

SECTION B-B


\perp	0.05	B
\parallel	0.05	

POS. NO.: 1

DESIGN "RIGHT"

SCHEME FOR D AND S DIMENSIONS

*) REFERED TO ADJACENT BLADE

3.2  ALL OVER EXCEPT
OTHERWISE STATED

DESIGN: "LEFT"

DESIGN: "RIGHT"

L
'LEFT'
REVERSED IMAGE

POS NO.:1

R
'RIGHT'
AS DRAWN

POS NO:2
BLADE SHOWN IN DIRECTION OF STEAM FLOW
JOINT BLADE AT PARTING PLANE (2 NO.)
MADE BY REWORKING ON GUIDE BLADE(LEFT)

SECTION	AX	Hx	Lges	AMI	UMA	Rhk	BBi	D
A1 - A1		-10.0	26.20	8.63	10.70	0.14	50.49	8.44
A2 - A2		0.0	26.81	8.85	5.41	0.14	50.28	8.64
A6 - A6		12.0	27.55	9.12	2.05	0.15	50.04	8.88
A18-A18		48.0	29.75	9.90	3.34	0.16	49.29	9.59
A29-A29		81.0	31.77	10.61	5.06	0.16	48.58	10.24

LOCAL SMALLEST RADIUS OF CURVATURE IN PRESSURE SIDE: 17.2 MM

JOINT BLADE AT PARTING PLANE (2 NO.)
MADE BY REWORKING ON GUIDE BLADE(RIGHT)

TECHNICAL REQUIREMENTS

1. TOLERANCES:

2. STRAK NUMBER: 80547
3. NUMBER OF BLADES/ROW:
(INCLUDING JOINT BLADES)

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT	
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BHARAT HEAVY ELECTRICALS
HYDERABAD

DEPT. L.T.D	UNTOOL. DIMS. GR.		SCALE
CODE	C/M/E		NTS

415			
TITLE	GUIDE BLADE - LEFT		

	15
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09(LEFT)	09
ROW NO.	VAR

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT
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BHARAT HEAVY ELECTRICALS
HYDERABAD

DEPT. L.T.D	UNTOOL. DIMS. GR.		SCALE
CODE	C/M/E		NTS

415			
TITLE	GUIDE BLADE - LEFT		

	15
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SIGN.	DATE	NO.D
	09.03.2005	VAR
	09.03.2005	-N.A

	09.03.2005	
DRG.	ITEM NO.	NO. D ITEM
	-NA-	-NA-

RE	00
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NO. OF SHT. 21
16

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S-135-S28-TR145/097B2M

COMPUTER FILE NAME
T-1134

INVENTORY NO

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