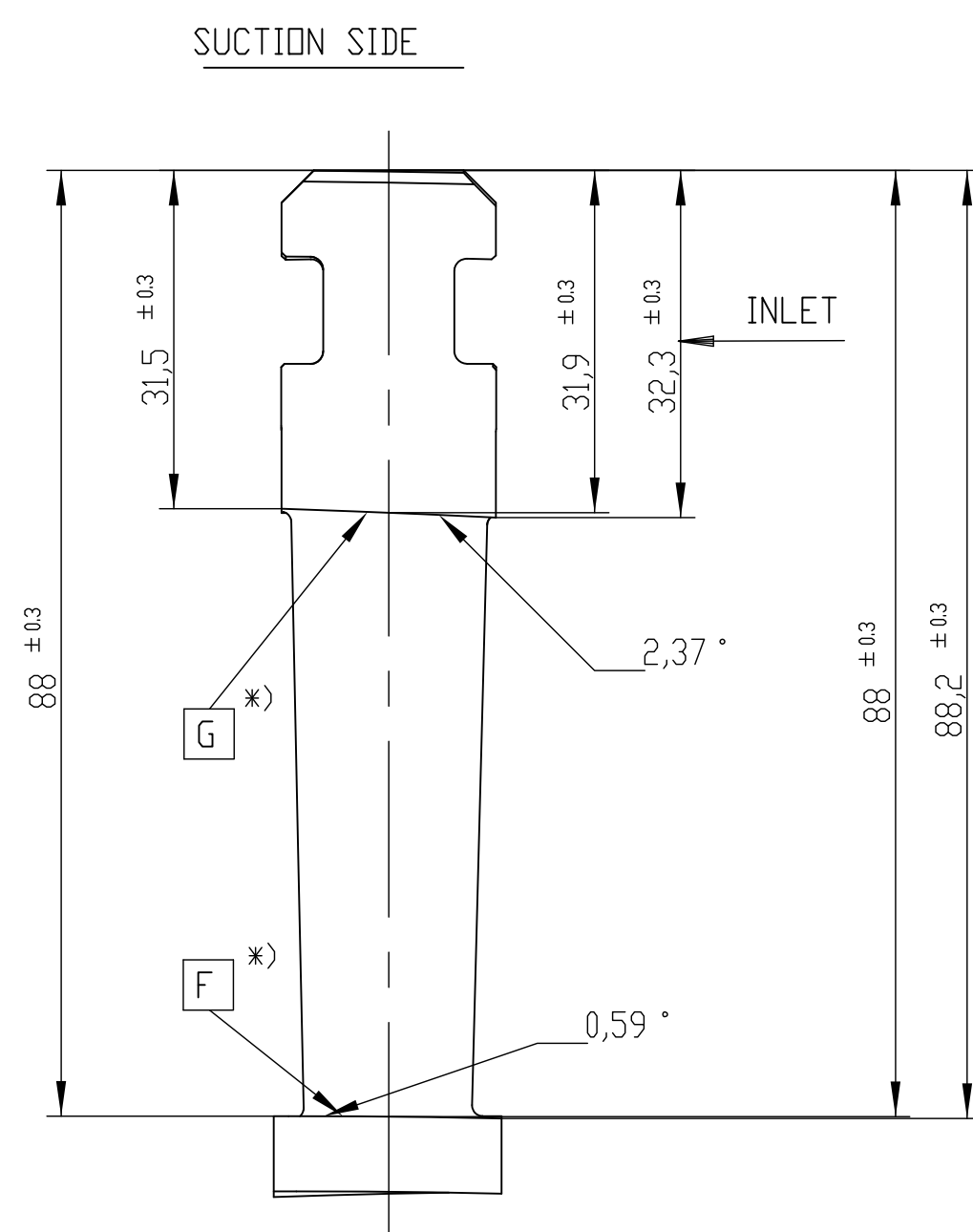
