FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

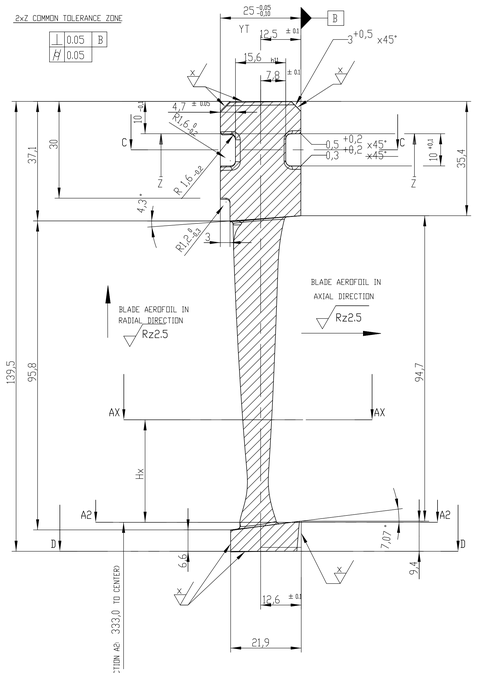
DRG. NO 0-301-75-00016 SH. 22 OF 41

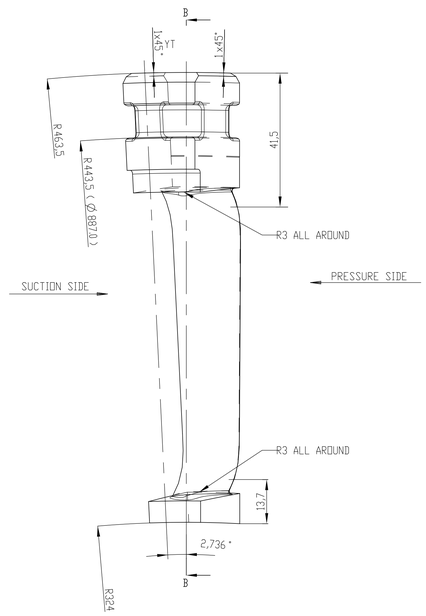
SECTION B-B

DIRECTION OF STEAM FLOW

POS. NO.: 01

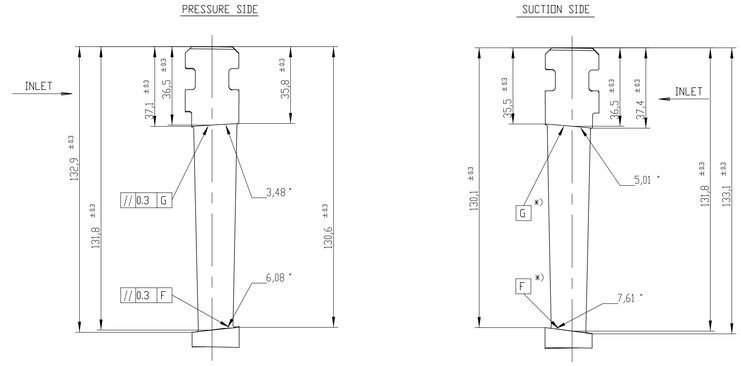
DESIGN "RIGHT"





SCHEME FOR D AND S DIMENSIONS

*) REFERED TO ADJACENT BLADE



SECTION AX	Hx	Lges	AMI	UMA	RHk	BBi	D
A1 - A1	-10.0	20.24	6.18	9.07	0.11	52.72	6.52
A2 - A2	0.0	20.90	6.42	3.79	0.11	52.50	6.73
A6 - A6	12.0	21.68	6.71	0.99	0.12	52.25	6.99
A18-A18	48.0	23.99	7.55	2.63	0.13	51.49	7.73
A29-A29	81.0	26.05	8.29	4.29	0.14	50.80	8.40

LOCAL SMALLEST RADIUS OF CURVATURE ON PRESSURE SIDE: 13.3 MM

ALL OVER EXCEPT OTHERWISE STATED (Rz100 Rmax160 = 12.5 Rz2.5 = 0.4 Rz10 = 1.6)

DESIGN: "LEFT"

POS.NO: 01

L

"LEFT" REVERSED IMAGE

DESIGN: "RIGHT"

