

INVENTORY NO	SIGN. AND DATE	REF. DRG. NO.	COMPUTER FILE NAME
			T-1161

9	A
	B
	C
	D
	E
	F
	G
	H
	J
	K
	L
	M

M	F	K
GENERAL DIMENSIONAL LIMITS,FITS & TOLERANCES AS PER HY0230261		



PRESSURE SIDE

SUCTION SIDE

DESIGN: "LEFT"

DESIGN: "RIGHT"

POS.NO: 01

1

**D**

'LEFT'  
REVERSED IMAGE

'RIGHT'  
AS DRAWN

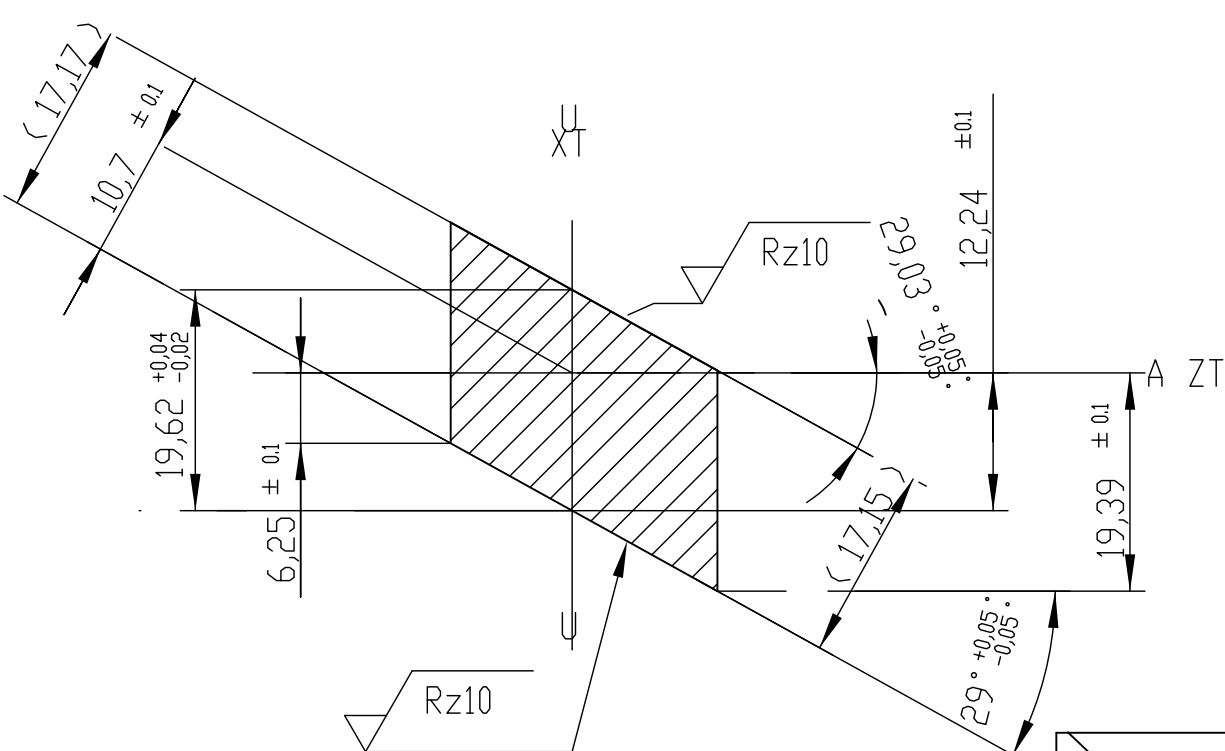
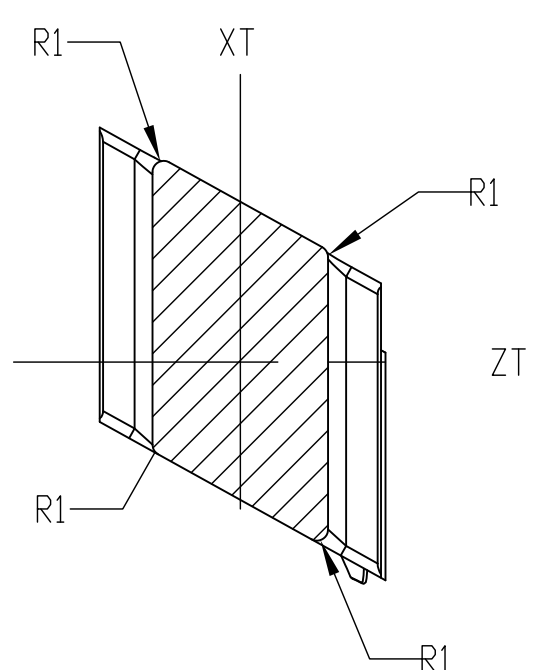
BLADE SHOWN IN DIRECTION OF STEAM FLOW