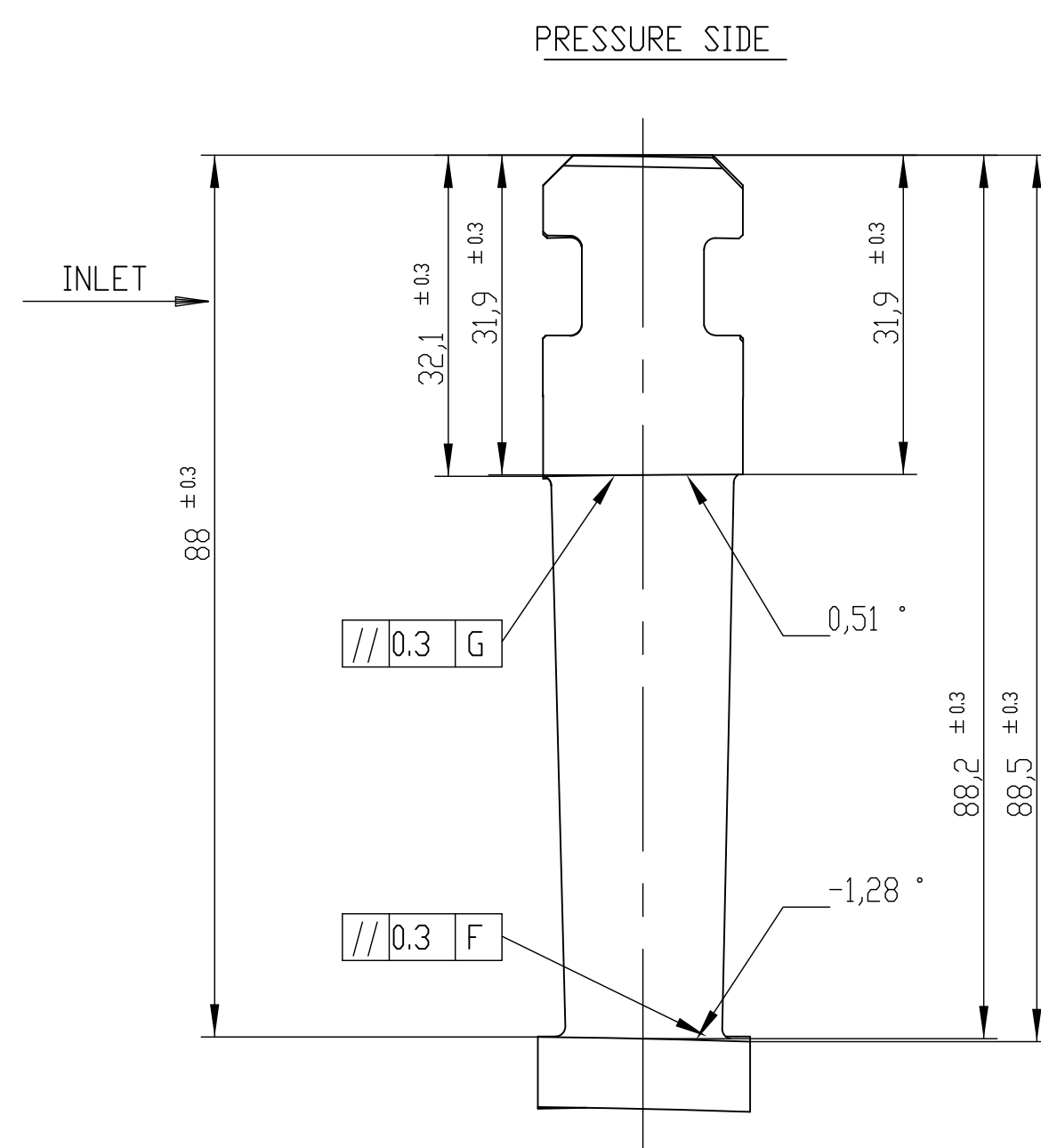
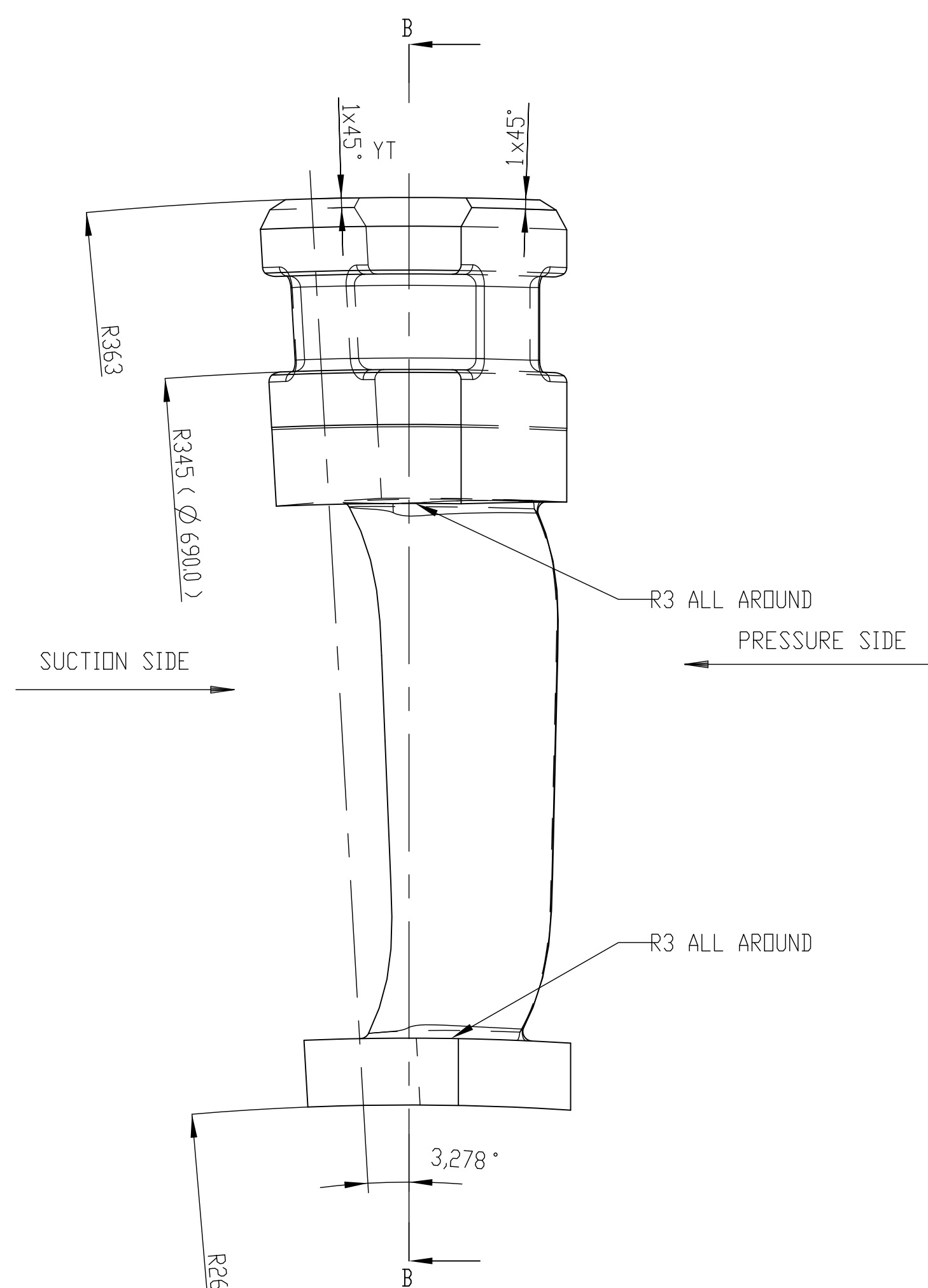