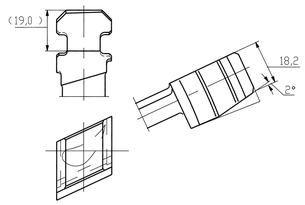
R

"RIGHT" AS DRAWN

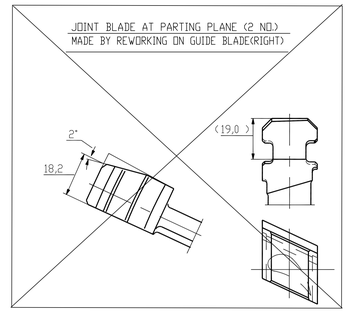
BLADE SHOWN IN DIRECTION OF STEAM FLOW

GUIDE BLADE AT JOINT PLANE (2 NO.) MADE BY REWORKING ON GUIDE BLADE(LEFT)

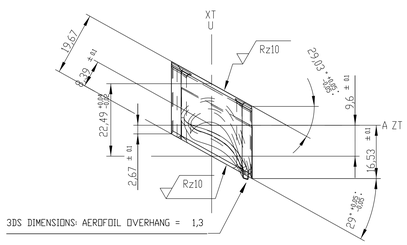
POS.NO : 02



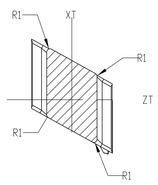
JOINT BLADE AT PARTING PLANE (2 NO.) MADE BY REWORKING ON GUIDE BLADE(RIGHT)



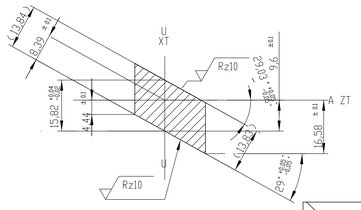
VIEW X



SECTION CC

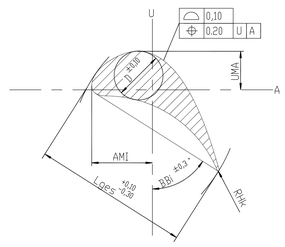


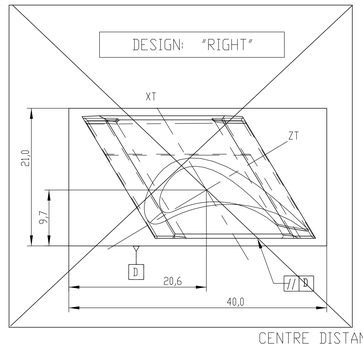
SECTION DD

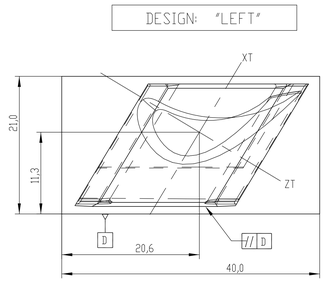


TECHNICAL REQUIREMENTS

1. TOLERANCES:







CENTRE DISTANCES IN SEMI-FINISHED CONDITION

2. STRAK NUMBER: 80712

3. NUMBER OF BLADES/ROW: 130 (INCLUDING JOINT BLADES)

22(LEFT) 22

ROW NO. VAR

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT

BHARAT HEAVY ELECTRICALS LTD HYDERABAD

	NAME	DATE	NO.OF VAR.
DRN.	A HEMASUNDAR	22.12.2016	
CHD.	K THRIMURTHULU	22.12.2016	-NA-
APPD.	T.S.PRABHAKAR	22.12.2016	

DEPT. ITB | UNTOL. DIMS. OR C/N/F | SCALE NTS | WEIGHT (KG) 0,238 | REF. TO ASSY. DRG. -NA- | ITEM NO. -NA- | NO.OF ITEMS -NA-

CODE 413

TITLE GUIDE BLADE - LEFT

S-135-S25-TR140/095C2M

CAGE CODE -

DRAWING NO. 0-301-75-00016 REV. 00

SHT. No 22 NO. OF SHT. 41

REV.	DATE	ALTERED	CHD/APPD	ZONE

GENERAL DIMENSIONAL LIMITS,FITS & TOLERANCES AS PER HY0230261

COMPUTER FILE NAME T-1161

STOR. AND DATE | REF. DRG. NO. | INVENTORY NO.

THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPAY

Mar Wed 23 16:19 2016

Printed by : P SHASHANK-FM2301 / 6115381 on 18-05-16 16:27:20

This Drawing is printed from Engineering Digital Archive System (EDAS). Therefore signatures are not essentially required.