GUIDE BLADE AT JOINT PLANE (2 NO.)  
MADE BY REWORKING ON GUIDE BLADE(LEFT)

POS.NO : 02

SECTION	AX	Hx	Lges	AMI	UMA	Rhk	BBI	D
A1 - A1		10.0	23.41	7.66	10.02	0.13	49.28	7.55
A2 - A2		0.0	24.06	7.89	4.75	0.13	49.06	7.75
A6 - A6		12.0	24.83	8.16	1.63	0.13	48.81	8.00
A18-A18		48.0	27.15	8.98	1.34	0.15	48.05	8.75
A28-A28		78.0	29.08	9.66	4.65	0.16	47.42	9.37

LOCAL SMALLEST RADIUS OF CURVATURE ON PRESSURE SIDE: 15.4 MM



AUSFUEHRUNG 02 "R"  
DESIGN 02 "R"

AUSFUEHRUNG 01 "L"  
DESIGN 01 "L"

DESIGN: "LEFT"

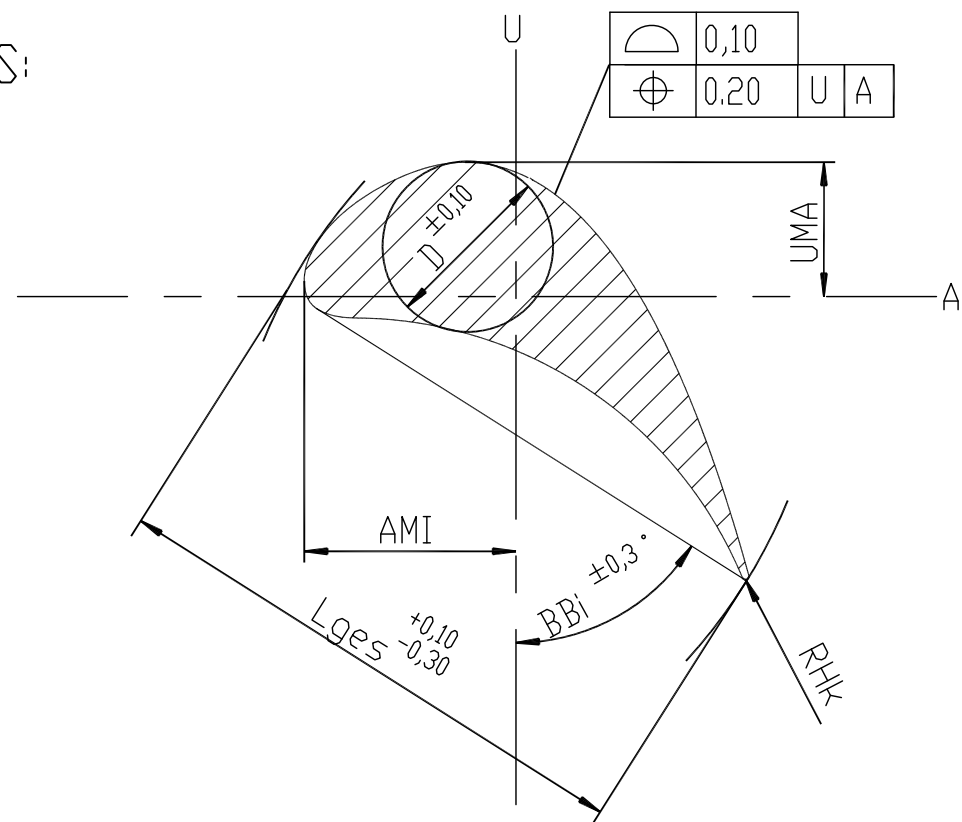
DESIGN: "RIGHT"

RAW PART IN POSITION OF CENTERING (WITHOUT SCALE)  
 \((RELATED TO MINIMAL DIMENSIONS)\)

CENTRE DISTANCES IN SEMI-FINISHED CONDITION

## TECHNICAL REQUIREMENTS


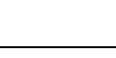
1. TOLERANCES:



2. STRAK NUMBER: 80717  
3. NUMBER OF BLADES/ROW:  
(INCLUDING JOINT BLADES)

118

27(LEFT)	27
ROW NO.	VAR

TYPE OF PRODUCT OR									
NAME OF CUSTOMER/PROJECT									
		BHARAT ELECTRICALS LTD HYDERABAD			DPN A HEMASUNDAR APP C THIRUMALAI CHD P SRIPADMA		DATE 22/12/2016 DATE 22/12/2016 DATE 22/12/2016		NFO -NA- -NA-
DEPT. 112	UNITS 415	DIMS C/M/F		SCALE	WEIGHT 0,330	GGS	REF. TO ASSY. DRG.	ITEM	NFO
						-NA-	-NA-	-NA-	NFO
TITLE						DRAWING NO.		REV	
GITE BLADE - LEFT						0-301-75-00016		00	
S-135-S25-TR146/095CL						SHT. NO 27		NO. OF SHT. 41	
15						16			