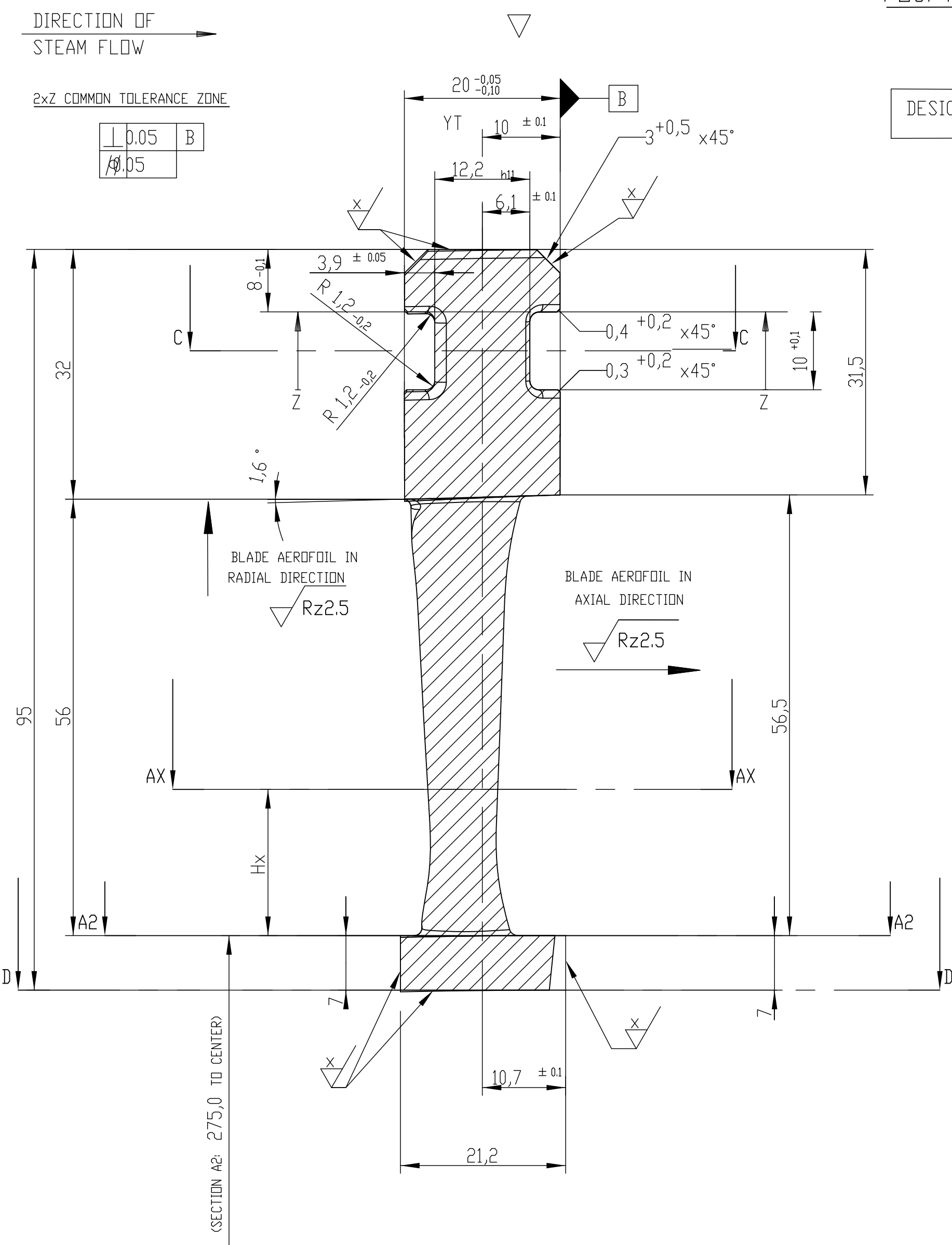


