

SCHEME FOR D AND S DIMENSIONS

* REFERED TO ADJACENT BLADE

3.2 ALL OVER EXCEPT OTHERWISE STATED $\left(\sqrt{\frac{x}{R_{z100}}} = \sqrt{\frac{12.5}{R_{z25}}} = \sqrt{\frac{0.4}{R_{z10}}} = \sqrt{\frac{1.6}{R_{z5}}} \right)$

DESIGN: "LEFT"

DESIGN: "RIGHT"

L
'LEFT'
REVERSED IMAGE

POS NO:1

R

BLADE SHOWN IN DIRECTION OF STEAM FLOW

POS NO.:2 (LEFT)

JOINT BLADE AT PARTING PLANE (2 NO.)
MADE BY REWORKING ON GUIDE BLADE(LEFT)

PDS NO.2 (RIGHT)

JOINT BLADE AT PARTING PLANE (2 NO.)
MADE BY REWORKING ON GUIDE BLADE(RIGHT)


TECHNICAL REQUIREMENTS

1. TOLERANCES:

2. STRAK NUMBER: 80506
3. NUMBER OF BLADES/ROW:
(INCLUDING JOINT BLADES)

TYPE OF PRODUCT OR
NAME OF CUSTOMER/PROJECT

BHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

DEPT. LTD	UNTOOL. DIMS. GR.		SCALE
CODE	C/M/E		NTS

415			
TITLE GUIDE BLADE			

	15
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01 (RIGHT)	06
01 (LEFT)	01
ROW NO.	VA

N.	DATE	NO.
	18.02.2015	VA
	18.02.2015	-N.

	18.02.2015	
G.	ITEM NO.	NO. OF ITEM
	-NA-	-NA-

RE
62006 00

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