

INVENTORY NO	SIGN. AND DATE	REF. DRG. NO.	COMPUTER FILE NAME
			T-1161

41



3.2/ ALL OVER EXCEPT  
 OTHERWISE STATED (  $\nabla \frac{x}{\sqrt{\frac{Rz100}{R_{max160}}}} = \frac{12.5}{\sqrt{\frac{Rz2.5}{R_{max160}}}} = \frac{0.4}{\sqrt{\frac{Rz10}{R_{max160}}}} = \frac{1.6}{\sqrt{\frac{Rz10}{R_{max160}}}}$  )

DESIGN: "RIGHT"

**L**  
‘LEFT’  
/ERSED IM

# R

BLADE SHOWN IN DIRECTION OF STEAM FLOW

GUIDE BLADE AT JOINT PLANE (2 NO.)  
MADE BY REWORKING ON GUIDE BLADE(LEFT)

POS.NO : 02

[illegible]

LOCAL SMALLEST RADIUS OF CURVATURE ON PRESSURE SIDE: 12.8 MM

## TECHNICAL REQUIREMENTS

## 1. TOLERANCES

VIEW X

SECTION CC

SECTION DD

DESIGN: \*RIGHT

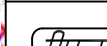

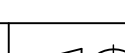
DESIGN: 'LEFT'

2. STRAK NUMBER: 80710  
3. NUMBER OF BLADES/ROW: 126  
(INCLUDING JOINT BLADES)

20(LEFT)	20
OW NO.	VAR

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT	
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		BHARAT HEAVY ELECTRICALS LTD HYDERABAD		NAME A HEMASUNDARAM		DATE 22.12.2016	
				DRN K THIRUMANGALAKUMAR		22.12.2016	
				CHD S PRASADHARAN		22.12.2016	
				APPD S PRASADHARAN		22.12.2016	
BEPT. LTR. UNITS. DIMS. C/S OR C/M/F				SCALE NAT		WEIGHT 0.230	
				REF. TO ASSY. DRG. -NA-		ITEM NO. -NA-	
TITLE GUIDE BLADE - LEFT				CARD CODE DRAWING NO. 0-301-75-00016		REVISION NO. 0	
S-135-S25-TR139/094C2M				SHIT. NO 20		NO. OF SHIT. 41	

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