SECTION B-B

POS. NO.: 1

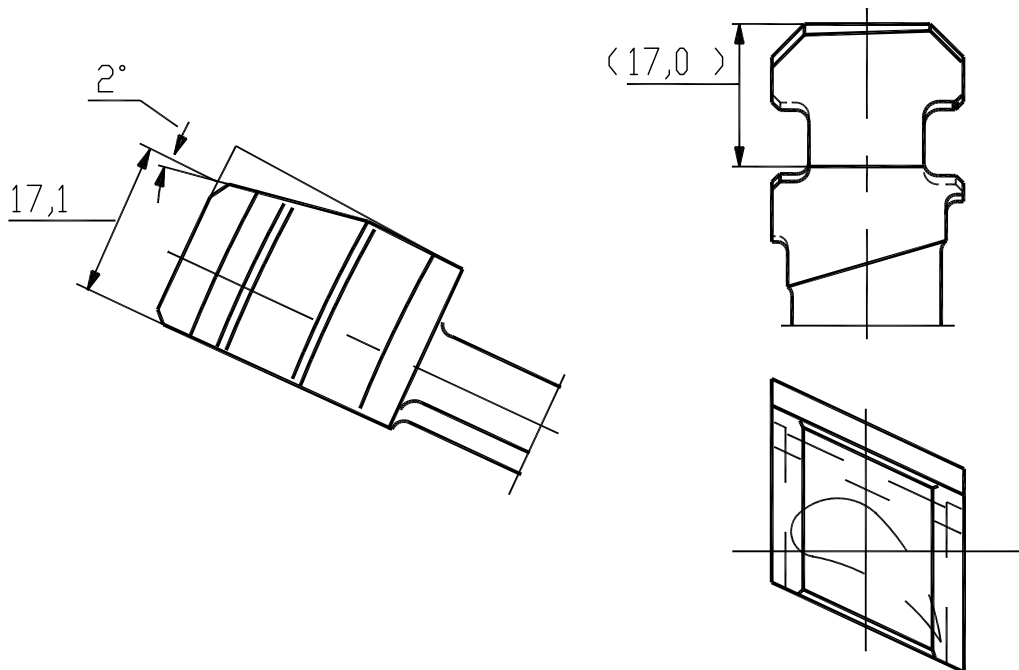
SCHEME FOR D AND S DIMENSIONS  
\*) REFERED TO ADJACENT BLADE

3.2/  $\nabla$  ALL OVER EXCEPT OTHERWISE STATED  $\left( \nabla \frac{x}{\sqrt{\frac{Rz100}{R_{max160}}}} = \frac{12.5}{\nabla} \sqrt{\frac{Rz2.5}{R_{max160}}} = \frac{0.4}{\nabla} \sqrt{\frac{Rz10}{R_{max160}}} = \frac{1.6}{\nabla} \right)$

