

SCHEME FOR D AND S DIMENSIONS

*) REFERED TO ADJACENT BLADE

3.2 ALL OVER EXCEPT ($\nabla \frac{x}{\text{OTHERWISE STATED}} = \nabla \frac{Rz100}{R_{\text{max}}160} = \frac{12.5}{\nabla} \nabla \frac{Rz2.5}{\text{OTHERWISE STATED}} = \frac{0.4}{\nabla} \nabla \frac{Rz10}{\text{OTHERWISE STATED}} = \frac{1.6}{\nabla})$

DESIGN: "LEFT"

DESIGN: "RIGHT"

1

'LEFT'
REVERSED IMAGE

POS NO.:1

R

'RIGHT'
AS DRAWN

BLADE SHOWN IN DIRECTION OF STEAM FLOW

POS NO.:2 (LEFT)

JOINT BLADE AT PARTING PLANE (2 NO.)
MADE BY REWORKING ON GUIDE BLADE(LEFT)

POS NO.:2 (RIGHT)

JOINT BLADE AT PARTING PLANE (2 NO.)
MADE BY REWORKING ON GUIDE BLADE(RIGHT)

TECHNICAL REQUIREMENTS

1. TOLERANCES

2. STRAK NUMBER: 80508
3. NUMBER OF BLADES/ROW: 254
(INCLUDING JOINT BLADES)

TYPE OF PRODUCT OR
NAME OF CUSTOMER/PROJECT


BHARAT HEAVY ELECTRICALS LTD.
HYDERABAD

DEPT. L.T.D	UNTOL. DIMS. GR. C/M/F		SCALE NTS
CODE			

TITLE	GUIDE BLADE
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	15
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03(RIGHT)	0
03(LEFT)	0
ROW NO.	V

	NAME	SIGN.	DATE	NO.
TORN.	A HEMASUNDAR		18.02.2015	V
CHD.	K THIRUMURTHULU		18.02.2015	-M

APPD.	I.S.PRABHAKAR	DATE	
HT (KG)	REF. TO ASSY. DRG.	ITEM NO.	NO.
5	-NA-	-NA-	-NA-

CARD CODE	DRAWING NO.		P NO.
	0-107-47-62006		
	SHT. NO. 02	NO. OF SHT. 05	

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S-135-S20-TR1		
2 HY0230261		

COMPUTER FILE NAME
T-1134

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