

SECTION B-B

\perp	0.05	B
\neq	0.05	

POS. NO.: 1

DESIGN 'RIGHT'

SCHEME FOR D AND S DIMENSIONS

*) REFERED TO ADJACENT BLADE

3.2 ☒ ALL OVER EXCEPT
OTHERWISE STATED

DESIGN: "LEFT"

DESIGN: "RIGHT"

L
'LEFT'
REVERSED IMAG

POS NO.:1

R
'RIGHT'
AS DRAWN /

BLADE SHOWN IN DIRECTION OF STEAM FLOW

JOINT BLADE AT PARTING PLANE (2 NO.)
MADE BY REWORKING ON GUIDE BLADE(LEFT)

[illegible]


JOINT BLADE AT PARTING PLANE (2 NO.)
MADE BY REWORKING ON GUIDE BLADE (RIGHT)


TECHNICAL REQUIREMENTS

1. TOLERANCES

2. STRAK NUMBER: 80543
3. NUMBER OF BLADES/ROW:
(INCLUDING JOINT BLADES)

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT	QTY	UNIT PRICE	TOTAL
1	1	1	1
2	1	1	1
3	1	1	1
4	1	1	1
5	1	1	1
6	1	1	1
7	1	1	1
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100	1	1	1


BHARAT HEAVY ELECTRICALS LIMITED
HYDERABAD

DEPT. L.T.D.	UNTOOL. DIMS. GR.		SCALE	WEI
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CODE 415	C/M/F		NTS	U
TITLE GUIDE BLADE - LEFT				

[illegible]

05(LEFT)	05
RPTW NP.	VAF

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S-135-S25-TR135/087B2M

COMPUTER FILE NAME
T-1134

INVENTORY NO

GENERAL DIMENSIONAL LIMITS, FITS & TOLERANCES AS PER HY0230261

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