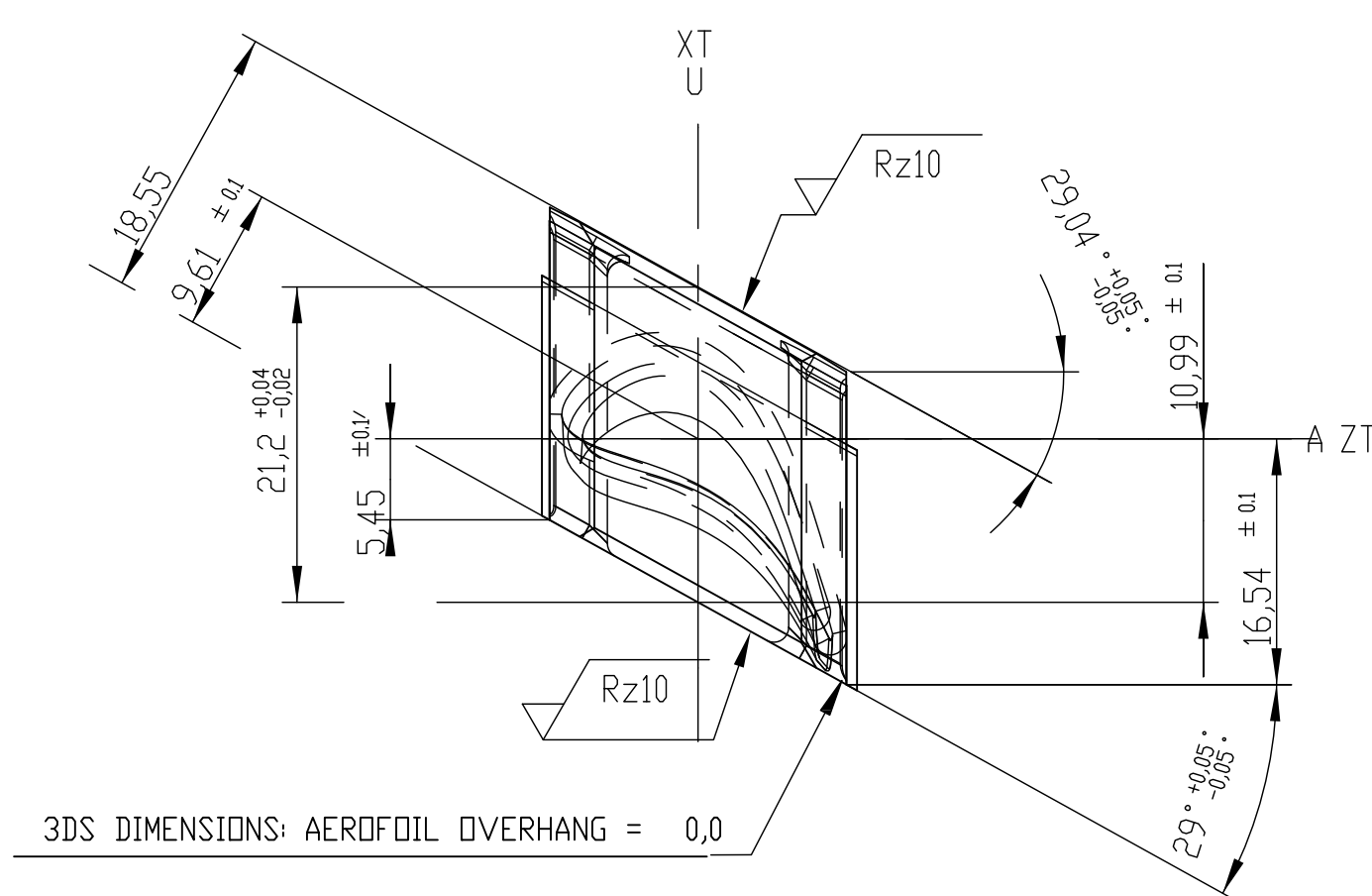
[illegible]

POS.NO : 02

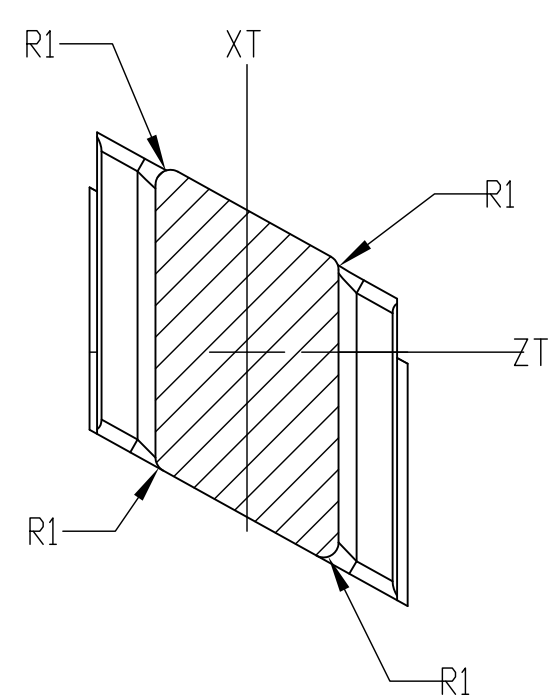
JOINT BLADE AT PARTING PLANE (2 NO.)  
MADE BY REWORKING ON GUIDE BLADE(RIGHT)



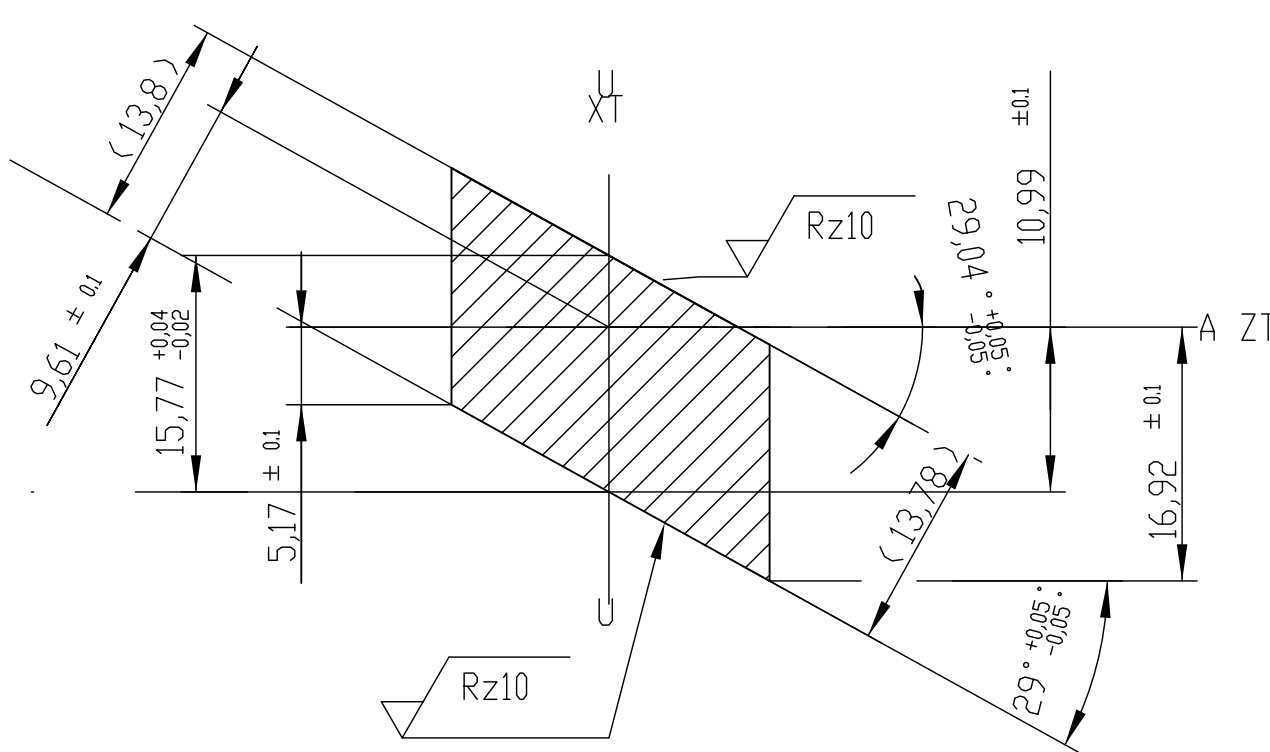
## VIEW X



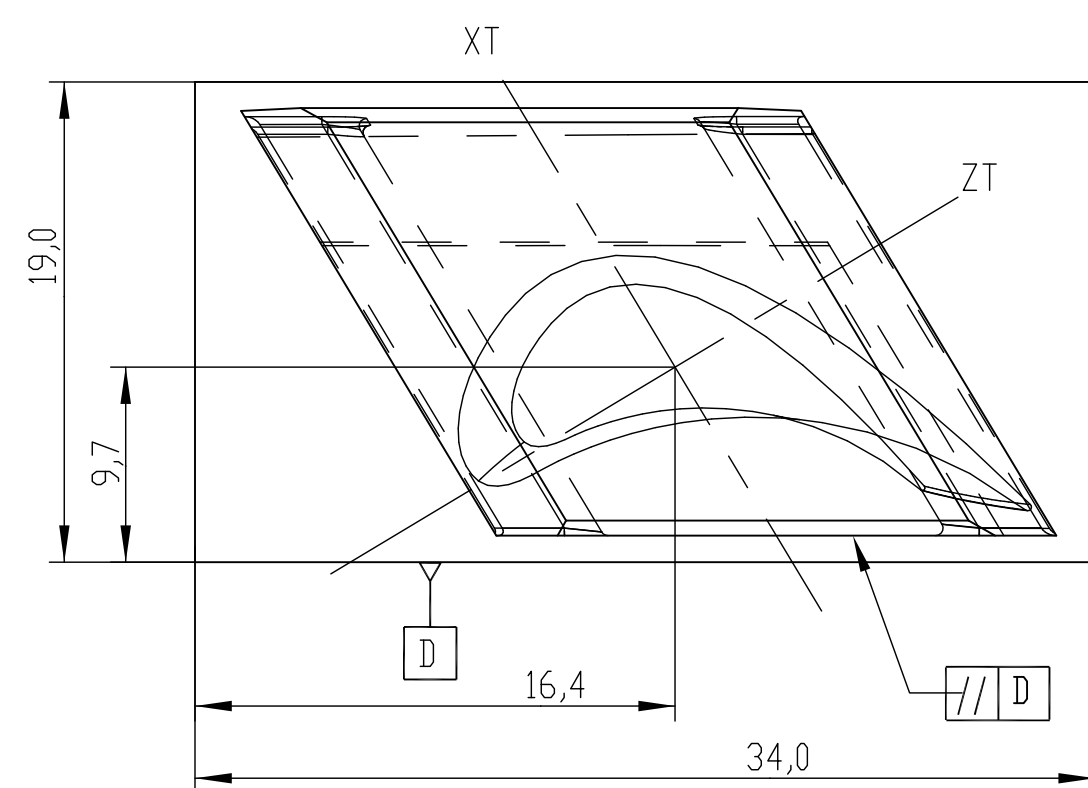
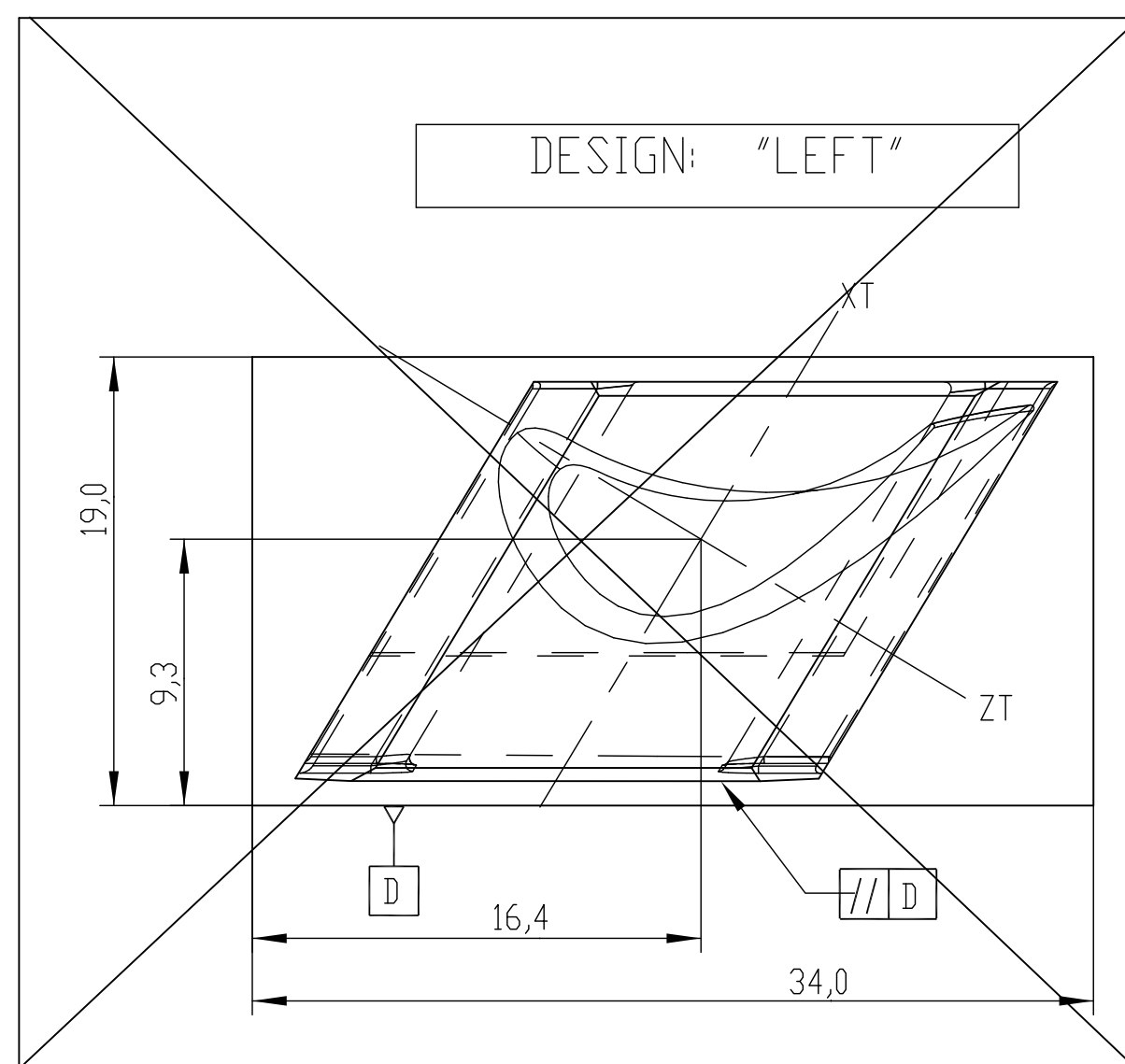
SECTION CC



## SECTION DD

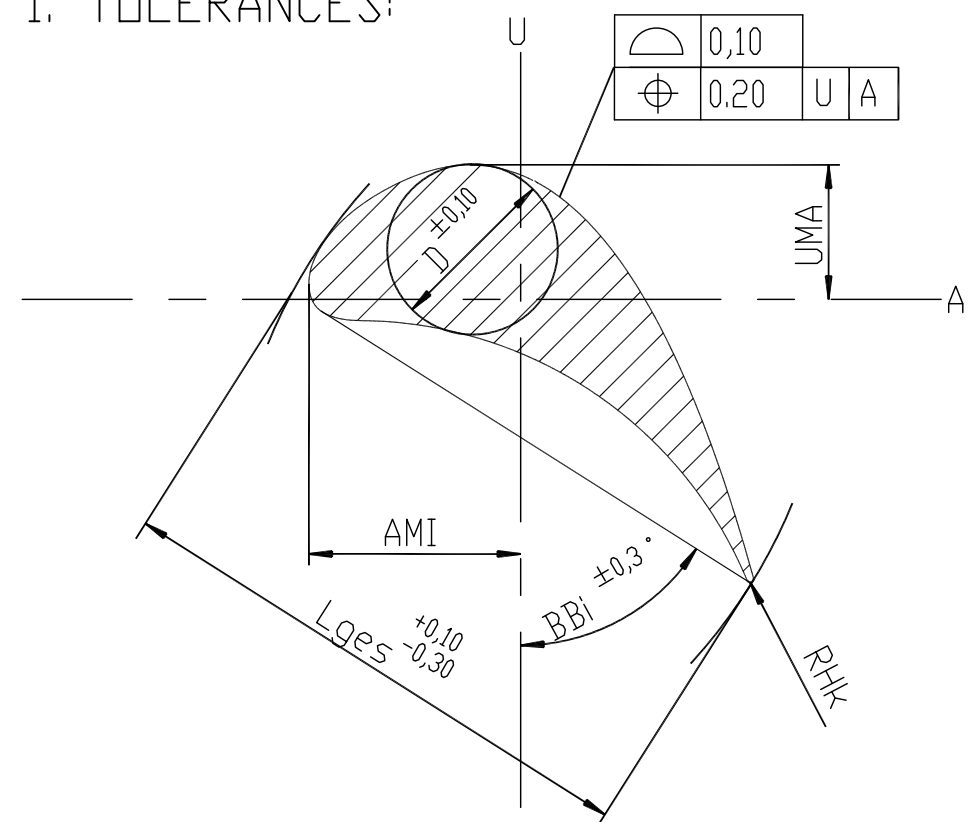


DESIGN: "RIGHT"

DESIGN:  $^{\circ}$ LEFT $^{\circ}$ 

## TECHNICAL REQUIREMENTS

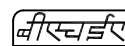

1. TOLERANCES:



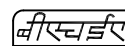

2. STRAK NUMBER: 80690  
3. NUMBER OF BLADES/ROW: 108  
(INCLUDING JOINT BLADES)

22(RIGHT)	22
ROW NO.	VAR

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT	
--	--

		<b>BHARAT HEAVY ELECTRICALS LTD.</b> HYDERABAD		DR. A. HEMASUNDAR K. THIRUPATHI T. S. PRABHAKAR		95022066 95022066 95022066		NCDT NCDT NCDT	
DEPT. LTD 415	UNTOL. DIMS. C/M/F		SCALE 0,147	WEIGHT (KG) -	REF. TO ASSY. DRG. -NA-	ITEM NO. -NA-	NCDT -NA-	NCDT -NA-	
<b>TITLE</b> GUIDE BLADE - RIGHT S-135-S20-TR095/057A2S				CARD CODE -	<b>DRAWING NO.</b> 0-301-75-00015			REV 00	
				SHT. NO. 22	ND. OF SHT. 22				



		<b>BHARAT HEAVY ELECTRICALS LTD.</b> HYDERABAD		DR. A. HEMASUNDAR K. THIRUPATHI T. S. PRABHAKAR		95022066 95022066 95022066		NCDT NCDT NCDT	
DEPT. LTD 415	UNTOL. DIMS. C/M/F		SCALE 0,147	WEIGHT (KG) -	REF. TO ASSY. DRG. -NA-	ITEM NO. -NA-	NCDT -NA-	NCDT -NA-	
<b>TITLE</b> GUIDE BLADE - RIGHT S-135-S20-TR095/057A2S				CARD CODE -	<b>DRAWING NO.</b> 0-301-75-00015			REV 00	
				SHT. NO. 22	ND. OF SHT. 22				

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		X
GENERAL DIMENSIONAL LIMITS,FITS & TOLERANCES AS PER HY0230261		

INVENTORY NO	SI